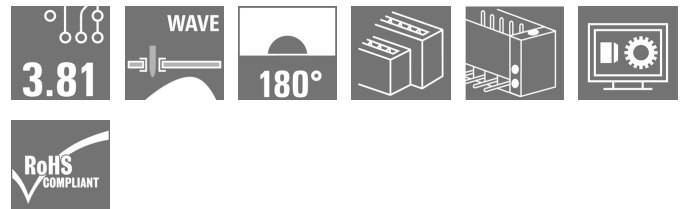


**SCD 3.81/32/180F 3.2SN OR BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**Product image**

Similar to illustration

Two-tier SCD pin header for wave soldering.

- It allows you to use two interfaces on only one surface and with only one step in the work flow.
- Outlet direction: 180° (standing).
- Connections at the same level and with access that is flush over the front board.
- Space for labelling and coding
- Packed in cardboard box.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

**General ordering data**

|              |                                                                                                                                                           |
|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| Version      | PCB plug-in connector, male header, Flange, THT solder connection, 3.81 mm, Number of poles: 32, 180°, Solder pin length (l): 3.2 mm, tinned, orange, Box |
| Order No.    | <a href="#">1030590000</a>                                                                                                                                |
| Type         | SCD 3.81/32/180F 3.2SN OR BX                                                                                                                              |
| GTIN (EAN)   | 4032248759729                                                                                                                                             |
| Qty.         | 16 pc(s).                                                                                                                                                 |
| Product data | IEC: 320 V / 17.5 A<br>UL: 300 V / 10 A                                                                                                                   |
| Packaging    | Box                                                                                                                                                       |

Creation date March 22, 2021 4:02:24 PM CET

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## Technical data

## Dimensions and weights

|                          |          |                 |            |
|--------------------------|----------|-----------------|------------|
| Depth                    | 22.7 mm  | Depth (inches)  | 0.894 inch |
| Height                   | 25.1 mm  | Height (inches) | 0.988 inch |
| Height of lowest version | 21.9 mm  | Net weight      | 26.6 g     |
| Width                    | 71.35 mm | Width (inches)  | 2.809 inch |

## Environmental Product Compliance

|            |                |
|------------|----------------|
| REACH SVHC | Lead 7439-92-1 |
|------------|----------------|

## System specifications

|                                              |                                     |                     |                                                    |
|----------------------------------------------|-------------------------------------|---------------------|----------------------------------------------------|
| Product family                               | OMNIMATE Signal - series BC/SC 3.81 |                     |                                                    |
| Type of connection                           | Board connection                    |                     |                                                    |
| Mounting onto the PCB                        | THT solder connection               |                     |                                                    |
| Pitch in mm (P)                              | 3.81 mm                             |                     |                                                    |
| Pitch in inches (P)                          | 0.15 inch                           |                     |                                                    |
| Outgoing elbow                               | 180°                                |                     |                                                    |
| Number of poles                              | 32                                  |                     |                                                    |
| Number of solder pins per pole               | 1                                   |                     |                                                    |
| Solder pin length (l)                        | 3.2 mm                              |                     |                                                    |
| Solder pin length tolerance                  | +0,02 / -0.2 mm                     |                     |                                                    |
| Solder pin dimensions                        | d = 1.0 mm, Octagonal               |                     |                                                    |
| Solder pin dimensions = d tolerance          | 0 / -0,03 mm                        |                     |                                                    |
| Solder eyelet hole diameter (D)              | 1.2 mm                              |                     |                                                    |
| Solder eyelet hole diameter tolerance (D)    | + 0,1 mm                            |                     |                                                    |
| L1 in mm                                     | 57.15 mm                            |                     |                                                    |
| L1 in inches                                 | 2.25 inch                           |                     |                                                    |
| Number of rows                               | 2                                   |                     |                                                    |
| Pin series quantity                          | 2                                   |                     |                                                    |
| Touch-safe protection acc. to DIN VDE 57 106 | Safe from finger touch              |                     |                                                    |
| Touch-safe protection acc. to DIN VDE 0470   | IP 20                               |                     |                                                    |
| Volume resistance                            | ≤5 mΩ                               |                     |                                                    |
| Can be coded                                 | Yes                                 |                     |                                                    |
| Plugging force/pole, max.                    | 8 N                                 |                     |                                                    |
| Pulling force/pole, max.                     | 5.5 N                               |                     |                                                    |
| Tightening torque                            | Torque type                         | Mounting screw, PCB |                                                    |
|                                              | Usage information                   | Tightening torque   | min. 0.1 Nm                                        |
|                                              |                                     |                     | max. 0.15 Nm                                       |
|                                              |                                     | Recommended screw   | Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a> |

## Material data

|                                       |              |                                       |        |
|---------------------------------------|--------------|---------------------------------------|--------|
| Insulating material                   | PA GF        | Colour                                | orange |
| Colour chart (similar)                | RAL 2000     | Insulating material group             | II     |
| Comparative Tracking Index (CTI)      | ≥ 550        | UL 94 flammability rating             | V-0    |
| Contact material                      | Copper alloy | Contact surface                       | tinned |
| Storage temperature, min.             | -40 °C       | Storage temperature, max.             | 70 °C  |
| Operating temperature, min.           | -50 °C       | Operating temperature, max.           | 120 °C |
| Temperature range, installation, min. | -25 °C       | Temperature range, installation, max. | 120 °C |

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## Technical data

## Rated data acc. to IEC

|                                                                           |                        |                                                                       |                  |
|---------------------------------------------------------------------------|------------------------|-----------------------------------------------------------------------|------------------|
| tested acc. to standard                                                   | IEC 60664-1, IEC 61984 | Rated current, min. number of poles (Tu=20°C)                         | 17.5 A           |
| Rated current, min. number of poles (Tu=40°C)                             | 17 A                   | Rated voltage for surge voltage class / pollution degree II/2         | 320 V            |
| Rated voltage for surge voltage class / pollution degree III/2            | 160 V                  | Rated voltage for surge voltage class / pollution degree III/3        | 160 V            |
| Rated impulse voltage for surge voltage class/ pollution degree II/2      | 2.5 kV                 | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 2.5 kV           |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 2.5 kV                 | Short-time withstand current resistance                               | 3 x 1s with 76 A |

## Rated data acc. to CSA

|                                   |       |                                   |      |
|-----------------------------------|-------|-----------------------------------|------|
| Rated voltage (Use group B / CSA) | 300 V | Rated current (Use group B / CSA) | 11 A |
|-----------------------------------|-------|-----------------------------------|------|

## Rated data acc. to UL 1059

|                                       |                                                                                    |                                       |        |
|---------------------------------------|------------------------------------------------------------------------------------|---------------------------------------|--------|
| Institute (cURus)                     |  | Certificate No. (cURus)               | E60693 |
| Rated voltage (Use group B / UL 1059) | 300 V                                                                              | Rated voltage (Use group D / UL 1059) | 300 V  |
| Rated current (Use group B / UL 1059) | 10 A                                                                               | Rated current (Use group D / UL 1059) | 10 A   |
| Reference to approval values          | Specifications are maximum values, details - see approval certificate.             |                                       |        |

## Packing

|           |        |            |        |
|-----------|--------|------------|--------|
| Packaging | Box    | VPE length | 25 mm  |
| VPE width | 135 mm | VPE height | 305 mm |

## Classifications

|             |             |             |             |
|-------------|-------------|-------------|-------------|
| ETIM 6.0    | EC002637    | ETIM 7.0    | EC002637    |
| ECLASS 9.0  | 27-44-04-02 | ECLASS 9.1  | 27-44-04-02 |
| ECLASS 10.0 | 27-44-04-02 | ECLASS 11.0 | 27-46-02-01 |

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## Technical data

## Important note

|                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Notes          | <ul style="list-style-type: none"> <li>• Additional colours on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C – see Accessories). Cable gland only permitted before soldering.</li> <li>• Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months</li> </ul> |

## Approvals

Approvals



|                       |         |
|-----------------------|---------|
| ROHS                  | Conform |
| UL File Number Search | E60693  |

## Downloads

|                                             |                                                                                      |
|---------------------------------------------|--------------------------------------------------------------------------------------|
| Approval/Certificate/Document of Conformity | <a href="#">Declaration of the Manufacturer</a>                                      |
| Engineering Data                            | <a href="#">STEP</a>                                                                 |
| Engineering Data                            | <a href="#">EPLAN, WSCAD</a>                                                         |
| Product Change Notification                 | <a href="#">Change of packaging - DE</a><br><a href="#">Change of packaging - EN</a> |

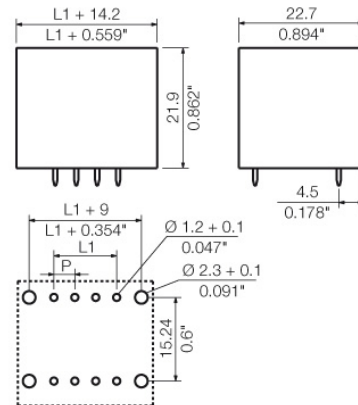
## SCD 3.81/32/180F 3.2SN OR BX

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# Drawings

## Dimensional drawing



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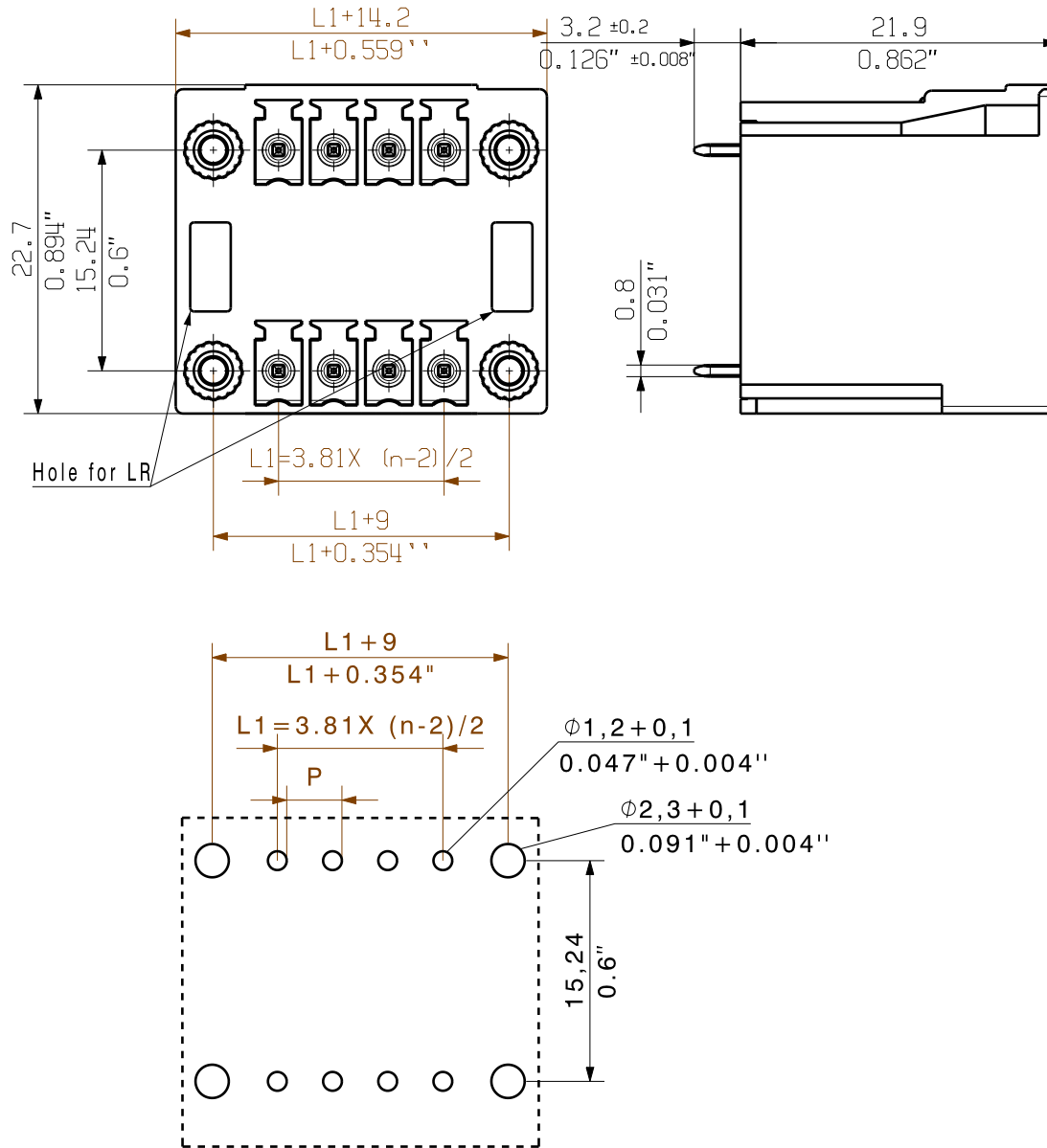
Dimensions without tolerances are no check dimensions

SCD 3.81/.../180F 3.2...

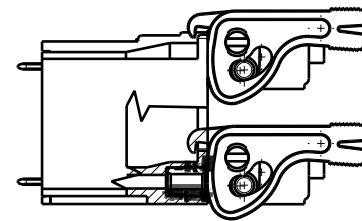
The English version is binding

04

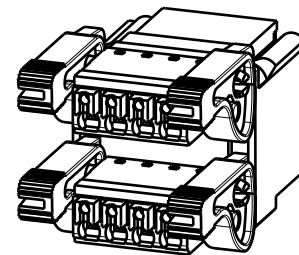
SCD 3.81/.../180G 3.2...



SCD 3.81/.../180F 3.2...  
WITH  
BCF 3.81/.../180 LR



SCD 3.81/.../180F 3.2...  
WITH  
BCF 3.81/.../180 LR  
M 1/1



NOTE:

n=NO OF POLES  
P=PITCH

KUNDENZEICHNUNG  
CUSTOMER DRAWING

For the mounting of PCBs, it should be noted that the rated data stated here relates only to the PCB components alone.  
The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.  
The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

|    |         |           |
|----|---------|-----------|
| 16 | 57.15   | 2.250     |
| 15 | 53.34   | 2.100     |
| 14 | 49.53   | 1.950     |
| 13 | 45.72   | 1.800     |
| 12 | 41.91   | 1.650     |
| 11 | 38.10   | 1.500     |
| 10 | 34.29   | 1.350     |
| 9  | 30.48   | 1.200     |
| 8  | 26.67   | 1.050     |
| 7  | 22.86   | 0.900     |
| 6  | 19.05   | 0.750     |
| 5  | 15.24   | 0.600     |
| 4  | 11.43   | 0.450     |
| 3  | 7.62    | 0.300     |
| 2  | 3.81    | 0.150     |
| n  | L1 [mm] | L1 [inch] |

|                                      |  |                          |  |                        |  |                   |  |
|--------------------------------------|--|--------------------------|--|------------------------|--|-------------------|--|
| GENERAL TOLERANCE:<br>DIN ISO 2768-m |  | 99958/4<br>06.03.18 MA_J |  | 01                     |  | Cat.no.: .        |  |
| RoHS COMPLIANT                       |  | Max. nos.                |  | Modification           |  | Weidmüller        |  |
| Scale: 5/1                           |  | Supersedes: .            |  | Date                   |  | Name              |  |
|                                      |  |                          |  | Drawn                  |  | GE_G              |  |
|                                      |  |                          |  | Responsible            |  | MA_J              |  |
|                                      |  |                          |  | Checked                |  | 14.03.2018 ZHOU_N |  |
|                                      |  |                          |  | Approved               |  | XU_S              |  |
|                                      |  |                          |  | Product file: SCD 3.81 |  |                   |  |
|                                      |  |                          |  | 7079                   |  |                   |  |

## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.