

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

Product image

















Similar to illustration

Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Version	PCB plug-in connector, female header, closed side, THT solder connection, 5.08 mm, Number of poles: 4, 180°, Solder pin length (I): 3.2 mm, black, Box
Order No.	<u>1045080000</u>
Туре	BLL5.08/04/180 3.2 SN BK BX CO
GTIN (EAN)	4032248777716
Qty.	90 pc(s).
Product data	IEC: 400 V / 23 A UL: 300 V / 15 A
Packaging	Box

Creation date March 22, 2021 8:36:29 PM CET



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Technical data

-			
Dım	ensions	and	weights

Net weight

System specifications

Product family	OMNIMATE Signal - series	Type of connection	
	BL/SL 5.08		Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	180°
Number of poles	4	Number of solder pins per pole	2
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	0.4 x 1.00 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tole	rance (D)+ 0,1 mm	L1 in mm	15.24 mm
L1 in inches	0.6 inch	Number of rows	1
Pin series quantity		Touch-safe protection acc. to DIN VDE	
	1	57 106	Safe from finger touch
Volume resistance	≤5 mΩ	Can be coded	Yes
Plugging cycles	25	Plugging force/pole, max.	5 N
Pulling force/pole, max.	5 N		

Material data

Insulating material	PBT GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 200	Insulation strength	≥ 10 ⁸ Ω
UL 94 flammability rating	V-0	Contact material	Copper alloy
Layer structure of solder connection	46 µm Sn hot-dip tinned	Layer structure of plug contact	46 µm Sn hot-dip tinned
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 ℃	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	23 A
Rated current, max. number of poles (Tu=20°C)	16 A	Rated current, min. number of poles (Tu=40°C)	20 A
Rated current, max. number of poles (Tu=40°C)	14 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	3 x 1s with 120 A

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	15 A	Rated current (Use group D / CSA)	10 A



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Technical data

Rated data acc. to UL 1059

Institute (UR)	<i>51</i> 1.	Certificate No. (UR)	
			E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	15 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Packing			
Packaging	Вох	VPE length	70 mm
VPE width	90 mm	VPE height	130 mm
Classifications			
ETIM 6.0	EC002638	ETIM 7.0	EC002638
ECLASS 9.0	27-44-03-09	ETIM 7.0 ECLASS 9.1	27-44-03-09
ECLASS 10.0	27-44-03-09	ECLASS 9.1 ECLASS 11.0	27-44-03-09
Important note			
Important note	standards and norms and comp	eveloped, manufactured and delivered according bly with the assured properties in the data sheet r Class 2". Further claims on the products can be e	esp. fulfill decorative properties
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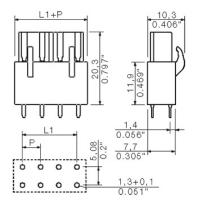
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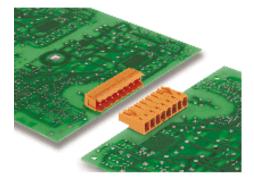
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Drawings

Dimensional drawing



Example of use





Recommended wave solderding profiles

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Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.