

**SR-SMD 4.50/05/90LF 1.5AU BK BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**The integrated rail bus for the modular electronics housing system**

When supplying, connecting or distributing within modular applications, the rail bus can replace the tedious individual wiring process with a flexible and uninterrupted system-wide solution.

The system bus is securely integrated within the 35-mm standard mounting rail. The SMD-bus contact block can be reflow-soldered so that it can be completely automatically processed during the component assembly.

The resistant, gold-plated contact surfaces ensure a permanent and reliable contact for all housing widths.

- **Unlimited scalability** The integrated connection solution covers all system widths: from the 6-mm slice to the 67-mm large-area housing.
- **Easy to service during installation** It's easy to replace a module, even in existing modules groups – without any influence on the neighbouring modules.
- **Universal integration** The uninterrupted system bus is securely integrated within the 35-mm standard mounting rail.
- **Maximum availability** Five fully-galvanized and partially gold-plated twin-arched contacts are used to establish a permanent contact to the rail bus. THR solder flanges ensure that the connection to the circuit board is stable.

**General ordering data**

|              |                                                                                                                                                                                |
|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Version      | PCB plug-in connector, Bus-contact block for CH20M12-67, Solder flange, THT/THR solder connection, Number of poles: 5, 180°, Solder pin length (l): 1.5 mm, Gold-plated, black |
| Order No.    | <a href="#">1155890000</a>                                                                                                                                                     |
| Type         | SR-SMD 4.50/05/90LF 1.5AU BK BX                                                                                                                                                |
| GTIN (EAN)   | 4032248942527                                                                                                                                                                  |
| Qty.         | 78 pc(s).                                                                                                                                                                      |
| Product data | UL:                                                                                                                                                                            |
| Packaging    | Box                                                                                                                                                                            |

## SR-SMD 4.50/05/90LF 1.5AU BK BX

Weidmüller Interface GmbH &amp; Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

## Technical data

## Dimensions and weights

|                |            |                 |            |
|----------------|------------|-----------------|------------|
| Height         | 5.9 mm     | Height (inches) | 0.232 inch |
| Length         | 24 mm      | Length (inches) | 0.945 inch |
| Net weight     | 3.05 g     | Width           | 16.3 mm    |
| Width (inches) | 0.642 inch |                 |            |

## Material data

|                                       |          |                                       |                     |
|---------------------------------------|----------|---------------------------------------|---------------------|
| Insulating material                   | LCP      | Colour                                | black               |
| Colour chart (similar)                | RAL 9011 | Insulating material group             | IIIa                |
| Comparative Tracking Index (CTI)      | ≥ 175    | Insulation strength                   | ≥ 10 <sup>8</sup> Ω |
| Moisture Level (MSL)                  | 1        | Contact surface                       | Gold-plated         |
| Storage temperature, min.             | -40 °C   | Storage temperature, max.             | 70 °C               |
| Operating temperature, min.           | -50 °C   | Operating temperature, max.           | 100 °C              |
| Temperature range, installation, min. | -30 °C   | Temperature range, installation, max. | 100 °C              |

## Rated data acc. to IEC

|                         |                        |
|-------------------------|------------------------|
| tested acc. to standard | IEC 60664-1, IEC 61984 |
|-------------------------|------------------------|

## General data

|                   |       |                        |          |
|-------------------|-------|------------------------|----------|
| Colour            | black | Colour chart (similar) | RAL 9011 |
| Protection degree | IP20  |                        |          |

## Material data

|                                  |       |                     |     |
|----------------------------------|-------|---------------------|-----|
| Comparative Tracking Index (CTI) | ≥ 175 | Insulating material | LCP |
| Insulating material group        | IIIa  |                     |     |

## Classifications

|             |             |             |             |
|-------------|-------------|-------------|-------------|
| ETIM 6.0    | EC001031    | ETIM 7.0    | EC001031    |
| ECLASS 9.0  | 27-18-27-90 | ECLASS 9.1  | 27-18-27-90 |
| ECLASS 10.0 | 27-18-27-92 | ECLASS 11.0 | 27-18-27-92 |

## Important note

|                |                                                                                                                                                                                                                                                                                                                            |
|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request. |
|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

## Approvals

Approvals



|                       |         |
|-----------------------|---------|
| ROHS                  | Conform |
| UL File Number Search | E60693  |

## Downloads

|                  |                       |
|------------------|-----------------------|
| Engineering Data | <a href="#">STEP</a>  |
| Engineering Data | <a href="#">EPLAN</a> |

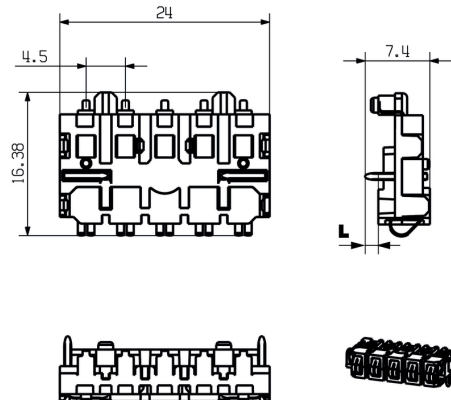
Creation date March 23, 2021 6:51:17 AM CET

## SR-SMD 4.50/05/90LF 1.5AU BK BX

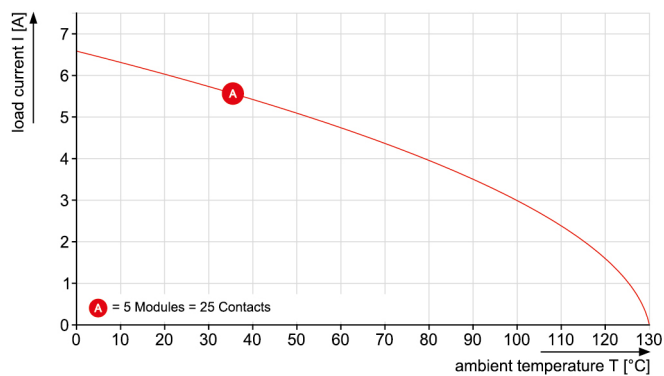
**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 26  
D-32758 Detmold  
Germany

[www.weidmueller.com](http://www.weidmueller.com)

## Drawings



CH20M22-Bus



## Recommended reflow soldering profile

**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 16

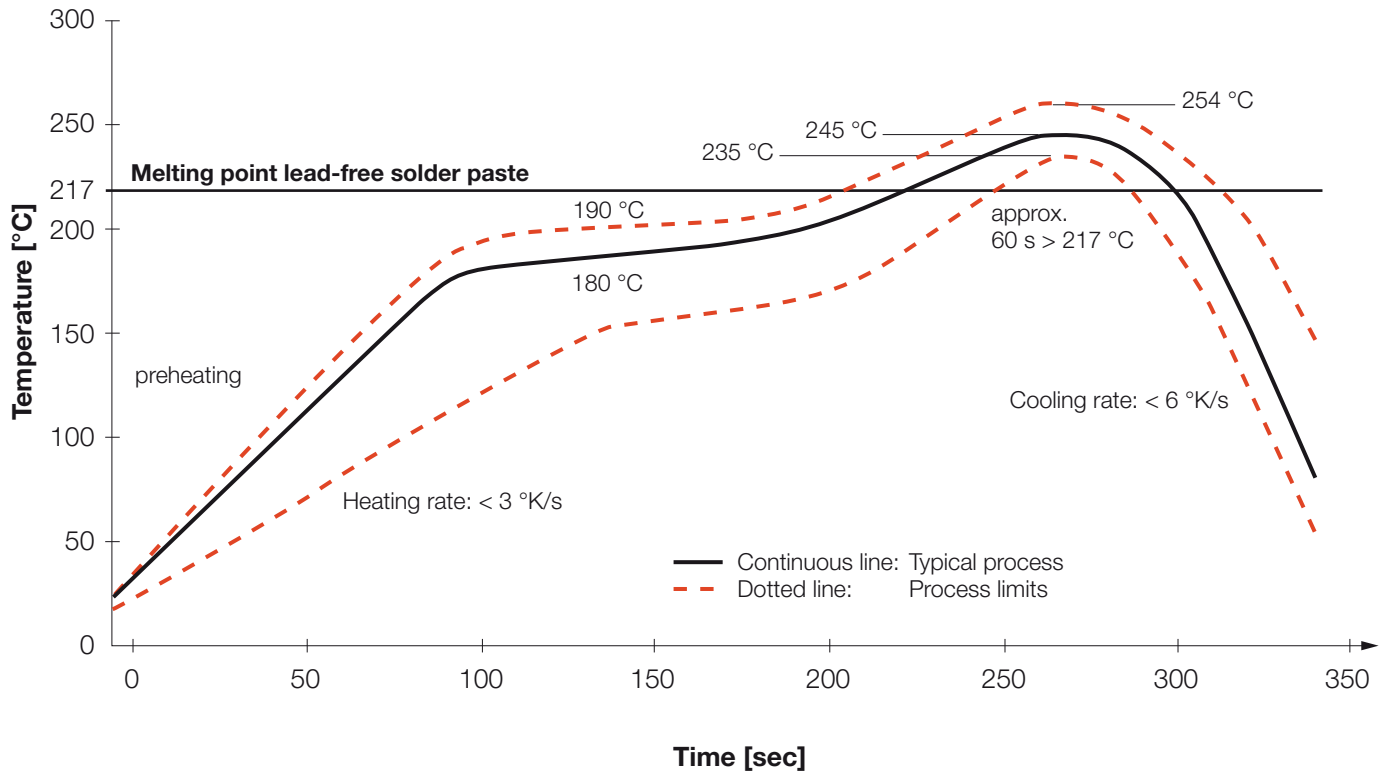
D-32758 Detmold

Germany

Fon: +49 5231 14-0

Fax: +49 5231 14-292083

www.weidmueller.com



### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.