

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

## **Product image**

















Similar to illustration

Male connectors with straight outlet direction. The solder pin length is optimised for wave flow soldering. The pin headers provide space for labelling and can be coded.

### **General ordering data**

Version	PCB plug-in connector, male header, Dovetails for fixing blocks, THT solder connection, 5.00 mm, Number of poles: 12, 180°, Solder pin length (I): 3.2 mm, tinned, black, Box
Order No.	<u>1211310000</u>
Туре	SL 5.00/12/180B 3.2SN BK BX
GTIN (EAN)	4032248993017
Qty.	50 pc(s).
Product data	IEC: 400 V / 18 A UL: 300 V / 15 A
Packaging	Вох

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# **Technical data**

### **Dimensions and weights**

Depth	8.4 mm	Depth (inches)	0.331 inch
Height	22.24 mm	Height (inches)	0.876 inch
Height of lowest version	12 mm	Net weight	4.26 g
Width	62 mm	Width (inches)	2.441 inch

### **System specifications**

Product family	OMNIMATE Signal - series	Type of connection	
•	BL/SL 5.00	,,	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5 mm
Pitch in inches (P)	0.197 inch	Outgoing elbow	180°
Number of poles	12	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0.1 / -0.2 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (I	O)+ 0,1 mm
L1 in mm	55 mm	L1 in inches	2.165 inch
Pin series quantity	2	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch, plugged
Touch-safe protection acc. to DIN VI	DE	Volume resistance	
0470	IP20 plugged		≤5 mΩ
Can be coded	Yes	Plugging force/pole, max.	10 N
Pulling force/pole, max.	8 N		

### **Material data**

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	13 μm Ni / 24 μm Sn matt	Layer structure of plug contact	13 μm Ni / 24 μm Sn matt
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

### Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	18 A
Rated current, max. number of poles		Rated current, min. number of poles	
(Tu=20°C)	14.5 A	(Tu=40°C)	15 A
Rated current, max. number of poles (Tu=40°C)	12 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	3 x 1s with 120 A



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# **Technical data**

### Rated data acc. to CSA

Institute (CSA)	<b>€</b>	Certificate No. (CSA)	
			200039-1121690
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	15 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059			
Institute (UR)	<b>71</b> 2	Certificate No. (UR)	
			E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	15 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Packing			

Packaging	Box	VPE length	34 mm
VPE width	115 mm	VPE height	168 mm
Classifications			

# ETIM 6.0 EC002637 ETIM 7.0 EC002637 ECLASS 9.0 27-44-04-02 ECLASS 9.1 27-44-04-02 ECLASS 10.0 27-44-04-02 ECLASS 11.0 27-46-02-01

ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01
Important note			

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized
	standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties
	in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	• Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

### **Approvals**

Α

ROHS

**UL File Number Search** 

Approvals	<b>(1)</b>	<b>FL</b>

Conform

E60693



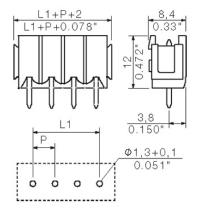
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# **Drawings**

## **Dimensional drawing**





## Recommended wave solderding profiles

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### Single Wave:



#### **Double Wave:**



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.