

SL 5.00/03/90 3.2AU BK BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Product image

Similar to illustration

Male connectors with 90° outlet direction. The solder pin length is optimised for wave flow soldering. The pin headers provide space for labelling and can be coded.

General ordering data

Version	PCB plug-in connector, male header, closed side, THT solder connection, 5.00 mm, Number of poles: 3, 90°, Solder pin length (l): 3.2 mm, Gold-plated, black, Box
Order No.	1394800000
Type	SL 5.00/03/90 3.2AU BK BX
GTIN (EAN)	4050118195750
Qty.	100 pc(s).
Product data	UL:
Packaging	Box

Creation date March 23, 2021 8:32:09 PM CET

SL 5.00/03/90 3.2AU BK BX

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Technical data

Dimensions and weights

Depth	12 mm	Depth (inches)	0.472 inch
Height	11.6 mm	Height (inches)	0.457 inch
Height of lowest version	8.4 mm	Net weight	0.95 g
Width	15 mm	Width (inches)	0.591 inch

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.00	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5 mm
Pitch in inches (P)	0.197 inch	Outgoing elbow	90°
Number of poles	3	Solder pin length (l)	3.2 mm
Solder pin length tolerance	+0.1 / -0.2 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0.03 mm	L1 in mm	10 mm
L1 in inches	0.394 inch	Pin series quantity	2
Plugging force/pole, max.	10 N	Pulling force/pole, max.	8 N

Material data

Colour	black	Colour chart (similar)	RAL 9011
Insulating material group	IIla	Comparative Tracking Index (CTI)	≥ 200
Contact material	Copper alloy	Contact surface	Gold-plated
Layer structure of solder connection	1...3 µm Ni / 2...4 µm Sn matt	Layer structure of plug contact	1...3 µm Ni / 2...4 µm Sn / 1.7...2.3 µm Au
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984
-------------------------	------------------------

Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	E60693
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Packing

Packaging	Box	VPE length	0
VPE width	0	VPE height	0

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01

SL 5.00/03/90 3.2AU BK BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Technical data****Important note**

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals

Approvals



ROHS

Conform

UL File Number Search

E60693

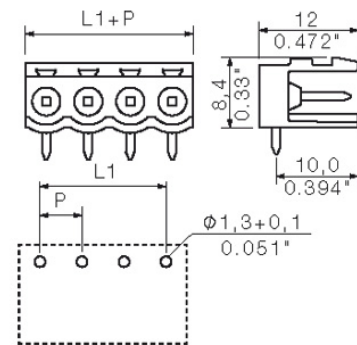
SL 5.00/03/90 3.2AU BK BX

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 26
D-32758 Detmold
Germany

www.weidmueller.com

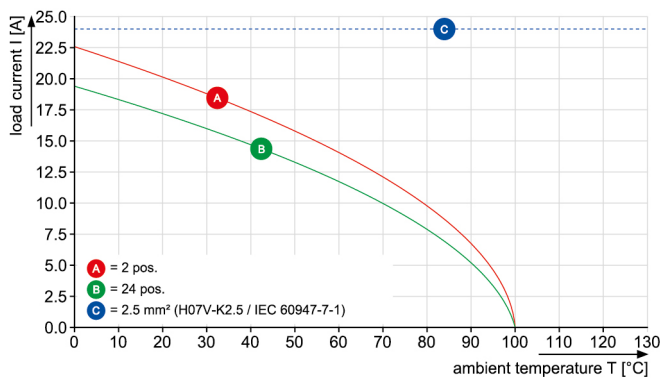
Drawings

Dimensional drawing



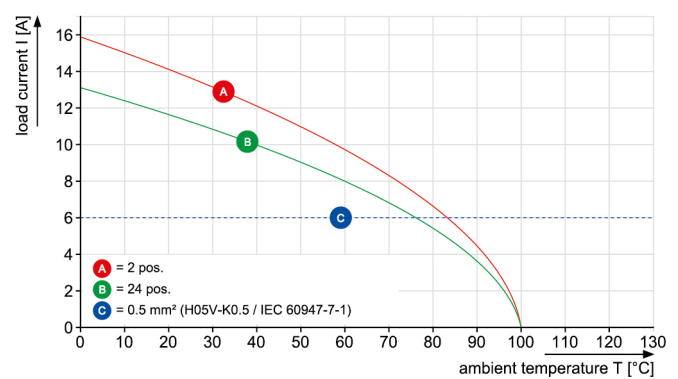
Graph

BLF 5.00HC/./180 - SL 5.00/./90



Graph

BLF 5.00HC/./180 - SL 5.00/./90



Recommended wave soldering profiles

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.