

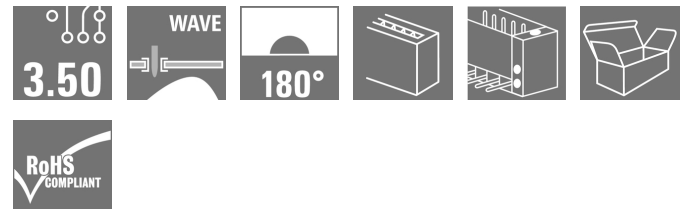
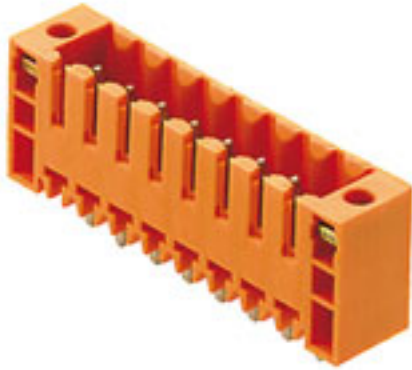
SL 3.50/02/180F 3.2SN BK BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Product image

Similar to illustration

Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 2, 180°, Solder pin length (l): 3.2 mm, tinned, black, Box
Order No.	1518120000
Type	SL 3.50/02/180F 3.2SN BK BX
GTIN (EAN)	4050118325256
Qty.	100 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

Creation date March 24, 2021 4:19:07 AM CET

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Technical data

Dimensions and weights

Depth	7.5 mm	Depth (inches)	0.295 inch
Height	14.3 mm	Height (inches)	0.563 inch
Height of lowest version	11.1 mm	Net weight	1.06 g
Width	14 mm	Width (inches)	0.551 inch

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50			
Type of connection	Board connection			
Mounting onto the PCB	THT solder connection			
Pitch in mm (P)	3.5 mm			
Pitch in inches (P)	0.138 inch			
Outgoing elbow	180°			
Number of poles	2			
Number of solder pins per pole	1			
Solder pin length (l)	3.2 mm			
Solder pin length tolerance	+0.1 / -0.3 mm			
Solder pin dimensions	d = 1.2 mm, Octagonal			
Solder pin dimensions = d tolerance	0 / -0.03 mm			
Solder eyelet hole diameter (D)	1.4 mm			
Solder eyelet hole diameter tolerance (D)	+ 0.1 mm			
L1 in mm	3.5 mm			
L1 in inches	0.138 inch			
Number of rows	1			
Pin series quantity	1			
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch			
Touch-safe protection acc. to DIN VDE 0470	IP 10			
Volume resistance	≤5 mΩ			
Can be coded	Yes			
Plugging force/pole, max.	10 N			
Pulling force/pole, max.	10 N			
Tightening torque	Torque type	Mounting screw, PCB		
	Usage information	Tightening torque	min.	0.1 Nm
			max.	0.15 Nm
		Recommended screw	Part number	PTSC KA 2.2X4.5 WN1412

Material data

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	5...7 µm Sn glossy	Layer structure of plug contact	5...7 undefined Sn glossy
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

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Technical data

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17 A
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=40°C)	14.5 A
Rated current, max. number of poles (Tu=40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 100 A

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A

Rated data acc. to UL 1059

Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A

Packing

Packaging	Box	VPE length	35 mm
VPE width	90 mm	VPE height	95 mm

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals

Approvals



ROHS Conform

Downloads

Engineering Data [STEP](#)

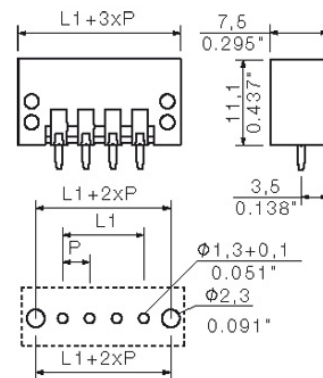
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Drawings

Dimensional drawing



Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.