

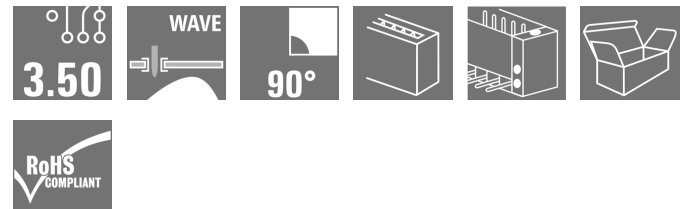
SL 3.50/06/90F 4.5 SN OR BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Product image

Similar to illustration

Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 6, 90°, Solder pin length (l): 4.5 mm, tinned, orange, Box
Order No.	1618100000
Type	SL 3.50/06/90F 4.5 SN OR BX
GTIN (EAN)	4008190116248
Qty.	50 pc(s).
Product data	IEC: / 17 A UL: 300 V / 10 A
Packaging	Box

Creation date March 24, 2021 12:29:08 PM CET

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Technical data

Dimensions and weights

Depth	11.1 mm	Depth (inches)	0.437 inch
Height	12 mm	Height (inches)	0.472 inch
Height of lowest version	7.5 mm	Net weight	2.58 g
Width	28 mm	Width (inches)	1.102 inch

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50		
Type of connection	Board connection		
Mounting onto the PCB	THT solder connection		
Pitch in mm (P)	3.5 mm		
Pitch in inches (P)	0.138 inch		
Outgoing elbow	90°		
Number of poles	6		
Number of solder pins per pole	1		
Solder pin length (l)	4.5 mm		
Solder pin length tolerance	+0.1 / -0.3 mm		
Solder pin dimensions	d = 1.2 mm, Octagonal		
Solder pin dimensions = d tolerance	0 / -0.03 mm		
Solder eyelet hole diameter (D)	1.4 mm		
Solder eyelet hole diameter tolerance (D)	+ 0.1 mm		
L1 in mm	17.5 mm		
L1 in inches	0.689 inch		
Number of rows	1		
Pin series quantity	1		
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch		
Touch-safe protection acc. to DIN VDE 0470	IP 10		
Volume resistance	6.00 mΩ		
Can be coded	Yes		
Plugging force/pole, max.	10 N		
Pulling force/pole, max.	10 N		
Tightening torque	Torque type	Mounting screw, PCB	
	Usage information	Tightening torque	min. 0.1 Nm
			max. 0.15 Nm
		Recommended screw	Part number PTSC KA 2.2X4.5 WN1412

Material data

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact base material	CuSn	Contact material	CuSn
Contact surface	tinned	Layer structure of solder connection	2...4 µm Ni / 5...8 µm Sn glossy
Layer structure of plug contact	2...4 undefined Ni / 5...8 undefined Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

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Technical data

Rated data acc. to IEC

tested acc. to standard

IEC 60664-1, IEC 61984

Rated current, max. number of poles
(Tu=20°C)

12 A

Rated current, max. number of poles
(Tu=40°C)

10 A

Rated current, min. number of poles
(Tu=20°C)

17 A

Rated current, min. number of poles
(Tu=40°C)

14.5 A

Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

12400-313

Rated voltage (Use group B / CSA)

300 V

Rated current (Use group B / CSA)

10 A

Reference to approval values

Specifications are
maximum values, details -
see approval certificate.

Rated voltage (Use group D / CSA)

300 V

Rated current (Use group D / CSA)

10 A

Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059)

300 V

Rated current (Use group B / UL 1059)

10 A

Reference to approval values

Specifications are
maximum values, details -
see approval certificate.

Rated voltage (Use group D / UL 1059)

300 V

Rated current (Use group D / UL 1059)

10 A

Packing

Packaging

Box

VPE length

39 mm

VPE width

91 mm

VPE height

128 mm

Classifications

ETIM 6.0

EC002637

ETIM 7.0

EC002637

ECLASS 9.0

27-44-04-02

ECLASS 9.1

27-44-04-02

ECLASS 10.0

27-44-04-02

ECLASS 11.0

27-46-02-01

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Technical data

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	• Additional colours on request • Gold-plated contact surfaces on request • Rated current related to rated cross-section & min. No. of poles. • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. • For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C – see Accessories). Cable gland only permitted before soldering. • Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals

Approvals



ROHS	Conform
UL File Number Search	E60693

Downloads

Engineering Data	STEP
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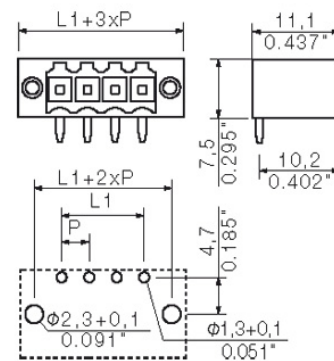
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Drawings

Dimensional drawing



Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.