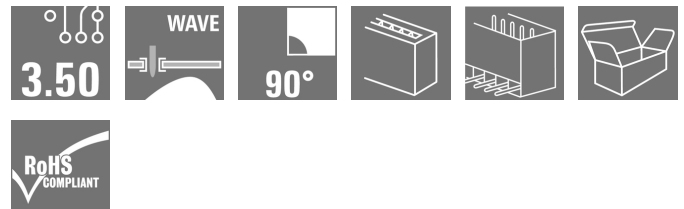
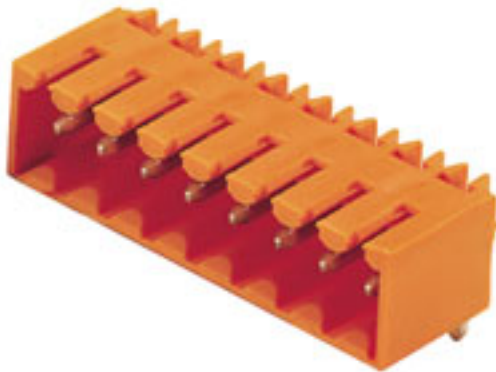


SL 3.50/18/90G 3.2SN OR BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Product image**

Similar to illustration

Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, Number of poles: 18, 90°, Solder pin length (l): 3.2 mm, tinned, orange, Box
Order No.	1619390000
Type	SL 3.50/18/90G 3.2SN OR BX
GTIN (EAN)	4008190138950
Qty.	20 pc(s).
Product data	IEC: / 17 A UL: 300 V / 10 A
Packaging	Box

Creation date March 24, 2021 12:39:52 PM CET

SL 3.50/18/90G 3.2SN OR BX

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Technical data

Dimensions and weights

Depth	11.1 mm	Depth (inches)	0.437 inch
Height	10.7 mm	Height (inches)	0.421 inch
Height of lowest version	7.5 mm	Net weight	4.8 g
Width	64.4 mm	Width (inches)	2.535 inch

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	90°
Number of poles	18	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0.03 mm
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (D)+	0.1 mm
L1 in mm	59.5 mm	L1 in inches	2.343 inch
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch	Touch-safe protection acc. to DIN VDE 0470	IP 10
Volume resistance	6.00 mΩ	Can be coded	Yes
Plugging force/pole, max.	10 N	Pulling force/pole, max.	10 N

Material data

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact base material	CuSn	Contact material	CuSn
Contact surface	tinned	Layer structure of solder connection	2...4 µm Ni / 5...8 µm Sn glossy
Layer structure of plug contact	2...4 undefined Ni / 5...8 undefined Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17 A
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=40°C)	14.5 A
Rated current, max. number of poles (Tu=40°C)	10 A		

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	154685-1318353
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Creation date March 24, 2021 12:39:52 PM CET

SL 3.50/18/90G 3.2SN OR BX

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Technical data

Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 10 A

Rated current (Use group D / UL 1059) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Packing

Packaging

Box

VPE length

41 mm

VPE width

72 mm

VPE height

91 mm

Classifications

ETIM 6.0

EC002637

ETIM 7.0

EC002637

ECLASS 9.0

27-44-04-02

ECLASS 9.1

27-44-04-02

ECLASS 10.0

27-44-04-02

ECLASS 11.0

27-46-02-01

Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals

Approvals



ROHS

Conform

UL File Number Search

E60693

Downloads

Approval/Certificate/Document of Conformity

[Declaration of the Manufacturer](#)

Engineering Data

[STEP](#)

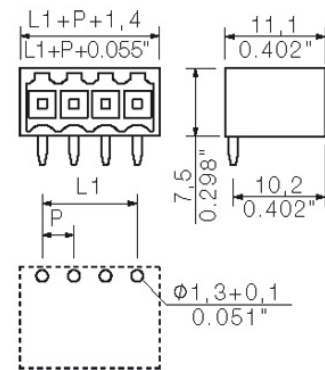
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Drawings

Dimensional drawing

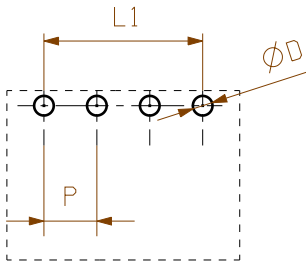
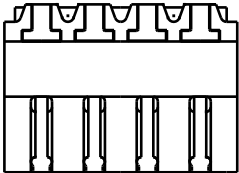
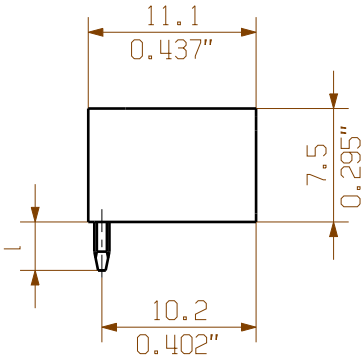
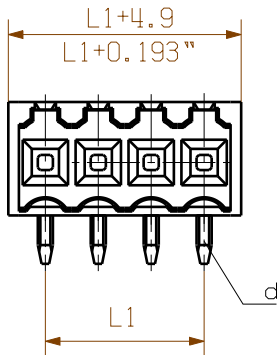


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Dimensions without tolerances are no check dimensions

The English version is binding



hole pattern

P = 3.50 Raster Pitch

D = Ø1,3 +0.1
Ø0.051" +0.1

d = 1,2mm oktagonale
0.047" oktagonale

SHOWN: SL 3.50/04/90G

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance with VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

1,5	0,1
	-0,3
3,2	0,1
	-0,3
4,5	0,1
	-0,3
pin length l/ Stiftlänge l	tolerance/ Toleranz

24	80.5	+/-0.2
23	77.0	
22	73.5	
21	70.0	
20	66.5	
19	63.0	
18	59.5	
17	56.0	
16	52.5	+/-0.15
15	49.0	
14	45.5	
13	42.0	
12	38.5	+/-0.1
11	35.0	
10	31.5	
9	28.0	
8	24.5	
7	21.0	
6	17.5	
5	14.0	
4	10.5	Toleranz/ tolerance L1
3	7.0	
2	3.5	
n Polzahl/ no of poles	L1	Toleranz/ tolerance L1

General tolerance: DIN ISO 2768-mK		96310/5 06.07.17 HELIS_MA		00	Cat.no.: .	
		Modification				
	Drawn	21.08.2008	HELIS_MA	SL 3.50/.. /90... STIFTLISTE MALE HEADER		
	Responsible		AMANN_A			
	Checked	20.09.2017	HERTEL_S			
Scale: 5/1	Approved		LANG_T	Product file: SL 3.50		
Supersedes: .				7296		

Recommended wave soldering profiles

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Fax: +49 5231 14-292083
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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.