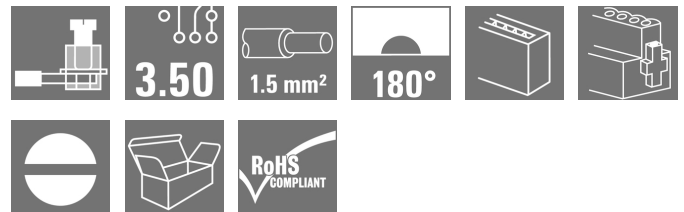
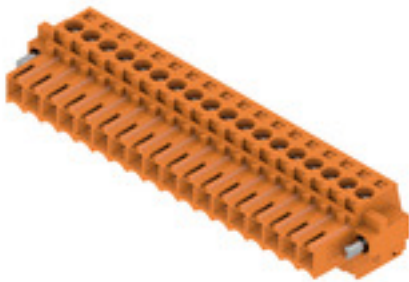


BL 3.50/18/180F SN OR BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Product image**

Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Version	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 18, 180°, Clamping yoke connection, Clamping range, max.: 1.5 mm², Box
Order No.	1620770000
Type	BL 3.50/18/180F SN OR BX
GTIN (EAN)	4008190163075
Qty.	24 pc(s).
Product data	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14
Packaging	Box

Creation date March 24, 2021 12:59:31 PM CET

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Technical data

Dimensions and weights

Depth	18.5 mm	Depth (inches)	0.728 inch
Height	13 mm	Height (inches)	0.512 inch
Net weight	14.5 g	Width	70 mm
Width (inches)	2.756 inch		

System Parameters

Product family	OMNIMATE Signal - series BL/SL 3.50		
Type of connection	Field connection		
Wire connection method	Clamping yoke connection		
Pitch in mm (P)	3.5 mm		
Pitch in inches (P)	0.138 inch		
Conductor outlet direction	180°		
Number of poles	18		
L1 in mm	59.5 mm		
L1 in inches	2.343 inch		
Number of rows	1		
Pin series quantity	1		
Rated cross-section	1.5 mm ²		
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch		
Touch-safe protection acc. to DIN VDE 0470	IP 20		
Volume resistance	≤5 mΩ		
Can be coded	Yes		
Stripping length	6 mm		
Clamping screw	M 2		
Screwdriver blade	0.4 x 2.5		
Screwdriver blade standard	DIN 5264		
Plugging cycles	25		
Plugging force/pole, max.	7 N		
Pulling force/pole, max.	5 N		
Tightening torque	Torque type		Wire connection
	Usage information		Tightening torque
			min. 0.2 Nm
			max. 0.25 Nm
	Torque type		Screw flange
	Usage information		Tightening torque
			min. 0.15 Nm
			max. 0.2 Nm

Material data

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	Insulation strength	≥ 10 ⁸ Ω
UL 94 flammability rating	V-0	Contact material	Copper alloy
Contact surface	tinned	Layer structure of plug contact	4...8 µm Sn hot-dip tinned
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

Conductors suitable for connection

Clamping range, min.	0.08 mm ²
Clamping range, max.	1.5 mm ²

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Technical data

Wire connection cross section AWG, min.	AWG 28		
Wire connection cross section AWG, max.	AWG 14		
Solid, min. H05(07) V-U	0.2 mm ²		
Solid, max. H05(07) V-U	1.5 mm ²		
Flexible, min. H05(07) V-K	0.2 mm ²		
Flexible, max. H05(07) V-K	1.5 mm ²		
w. plastic collar ferrule, DIN 46228 pt 4, 0.2 mm ² min.			
w. plastic collar ferrule, DIN 46228 pt 4, 1.5 mm ² max.			
w. wire end ferrule, DIN 46228 pt 1, min.	0.2 mm ²		
w. wire end ferrule, DIN 46228 pt 1, max.	1.5 mm ²		
Plug gauge in accordance with EN 60999 a x b; ø	2.4 mm x 1.5 mm		
Clampable conductor	Cross-section for conductor connection	Type	fine-wired
		nominal	0.5 mm ²
	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	H0.5/12 OR
		Stripping length	nominal 6 mm
		Recommended wire-end ferrule	H0.5/6
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.75 mm ²
	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	H0.75/12 W
		Stripping length	nominal 6 mm
		Recommended wire-end ferrule	H0.75/6
	Cross-section for conductor connection	Type	fine-wired
		nominal	1 mm ²
	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	H1.0/12 GE
		Stripping length	nominal 6 mm
		Recommended wire-end ferrule	H1.0/6
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.25 mm ²
	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	H0.25/10 HBL
		Stripping length	nominal 5 mm
		Recommended wire-end ferrule	H0.25/5
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.34 mm ²
	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	H0.34/10 TK
Reference text	The outside diameter of the plastic collar should not be larger than the pitch (P), Length of ferrules is to be chosen depending on the product and the rated voltage.		

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Technical data

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17 A
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=40°C)	14.5 A
Rated current, max. number of poles (Tu=40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 100 A

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	154685-1318353
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Packing

Packaging	Box	VPE length	51 mm
VPE width	78 mm	VPE height	118 mm

Type tests

Test: Durability of markings	Standard	DIN EN 61984 section 7.3.2 / 09.02 taking pattern from DIN EN 60068-2-70 / 07.96
	Test	mark of origin, type identification, approval marking SEV, approval marking CSA
	Evaluation	available
	Test	durability
	Evaluation	passed

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Test: Misengagement (Non-interchangeability)	Standard	DIN EN 61984 section 6.3 and 6.9.1 / 09.02, DIN IEC 60512 part 7 section 5 / 05.94	
	Test	180° turned with coding elements	
	Evaluation	passed	
Test: Clampable cross section	Standard	DIN EN 60999-1 section 7 and 9.1 / 12.00, DIN EN 60947-1 section 8.2.4.5.1 / 12.99	
	Conductor type	Type of conductor and conductor cross-section	solid 0.2 mm ²
		Type of conductor and conductor cross-section	stranded 0.2 mm ²
		Type of conductor and conductor cross-section	solid 1.5 mm ²
		Type of conductor and conductor cross-section	stranded 1.5 mm ²
		Type of conductor and conductor cross-section	AWG 28/1
		Type of conductor and conductor cross-section	AWG 28/19
		Type of conductor and conductor cross-section	AWG 16/1
		Type of conductor and conductor cross-section	AWG 16/19
	Evaluation	passed	
Test for damage to and accidental loosening of conductors	Standard	DIN EN 60999-1 section 9.4 / 12.00	
	Requirement	0.2 kg	
	Conductor type	Type of conductor and conductor cross-section	AWG 28/1
		Type of conductor and conductor cross-section	AWG 28/19
	Evaluation	passed	
	Requirement	0.3 kg	
	Conductor type	Type of conductor and conductor cross-section	2 × AWG 24/1
		Type of conductor and conductor cross-section	2 × AWG 24/19 with wire end ferrule
	Evaluation	passed	
	Requirement	0.4 kg	
	Conductor type	Type of conductor and conductor cross-section	solid 1.5 mm ²
		Type of conductor and conductor cross-section	stranded 1.5 mm ²
		Type of conductor and conductor cross-section	AWG 16/7
	Evaluation	passed	

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Technical data

Pull-out test	Standard	DIN EN 60999-1 section 9.5 / 12.00	
	Requirement	≥5 N	
	Conductor type	Type of conductor and conductor cross-section	AWG 28/1
		Type of conductor and conductor cross-section	AWG 28/19
	Evaluation	passed	
	Requirement	≥10 N	
	Conductor type	Type of conductor and conductor cross-section	2 × AWG 24/1
		Type of conductor and conductor cross-section	2 × AWG 24/19 with wire end ferrule
	Evaluation	passed	
	Requirement	≥40 N	
	Conductor type	Type of conductor and conductor cross-section	H05V-U1.5
		Type of conductor and conductor cross-section	H05V-K1.5
		Type of conductor and conductor cross-section	AWG 16/7
	Evaluation	passed	

Classifications

ETIM 6.0	EC002638	ETIM 7.0	EC002638
ECLASS 9.0	27-44-03-09	ECLASS 9.1	27-44-03-09
ECLASS 10.0	27-44-03-09	ECLASS 11.0	27-46-02-02

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	• Additional colours on request • Gold-plated contact surfaces on request • Rated current related to rated cross-section & min. No. of poles. • Max. outer diameter of the conductor: 2.9 mm • Wire end ferrule without plastic collar to DIN 46228/1 • Wire end ferrule with plastic collar to DIN 46228/4 • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. • Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

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Technical data

Approvals

Approvals



ROHS	Conform
UL File Number Search	E60693

Downloads

Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Engineering Data	STEP

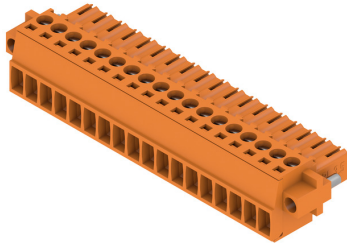
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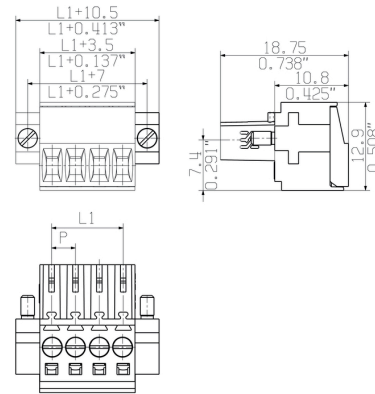
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Drawings

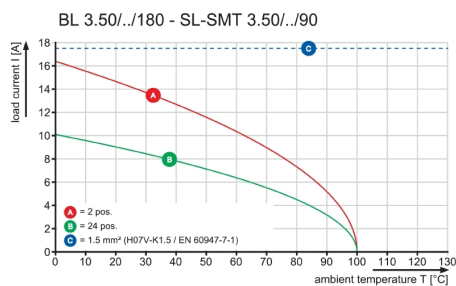
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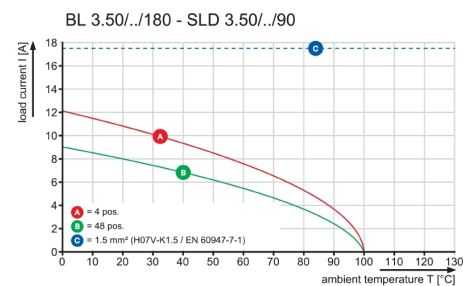
Dimensional drawing



Graph



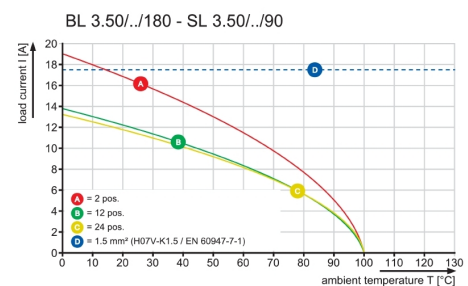
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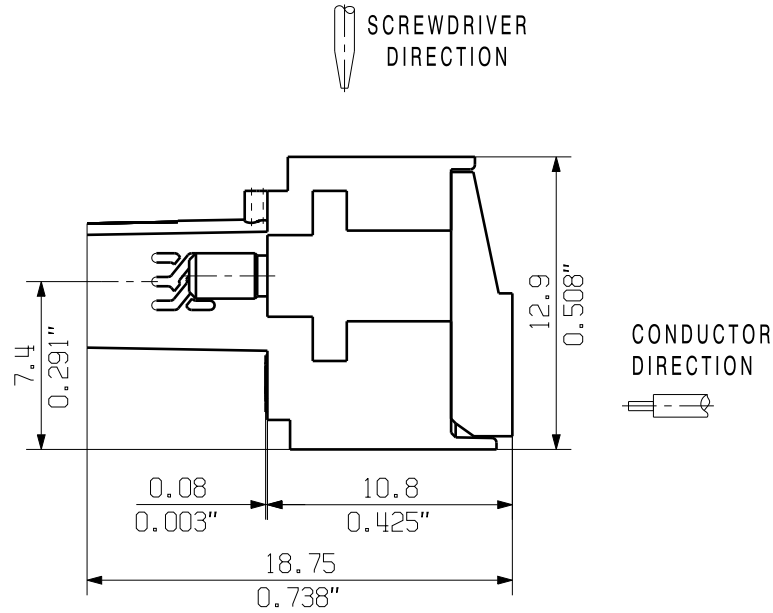
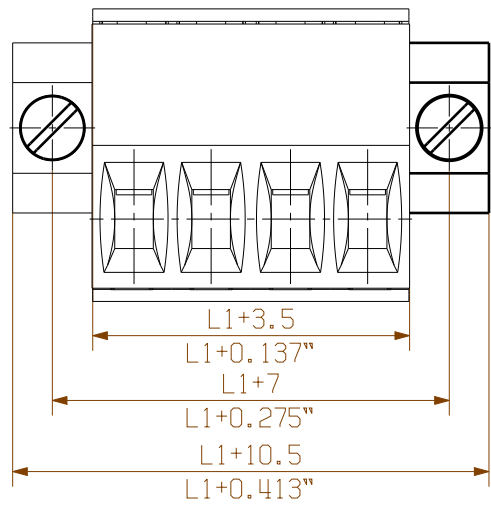
Graph



Graph



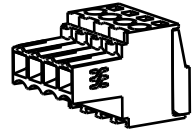
BL 3.50/04/180F



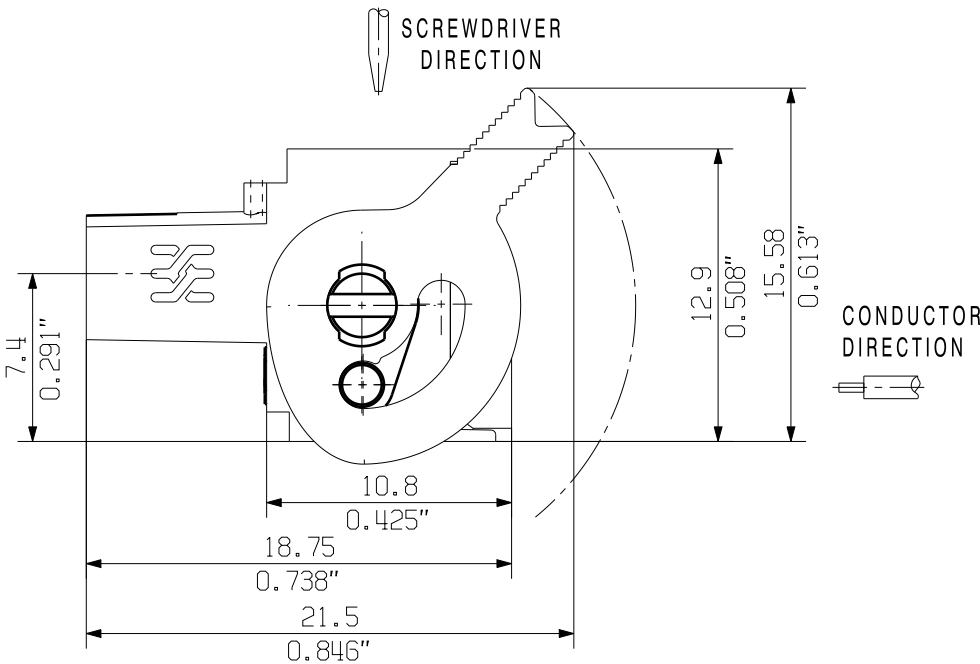
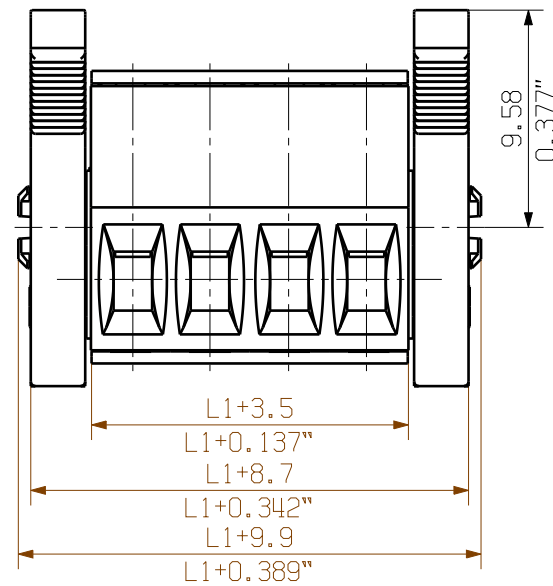
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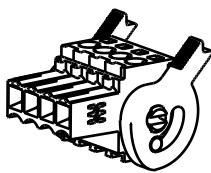
M 1/1



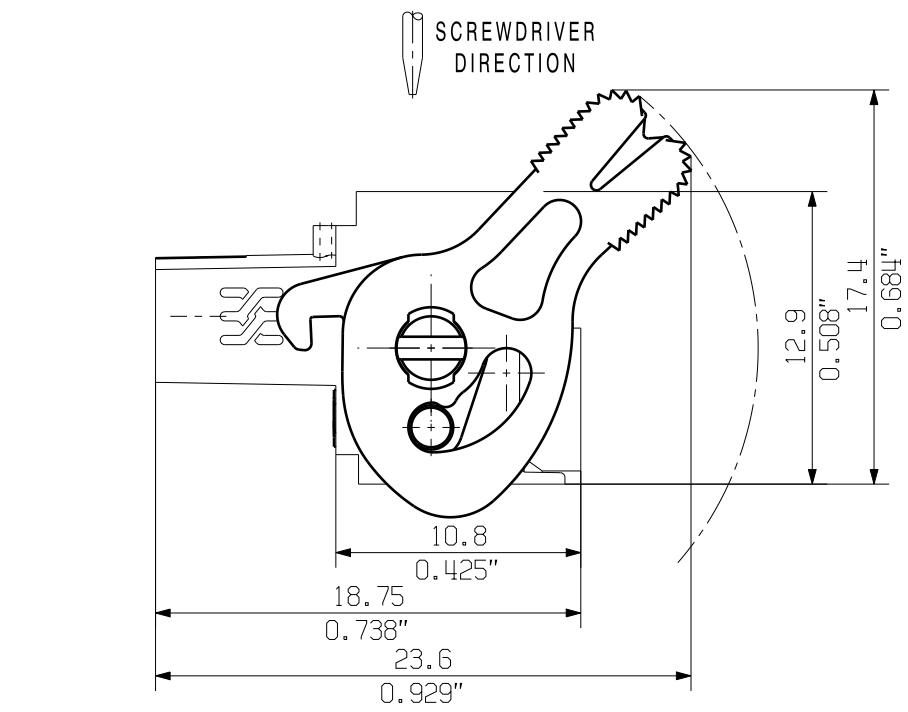
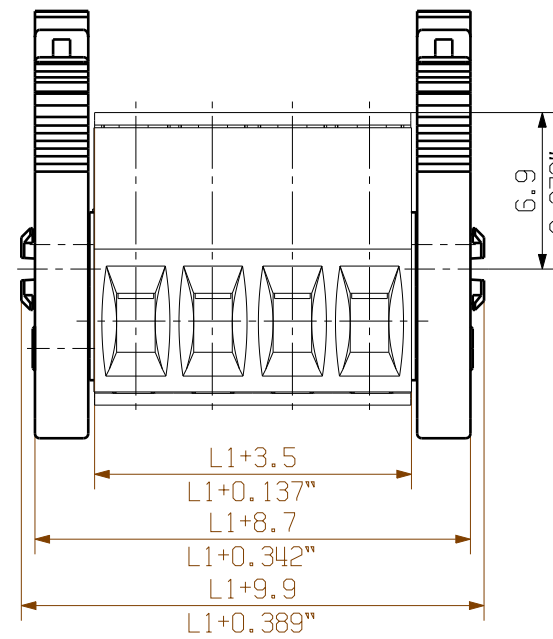
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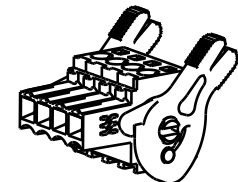
M 1/1



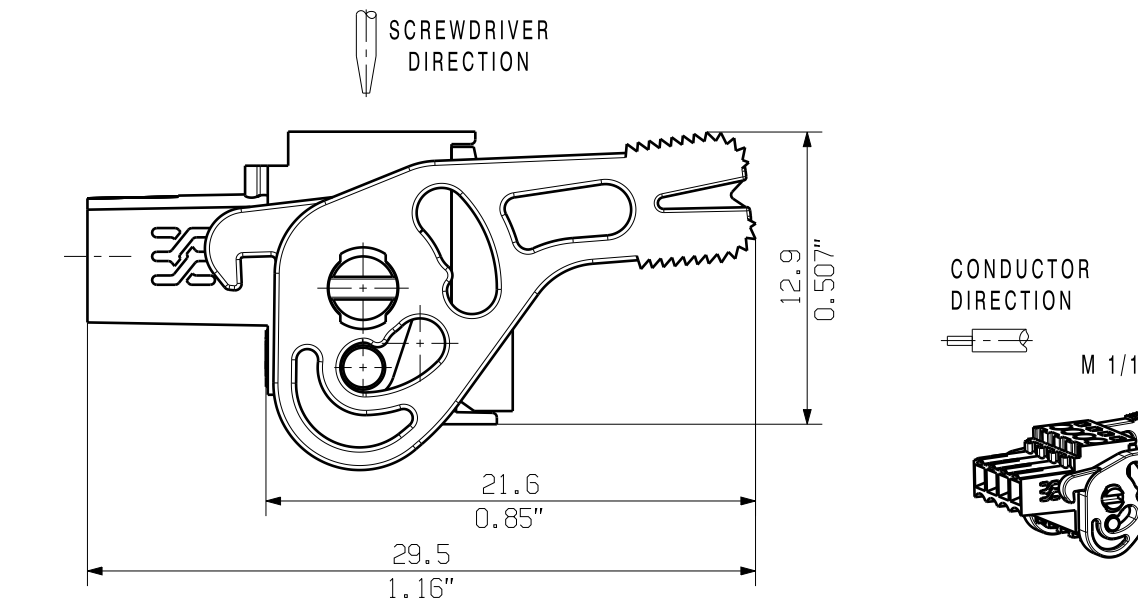
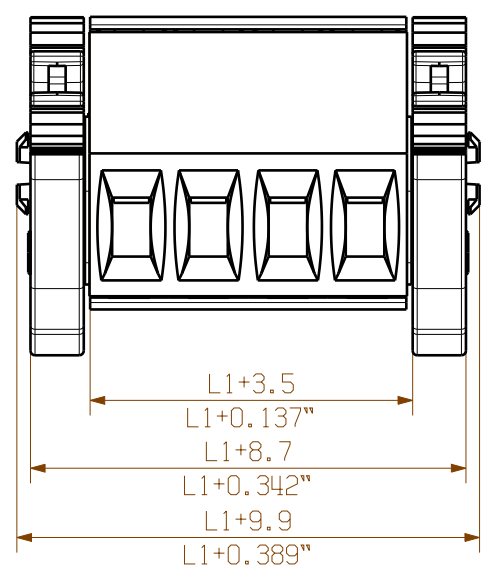
BL 3.50/04/180LR



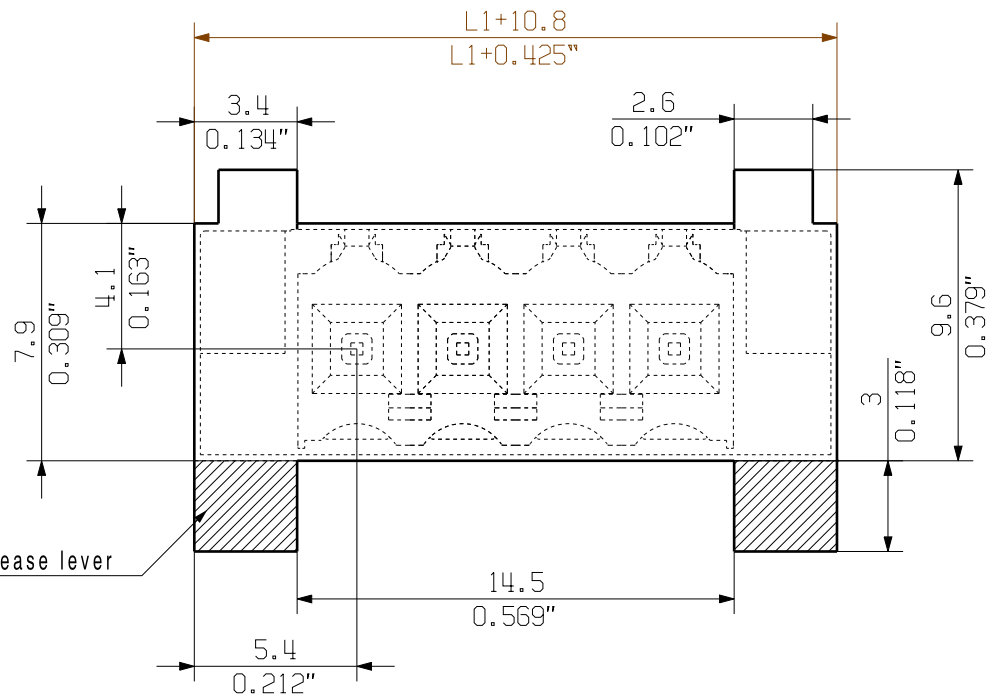
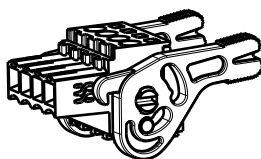
M 1/1



BL 3.50/04/180LR REDESIGN



M 1/1



P= 3.50 RASTER PITCH

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

24	80.5	3.169
23	77.0	3.032
22	73.5	2.894
21	70.0	2.756
20	66.5	2.618
19	63.0	2.480
18	59.5	2.343
17	56.0	2.205
16	52.5	2.067
15	49.0	1.929
14	45.5	1.791
13	42.0	1.654
12	38.5	1.516
11	35.0	1.378
10	31.5	1.240
9	28.0	1.102
8	24.5	0.965
7	21.0	0.827
6	17.5	0.689
5	14.0	0.551
4	10.5	0.413
3	7.0	0.276
2	3.5	0.138
n	POLZAHL POLES	L1 [mm] L1 [inch]

GENERAL TOLERANCE:
DIN ISO 2768-m

103300/5
17.05.18 HELIS_MA 01

Modification

Drawn 02.09.2008 HELIS_MA

Responsible AMANN_A

Checked

Approved LANG_T

Cat.no.: .

Weidmüller

3 19675 **36**

Sheet 00 of 00 sheets

BL 3.50/././180

BUCHSENSTECKER
FEMALE PLUG

Product file: BL 3.50

7382

Prüfung /
Verification

ALLGEMEINGÜLTIGE KUNDENZEICHNUNG, AKTUELLER STAND NUR AUF ANFRAGE
GENERAL CUSTOMER DRAWING, TOPICAL VERSION ONLY IF REQUIRED

