

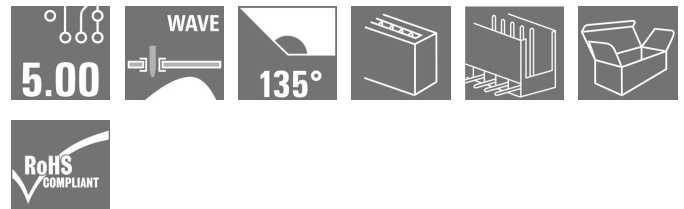
SL 5.00/19/135 3.2SN OR BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Product image

Similar to illustration

Male connectors with 135° outlet direction. The solder pin length is optimised for wave flow soldering. The pin headers provide space for labelling and can be coded.

General ordering data

Version	PCB plug-in connector, male header, open side, THT solder connection, 5.00 mm, Number of poles: 19, 135°, Solder pin length (l): 3.2 mm, tinned, orange, Box
Order No.	1630420000
Type	SL 5.00/19/135 3.2SN OR BX
GTIN (EAN)	4008190203849
Qty.	20 pc(s).
Product data	IEC: 400 V / 17 A UL: 300 V / 15 A
Packaging	Box

Creation date March 24, 2021 3:00:57 PM CET

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Technical data

Dimensions and weights

Depth	13.13 mm	Depth (inches)	0.517 inch
Height	15.5 mm	Height (inches)	0.61 inch
Height of lowest version	12.3 mm	Net weight	7.15 g
Width	95 mm	Width (inches)	3.74 inch

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.00	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5 mm
Pitch in inches (P)	0.197 inch	Outgoing elbow	135°
Number of poles	19	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.2 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0.03 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)	+ 0, 1 mm
L1 in mm	90 mm	L1 in inches	3.543 inch
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE 57 106	finger-safe plugged/ back-of-hand-safe unplugged	Volume resistance	≤5 mΩ
Can be coded	Yes	Plugging force/pole, max.	10 N
Pulling force/pole, max.	8 N		

Material data

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	1...3 µm Ni / 2...4 µm Sn matt	Layer structure of plug contact	1...3 µm Ni / 2...4 µm Sn matt
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17 A
Rated current, max. number of poles (Tu=20°C)	13 A	Rated current, min. number of poles (Tu=40°C)	15 A
Rated current, max. number of poles (Tu=40°C)	11 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	3 x 1s with 120 A

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Technical data

Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

200039-1121690

Rated voltage (Use group B / CSA) 300 V

Rated voltage (Use group D / CSA) 300 V

Rated current (Use group B / CSA) 15 A

Rated current (Use group D / CSA) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 15 A

Rated current (Use group D / UL 1059) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Packing

Packaging	Box	VPE length	39 mm
VPE width	105 mm	VPE height	140 mm

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01

Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

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Technical data

Approvals

Approvals



ROHS	Conform
UL File Number Search	E60693

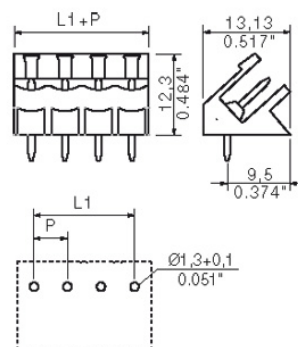
Downloads

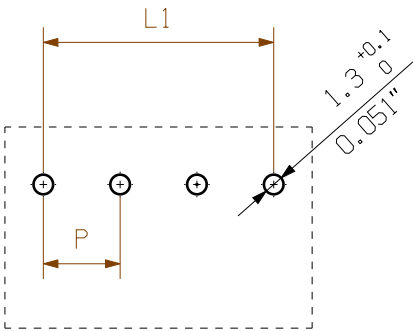
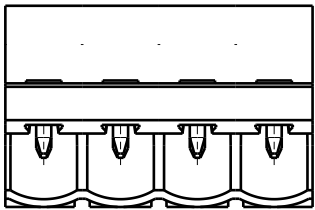
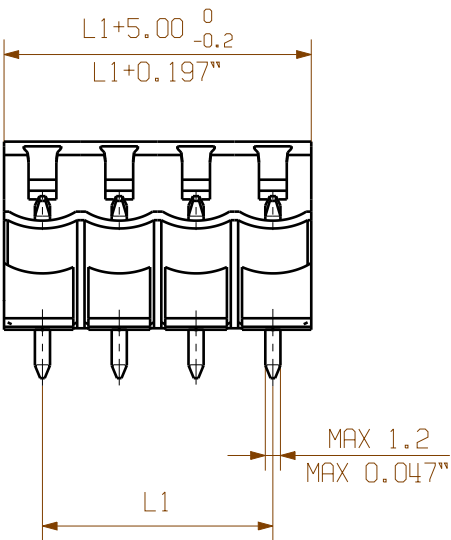
Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
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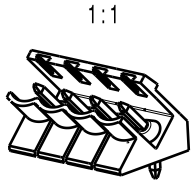
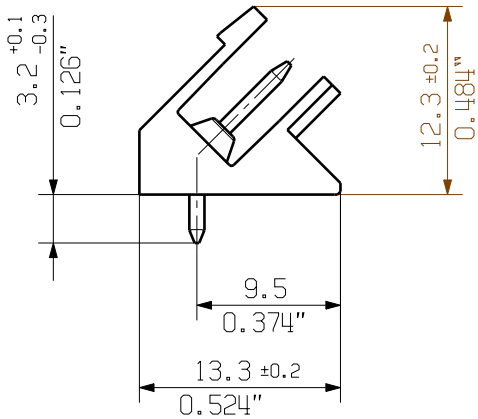
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Drawings**Dimensional drawing**



HOLE PATTERN



24	115,00	4,531
23	110,00	4,334
22	105,00	4,137
21	100,00	3,940
20	95,00	3,743
19	90,00	3,546
18	85,00	3,349
17	80,00	3,152
16	75,00	2,955
15	70,00	2,758
14	65,00	2,561
13	60,00	2,364
12	55,00	2,167
11	50,00	1,970
10	45,00	1,773
9	40,00	1,576
8	35,00	1,379
7	30,00	1,182
6	25,00	0,985
5	20,00	0,788
4	15,00	0,591
3	10,00	0,394
2	5,00	0,197
n	L1 [mm]	L1 [Inch]

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components alone.
The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.
The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

P = pitch
shown: SL 5.00/04/135

GENERAL TOLERANCE: DIN ISO 2768-m		88133/0 13.05.16 HELIS_MA 00		Cat.no.: .	
		Modification		Weidmüller	
		Date	Name	Benutzer None nicht gefunden SL 5.00/.. /135 STIFBLEISTE MALE HEADER	
Scale: 2:1		Drawn	09.07.2003		
Supersedes: .		Responsible	HERTEL_S		
		Checked	17.05.2016	LANG_T	Product file: SL 5.00/135
		Approved			7287

Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260 °C . In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.