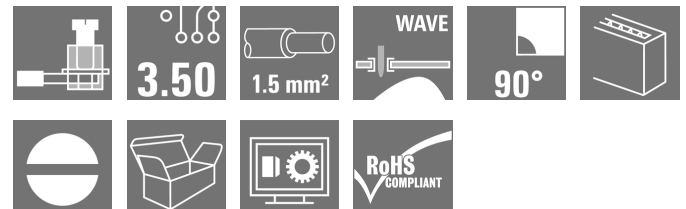


LM2N 3.50/28/90 3.2SN OR BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Product image**

Similar to illustration

Small, compact PCB terminal or -tier PCB terminal with proven clamping yoke connection and 3.5 mm pitch. Suitable for conductor cross-sections up to 1.5 mm².

General ordering data

Version	Printed circuit board terminals, 3.50 mm, Number of poles: 28, 90°, Solder pin length (l): 3.2 mm, tinned, orange, Clamping yoke connection, Clamping range, max. : 2.08 mm ² , Box
Order No.	1703820000
Type	LM2N 3.50/28/90 3.2SN OR BX
GTIN (EAN)	4008190910891
Qty.	25 pc(s).
Product data	IEC: 320 V / 13 A / 0.5 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14
Packaging	Box

Creation date March 24, 2021 9:06:53 PM CET

LM2N 3.50/28/90 3.2SN OR BX

Weidmüller Interface GmbH & Co. KG

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Technical data

Dimensions and weights

Depth	16.75 mm	Depth (inches)	0.659 inch
Height	27.3 mm	Height (inches)	1.075 inch
Height of lowest version	24.1 mm	Net weight	21.4 g
Width	51.35 mm	Width (inches)	2.022 inch

System parameters

Product family	OMNIMATE Signal - series LM	Wire connection method	Clamping yoke connection
Mounting onto the PCB	THT solder connection	Conductor outlet direction	90°
Pitch in mm (P)	3.5 mm	Pitch in inches (P)	0.138 inch
Number of poles	28	Pin series quantity	2
Fitted by customer	Yes	Max. adjacent poles per row	24
Solder pin length (l)	3.2 mm	Solder pin dimensions	1.0 x 0.6 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+	0, 1 mm
Number of solder pins per pole	1	Screwdriver blade	0.4 x 2.5
Screwdriver blade standard	DIN 5264	Tightening torque, min.	0.2 Nm
Tightening torque, max.	0.2 Nm	Clamping screw	M 2
Stripping length	5 mm	L1 in mm	45.5 mm
L1 in inches	1.791 inch	Touch-safe protection acc. to DIN VDE 0470	IP 20
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch	Volume resistance	3.60 mΩ

Material data

Insulating material	PA	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	I
Comparative Tracking Index (CTI)	≥ 600	UL 94 flammability rating	V-2
Contact material	Copper alloy	Contact surface	tinned
Coating	1-3 µm Ni, 4-6 µm SN	Tinning type	matt
Layer structure of solder connection	1.5...3 µm Ni / 4...6 µm Sn matt	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

Conductors suitable for connection

Clamping range, min.	0.08 mm²
Clamping range, max.	2.08 mm²
Wire connection cross section AWG, min.	AWG 28
Wire connection cross section AWG, max.	AWG 14
Solid, min. H05(07) V-U	0.5 mm²
Solid, max. H05(07) V-U	1.5 mm²
Flexible, min. H05(07) V-K	0.5 mm²
Flexible, max. H05(07) V-K	1.5 mm²
w. plastic collar ferrule, DIN 46228 pt 4, 0.5 mm² min.	
w. plastic collar ferrule, DIN 46228 pt 4, 0.75 mm² max.	
Plug gauge in accordance with EN 60999 a x b; ø	2.4 mm x 1.5 mm

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Technical data

Clampable conductor	Cross-section for conductor connection	Type	fine-wired
	wire end ferrule	nominal	0.75 mm ²
		Stripping length	nominal 8 mm
Reference text	Length of ferrules is to be chosen depending on the product and the rated voltage., The outside diameter of the plastic collar should not be larger than the pitch (P)		
		Recommended wire-end ferrule	H0.75/12 W

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	13 A
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=40°C)	11 A
Rated current, max. number of poles (Tu=40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 72 A

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	154685-1202192
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Packing

Packaging	Box	VPE length	51 mm
VPE width	77 mm	VPE height	192 mm

Classifications

ETIM 6.0	EC002643	ETIM 7.0	EC002643
ECLASS 9.0	27-44-04-01	ECLASS 9.1	27-44-04-01
ECLASS 10.0	27-44-04-01	ECLASS 11.0	27-46-01-01

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Technical data

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	• Additional colours on request • Rated current related to rated cross-section & min. No. of poles. • Max. outer diameter of the conductor: 2.9 mm • Wire end ferrule with plastic collar to DIN 46228/4 • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. • Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals

Approvals



ROHS	Conform
UL File Number Search	E60693

Downloads

Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Engineering Data	EPLAN, WSCAD

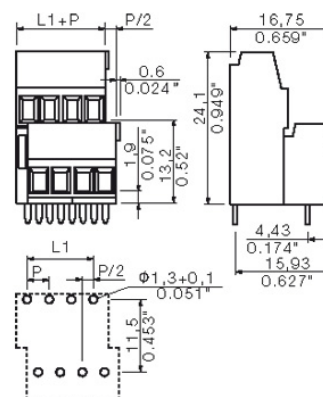
LM2N 3.50/28/90 3.2SN OR BX

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Drawings

Dimensional drawing



Graph



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Technical Data

Rev.

Material data

Insulation material type	PA 66
Insulation material colours	orange/black
Insulation material flammability class	UL94 V - 2
Insulation resistance	10 ³ MOhm
Conatct base material	Cu-alloy
Contact plating	tin-plated

System characteristic values

Pitch P	mm/inch	3.5/0.138
Number of rows		2
Dielectric strength (r.m.s withstand voltage)	kV	>1.5
Through resistance (typical)	mOhm	2.2
Operating temperature range	°C	-55°...+100°
Degree of protection acc. to VDE 0106		finger safe
Degree of protection acc. to DIN EN 60529		IP20
Conductor connection method		clamping yoke
Screw size		M2
Screw torque max. acc. to EN 60999	Nm	0.2
Screw driver type		SDI 0.4x2.5
Solder pin length L	mm/inch	3.2/0.126
PCB hole diameter D (wave soldering)	mm/inch	1.3+0.1/0.051+0.004
PCB hole diameter D (reflow soldering)	mm/inch	n.a.
Resistance to soldering heat acc. to DIN IEC 60512-6	°C/sec	260/10
Resistance to soldering heat acc. to EN 61760-1	°C/sec	n.a.
Solderability classification acc. to EN 61760-1		n.a.
Solder connection type		wave soldering
Solder pin diameter d (max.)	mm/inch	1.22/0.048

Application notes

Coding possibility	yes/no	no
Joinable without loss of pitch	yes/no	no
Manual assembly of modules	yes/no	yes
Max. number of poles	n	48

Conductor

Clamping range	mm ²	0.08...1.5
"e" solid H05(07) V-U	mm ²	0.08...1.5
"f" flexible H05(07) V-K	mm ²	0.08...1.5
"f" with ferrule acc. to DIN 46228/1	mm ²	n.a.
... with plastic collar acc. to DIN 46228/4	mm ²	n.a.
Conductor insulation stripping length	mm/inch	5/0.197
Conductor insulation diameter max.	mm/inch	n.a.
Two wire clamping range	mm ²	0.5
Gauge to EN 60999 (a x b ; Ø)	mm	2.4x1.5

IEC 664-1 / VDE0110 (4.97) rated data

Rated cross section acc. to EN 60999	mm ²	1.5
Rated current @ 20°C ambient	A	10
Rated current @ 40°C ambient	A	8,5

Overvoltage category / Pollution degree

	III/3	III/2	II/2
Rated voltage	160	160	320
Rated impulse voltage	2.5	2.5	2.5

UL 1059 rated data



File No.: E60693

	B	C	D
Rated voltage	300	---	300
Rated current	10	---	10
AWG wire range (field wiring / factory wiring)	28...14		

CSA C22.2 rated data



File No.: LR12400

	B	C	D
Rated voltage	300	---	300
Rated current	10	---	10
AWG wire range (field wiring / factory wiring)	28...14		

Packaging

carton

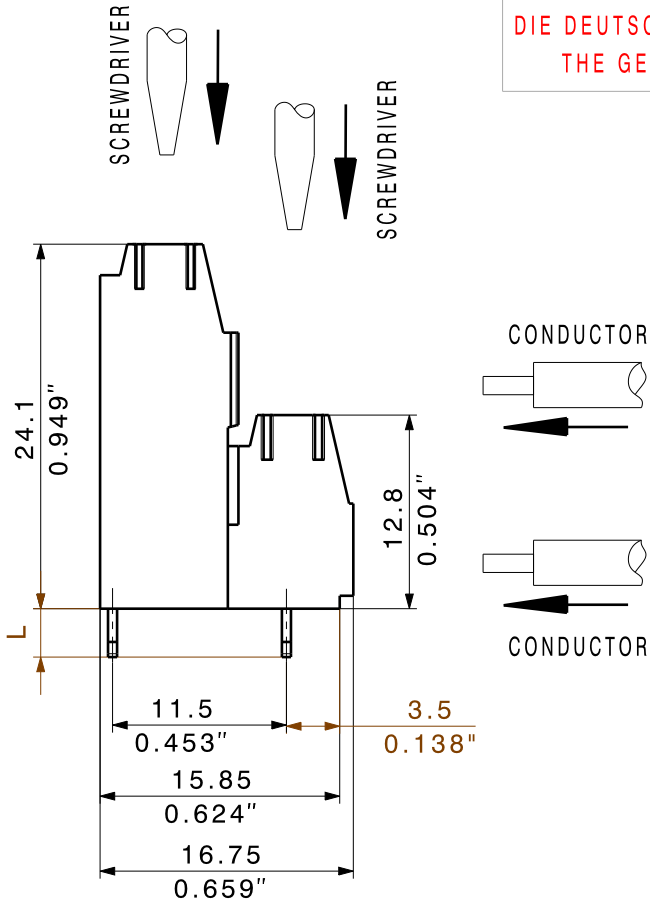
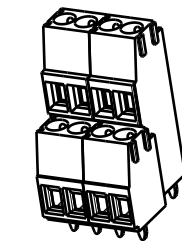
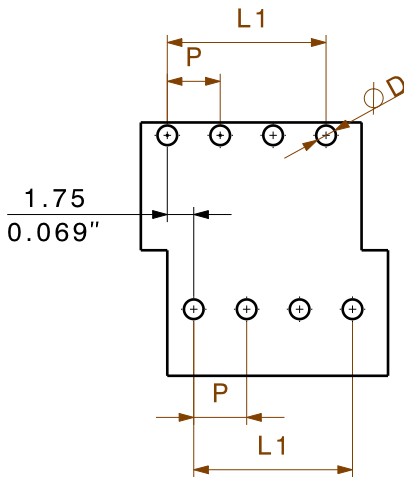
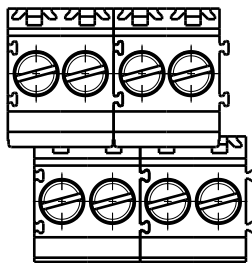
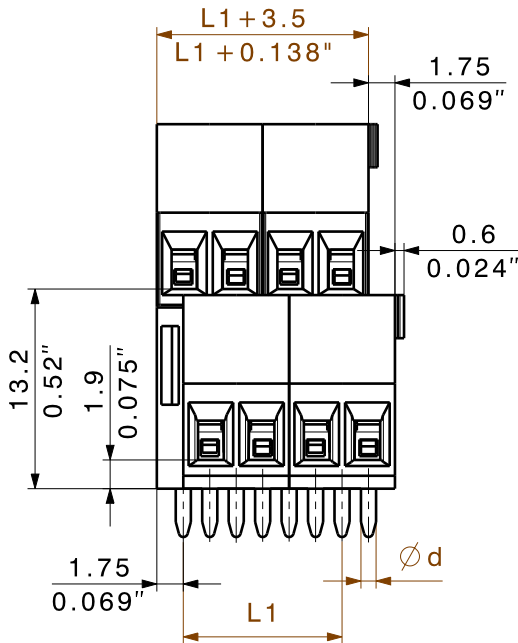
Downloads

www.weidmueller.de

- Sum of ambient temperature and temperature rise
- Recommendation for manual assembly
- Recommendation for automatic assembly
- Recommendation for wave soldering
- Recommendation for reflow soldering
- Referred to rated cross section and 12 pole number

n.a. = not applicable

Subject to technical changes



DIE DEUTSCHE VERSION IST VERBINDLICH
THE GERMAN VERSION IS BINDING

48	80,50	3,169
46	77,00	3,031
44	73,50	2,894
42	70,00	2,756
40	66,50	2,618
38	63,00	2,480
36	59,50	2,343
34	56,00	2,205
32	52,50	2,067
30	49,00	1,929
28	45,50	1,791
26	42,00	1,654
24	38,50	1,516
22	35,00	1,378
20	31,50	1,240
18	28,00	1,102
16	24,50	0,965
14	21,00	0,827
12	17,50	0,689
10	14,00	0,551
8	10,50	0,413
6	7,00	0,276
4	3,50	0,138
n	L1 [mm]	L1 [Inch]

SHOWN LM2N3.5/8/90

 METRIC TOLERANCES X. = ±0.3 X.X = ±0.1 X.XX = ±0.05	43264/5 17.06.09 HELIS_MA 00		Weidmüller  DRAWING NO. C 23209 ISSUE NO. 08 SHEET 02 OF 03 SHEETS		
	MODIFICATION				
		DATE	NAME	LM2N 3.5/././90 LEITERPLATTENANSCHLUSSKLEMME PCB TERMINAL	
	DRAWN	23.09.2008	HELIS_MA		
RESPONSIBLE		KRUG_M			
SCALE: 5/1	CHECKED	18.06.2009	HECKERT_M	PRODUCT FILE: LM1N 3.5 1111	
SUPERSEDES: .	APPROVED		HECKERT_M		

For the mounting of PCBs, it should be noted that the rated data stated here relates only to the PCB components alone.
The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.
The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application.
Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

