

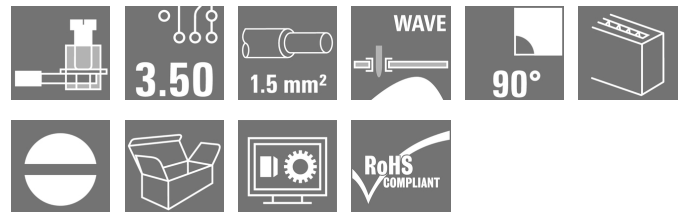
LM1N 3.50/03/90 3.2SN OR BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Product image

Small, compact PCB terminal with proven clamping yoke connection and 3.5 mm pitch. Conductor outlet direction 90° and 135°. Suitable for conductor cross-sections up to 1.5 mm².

General ordering data

Version	Printed circuit board terminals, 3.50 mm, Number of poles: 3, 90°, Solder pin length (l): 3.2 mm, tinned, orange, Clamping yoke connection, Clamping range, max. : 2.08 mm², Box
Order No.	1716720000
Type	LM1N 3.50/03/90 3.2SN OR BX
GTIN (EAN)	4008190396275
Qty.	100 pc(s).
Product data	IEC: 320 V / 13 A / 0.5 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14
Packaging	Box

Creation date March 24, 2021 10:18:09 PM CET

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Technical data

Dimensions and weights

Depth	9.15 mm	Depth (inches)	0.36 inch
Height	27.3 mm	Height (inches)	1.075 inch
Height of lowest version	24.1 mm	Net weight	2.88 g
Width	11.1 mm	Width (inches)	0.437 inch

System parameters

Product family	OMNIMATE Signal - series LM	Wire connection method	Clamping yoke connection
Mounting onto the PCB	THT solder connection	Conductor outlet direction	90°
Pitch in mm (P)	3.5 mm	Pitch in inches (P)	0.138 inch
Number of poles	3	Pin series quantity	1
Fitted by customer	Yes	Max. adjacent poles per row	24
Solder pin length (l)	3.2 mm	Solder pin dimensions	1.0 x 0.6 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+	0, 1 mm
Number of solder pins per pole	1	Screwdriver blade	0.4 x 2.5
Screwdriver blade standard	DIN 5264	Tightening torque, min.	0.2 Nm
Tightening torque, max.	0.25 Nm	Clamping screw	M 2
Stripping length	5 mm	L1 in mm	7 mm
L1 in inches	0.276 inch	Touch-safe protection acc. to DIN VDE 0470	IP 20
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch	Volume resistance	3.60 mΩ

Material data

Insulating material	PA	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	I
Comparative Tracking Index (CTI)	≥ 600	UL 94 flammability rating	V-2
Contact material	Copper alloy	Contact surface	tinned
Coating	1-3 µm Ni, 4-6 µm SN	Tinning type	matt
Layer structure of solder connection	1.5...3 µm Ni / 4...6 µm Sn matt	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

Conductors suitable for connection

Clamping range, min.	0.08 mm ²
Clamping range, max.	2.08 mm ²
Wire connection cross section AWG, min.	AWG 28
Wire connection cross section AWG, max.	AWG 14
Solid, min. H05(07) V-U	0.5 mm ²
Solid, max. H05(07) V-U	1.5 mm ²
Flexible, min. H05(07) V-K	0.5 mm ²
Flexible, max. H05(07) V-K	1.5 mm ²
w. plastic collar ferrule, DIN 46228 pt 4, 0.5 mm ² min.	
w. plastic collar ferrule, DIN 46228 pt 4, 0.75 mm ² max.	
Plug gauge in accordance with EN 60999 a x b; ø	2.4 mm x 1.5 mm

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Clampable conductor	Cross-section for conductor connection	Type	fine-wired	
		nominal	0.75 mm²	
	wire end ferrule	Stripping length	nominal	8 mm
		Recommended wire-end ferrule	H0.75/12 W	
Reference text	Length of ferrules is to be chosen depending on the product and the rated voltage., The outside diameter of the plastic collar should not be larger than the pitch (P)			

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984			
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=20°C)	13 A	
Rated current, max. number of poles (Tu=40°C)	10 A	Rated current, min. number of poles (Tu=40°C)	11 A	
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree II/2	320 V	
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated voltage for surge voltage class / pollution degree III/3	160 V	
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV	
		Short-time withstand current resistance	3 x 1s with 72 A	

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	154685-1202192
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Packing

Packaging	Box	VPE length	70 mm
VPE width	84 mm	VPE height	104 mm

Classifications

ETIM 6.0	EC002643	ETIM 7.0	EC002643
ECLASS 9.0	27-44-04-01	ECLASS 9.1	27-44-04-01
ECLASS 10.0	27-44-04-01	ECLASS 11.0	27-46-01-01

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Technical data

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	• Additional colours on request • Rated current related to rated cross-section & min. No. of poles. • Max. outer diameter of the conductor: 2.9 mm • Wire end ferrule with plastic collar to DIN 46228/4 • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. • Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals

Approvals



ROHS	Conform
UL File Number Search	E60693

Downloads

Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Engineering Data	EPLAN, WSCAD

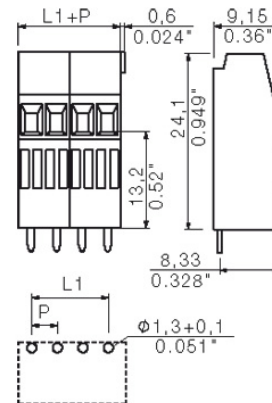
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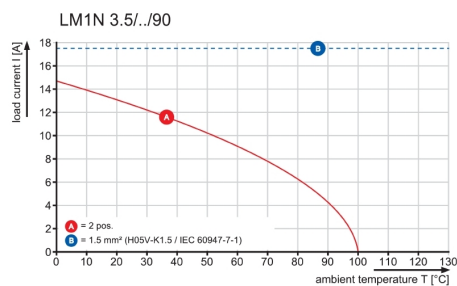
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Drawings

Dimensional drawing



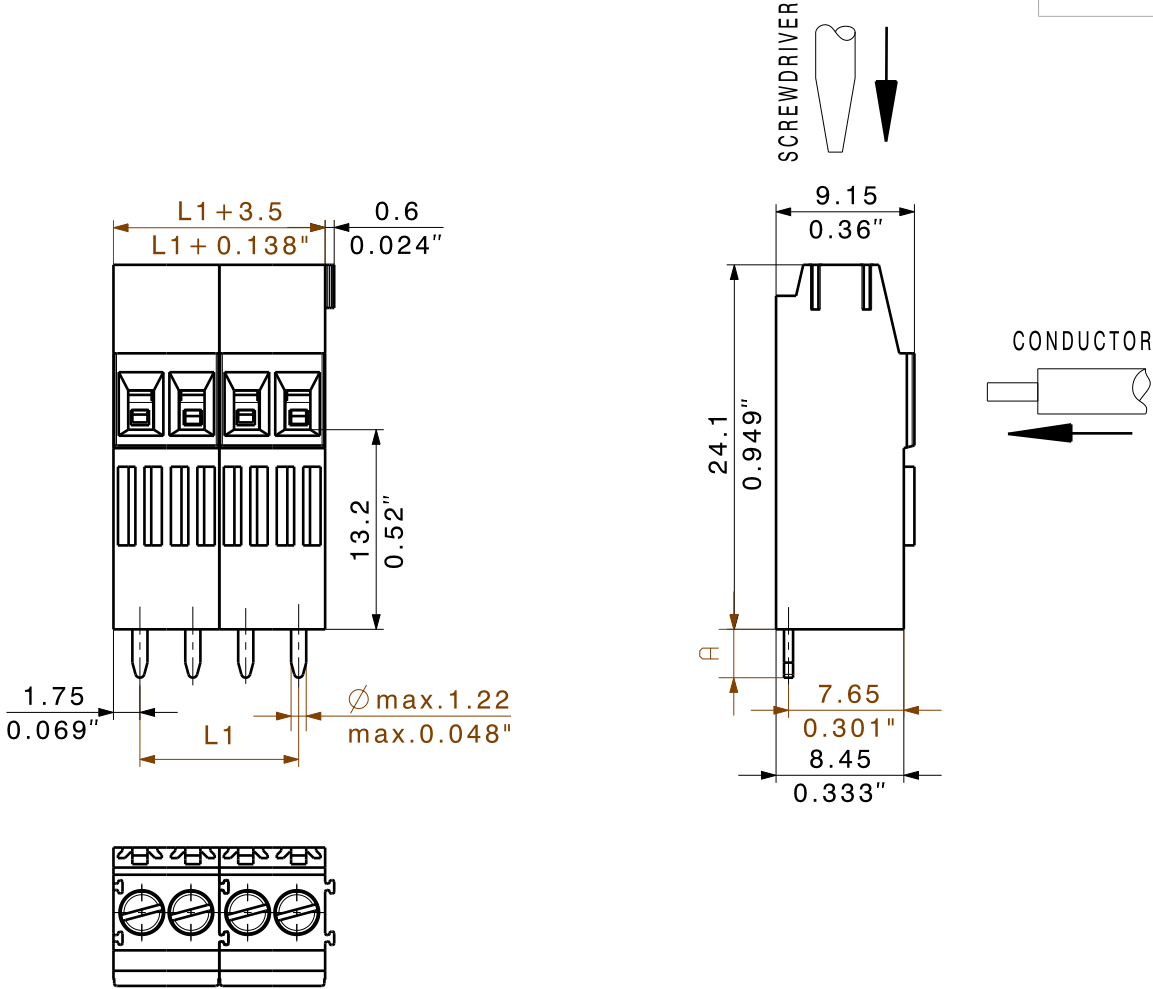
Graph



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DIE DEUTSCHE VERSION IST VERBINDLICH
THE GERMAN VERSION IS BINDING



P= RASTER/ PITCH
SHOWN: LM1N 3.50/04/90

METRIC TOLERANCES
X. = ±0.3
X.X = ±0.1
X.XX = ±0.05

65995/0
21.09.12 HELIS_MA00

MODIFICATION

DRAWN09.10.2008HELIS_MA
RESPONSIBLEKRUG_M
CHECKED24.09.2012HERTEL_S
APPROVEDHECKERT_M

DATE
NAME

LM1N 3.50/././90
LEITERPLATTENANSCHLUSSKLEMME
PCB TERMINAL

SCALE: 2/1
SUPERSEDES: .

PRODUCT FILE: LM1N 3.51111

CAT.NO.: .

Weidmüller

C 25525 07
DRAWING NO. SHEET 02 OF 03 SHEETS
ISSUE NO.

Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

