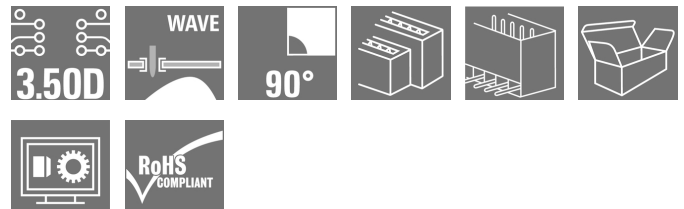


S2L 3.50/18/90G 3.5SN OR BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Product image**

Similar to illustration

Angled, two-tier pin header available as closed-sided or with flange (open-sided pin headers on request). Pin headers with 3.5mm pins are designed for wave soldering and are packaged in a box. They can be screwed on to the PCB. The pin headers provide space for labelling and can be coded.

General ordering data

Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, Number of poles: 18, 90°, Solder pin length (l): 3.5 mm, tinned, orange, Box
Order No.	1727890000
Type	S2L 3.50/18/90G 3.5SN OR BX
GTIN (EAN)	4032248039395
Qty.	54 pc(s).
Product data	IEC: 250 V / 10 A UL: 150 V / 10 A
Packaging	Box

Creation date March 24, 2021 11:53:35 PM CET

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Technical data**Dimensions and weights**

Depth	14.2 mm	Depth (inches)	0.559 inch
Height	14 mm	Height (inches)	0.551 inch
Height of lowest version	10.5 mm	Net weight	5.55 g
Width	32.9 mm	Width (inches)	1.295 inch

System specifications

Product family	OMNIMATE Signal - series B2L/S2L 3.50 - 2-row	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	90°
Number of poles	18	Number of solder pins per pole	1
Solder pin length (l)	3.5 mm	Solder pin dimensions	d = 1.0 mm, Octagonal
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+ 0,1 mm	
L1 in mm	28 mm	L1 in inches	1.102 inch
Number of rows	1	Pin series quantity	2
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch	Touch-safe protection acc. to DIN VDE 0470	IP 10
Can be coded	Yes	Plugging force/pole, max.	5 N
Pulling force/pole, max.	4 N		

Material data

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	Copper alloy	Contact surface	tinned
Layer structure of solder connection	2...3 µm Ni / 5...7 µm Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	10 A
Rated current, max. number of poles (Tu=20°C)	10 A	Rated current, min. number of poles (Tu=40°C)	9 A
Rated current, max. number of poles (Tu=40°C)	8.5 A	Rated voltage for surge voltage class / pollution degree II/2	250 V
Rated voltage for surge voltage class / pollution degree III/2	125 V	Rated voltage for surge voltage class / pollution degree III/3	80 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 77 A

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Technical data**Rated data acc. to CSA**

Institute (CSA)



Certificate No. (CSA)

200039-1488444

Rated voltage (Use group B / CSA) 150 V

Rated current (Use group B / CSA) 5 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059) 150 V

Rated voltage (Use group C / UL 1059) 50 V

Rated current (Use group B / UL 1059) 10 A

Rated current (Use group C / UL 1059) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Packing

Packaging

Box

VPE length

30 mm

VPE width

135 mm

VPE height

350 mm

Classifications

ETIM 6.0

EC002637

ETIM 7.0

EC002637

ECLASS 9.0

27-44-04-02

ECLASS 9.1

27-44-04-02

ECLASS 10.0

27-44-04-02

ECLASS 11.0

27-46-02-01

Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Spacing between rows: see hole layout
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

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Technical data

Approvals

Approvals



ROHS	Conform
UL File Number Search	E60693

Downloads

Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Engineering Data	STEP
Engineering Data	EPLAN, WSCAD

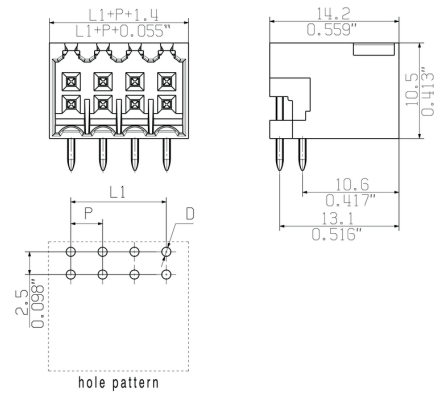
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Drawings

Dimensional drawing





hole pattern



P = 3.50 Raster Pitch
D = $\varnothing 1,3 \begin{smallmatrix} +0.1 \\ \varnothing 0.051 \end{smallmatrix} \begin{smallmatrix} +0.1 \\ +0.1 \end{smallmatrix}$
d = 1mm oktagon
0.039" octogonal

pin length l	tolerance
3,5	$\begin{smallmatrix} 0,2 \\ -0,2 \end{smallmatrix}$
2,6	$\begin{smallmatrix} 0,2 \\ -0,2 \end{smallmatrix}$

n	Polzahl/ no of poles	L1	Toleranz/ tolerance L1
46	77.0	+/-0.2	
44	73.5		
42	70.0		
40	66.5		
38	63.0		
36	59.5		
34	56.0		
32	52.5	+/-0.15	
30	49.0		
28	45.5		
26	42.0		
24	38.5	+/-0.1	
22	35.0		
20	31.5		
18	28.0		
16	24.5		
14	21.0		
12	17.5		
10	14.0		
8	10.5		
6	7.0		
4	3.5		

shown: S2L 3.50/08/90G

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

General tolerance: DIN ISO 2768-mK		98746/5 29.11.17 HELIS_MA		01	Cat.no.: .	
		Modification			Weidmüller	
		Drawn	28.11.2008	HELIS_MA	Drawing no. 3 25607 Issue no. 18	
Scale: 5/1		Responsible		AMANN_A	Sheet 02 of 06 sheets	
Supersedes: .		Checked	04.12.2017	HELIS_MA	Product file: S2L 3.50	
		Approved		LANG_T	7110	

S2L 3.50/.../...
STIFTLISTE
MALE HEADER

Recommended wave soldering profiles

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Germany
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Fax: +49 5231 14-292083
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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.