

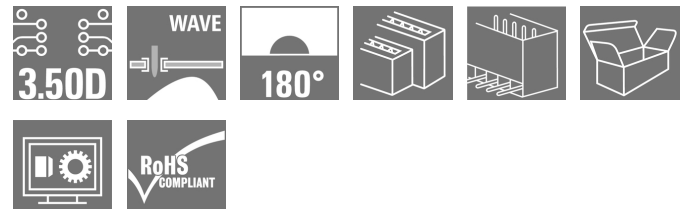
S2L 3.50/28/180G 3.5SN OR BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Product image

Similar to illustration

Straight, double-row pin header available in closed-sided or flange version (open-sided pin headers on request). The male headers with a pin length of 3.5mm are designed for wave soldering and are packed in a box. They can be screwed on to the PCB. The male headers provide space for labelling and can be coded.

General ordering data

Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, Number of poles: 28, 180°, Solder pin length (l): 3.5 mm, tinned, orange, Box
Order No.	1728900000
Type	S2L 3.50/28/180G 3.5SN OR BX
GTIN (EAN)	4032248040339
Qty.	36 pc(s).
Product data	IEC: 250 V / 10 A UL: 150 V / 10 A
Packaging	Box

Creation date March 25, 2021 12:44:45 AM CET

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Technical data**Dimensions and weights**

Depth	10.5 mm	Depth (inches)	0.413 inch
Height	17.7 mm	Height (inches)	0.697 inch
Height of lowest version	14.2 mm	Net weight	4.22 g
Width	50.4 mm	Width (inches)	1.984 inch

System specifications

Product family	OMNIMATE Signal - series B2L/S2L 3.50 - 2-row	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	180°
Number of poles	28	Number of solder pins per pole	1
Solder pin length (l)	3.5 mm	Solder pin dimensions	d = 1.0 mm, Octagonal
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+ 0,1 mm	
L1 in mm	45.5 mm	L1 in inches	1.791 inch
Number of rows	1	Pin series quantity	2
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch	Touch-safe protection acc. to DIN VDE 0470	IP 10
Can be coded	Yes	Plugging force/pole, max.	5 N
Pulling force/pole, max.	4 N		

Material data

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	Copper alloy	Contact surface	tinned
Layer structure of solder connection	2...3 µm Ni / 5...7 µm Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	10 A
Rated current, max. number of poles (Tu=20°C)	10 A	Rated current, min. number of poles (Tu=40°C)	9 A
Rated current, max. number of poles (Tu=40°C)	8.5 A	Rated voltage for surge voltage class / pollution degree II/2	250 V
Rated voltage for surge voltage class / pollution degree III/2	125 V	Rated voltage for surge voltage class / pollution degree III/3	80 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 77 A

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Technical data**Rated data acc. to CSA**

Institute (CSA)



Certificate No. (CSA)

200039-1488444

Rated voltage (Use group B / CSA) 150 V

Rated current (Use group B / CSA) 5 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059) 150 V

Rated voltage (Use group C / UL 1059) 50 V

Rated current (Use group B / UL 1059) 10 A

Rated current (Use group C / UL 1059) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Packing

Packaging Box

VPE length 25 mm

VPE width 50 mm

VPE height 165 mm

Classifications

ETIM 6.0 EC002637

ETIM 7.0 EC002637

ECLASS 9.0 27-44-04-02

ECLASS 9.1 27-44-04-02

ECLASS 10.0 27-44-04-02

ECLASS 11.0 27-46-02-01

Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Spacing between rows: see hole layout
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

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Technical data

Approvals

Approvals



ROHS	Conform
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UL File Number Search	E60693
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Downloads

Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
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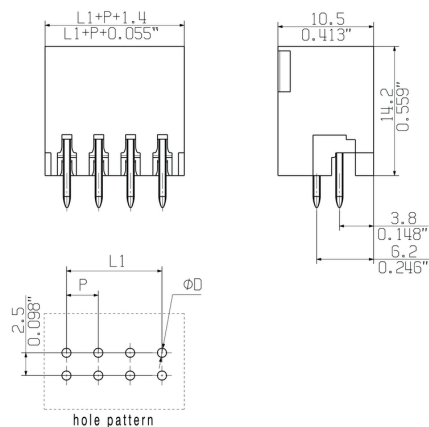
Engineering Data	STEP
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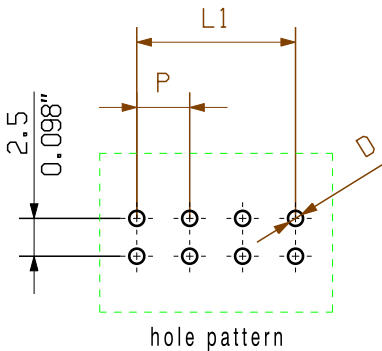
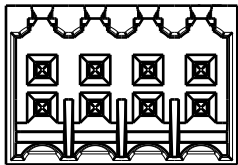
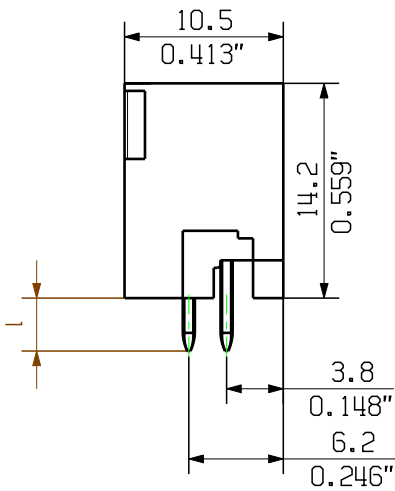
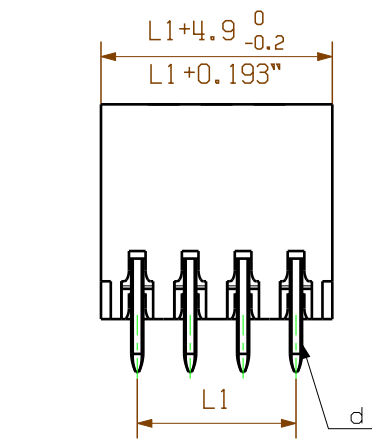
Engineering Data	EPLAN, WSCAD
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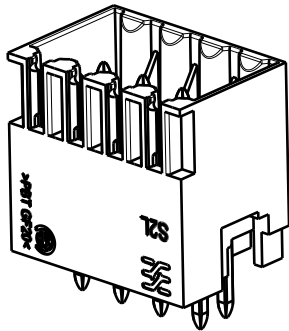
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Drawings**Dimensional drawing**



P = 3.50 Raster Pitch
D = $\emptyset 1,3 \begin{smallmatrix} +0.1 \\ \emptyset 0.051" +0.1 \end{smallmatrix}$
d = 1mm oktagon
0.039" octogonal

shown: S2L 3.50/08/180G



pin length l	tolerance
3,5	$\begin{smallmatrix} 0,2 \\ -0,2 \end{smallmatrix}$
2,6	$\begin{smallmatrix} 0,2 \\ -0,2 \end{smallmatrix}$

n	Polzahl/ no of poles	L1	Toleranz/ tolerance L1
46	77.0	+/-0.2	
44	73.5		
42	70.0		
40	66.5		
38	63.0		
36	59.5	+/-0.15	
34	56.0		
32	52.5		
30	49.0		
28	45.5		
26	42.0	+/-0.1	
24	38.5		
22	35.0		
20	31.5		
18	28.0		
16	24.5	+/-0.1	
14	21.0		
12	17.5		
10	14.0		
8	10.5		
6	7.0	+/-0.1	
4	3.5		

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

General tolerance:
DIN ISO 2768-mK

98746/5
29.11.17 HELIS_MA

01

Modification

Date

Name

Scale: 5/1

Supersedes: .

Drawn

28.11.2008

HELIS_MA

Responsible

AMANN_A

Checked

04.12.2017

HELIS_MA

Approved

LANG_T

Product file: S2L 3.50

7110

Cat.no.: .

3 25607 18

Drawing no. Issue no.

Sheet 05 of 06 sheets

Weidmüller

S2L 3.50/.../...
STIFTLEISTE
MALE HEADER

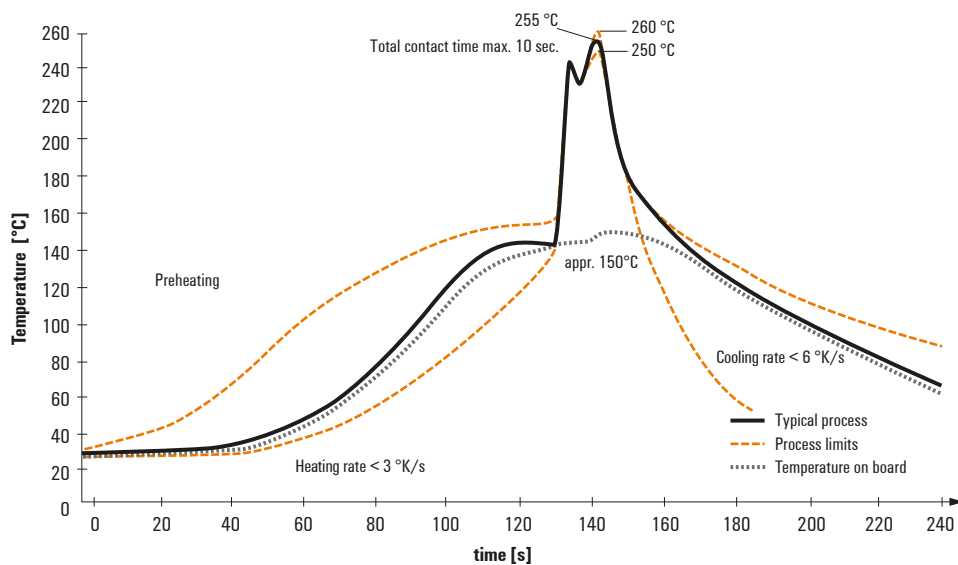
Recommended wave soldering profiles

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260 °C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.