

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

## **Product image**

















Straight, double-row pin header available in closed-sided or flange version (open-sided pin headers on request). The male headers with a pin length of 3.5mm are designed for wave soldering and are packed in a box. They can be screwed on to the PCB. The male headers provide space for labelling and can be coded.

# General ordering data

Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 8, 180°, Solder pin length (I): 3.5 mm, tinned, black, Box
Order No.	<u>1729600000</u>
Туре	S2L 3.50/08/180F 3.5SN BK BX
GTIN (EAN)	4032248041008
Qty.	84 pc(s).
Product data	IEC: 250 V / 10 A UL: 150 V / 10 A
Packaging	Вох

Creation date March 25, 2021 1:08:06 AM CET



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

## **Technical data**

### **Dimensions and weights**

Depth	10.5 mm	Depth (inches)	0.413 inch
Height	17.7 mm	Height (inches)	0.697 inch
Height of lowest version	14.2 mm	Net weight	3.3 g
Width	21 mm	Width (inches)	0.827 inch

#### **System specifications**

Oystein specifications					
Product family	OMNIMATE Signal - series B2L/S	S2L 3.50 - 2-row			
Type of connection	Board connection				
Mounting onto the PCB	THT solder connection				
Pitch in mm (P)	3.5 mm				
Pitch in inches (P)	0.138 inch				
Outgoing elbow	180°				
Number of poles	8				
Number of solder pins per pole	1				
Solder pin length (I)	3.5 mm				
Solder pin dimensions	d = 1.0 mm, Octagonal				
Solder eyelet hole diameter (D)	1.3 mm				
Solder eyelet hole diameter tolerance (I	D)+ 0,1 mm				
L1 in mm	10.5 mm				
L1 in inches	0.413 inch				
Number of rows	1				
Pin series quantity	2				
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch				
Touch-safe protection acc. to DIN VDE 0470	IP 10				
Can be coded	Yes				
Plugging force/pole, max.	5 N				
Pulling force/pole, max.	4 N				
Tightening torque	Torque type		Mounting screw, PCB		
	Usage information	Tightening torque	min.	0.1 Nm	
				max.	0.15 Nm
			Recommended screw	Part	PTSC KA
				number	2.2X4.5
					<u>WN1412</u>

#### **Material data**

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	Copper alloy	Contact surface	tinned
Layer structure of solder connection	23 µm Ni / 57 µm Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

## **Technical data**

#### Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	10 A
Rated current, max. number of poles		Rated current, min. number of poles	
(Tu=20°C)	10 A	(Tu=40°C)	9 A
Rated current, max. number of poles		Rated voltage for surge voltage class /	
(Tu=40°C)	8.5 A	pollution degree II/2	250 V
Rated voltage for surge voltage class /		Rated voltage for surge voltage class /	
pollution degree III/2	125 V	pollution degree III/3	80 V
Rated impulse voltage for surge voltage		Rated impulse voltage for surge voltage	
class/ pollution degree II/2	2.5 kV	class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage		Short-time withstand current resistance	
class/ contamination degree III/3	2.5 kV		3 x 1s with 77 A

#### Rated data acc. to CSA

Institute (CSA) Certificate No. (CSA)



200039-1488444

Rated voltage (Use group B / CSA) Rated current (Use group B / CSA) 5 A

Reference to approval values Specifications are maximum values, details see approval certificate.

#### Rated data acc. to UL 1059

Reference to approval values

Institute (UR) Certificate No. (UR)

Rated voltage (Use group B / UL 1059)

Rated current (Use group B / UL 1059) Specifications are

maximum values, details see approval certificate.

E60693 Rated voltage (Use group C / UL 1059) 50 V Rated current (Use group C / UL 1059)

#### **Packing**

Packaging	Box	VPE length	25 mm
VPE width	135 mm	VPE height	350 mm

#### Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

## **Technical data**

#### Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Additional colours on request
	Gold-plated contact surfaces on request

- Spacing between rows: see hole layout
- · Rated current related to rated cross-section & min. No. of poles.
- Diameter of solder eyelet D = 1.3+0.1 mm
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- For additional mechanical support for male connectors with screw flange (...F), we recommend an additional
  cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C see Accessories). Cable gland only permitted before soldering.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

#### **Approvals**

Approvals



ROHS	Conform
UL File Number Search	E60693

#### **Downloads**

Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Engineering Data	STEP



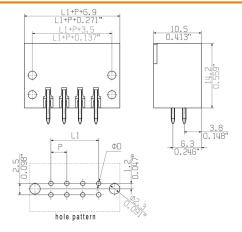
Weidmüller Interface GmbH & Co. KG

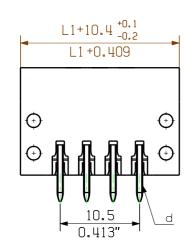
Klingenbergstraße 26 D-32758 Detmold Germany

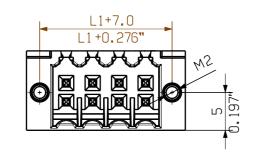
www.weidmueller.com

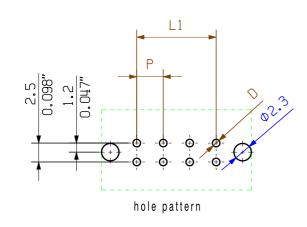
## **Drawings**

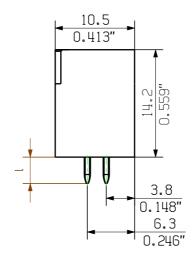
## **Dimensional drawing**

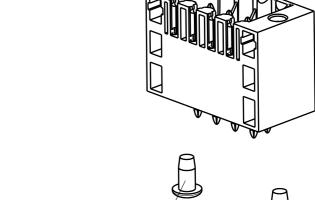












optional fixing screw order no.: 161074 0000

Approved

P = 3.50 Raster Pitch

 $D = 0.051^{+0.1}_{-0.051}$ 

Scale: 5/1

Supersedes:

d = 1mm oktogonal 0.039" octogonal

shown S2L 3 50/ /180F

pin length	tolerance
3,5	0,2
3,3	-0,2
2,6	0,2
2,0	-0.2

Product file: S2L 3.50

20	31.5	
18	28.0	
16	24.5	
1 4	21.0	
12	17.5	+/-0.1
10	14.0	
8	10.5	
6	7.0	
4	3.5	
n Polzahl/ no of poles	L1	Toleranz/ tolerance L1
Cat no		

77.0

73.5

70.0 66.5

63.0

59.5

56.0

52.5

49.0

45.5

42.0 38.5

35.0

+/-0.2

+/-0.15

7110

46 44

42

40 38

36

34

32 30

28

26

24

22

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

3110W11 32L 3.30//1001				2,0	-0	,2	n	fpoles	L1	torerance L1	
General tolerance: DIN ISO 2768-mK								Cat.no.:.			
	98746/5 29.11.17 HE	-	W	eidmül	ller	<b>%</b>	<b>3</b> Drawing		607	7 (18) Issue no.	
	Modification						Sheet	06	of 06	sheets	
		Date	Name								
	Drawn	28.11.2008	HELIS_MA		S21 3 50/ /						

S2L 3.50/../... STIFTLEISTE MALE HEADER AMANN A Responsible Checked 04.12.2017 | HELIS\_MA

LANG\_T



## Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 16 D-32758 Detmold Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

### Single Wave:



#### **Double Wave:**



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.