

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

Product image









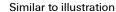












High-temperature-resistant pin header (SC-SMT 90G) in 3.81-mm pitch (0.15 inch)

- Plugging direction parallel to PCB (recumbent)
- Closed (G)
- Packed either in box (BX) or on anti-static roll (tape-onreel, RL)
- Pin length of either 1.5 mm or 3.2 mm

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

General ordering data

Version	PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.81 mm, Number of poles: 10, 90°, Solder pin length (I): 3.2 mm, tinned, black, Box
Order No.	<u>1862550000</u>
Туре	SC-SMT 3.81/10/90G 3.2SN BK BX
GTIN (EAN)	4032248427697
Qty.	50 pc(s).
Product data	IEC: 320 V / 17.5 A
	UL: 300 V / 11 A
Packaging	Вох

Creation date March 25, 2021 9:12:37 PM CET



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Technical data

Dimensions and weights

Depth	9.2 mm	Depth (inches)	0.362 inch
Height	10.27 mm	Height (inches)	0.404 inch
Height of lowest version	7.07 mm	Net weight	2.68 g
Width	38.79 mm	Width (inches)	1.527 inch

System specifications

Product family	OMNIMATE Signal - series BC/SC 3.81	Type of connection	Board connection
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	3.81 mm
Pitch in inches (P)	0.15 inch	Outgoing elbow	90°
Number of poles	10	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	0 / -0,02 mm
Solder pin dimensions	d = 1.0 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,04 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance ([D)+ 0,1 mm
Outside diameter of solder pad	2.1 mm	Template aperture diameter	1.9 mm
L1 in mm	34.29 mm	L1 in inches	1.35 inch
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE		Touch-safe protection acc. to DIN VDE	
57 106	Safe from finger touch	0470	IP 20
Volume resistance	≤5 mΩ	Can be coded	Yes

Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	Copper alloy
Contact surface	tinned	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 ℃
Temperature range, installation, max.	120 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17.5 A
Rated current, max. number of poles (Tu=20°C)	13.9 A	Rated current, min. number of poles (Tu=40°C)	17 A
Rated current, max. number of poles (Tu=40°C)	12.4 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 76 A



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27-46-02-01

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Technical data

Rated data acc. to CSA

Institute (CSA)	Ø.	Certificate No. (CSA)	
			200039-1121690
Rated voltage (Use group B / CSA)	300 V	Rated current (Use group B / CSA)	11 A
Reference to approval values	Specifications are maximum values, details -		

Rated data acc. to UL 1059

	c Tu us		E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	11 A	Rated current (Use group D / UL 1059)	11 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Certificate No. (cURus)

L The sign

27-44-04-02

Packing

Institute (cURus)

Packaging	Вох	VPE length	65 mm
VPE width	80 mm	VPE height	100 mm
Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02

ECLASS 11.0

Important note

ECLASS 10.0

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	 Rated current related to rated cross-section & min. No. of poles.
	 Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
	• P on drawing = pitch
	 Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals	
Approvals	® c T L [®] us ⊞
ROHS	Conform
UL File Number Search	E60693



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Technical data

Downloads

Approval/Certificate/Document of	
Conformity	Declaration of the Manufacturer
Engineering Data	STEP



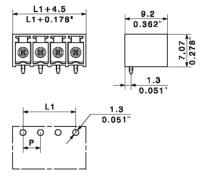
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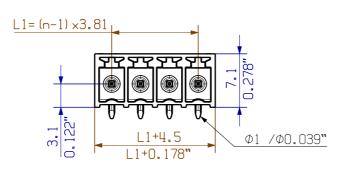
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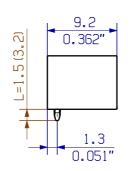
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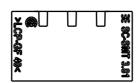
Drawings

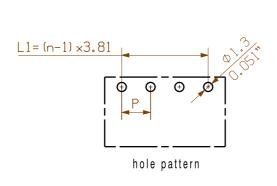
Dimensional drawing

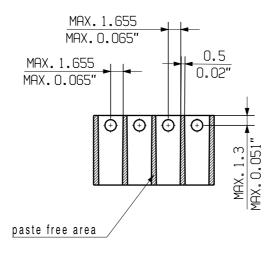












1:1

15 53,34 2,102 14 49,53 1,951 13 45,72 1,801 12 1,651 41,91 38,1 1,501 10 34,29 1,351 9 30,48 1,201 8 26,67 1,051 22,86 7 0,901

57,15

2,252

7278

pin length tolerance 0,751 0,0 6 19,05 1,5 -0,2 0,600 5 15,24 11,43 0,0 4 0,450 3,2 3 7,62 -0,20,300 2 3,81 0,150 0,1 2.1

Cat.no.:

Drawing no. Issue no Sheet 02 of 05 sheets

SC-SMT 3.81/02...16/90...

n= Polzahl/no of poles shown: SC-SMT3.81/04/90G

P = Raster/pitch

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components

The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.

The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

GENERAL TOLERANCE: DIN ISO 2768-m 106980/5 02.08.18 HELIS_MA 00 Weidmüller 🐔 Modification Name Date 11.11.2004 POCTA_C Drawn AMANN A Responsible Scale: 5:1 Checked 29.08.2018 | HELIS_MA Supersedes: Approved LANG T

n L1 [mm] L1 [lnch]

(27)

STIFTLEISTE MALE HEADER

Product file: SC-SMT 3.81



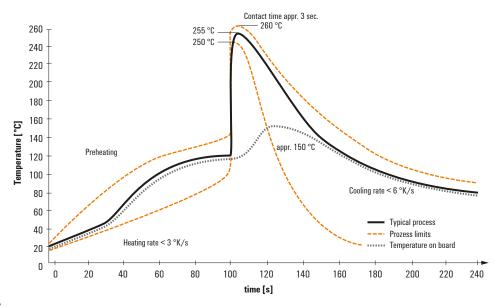
Recommended wave solderding profiles

Weidmüller Interface GmbH & Co. KG

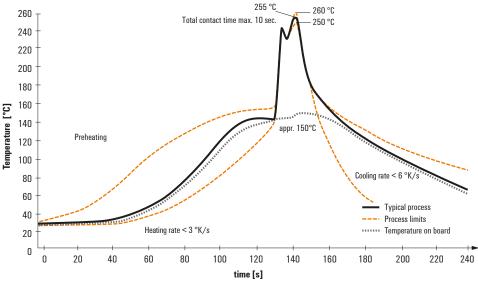
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Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

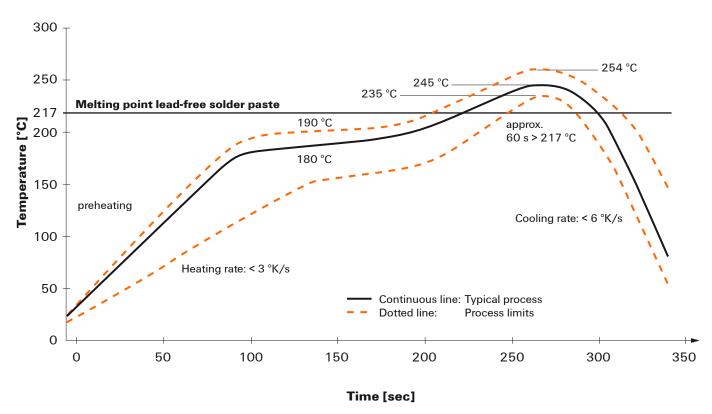


Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- · Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3$ K/s. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at \geq -6K/s solder is cured. Board and components cool down while avoiding cold cracks.