

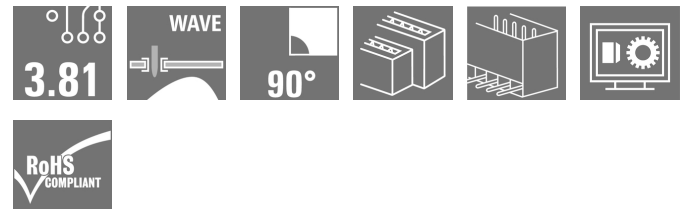
**SCD 3.81/20/90G 3.2SN BK BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

**Product image**

Similar to illustration

Two-tier SCD pin header for wave soldering.

- It allows you to use two interfaces on only one surface and with only one step in the work flow.
- Outlet direction: 90° (recumbent)
- Connections at the same level and with access that is flush over the front board.
- Space for labelling and coding
- Packed in cardboard box.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

**General ordering data**

|              |                                                                                                                                                              |
|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Version      | PCB plug-in connector, male header, closed side, THT solder connection, 3.81 mm, Number of poles: 20, 90°, Solder pin length (l): 3.2 mm, tinned, black, Box |
| Order No.    | <a href="#">1973180000</a>                                                                                                                                   |
| Type         | SCD 3.81/20/90G 3.2SN BK BX                                                                                                                                  |
| GTIN (EAN)   | 4032248682744                                                                                                                                                |
| Qty.         | 28 pc(s).                                                                                                                                                    |
| Product data | IEC: 320 V / 17.5 A<br>UL: 300 V / 10 A                                                                                                                      |
| Packaging    | Box                                                                                                                                                          |

Creation date March 26, 2021 4:55:20 PM CET

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## Technical data

## Dimensions and weights

|                          |          |                 |            |
|--------------------------|----------|-----------------|------------|
| Depth                    | 21.9 mm  | Depth (inches)  | 0.862 inch |
| Height                   | 25.9 mm  | Height (inches) | 1.02 inch  |
| Height of lowest version | 22.7 mm  | Net weight      | 16.02 g    |
| Width                    | 39.49 mm | Width (inches)  | 1.555 inch |

## System specifications

|                                              |                                     |                                            |                  |
|----------------------------------------------|-------------------------------------|--------------------------------------------|------------------|
| Product family                               | OMNIMATE Signal - series BC/SC 3.81 | Type of connection                         | Board connection |
| Mounting onto the PCB                        | THT solder connection               | Pitch in mm (P)                            | 3.81 mm          |
| Pitch in inches (P)                          | 0.15 inch                           | Outgoing elbow                             | 90°              |
| Number of poles                              | 20                                  | Number of solder pins per pole             | 1                |
| Solder pin length (l)                        | 3.2 mm                              | Solder pin length tolerance                | +0.02 / -0.2 mm  |
| Solder pin dimensions                        | d = 1.0 mm, Octagonal               | Solder pin dimensions = d tolerance        | 0 / -0.03 mm     |
| Solder eyelet hole diameter (D)              | 1.2 mm                              | Solder eyelet hole diameter tolerance (D)  | + 0, 1 mm        |
| L1 in mm                                     | 34.29 mm                            | L1 in inches                               | 1.35 inch        |
| Number of rows                               | 2                                   | Pin series quantity                        | 2                |
| Touch-safe protection acc. to DIN VDE 57 106 | Safe from finger touch              | Touch-safe protection acc. to DIN VDE 0470 | IP 20            |
| Volume resistance                            | ≤5 mΩ                               | Can be coded                               | Yes              |
| Plugging force/pole, max.                    | 8 N                                 | Pulling force/pole, max.                   | 5.5 N            |

## Material data

|                                       |              |                                       |        |
|---------------------------------------|--------------|---------------------------------------|--------|
| Insulating material                   | PA GF        | Colour                                | black  |
| Colour chart (similar)                | RAL 9011     | Insulating material group             | II     |
| Comparative Tracking Index (CTI)      | ≥ 550        | UL 94 flammability rating             | V-0    |
| Contact material                      | Copper alloy | Contact surface                       | tinned |
| Storage temperature, min.             | -40 °C       | Storage temperature, max.             | 70 °C  |
| Operating temperature, min.           | -50 °C       | Operating temperature, max.           | 120 °C |
| Temperature range, installation, min. | -25 °C       | Temperature range, installation, max. | 120 °C |

## Rated data acc. to IEC

|                                                                           |                        |                                                                       |                  |
|---------------------------------------------------------------------------|------------------------|-----------------------------------------------------------------------|------------------|
| tested acc. to standard                                                   | IEC 60664-1, IEC 61984 | Rated current, min. number of poles (Tu=20°C)                         | 17.5 A           |
| Rated current, max. number of poles (Tu=20°C)                             | 13.9 A                 | Rated current, min. number of poles (Tu=40°C)                         | 17 A             |
| Rated current, max. number of poles (Tu=40°C)                             | 12.3 A                 | Rated voltage for surge voltage class / pollution degree II/2         | 320 V            |
| Rated voltage for surge voltage class / pollution degree III/2            | 160 V                  | Rated voltage for surge voltage class / pollution degree III/3        | 160 V            |
| Rated impulse voltage for surge voltage class/ pollution degree II/2      | 2.5 kV                 | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 2.5 kV           |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 2.5 kV                 | Short-time withstand current resistance                               | 3 x 1s with 76 A |

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## Technical data

## Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

200039-1121690

Rated voltage (Use group B / CSA) 300 V

Rated current (Use group B / CSA) 11 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Rated data acc. to UL 1059

Institute (cURus)



Certificate No. (cURus)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 10 A

Rated current (Use group D / UL 1059) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Packing

|           |        |            |        |
|-----------|--------|------------|--------|
| Packaging | Box    | VPE length | 30 mm  |
| VPE width | 250 mm | VPE height | 260 mm |

## Classifications

|             |             |             |             |
|-------------|-------------|-------------|-------------|
| ETIM 6.0    | EC002637    | ETIM 7.0    | EC002637    |
| ECLASS 9.0  | 27-44-04-02 | ECLASS 9.1  | 27-44-04-02 |
| ECLASS 10.0 | 27-44-04-02 | ECLASS 11.0 | 27-46-02-01 |

## Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Additional colours on request
- Rated current related to rated cross-section & min. No. of poles.
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- P on drawing = pitch
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

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[www.weidmueller.com](http://www.weidmueller.com)**Technical data****Approvals**

Approvals



ROHS Conform

UL File Number Search E60693

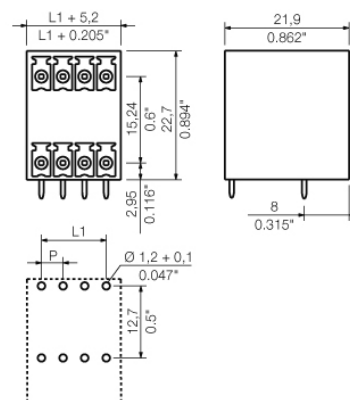
**Downloads**Approval/Certificate/Document of  
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[Change of packaging - EN](#)

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[www.weidmueller.com](http://www.weidmueller.com)**Drawings****Dimensional drawing**

## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 16  
D-32758 Detmold  
Germany  
Fon: +49 5231 14-0  
Fax: +49 5231 14-292083  
[www.weidmueller.com](http://www.weidmueller.com)

### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.