

## MLFB-Ordering data 1FG1512-1QF12-2HX1-Z D25+K06



Client order no. : Order no. : Offer no. :

Remarks:

Item no. : Consignment no. :

Project :

#### Gearbox data

| Gear box type                             | K129         | Radial force maximum                    | 40000 N                 |
|---|--------------|---|-------------------------|
| Gearbox basic type                        | Bevel geared | Max. permissible radial force with Mmax | 40000 N                 |
| Gearbox size                              | 129          | Moment of inertia                       | 14.10 km am²            |
| Transmission stages                       | 3            | Moment of Inertia                       | 14.10 kgcm²             |
|   |              | Torsional stiffness                     | 421 Nm/'                |
| Transmission (ratio)                      | 89.09        | Efficiency                              | 0.95                    |
| Gear number relation                      | 92204/1035   | ,                                       |                         |
|   |              | Mounting position                       | M5-B                    |
| Output moment maximum (short-time)        | 3120 Nm      | Mounting type                           | Housing flange (C type) |
|   |              | Mounting type                           | Housing hange (C type)  |
| max. input speed (briefly)                | 4500 rpm     | Output shaft version                    | Solid shaft standard    |
| Output speed short-time                   | 51 rpm       |   | V70 440                 |
|   |              | Output shaft dimension                  | V70x140 mm              |
| Emergency off output moment (1000 cycles) | 7480 Nm      | Gearbox flange diameter                 | -1-                     |

Figure 2 torque support

| General tech. specifications                          |  | Lubrication and sealing |                           |  |  |
|---|--|-------------------------|---------------------------|--|--|
| Degree of protection                                  | IP65                                       | Gear oil                | Mineral oil CLP ISO VG220 |  |  |
| Color of the housing                                  | Standard painting<br>(Anthracite RAL 7016) | Output shaft sealing    | Standard                  |  |  |
| Specification   | CE / UL / CSA / EAC / cRUus                |                         |                           |  |  |
| Net weight  | 162.93 kg                                  | Oil charge              | 14.10                     |  |  |
| 1m-sound pressure level L <sub>pA</sub> (Tol.+3dB(A)) | 75   |                         |                           |  |  |

top (default) (2)

top (default) (2)

Plug position

Adapter flange position



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Figure similar

| Motor data             |                                   | Limiting data              |          |
|------------------------|-----------------------------------|----------------------------|----------|
| Motor type             | Permanent-magnet                  | Maximum speed (short-time) | 6000 rpm |
|                        | synchronous motor  Maximum torque | Maximum torque             | 37.00 Nm |
| Motor type             | Compact                           | Motor current short term   | 17.2 A   |
| DC-link voltage, max.  | 510720V                           | Optimum operatir           | ng point |
| Shaft height           | 80 mm                             | Optimum speed              | 2000 rpm |
| Cooling                | Natural cooling                   | Optimum power              | 1.90 kW  |
| Rated speed            | 2000 rpm                          | Recommended Motor Module   |          |
| Rated torque (100K)    | 9.10 Nm                           | Rated inverter current     | 5.0 A    |
| Rated power            | 1.91 kW                           | Maximum inverter current   | 15.0 A   |
| Rated current (100K)   | 4.00 A                            | Maximum torque             | 33.3 Nm  |
| Static torque          | 11.00 Nm                          |                            |          |
| Static current         | 4.65 A                            |                            |          |
| Moment of inertia      | 20.00 kgcm²                       |                            |          |
| Efficiency η           | 92 %                              |                            |          |
| Temperature monitoring | Pt1000 temperature sensor         |                            |          |
| Connector size         | 1                                 |                            |          |

**Encoder system** 

Encoder AS20DQI: absolute encoder single-turn 20 bits

#### Info servo geared motor

Outside the standard temperature range of -10 to +40 °C, further selectable options must be observed, in addition to the lubricant selection.

Further, you have to check the suitability of the components and options used for the requested temperature range.



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Figure similar

| Options    |  | Standards                 |                             |
|------------|--|---------------------------|-----------------------------|
| D25<br>K06 | M5-B for bevel and worm gearboxes  Mineral oil CLP ISO VG220 | Compliance with standards | CE / UL / CSA / EAC / cRUus |
|            |  | CE marking                | EN 60034                    |