

# MLFB-Ordering data 1FG1513-1QG52-2AC2-Z D12+G20+G23+K06



Client order no. : Order no. : Item no. : Consignment no. :

Project :

Offer no. : Remarks :

### Gearbox data

Gear box type	K149	Radial force maximum <sup>1)</sup>	Calculation required
Gearbox basic type	Bevel geared	Max. permissible radial force with Mmax 1)	Calculation required
Gearbox size	149	Moment of inertia	18.70 kgcm²
Transmission stages	3	Torsional stiffness	920 Nm/
Transmission (ratio)	127.16	Efficiency	0.94
Gear number relation	89523/704		
Output moment maximum (short-time)	8160 Nm	Mounting position	M2-A
		Mounting type	Foot-mounted
max. input speed (briefly)	4500 rpm	Output shaft version	Solid shaft standard
Output speed short-time	35 rpm	Output shaft dimension	V90x170 mm
Emergency off output moment (1000 cycles)	13200 Nm	Gearbox flange diameter	-/-
c, 1.02,		Output shaft bearing	Yes
		Figure 2 torque support	-

Degree of protection	IP65
Color of the housing	Standard painting (Anthracite RAL 7016)
Specification	CE / UL / CSA / EAC / cRUus
Net weight	291.20 kg

General tech. specifications

Net weight	291.20 kg
1m-sound pressure level L <sub>pA</sub> (Tol.+3dB(A))	75
Plug position	top (default) (2)

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Gear oil	Mineral oil CLP ISO VG220	
Output shaft sealing	Seal longer service life	
Oil charge	20.50	

Adapter flange position



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Figure similar

			- rigure simila
Motor data		Limiting data	
Motor type	Permanent-magnet synchronous motor	Maximum speed (short-time)	5000 rpm
	sylicilionous motor	Maximum torque	150.00 Nm
Motor type	Compact	Motor current short term	71.0 A
DC-link voltage, max.	510720V	Optimum ope	erating point
Shaft height	100 mm	Optimum speed	2000 rpm
Cooling	Natural cooling	Optimum power	7.10 kW
Rated speed	2000 rpm	Recommended Motor Module	
Rated torque (100K)	34.00 Nm	Rated inverter current	30.0 A
Rated power	7.12 kW	Maximum inverter current	56.0 A
Rated current (100K)	14.80 A	Maximum torque	126.0 Nm
Static torque	45.00 Nm		
Static current	19.00 A		
Moment of inertia	154.00 kgcm²		
Efficiency η	93 %		
Temperature monitoring	Pt1000 temperature sensor		
Connector size	1.5		

**Encoder system** 

Encoder AS20DQI: absolute encoder single-turn 20 bits

1) For the option G20 (reinforced bearing), a calculation must be performed using the Siemens tool ALVIS to determine the value. Please contact your Siemens representative.

#### Info servo geared motor

Outside the standard temperature range of -10 to +40 °C, further selectable options must be observed, in addition to the lubricant selection.

Further, you have to check the suitability of the components and options used for the requested temperature range.



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Figure similar

Options		Standards	
D12	M2-A for bevel and worm gearboxes		
G20	Radially reinforced output shaft bearing	Compliance with standards	CE / UL / CSA / EAC / cRUus
G23	Seal longer service life		EN 60034
K06	Mineral oil CLP ISO VG220	CE marking	