

## Data sheet for SIMOTICS M-1PH8

Article No. : 1PH8168-4FL23-2AB1



Figure similar

Client order no. :  
Order no. :  
Offer no. :  
Remarks :

Item no. :  
Consignment no. :  
Project :

### Engineering data

|   |                  | P <sub>N</sub><br>[kW] | M <sub>N</sub><br>[Nm] | I <sub>N</sub><br>[A] | U <sub>N</sub><br>[V] | f <sub>N</sub><br>[Hz] | n <sub>N</sub><br>[rpm] | M <sub>max</sub><br>[Nm] | I <sub>max</sub><br>[A] | n <sub>max</sub><br>[rpm] | M <sub>0</sub><br>[Nm] | I <sub>0</sub><br>[A] | η     | cos φ | I <sub>μ</sub><br>[A] |
|---|------------------|------------------------|------------------------|-----------------------|-----------------------|------------------------|-------------------------|--------------------------|-------------------------|---------------------------|------------------------|-----------------------|-------|-------|-----------------------|
| Y | ALM 400V         | 123.0                  | 420.0                  | 210.0                 | 395                   | 187.0                  | 2,800                   | 1,280                    | 661.0                   | 4,000                     | 520.0                  | 240                   | 0.959 | 0.00  | 0.0                   |
|   | BLM/SLM 400V     | 119.0                  | 455.0                  | 225.0                 | 355                   | 167.0                  | 2,500                   | 1,280                    | 661.0                   | 4,000                     | 520.0                  | 240                   | 0.955 | 0.00  | 0.0                   |
|   | ALM/BLM/SLM 480V | 125.0                  | 395.0                  | 197.0                 | 420                   | 200.0                  | 3,000                   | 1,280                    | 661.0                   | 4,000                     | 520.0                  | 240                   | 0.960 | 0.00  | 0.0                   |

### Mechanical data

|                           |                                                                                      |
|---------------------------|--------------------------------------------------------------------------------------|
| Motor type                | Permanent-magnet synchronous motor                                                   |
| Shaft height              | 160                                                                                  |
| Cooling                   | Water cooling                                                                        |
| Vibration severity grade  | A                                                                                    |
| Shaft and flange accuracy | N                                                                                    |
| Degree of protection      | IP55                                                                                 |
| Design acc. to Code I     | IM B35 (IM V15, IM V35)                                                              |
| Temperature monitoring    | Pt1000 temperature sensor in the stator winding                                      |
| Color                     | Standard (Anthracite RAL 7016)                                                       |
| Type of the bearing       | Standard                                                                             |
| Shaft extension           | Feather key with half key balancing                                                  |
| Encoder system            | Absolut encoder 22 bit Singleturn + 12 bit Multiturn, max. encoder speed = 12000 rpm |

### Physical constants

|                       |                         |
|-----------------------|-------------------------|
| Thermal time constant | 5 min                   |
| Moment of inertia     | 2,706 kgcm <sup>2</sup> |
| Weight (approx.)      | 345 kg                  |

### Connection

|                               |              |
|-------------------------------|--------------|
| Type of electrical connection | Terminal box |
| Position of the connection    | NDE top      |
| Power connection              | left         |
| Signal connection             | DE           |
| Terminal box designation      | gk874        |

### Cooling data and sound pressure level

|                                                                |                     |
|----------------------------------------------------------------|---------------------|
| Flow rate, min.                                                | 15 l/min            |
| Sound pressure level LpA(1m) motor rated load, tolerance + 3dB | 69 dB <sup>1)</sup> |
| Pressure drop                                                  | 0.2 bar             |
| NDE thread connection                                          | 0.5 Inches          |

### Cooling water specification

|                                 |             |
|---------------------------------|-------------|
| pH value                        | 6 ... 9     |
| Total hardness                  | 1.7 mmol/l  |
| Electrical conductivity         | 500 μS/cm   |
| Chloride ions                   | 40 mg/l     |
| Sulfate ions                    | 50 mg/l     |
| Nitrate ions                    | 50 mg/l     |
| Dissolved substances            | 340 mg/l    |
| Maximum particle size           | 100 μm      |
| Antifreeze/corrosion protection | 20 ... 30 % |

### Holding brake

|                                    |                              |
|------------------------------------|------------------------------|
| Holding torque                     | 280 ... 500 Nm <sup>2)</sup> |
| Moment of inertia                  | 266 kgcm <sup>2</sup>        |
| Power supply voltage               | V ± 10%                      |
| Coil current                       | A                            |
| Permissible brake work             | 24 kJ                        |
| Speed (Emergency Stop)             | 3,100 rpm                    |
| Number of emergency stops          | 2,000                        |
| Number of emergency stops per hour | 3                            |
| Opening time                       | 750 ms                       |
| Closing time                       | 150 ms                       |

<sup>1)</sup> at a rated frequency of 4 kHz and a speed range of up to 5000 rpm

<sup>2)</sup> Holding torque [Nm]: On motors with shaft height 100 ... 160, the holding torque can be gradually set using an adjusting ring within the value range specified (factory setting 100 % of the possible holding torque). The dynamic braking torque is approx. 70 % of the set holding torque.