

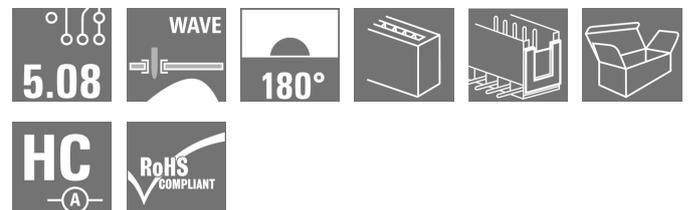
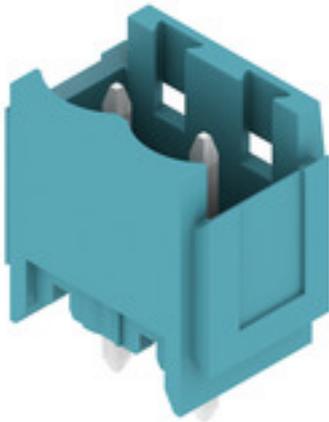
**SL 5.08HC/02/180B 3.2SN BL BX**
**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

**Product image**


Pin headers in glass-fibre-reinforced plastic with straight wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

**General ordering data**

Version	PCB plug-in connector, male header, Dovetails for fixing blocks, THT solder connection, 5.08 mm, Number of poles: 2, 180°, Solder pin length (l): 3.2 mm, tinned, blue, Box
Order No.	<a href="#">2496270000</a>
Type	SL 5.08HC/02/180B 3.2SN BL BX
GTIN (EAN)	4050118506525
Qty.	100 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Box

Creation date April 15, 2021 10:37:07 PM CEST

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## Technical data

## Dimensions and weights

Depth	8.5 mm	Depth (inches)	0.335 inch
Height	15.2 mm	Height (inches)	0.598 inch
Height of lowest version	12 mm	Net weight	0.79 g
Width	11.92 mm	Width (inches)	0.469 inch

## System specifications

Product family	OMNIMATE Signal - series BL/SL 5.08	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	180°
Number of poles	2	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+	0,1 mm
L1 in mm	5.08 mm	L1 in inches	0.2 inch
Number of rows	1	Pin series quantity	1
Volume resistance	≤5 mΩ	Can be coded	Yes
Plugging cycles	25	Plugging force/pole, max.	10 N
Pulling force/pole, max.	7.5 N		

## Material data

Insulating material	PA GF	Colour	blue
Colour chart (similar)	RAL 5012	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 550	Insulation strength	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0	Contact material	CuMg
Contact surface	tinned	Layer structure of solder connection	1...3 μm Ni / 2...4 μm Sn matt
Layer structure of plug contact	1...3 μm Ni / 2...4 μm Sn matt	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

## Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	24 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	21 A
Rated current, max. number of poles (Tu=40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		

## Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	18.5 A

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## Technical data

## Rated data acc. to UL 1059

Institute (cURus)



Certificate No. (cURus)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 18.5 A

Rated current (Use group D / UL 1059) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Packing

Packaging	Box	VPE length	167 mm
VPE width	69 mm	VPE height	42 mm

## Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

## Approvals

Approvals



ROHS Conform

UL File Number Search E60693

## Downloads

Approval/Certificate/Document of Conformity	<a href="#">CB Certificate</a> <a href="#">CB Testreport</a>
Product Change Notification	<a href="#">EN - Change of packaging</a> <a href="#">DE - Change of packaging</a>
Brochure/Catalogue	<a href="#">Catalogues in PDF-format</a>

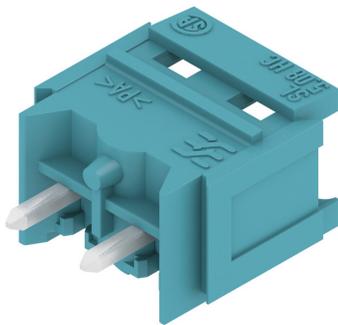
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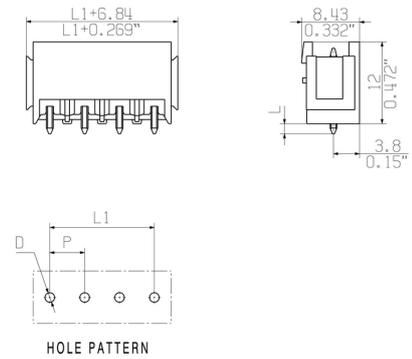
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Drawings

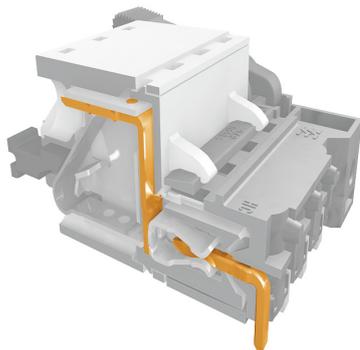
Product image



Dimensional drawing

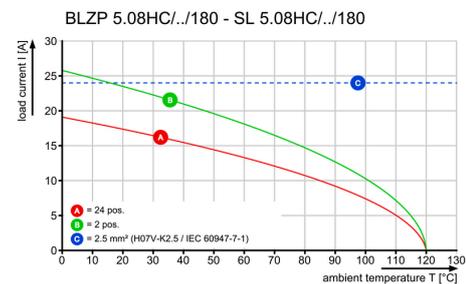


Product benefits

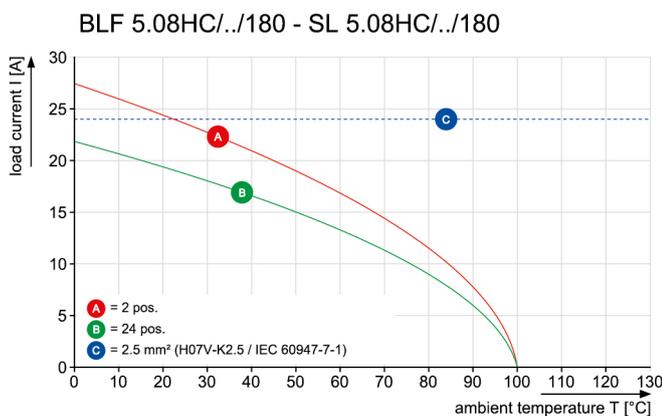


Safe power transmission  
 Proven properties

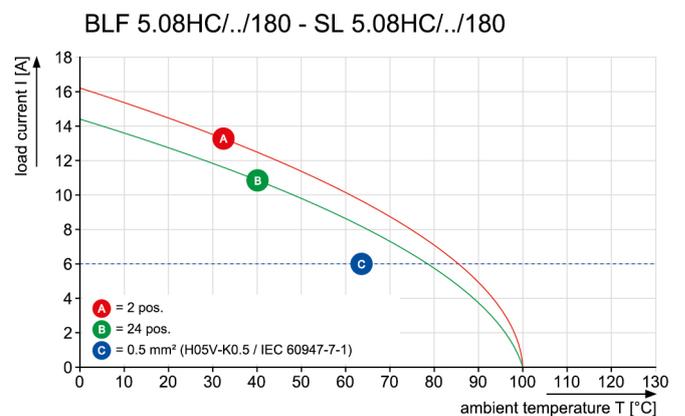
Graph

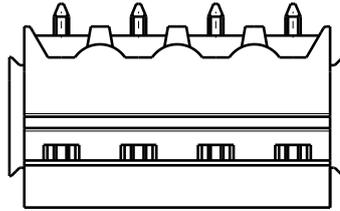
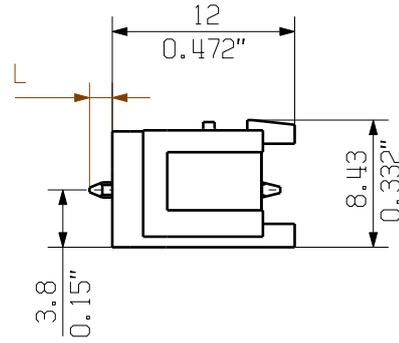
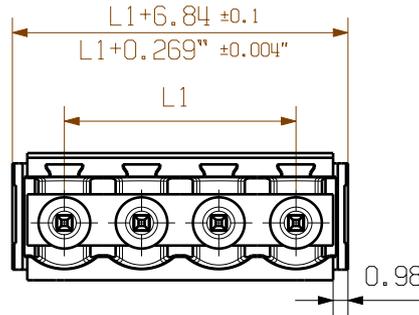


Graph

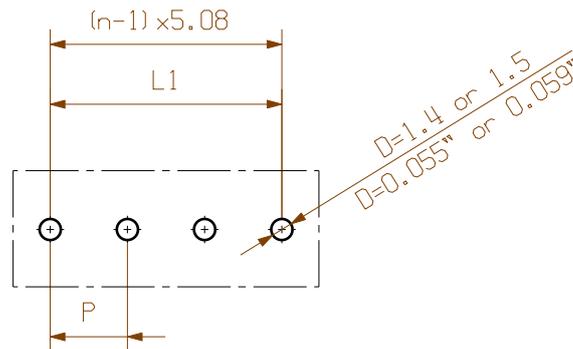
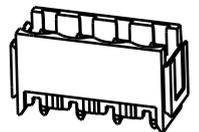


Graph





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HOLE PATTERN

PCB-Ø 1,4 TILL POLE 8  
PCB-Ø 1,5 FROM POLE 9

24	116,84	4,600
23	111,76	4,400
22	106,68	4,200
21	101,60	4,000
20	96,52	3,800
19	91,44	3,600
18	86,36	3,400
17	81,28	3,200
16	76,20	3,000
15	71,12	2,800
14	66,04	2,600
13	60,96	2,400
12	55,88	2,200
11	50,80	2,000
10	45,72	1,800
9	40,64	1,600
8	35,56	1,400
7	30,48	1,200
6	25,40	1,000
5	20,32	0,800
4	15,24	0,600
3	10,16	0,400
2	5,08	0,200
n	L1 [mm]	L1 [Inch]

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to IEC 60326 part 3 very fine.

Weidmüller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

P=PITCH

SHOWN: SL 5.08HC/04/180B

STIFTLAENGE L PIN LENGTH L	TOLERANZ TOLERANCE
3,2	0,1
	-0,3
4,5	0,1
	-0,3

General tolerance:  
DIN ISO 2768-mK



99587/5  
22.11.17 HELIS\_MA 04

Modification

**Weidmüller**

Cat.no.: . . . . .  
**3 50953** **04**

Drawing no. Issue no.  
Sheet 02 of 05 sheets



Date	Name
Drawn 18.02.2011	HERTEL_S
Responsible	HERTEL_S
Checked 30.11.2017	HELIS_MA
Approved	LANG_T

**SL 5.08HC/./180..**  
STIFTELEISTE  
MALE HEADER

Scale: 2:1

Supersedes: .

Product file: SL5.08 HC

7377

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## Recommended wave soldering profiles

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 Germany  
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 Fax: +49 5231 14-292083  
 www.weidmueller.com

### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.