

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

Product image





The innovative quick connector - simple, safe and economical:

PCB terminals with spring connection and direct PUSH IN technology. A milestone in connection technology. Amazingly simple and simply amazing in practice:

- Connect and easily detach solid wires or wires with wire-end ferrules without using tools
- Processed automatically in the reflow or vapour phase
- Potentials and clamping points marked clearly by coloured push buttons

World-class design-in and processing phases, and suitable for a vast range of applications.

PCB terminal for fully automatic assembly using reflow soldering (SMD), with PUSH IN wire connections. Conductor insertion and slider operation from the same direction (TOP).

- Solid & flexible conductors with wire-end ferrules need only to be inserted and they are ready.
- When connecting stranded wires without wireend ferrules the actuating element is used to open the terminal point
- Intuitive handling since the wire-entry area and handling area are clearly separated.
- Packaged in tape-on-reel
- Conductor outlet direction 180°



















General ordering data

| Printed circuit board terminals, 3.50 mm, Number of poles: 9, 180°, black, PUSH IN, Clamping range, max.: 1.5 mm², Tape |
|---|
| <u>2566330000</u> |
| LSF-SMD 3.50/09/180 SN BK RL SO |
| 4050118576023 |
| 200 pc(s). |
| IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 12 A / AWG 24 - AWG 16 |
| Tape |
| |



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Technical data

Dimensions and weights

| Depth | 10.5 mm | Depth (inches) | 0.413 inch |
|--------------------------|---------|-----------------|------------|
| Height | 16.3 mm | Height (inches) | 0.642 inch |
| Height of lowest version | 16.3 mm | Net weight | 6.108 g |
| Width | 32.2 mm | Width (inches) | 1.268 inch |

Temperatures

Continuous operating temp., max. 120 °C

System parameters

| Product family | OMNIMATE Signal - series | Wire connection method | |
|---------------------------------------|--------------------------|---------------------------------------|-----------------------|
| | LSF | | PUSH IN |
| Mounting onto the PCB | SMD solder connection | Conductor outlet direction | 180° |
| Pitch in mm (P) | 3.5 mm | Pitch in inches (P) | 0.138 inch |
| Number of poles | 9 | Pin series quantity | 1 |
| Fitted by customer | No | Coplanarity: | 100 μm |
| Number of solder pins per pole | 2 | Stripping length | 8 mm |
| L1 in mm | | Touch-safe protection acc. to DIN VDE | |
| | 28 mm | 0470 | IP 20 |
| Touch-safe protection acc. to DIN VDE | | Volume resistance | |
| 57 106 | Safe from finger touch | | $1.60~\text{m}\Omega$ |

Material data

| Insulating material | LCP GF | Colour | black |
|---------------------------------------|---------------|---------------------------------------|--------------|
| Colour chart (similar) | RAL 9011 | Insulating material group | Illa |
| Comparative Tracking Index (CTI) | ≥ 175 | Moisture Level (MSL) | 1 |
| UL 94 flammability rating | V-0 | Contact material | Copper alloy |
| Layer structure of solder connection | 46 µm Sn matt | Storage temperature, min. | -40 °C |
| Storage temperature, max. | 70 °C | Operating temperature, min. | -50 °C |
| Operating temperature, max. | 120 °C | Temperature range, installation, min. | -30 °C |
| Temperature range, installation, max. | 120 °C | | |

Conductors suitable for connection

| Clamping range, min. | 0.13 mm ² |
|---|----------------------|
| Clamping range, max. | 1.5 mm ² |
| Wire connection cross section AWG, min. | AWG 28 |
| Wire connection cross section AWG, max. | AWG 14 |
| Solid, min. H05(07) V-U | 0.2 mm ² |
| Solid, max. H05(07) V-U | 1.5 mm ² |
| Flexible, min. H05(07) V-K | 0.2 mm ² |
| Flexible, max. H05(07) V-K | 1.5 mm ² |
| w. plastic collar ferrule, DIN 46228 pt 4 min. | 4, 0.25 mm² |
| w. plastic collar ferrule, DIN 46228 pt 4 max. | 4, 0.75 mm² |
| w. wire end ferrule, DIN 46228 pt 1, min. | 0.25 mm ² |
| w. wire end ferrule, DIN 46228 pt 1, max. | 1.5 mm ² |



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| Clampable conductor | Cross-section for conductor connection | Type | fine-wired |
|---------------------|--|----------------------------------|----------------------|
| | | nominal | 0.25 mm ² |
| | wire end ferrule | Stripping length | nominal 10 mm |
| | | Recommended wire- end ferrule | H0,25/12 HBL |
| | Cross-section for conductor connection | Туре | fine-wired |
| | | nominal | 0.34 mm ² |
| | wire end ferrule | Stripping length | nominal 10 mm |
| | | Recommended wire- end ferrule | H0,34/12 TK |
| | Cross-section for conductor connection | Type | fine-wired |
| | | nominal | 0.5 mm ² |
| | wire end ferrule | Stripping length | nominal 10 mm |
| | | Recommended wire- end ferrule | H0,5/14 OR |
| | Cross-section for conductor connection | Туре | fine-wired |
| | | nominal | 0.75 mm ² |
| | wire end ferrule | Stripping length | nominal 10 mm |
| | | Recommended wire- end ferrule | H0,75/14T HBL |
| | Cross-section for conductor connection | Type | fine-wired |
| | | nominal | 1.5 mm ² |
| | wire end ferrule | Stripping length | nominal 7 mm |
| | | Recommended wire- end ferrule | H1,5/7 |

Rated data acc. to IEC

| tested acc. to standard | | Rated current, min. number of poles | |
|---|------------------------|---|------------------|
| isolou usor to starrauru | IEC 60664-1, IEC 61984 | (Tu=20°C) | 17.5 A |
| Rated current, max. number of poles (Tu=20°C) | 16 A | Rated current, min. number of poles (Tu=40°C) | 17.5 A |
| Rated current, max. number of poles (Tu=40°C) | 14 A | Rated voltage for surge voltage class / pollution degree II/2 | 320 V |
| Rated voltage for surge voltage class / pollution degree III/2 | 160 V | Rated voltage for surge voltage class / pollution degree III/3 | 160 V |
| Rated impulse voltage for surge voltage class/ pollution degree II/2 | 2.5 kV | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 2.5 kV |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 2.5 kV | Short-time withstand current resistance | 3 x 1s with 80 A |

Rated data acc. to CSA

| Rated voltage (Use group B / CSA) | 300 V | Rated voltage (Use group D / CSA) 300 V |
|-----------------------------------|--------|---|
| Rated current (Use group B / CSA) | 10 A | Rated current (Use group D / CSA) 10 A |
| Wire cross-section, AWG, min. | AWG 28 | Wire cross-section, AWG, max. AWG 14 |

Rated data acc. to UL 1059

| Rated voltage (Use group B / UL 1059) | 300 V | Rated voltage (Use group D / UL 1059) | 300 V |
|---------------------------------------|--------|---------------------------------------|--------|
| Rated current (Use group B / UL 1059) | 12 A | Rated current (Use group D / UL 1059) | 10 A |
| Wire cross-section, AWG, min. | AWG 24 | Wire cross-section, AWG, max. | AWG 16 |



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Packing

| Packaging | Tape | VPE length | 0 |
|--------------------------|---------|-----------------------------|------------------------------|
| VPE width | 0 | VPE height | 0 |
| Tape depth (T2) | 16.8 mm | Tape width (W) | 56 mm |
| Tape pocket depth (K0) | 16.3 mm | Tape pocket height (A0) | 11.2 mm |
| Tape pocket width (B0) | 43.7 mm | Tape pocket separation (P1) | 20 mm |
| Tape hole separation (E) | 1.75 mm | Tape pocket separation (F) | 26.2 mm |
| Tape reel diameter Ø (A) | 330 mm | Surface resistance | $Rs = 10^9 - 10^{12} \Omega$ |

Classifications

| ETIM 6.0 | EC002643 | ETIM 7.0 | EC002643 |
|-------------|-------------|-------------|-------------|
| ECLASS 9.0 | 27-44-04-01 | ECLASS 9.1 | 27-44-04-01 |
| ECLASS 10.0 | 27-44-04-01 | ECLASS 11.0 | 27-46-01-01 |

Important note

Notes

| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties |
|----------------|--|
| | in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request. |

Additional push button colours on request

- Operating force of slider max. 40 N
- · Rated current related to rated cross-section & min. No. of poles.
- Wire end ferrule with plastic collar to DIN 46228/4
- Wire end ferrule without plastic collar to DIN 46228/1
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Crimping shape "A" for wire end ferrules with PZ 6/5 crimping tool recommended.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals

Approvals





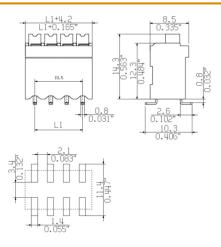
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Drawings

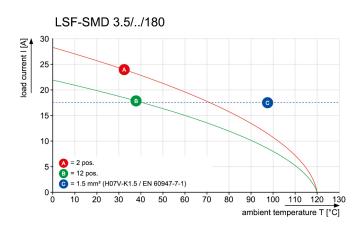
Dimensional drawing



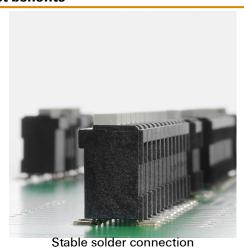
Graph

LSF-SMD 3.5/../180 2 16 14 12 10 8 6 6 6 6 70 80 90 100 110 120 130

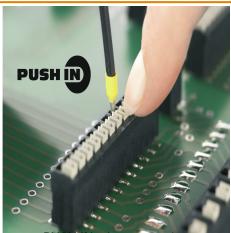
Graph



Product benefits



Product benefits



PUSH IN wire connection

ambient temperature T [°C]



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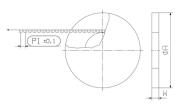
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Drawings

Product benefits

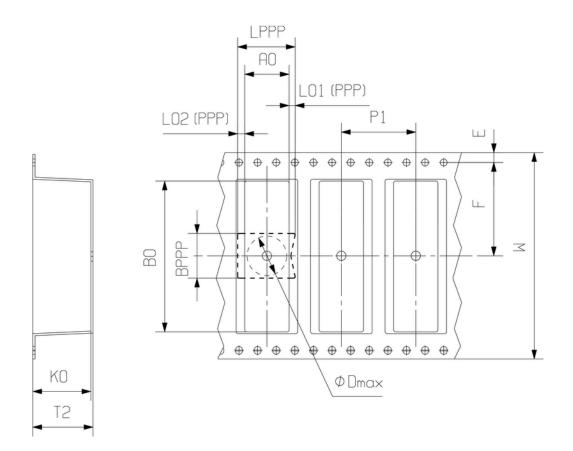


Dimensional drawing



Packaged in tape-on-reel

Dimensional drawing



DIRECTION OF UNREELING



Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- · Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3$ K/s. In parallel the solder paste is ,activated′. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at \geq -6K/s solder is cured. Board and components cool down while avoiding cold cracks.