

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

#### **Product image**

















Similar to illustration

Pin headers made from glass-fibre-reinforced plastic with 90° wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

#### **General ordering data**

Version	PCB plug-in connector, male header, closed side, THT solder connection, 5.08 mm, Number of poles: 2, 90°, Solder pin length (I): 3.2 mm, tinned, black, Box
Order No.	<u>2604380000</u>
Туре	SL 5.08HC/02/90G 3.2SN BK BX SO
GTIN (EAN)	4050118615500
Qty.	100 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Вох

Creation date April 16, 2021 4:47:26 AM CEST



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# **Technical data**

-	-		
Dim	ensions	and	weights

Depth	12 mm	Depth (inches)	0.472 inch
Height of lowest version	8.5 mm	Net weight	1.094 g

#### **System specifications**

Product family	OMNIMATE Signal - series BL/SL 5.08	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	90°
Number of poles	2	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
L1 in mm	5.08 mm	L1 in inches	0.2 inch
Pin series quantity	1	Volume resistance	≤5 mΩ
Plugging cycles	25	Plugging force/pole, max.	10 N
Pulling force/pole, max.	7.5 N	·	

#### **Material data**

Insulating material	PA GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 550	Insulation strength	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0	Contact material	CuMg
Contact surface		Layer structure of solder connection	13 µm Ni / 24 µm Sn
	tinned		matt
Layer structure of plug contact	13 μm Ni / 24 μm Sn	Storage temperature, min.	
	matt		-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

#### Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	24 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	21 A
Rated current, max. number of poles (Tu=40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		

#### Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	10 A

#### Rated data acc. to UL 1059

Rated voltage (Use group B / UL 1059) 300 V	Rated voltage (Use group D / UL 1059) 300 V
Rated current (Use group B / UL 1059) 18.5 A	Rated current (Use group D / UL 1059) 10 A



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# **Technical data**

Pā		 	
м:	2	n	a

Packaging	Box	VPE length	155 mm		
Packaging VPE width	64 mm	VPE height	38 mm		
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Important note					
IPC conformity	standards and norms	and comply with the assured properties i	livered according international recognized n the data sheet resp. fulfill decorative properties		
Notes	Additional colours of	C-A-610 "Class 2". Further claims on the	products can be evaluated on request.		
	<ul> <li>Gold-plated contact</li> </ul>	surfaces on request			
	Rated current related to rated cross-section & min. No. of poles.				
	rated carrett related to fated cross section a film. No. or poles.				
	• P on drawing = pitch				
	<ul> <li>Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> </ul>				
	<ul> <li>Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months</li> </ul>				
Approvals					
ROHS	Conform				
	Comonn				
Downloads					
Product Change Notification	EN - Change of packaging				
Bus alauma /Catala mus	DE - Change of pac				
Brochure/Catalogue	Catalogues in PDF-format				



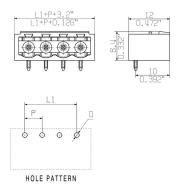
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# **Drawings**

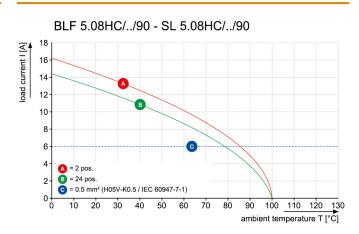
#### **Dimensional drawing**



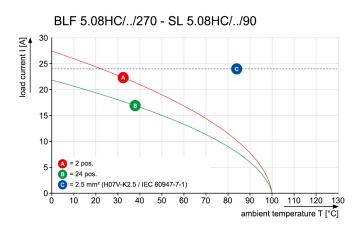
#### Graph

#### BLF 5.08HC/../90 - SL 5.08HC/../90 30 load current I [A] 25 20 15 10 A = 2 pos. B = 24 pos. 5 © = 2.5 mm² (H07V-K2.5 / IEC 60947-7-1) 30 40 50 60 70 80 90 100 110 120 130 ambient temperature T [°C]

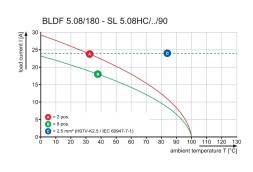
#### Graph



#### Graph



#### Graph





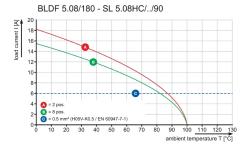
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# **Drawings**

#### Graph





#### Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

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#### Single Wave:



#### **Double Wave:**



#### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.