Data sheet



SIPLUS S7-1500 CPU 1513-1 PN -40°C+60°C with conformal coating based on 6ES7513-1AL02-0AB0 . Central processing unit with Work memory 300 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 40 ns bit performance, SIMATIC Memory Card required

Figure similar

| General information | |
|--|---------------|
| Product type designation | CPU 1513-1 PN |
| Configuration control | |
| via dataset | Yes |
| Display | |
| Screen diagonal [cm] | 3.45 cm |
| Control elements | |
| Number of keys | 8 |
| Mode buttons | 2 |
| Supply voltage | |
| Type of supply voltage | 24 V DC |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |
| Mains/voltage failure stored energy time | 5 ms |

| • Repeat rate, min. | 1/s |
|--|---|
| Input current | |
| Current consumption (rated value) | 0.7 A |
| Current consumption, max. | 0.95 A |
| Inrush current, max. | 1.9 A; Rated value |
| l²t | 0.02 A ² ·s |
| Power | |
| Infeed power to the backplane bus | 10 W |
| Power consumption from the backplane bus | 5.5 W |
| (balanced) | |
| Power loss | |
| Power loss, typ. | 5.7 W |
| Memory | |
| Number of slots for SIMATIC memory card | 1 |
| SIMATIC memory card required | Yes |
| Work memory | |
| • integrated (for program) | 300 kbyte |
| • integrated (for data) | 1.5 Mbyte |
| Load memory | |
| Plug-in (SIMATIC Memory Card), max. | 32 Gbyte |
| Backup | |
| maintenance-free | Yes |
| CPU processing times | |
| for bit operations, typ. | 40 ns |
| for word operations, typ. | 48 ns |
| for fixed point arithmetic, typ. | 64 ns |
| for floating point arithmetic, typ. | 256 ns |
| CPU-blocks | |
| Number of elements (total) | 2 000; Blocks (OB, FB, FC, DB) and UDTs |
| DB | |
| Number range | 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999 |
| • Size, max. | 1.5 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB |
| FB | |
| Number range | 0 65 535 |
| • Size, max. | 300 kbyte |
| FC | |
| Number range | 0 65 535 |
| • Size, max. | 300 kbyte |
| | |

| ОВ | |
|--|--|
| • Size, max. | 300 kbyte |
| Number of free cycle OBs | 100 |
| Number of time alarm OBs | 20 |
| Number of delay alarm OBs | 20 |
| Number of cyclic interrupt OBs | 20; With minimum OB 3x cycle of 500 μs |
| Number of process alarm OBs | 50 |
| Number of DPV1 alarm OBs | 3 |
| Number of isochronous mode OBs | 1 |
| Number of technology synchronous alarm OBs | 2 |
| Number of startup OBs | 100 |
| Number of asynchronous error OBs | 4 |
| Number of synchronous error OBs | 2 |
| Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| ● per priority class | 24 |
| Counters, timers and their retentivity | |
| S7 counter | |
| Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC counter | |
| Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| S7 times | |
| Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC timer | |
| Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| Data areas and their retentivity | |
| Retentive data area (incl. timers, counters, flags), max. | 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB |
| Extended retentive data area (incl. timers, counters, | 1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF |
| flags), max. | 1.5 mayte, which doing 1 0 0 000 2-7-10/00 V DO 111 |
| Flag | |
| Number, max. | 16 kbyte |
| Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
| | |

| Data blocks | |
|---|--|
| Retentivity adjustable | Yes |
| Retentivity preset | No |
| Local data | |
| • per priority class, max. | 64 kbyte; max. 16 KB per block |
| - per priority diass, max. | or hayte, max. To the per blook |
| Address area | |
| Number of IO modules | 2 048; max. number of modules / submodules |
| I/O address area | |
| • Inputs | 32 kbyte; All inputs are in the process image |
| Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| per CM/CP | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| Subprocess images | |
| Number of subprocess images, max. | 32 |
| Hardware configuration | |
| Number of distributed IO systems | 32; A distributed I/O system is characterized not only by the |
| · | integration of distributed I/O via PROFINET or PROFIBUS |
| | communication modules, but also by the connection of I/O via AS- |
| | i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters | |
| • Via CM | 6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be |
| Niverban of IO Controllers | inserted in total |
| Number of IO Controllers | 1 |
| • integrated | |
| ● Via CM | 6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total |
| Rack | |
| Modules per rack, max. | 32; CPU + 31 modules |
| Number of lines, max. | 1 |
| PtP CM | |
| Number of PtP CMs | the number of connectable PtP CMs is only limited by the number |
| Namber of Far Side | of available slots |
| Time of day | |
| Clock | |
| • Type | Hardware clock |
| Backup time | 6 wk; At 40 °C ambient temperature, typically |
| Deviation per day, max. | 10 s; Typ.: 2 s |
| Operating hours counter | |
| | |

| Number | 16 |
|---|--|
| Clock synchronization | |
| • supported | Yes |
| • in AS, master | Yes |
| • in AS, slave | Yes |
| • on Ethernet via NTP | Yes |
| Interfaces | |
| Number of PROFINET interfaces | 1 |
| | |
| 1. Interface Interface types | |
| Number of ports | 2 |
| • integrated switch | Yes |
| • RJ 45 (Ethernet) | Yes; X1 |
| Protocols | 100, 7.1 |
| IP protocol | Yes; IPv4 |
| PROFINET IO Controller | Yes |
| PROFINET IO Controller PROFINET IO Device | Yes |
| | Yes |
| SIMATIC communication | Yes |
| Open IE communication | Yes |
| Web server | |
| Media redundancy | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 |
| PROFINET IO Controller | |
| Services | Yes |
| — PG/OP communication | Yes |
| — S7 routing | |
| — Isochronous mode | Yes |
| — Open IE communication | Yes |
| — IRT | Yes |
| — MRP | Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 |
| — MRPD | Yes; Requirement: IRT |
| — PROFlenergy | Yes |
| Prioritized startup | Yes; Max. 32 PROFINET devices |
| — Number of connectable IO Devices, max. | 128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Of which IO devices with IRT, max. | 64 |
| — Number of connectable IO Devices for RT, | 128 |
| max. | |
| — of which in line, max. | 128 |
| Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |

8 - Number of IO Devices per tool, max. The minimum value of the update time also depends on - Updating times communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, — for send cycle of 250 µs the minimum update time of 500 µs of the isochronous OB is decisive 500 µs to 8 ms — for send cycle of 500 µs 1 ms to 16 ms - for send cycle of 1 ms 2 ms to 32 ms - for send cycle of 2 ms 4 ms to 64 ms - for send cycle of 4 ms - With IRT and parameterization of "odd" Update time = set "odd" send clock (any multiple of 125 µs: 375 μ s, 625 μ s ... 3 875 μ s) send cycles Update time for RT — for send cycle of 250 µs 250 µs to 128 ms 500 µs to 256 ms — for send cycle of 500 µs 1 ms to 512 ms - for send cycle of 1 ms 2 ms to 512 ms - for send cycle of 2 ms 4 ms to 512 ms - for send cycle of 4 ms **PROFINET IO Device** Services - PG/OP communication Yes Yes - S7 routing No - Isochronous mode Yes - Open IE communication Yes - IRT Yes - MRP Yes; Requirement: IRT - MRPD Yes - PROFlenergy Yes - Shared device - Number of IO Controllers with shared 4 device, max. - Asset management record Yes; Per user program Interface types

| RJ 45 | (Ethernet |) |
|-------|-----------|---|
|-------|-----------|---|

Yes • 100 Mbps Yes Autonegotiation Yes Autocrossing Yes • Industrial Ethernet status LED

Protocols

Number of connections

| Number of connections, max. | 128; via integrated interfaces of the CPU and connected CPs / CMs |
|---|--|
| Number of connections reserved for ES/HMI/web | 10 |
| Number of connections via integrated interfaces | 88 |
| Number of S7 routing paths | 16 |
| PROFINET IO Controller | |
| Services | |
| PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | Yes |
| Open IE communication | Yes |
| — IRT | Yes |
| — PROFlenergy | Yes |
| Prioritized startup | Yes; Max. 32 PROFINET devices |
| — Number of connectable IO Devices, max. | 128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Of which IO devices with IRT, max. | 64 |
| Number of connectable IO Devices for RT, max. | 128 |
| — of which in line, max. | 128 |
| Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Redundancy mode | |
| • MRP | Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 |
| • MRPD | Yes; Requirement: IRT |
| SIMATIC communication | |
| S7 communication, as server | Yes |
| S7 communication, as client | Yes |
| User data per job, max. | See online help (S7 communication, user data size) |
| Open IE communication | |
| • TCP/IP | Yes |
| — Data length, max. | 64 kbyte |
| — several passive connections per port, supported | Yes |
| • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 64 kbyte |

| - Data length, max UDP multicast - DHCP No - SNMP - SNMP - CDCP - LLDP Web server - HTTP - Yes; Max. 5 multicast circuits - DHCP - No - SNMP - CDCP - LLDP Web server - HTTP - Yes; Standard and user pages - HTTPS - Yes; Standard and user pages - HTTPS - Yes; Standard and user pages - HTTPS - Yes; Standard and user pages - Application authentication - Security policies - Application authentication - Security policies - Application authentication - Security policies - Application authentication - Number of sessions, max Number of registerable nodes, max Number of registerable nodes, max Number of registerable nodes, max Number of sever methods, max Number of sever interfaces, max Number of sever interf | • UDP | Yes |
|--|---|--|
| - UDP multicast • DHCP • SNMP • SNMP • DCP • LLDP Web server • HTTP • HTTPS Pes; Standard and user pages • HTTPS Pes; Standard and user pages • HTTPS • OPC UA • Runtime license required • OPC UA server - Application authentication - Security policies - Application authentication - Security policies - Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha255 - User authentication - Number of secessible variables, max. - Number of registerable nodes, max. - Number of registerable nodes, max. - Number of sever methods, max. - Sampling time, min. - Send time, min. - Send time, min. - Number of inputs/outputs per server method, max. - Number of monitored items, max. - Number of monitored items, max. - Number of server interfaces, max. - Number of nonitored items, max. - Number of solvesing for user-defined server interfaces, max. Further protocols • MODBUS Yes; MODBUS TCP Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Yes Yes Yes Yes Yes Yes Yes Ye | | |
| DHCP SNMP OCP SNMP OCP Yes Pes LLDP Yes Web server HTTP HTTPS Yes; Standard and user pages Yes; Standard and user pages OPC UA Runtime license required OPC UA server Application authentication Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 User authentication Number of sessions, max. Number of accessible variables, max. Number of subscriptions per session, max. Sampling time, min. Send time, min. Number of server methods, max. Number of server methods, max. Number of monitored tlems, max. Number of server interfaces, max. Number of server methods, max. Number of server met | | |
| SNMP DCP LLDP Web server HTTP HTTPS Yes: Standard and user pages Yes: Standard and user pages PCC UA Runtime license required OPC UA server Yes: Data access (read, write, subscribe), method call, custom address space Application authentication Security policies Available security policies: None, Basic 128Rsa15, Basic 256Rsa15, Basic 256Sha256 User authentication Number of sessions, max. Number of sessions war as a session, max. Number of secssible variables, max. Number of subscriptions per session, max. Sampling time, min. Send time, min. Number of server methods, max. Number of server methods, max. Number of server methods, max. Number of server interfaces, max. Number of monitored items, max. Number of monitored items, max. Number of modes for user-defined server interfaces, max. Number of server interfaces, max. Server interfaces, max. Very MODBUS Ves; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. Yes; With minimum OB 6x cycle of 500 µs Ves; With minimum OB 6x cycle of 500 µs | | |
| DCP LIDP Yes Web server HTTP Yes; Standard and user pages HTTPS Yes; Standard and user pages PHTTPS Yes; Standard and user pages OPC UA Runtime license required PCP UA server Application authentication Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa15 | | |
| • LLDP Web server • HTTP • HTTPS Pes; Standard and user pages OPC UA • Runtime license required • OPC UA server — Application authentication — Security policies — Application authentication — Security policies — User authentication — Number of sessions, max. — Number of registerable nodes, max. — Number of subscriptions per session, max. — Sampling time, min. — Send time, min. — Send time, min. — Number of monitored items, max. — Number of monitored items, max. — Number of monitored items, max. — Number of server interfaces, max. — Number of monitored items, max. — Number of monitored items, max. — Number of server interfaces, max. — Send time, min. — Number of server interfaces, max. — Number of server interfaces, max. — Number of server interfaces, max. — Output of server interfaces, max. — Number of server interfaces, max. — Output of server interfaces, max. — Number of server interfaces, max. — Output of se | | |
| Web server HTTP HTTPS Yes; Standard and user pages Per HTTPS Per Standard and user pages Per Standard and user pages | | |
| HTTP HTTPS Yes; Standard and user pages Yes; Standard and user pages PCUA Runtime license required OPC UA server Yes OPC UA server Application authentication Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256SRsa15, Basic256Sha256 "anonymous" or by user name & password Number of sessions, max. Number of registerable nodes, max. Number of subscriptions per session, max. Sampling time, min. Send time, min. Number of inputs/outputs per server method, max. Number of pronitored items, max. Number of monitored items, max. Number of server interfaces, max. Service interfaces, max. Number of server interfaces, max. Number of server interfaces, max. Service interfaces, max. Number of server interfaces, max. Number of server interfaces, max. Service interfaces, max. Number of server interfaces, max. Number of server interfaces, max. Service interfaces, max. Number of server interfaces, max. Service interfaces, max. Number of server interfaces, max. Service interfaces, max. Service interfaces, max. Number of server interfaces, max. Service interfaces, max. Service interfaces, max. Service interfaces, max. Number of server interfaces, max. Service i | | res |
| POPC UA Runtime license required OPC UA server OPC UA server Application authentication Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa | | Voc. Standard and user pages |
| PCUA Runtime license required OPC UA server Application authentication — Security policies — User authentication — Number of sessions, max. — Number of accessible variables, max. — Number of registerable nodes, max. — Number of subscriptions per session, max. — Sampling time, min. — Send time, min. — Number of server methods, max. — Number of inputs/outputs per server method, max. — Number of server interfaces, max. 500 ms 1000 | | |
| ■ Runtime license required ■ OPC UA server ■ OPC UA server Application authentication — Security policies — Security policies — User authentication — Number of sessions, max. — Number of registerable nodes, max. — Number of subscriptions per session, max. — Sampling time, min. — Send time, min. — Send time, min. — Number of server methods, max. — Number of server methods, max. — Number of server interfaces, max. — Number of nodes for user-defined server interfaces, max. — Number of server interfaces, max. — Sending interval and 1 s send interval 1 000 | | res, standard and user pages |
| OPC UA server | | Vec |
| address space — Application authentication — Security policies — User authentication — Number of sessions, max. — Number of accessible variables, max. — Number of registerable nodes, max. — Number of subscriptions per session, max. — Sampling time, min. — Send time, min. — Number of inputs/outputs per server method, max. — Number of monitored items, max. — Number of server interfaces, max. — Number of rodes for user-defined server interfaces, max. — Number of rodes for user-defined server interfaces, max. Further protocols • MODBUS Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Sound Town and the value of the public of the publ | | |
| - Security policies - Security policies - Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Sha256 - User authentication - Number of sessions, max Number of accessible variables, max Number of registerable nodes, max Number of subscriptions per session, max Number of subscriptions per session, max Sampling time, min Send time, min Send time, min Send time, min Number of server methods, max Number of inputs/outputs per server method, max Number of monitored items, max Number of monitored items, max Number of server interfaces, max Number of nodes for user-defined server interfaces, max Number of nodes for user-defined server interfaces, max. Further protocols • MODBUS Yes; MODBUS TCP Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Southonous mode Isochronous operation (application synchronized up to terminal) Yes; With minimum OB 6x cycle of 500 µs | ● OPC UA server | address space |
| Basic256Rsa15, Basic256Sha256 — User authentication "anonymous" or by user name & password — Number of sessions, max. 32 — Number of accessible variables, max. 50 000 — Number of registerable nodes, max. 10 000 — Number of subscriptions per session, max. 20 — Sampling time, min. 100 ms — Send time, min. 500 ms — Number of inputs/outputs per server 20 — Number of inputs/outputs per server 20 — Number of monitored items, max. 1 000; For 1 s sampling interval and 1 s send interval — Number of server interfaces, max. 10 — Number of nodes for user-defined server interfaces, max. 100 — Number of server interfaces, max. 1000; For 1 s sampling interval and 1 s send interval — Number of server interfaces, max. 100 — Number of server interfaces, max. 1000 — Number of se | Application authentication | Yes |
| - Number of sessions, max Number of accessible variables, max Number of registerable nodes, max Number of subscriptions per session, max Sampling time, min Send time, min Send time, min Number of server methods, max Number of inputs/outputs per server method, max Number of monitored items, max Number of monitored items, max Number of server interfaces, max Number of nodes for user-defined server interfaces, max Number of server interfaces was Number of server interfaces was Number of server interfaces, max Number of server interfaces, max Number of server interfaces, max Number of stations in the ring, max. Further protocols • MODBUS Yes; MODBUS TCP Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Sochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes; With minimum OB 6x cycle of 500 μs | — Security policies | |
| - Number of accessible variables, max Number of registerable nodes, max Number of subscriptions per session, max Sampling time, min Send time, min Send time, min Number of server methods, max Number of inputs/outputs per server method, max Number of monitored items, max Number of server interfaces, max Number of server interfaces, max Number of nodes for user-defined server interfaces, max. Further protocols • MODBUS Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance 50 000 10 | User authentication | "anonymous" or by user name & password |
| - Number of registerable nodes, max. - Number of subscriptions per session, max. - Sampling time, min. - Send time, min. - Number of server methods, max. - Number of inputs/outputs per server method, max. - Number of monitored items, max. - Number of monitored items, max. - Number of server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of server interfaces, max. - Send time, min. 1 000; For 1 s sampling interval and 1 s send interval 1 000 1 00 | Number of sessions, max. | 32 |
| - Number of subscriptions per session, max Sampling time, min Send time, min Send time, min Number of server methods, max Number of inputs/outputs per server method, max Number of monitored items, max Number of monitored items, max Number of server interfaces, max Number of server interfaces, max Number of nodes for user-defined server interfaces, max Number of nodes for user-defined server interfaces, max. Further protocols • MODBUS Yes; MODBUS TCP Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Southernous mode Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes | Number of accessible variables, max. | 50 000 |
| Sampling time, min. Send time, min. Send time, min. Number of server methods, max. Number of inputs/outputs per server method, max. Number of monitored items, max. Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. Number of nodes for user-defined server interfaces, max. Further protocols MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Switchover time on line break, typ. Number of stations in the ring, max. Soochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes | Number of registerable nodes, max. | 10 000 |
| - Send time, min. - Number of server methods, max. - Number of inputs/outputs per server method, max. - Number of monitored items, max. - Number of server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. Further protocols • MODBUS Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Soothronous mode Isochronous operation (application synchronized up to terminal) Equidistance 500 ms 200 1000; For 1 s sampling interval and 1 s send interval 1 000 | Number of subscriptions per session, max. | 20 |
| Number of server methods, max. Number of inputs/outputs per server method, max. Number of monitored items, max. Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. MODBUS MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. Sochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes | — Sampling time, min. | 100 ms |
| Number of inputs/outputs per server method, max. Number of monitored items, max. Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. Number of nodes for user-defined server interfaces, max. Further protocols MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes | — Send time, min. | 500 ms |
| method, max. — Number of monitored items, max. — Number of server interfaces, max. — Number of nodes for user-defined server interfaces, max. — Number of nodes for user-defined server interfaces, max. Further protocols • MODBUS Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Substance Yes; Wodbus TCP 200 ms; For MRP, bumpless for MRPD 50 Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes | Number of server methods, max. | 20 |
| Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. Further protocols MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes | | 20 |
| — Number of nodes for user-defined server interfaces, max. Further protocols • MODBUS • Modia redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance 1 000 Yes; MODBUS TCP 200 ms; For MRP, bumpless for MRPD 50 Yes; With minimum OB 6x cycle of 500 μs | Number of monitored items, max. | 1 000; For 1 s sampling interval and 1 s send interval |
| interfaces, max. Further protocols | Number of server interfaces, max. | 10 |
| Further protocols • MODBUS Yes; MODBUS TCP Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes; MODBUS TCP 200 ms; For MRP, bumpless for MRPD 50 Yes; With minimum OB 6x cycle of 500 μs | Number of nodes for user-defined server | 1 000 |
| MODBUS | interfaces, max. | |
| Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. Sochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes Yes Yes | Further protocols | |
| Switchover time on line break, typ. Number of stations in the ring, max. Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes 200 ms; For MRP, bumpless for MRPD Yes; With minimum OB 6x cycle of 500 μs | • MODBUS | Yes; MODBUS TCP |
| ● Number of stations in the ring, max. Sochronous mode Sochronous operation (application synchronized up to terminal) Yes; With minimum OB 6x cycle of 500 µs Yes | Media redundancy | |
| Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes; With minimum OB 6x cycle of 500 μs Yes | Switchover time on line break, typ. | 200 ms; For MRP, bumpless for MRPD |
| Isochronous operation (application synchronized up to terminal) Equidistance Yes; With minimum OB 6x cycle of 500 μs Yes | Number of stations in the ring, max. | 50 |
| to terminal) Equidistance Yes | Isochronous mode | |
| Equidistance Yes | | Yes; With minimum OB 6x cycle of 500 μs |
| | | |
| S7 message functions | Equidistance | Yes |
| | S7 message functions | |
| Number of login stations for message functions, max. 32 | Number of login stations for message functions, max. | 32 |

| Program alarms | Yes |
|--|-------|
| Number of configurable program messages, max. | 5 000 |
| Number of simultaneously active program alarms | |
| Number of program alarms | 300 |
| Number of alarms for system diagnostics | 100 |
| Number of alarms for motion technology objects | 80 |
| Test commissioning functions | |

| Test commissioning functions | |
|---|--|
| Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 5 engineering |
| | systems |
| Status block | Yes; Up to 8 simultaneously (in total across all ES clients) |
| Single step | No |
| Number of breakpoints | 8 |
| Status/control | |
| Status/control variable | Yes |
| Variables | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| Number of variables, max. | |
| — of which status variables, max. | 200; per job |
| — of which control variables, max. | 200; per job |
| Forcing | |
| • Forcing, variables | Peripheral inputs/outputs |
| Number of variables, max. | 200 |
| Diagnostic buffer | |
| • present | Yes |
| Number of entries, max. | 1 000 |
| — of which powerfail-proof | 500 |
| Traces | |
| Number of configurable Traces | 4; Up to 512 KB of data per trace are possible |

Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • STOP ACTIVE LED • Connection display LINK TX/RX Ves

| supported technology objects | |
|--|---|
| Motion Control | Yes; Note: The number of axes affects the cycle time of the PLC |
| | program; selection guide via the TIA Selection Tool or SIZER |
| Number of available Motion Control resources for technology objects (except cam disks) | 800 |
| Required Motion Control resources | |

| Universal PID controller with integrated optimization |
|---|
| PID controller with integrated optimization for valves |
| PID controller with integrated optimization for temperature |
| |
| |
| ; |

| Ambient conditions | | |
|---|--|--|
| Ambient temperature during operation | | |
| horizontal installation, min. | -40 °C; = Tmin (incl. condensation/frost) | |
| horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off | |
| vertical installation, min. | -40 °C; = Tmin | |
| • vertical installation, max. | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off | |
| Ambient temperature during storage/transportation | | |
| • min. | -40 °C | |
| • max. | 70 °C | |
| Altitude during operation relating to sea level | | |
| Installation altitude above sea level, max. | 5 000 m | |
| Ambient air temperature-barometric pressure- altitude | Tmin Tmax at 1 080 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m) | |
| Relative humidity | | |
| With condensation, tested in accordance with IEC 60068-2-38, max. | 100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation | |
| Resistance | | |
| Coolants and lubricants | | |
| Resistant to commercially available coolants and lubricants | Yes; Incl. diesel and oil droplets in the air | |
| Use in stationary industrial systems | | |
| | | |

- to biologically active substances according to EN 60721-3-3

- to chemically active substances according to EN 60721-3-3

— to mechanically active substances according to EN 60721-3-3

Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request

Yes; Class 3C4 (RH < 75%) incl. salt spray according to EN 60068-2-52 (degree of severity 3). The supplied connector covers must remain on the unused interfaces during operation!

Yes; Class 3S4 incl. sand, dust. The supplied connector covers must remain on the unused interfaces during operation!

Use on ships/at sea

— to biologically active substances according to EN 60721-3-6

— to chemically active substances according to EN 60721-3-6

— to mechanically active substances according to EN 60721-3-6

Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request

Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *

Yes; Class 6S3 incl. sand, dust; *

Remark

- Note regarding classification of environmental conditions acc. to EN 60721 * The supplied plug covers must remain in place over the unused interfaces during operation!

Conformal coating

 Coatings for printed circuit board assemblies acc. to EN 61086

• Protection against fouling acc. to EN 60664-3

• Military testing according to MIL-I-46058C, Amendment 7

 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A

Yes; Class 2 for high availability

Yes; Type 1 protection

Yes; Discoloration of coating possible during service life

Yes; Conformal coating, Class A

Configuration Programming

| Programming language |
|----------------------|
| — LAD |

- FBD

- STL

- SCL

— GRAPH

Yes

Yes

Yes

Yes

Yes

Know-how protection

User program protection/password protection

Yes

Copy protection

Yes Yes

Block protection

Access protection

Password for display

Yes

Protection level: Write protection

Yes

• Protection level: Read/write protection

Yes

• Protection level: Complete protection

Yes

| Cycle time monitoring | | |
|-------------------------------|-------------------------------|--|
| lower limit | adjustable minimum cycle time | |
| upper limit | adjustable maximum cycle time | |
| Dimensions | | |
| Width | 35 mm | |
| Height | 147 mm | |
| Depth | 129 mm | |
| Weights | | |
| Weight, approx. | 405 g | |
| last modified: | 02/13/2019 | |