SIEMENS

Data sheet

6AG1516-3AN02-2AB0



SIPLUS S7-1500 CPU 1516-3 PN/DP based on 6ES7516-3AN02-0AB0 with conformal coating, -40...+60 °C, central processing unit with work memory 1 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

Figure similar

- * 1111 - 1-1	
General information	
Product type designation	CPU 1516-3 PN/DP
Product function	
I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	see entry ID: 109746275
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
 Repeat rate, min. 	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

a integrated (for program)	1 Mbyto
• integrated (for program)	1 Mbyte
• integrated (for data)	5 Mbyte
Load memory	00 Ob. 4-
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	N/
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
Size, max.	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 250 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	, (s.ii) iiiiilod by the main monory
— adjustable	Yes
S7 times	100
Number	2 048
Retentivity	
— adjustable	Yes
— adjustable IEC timer	100
Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	Vac
— adjustable	Yes
Data areas and their retentivity	54011 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB

Extended retentive data area (incl. timers, counters, flags),	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	,
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
→ NO → (Euleriel)	100, 7(1

No. 1 Control	
Number of ports into granted quitely	2
• integrated switch	Yes
Protocols	V ID 4
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
 Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Number of IO Devices that can be 	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles	μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
Shared device	Yes
 Number of IO Controllers with shared device, 	4
max.	
Asset management record	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
 Number of ports 	1
• integrated switch	No
Protocols	
IP protocol	Yes; IPv4

 PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy No PROFINET IO Controller Services PG/OP communication Isochronous mode Direct data exchange PROFIenergy Prioritized startup No Number of connectable IO Devices, max. Of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Updating times PROFINET IO Controller Yes Yes No No Yes No Yes No 32; In total, up to 1 000 distributed I/O devices can be connected of AS-i, PROFIBUS or PROFINET 32 8; in total across all interfaces The minimum value of the update time also depends on community share set for PROFINET IO, on the number of IO devices, and on quantity of configured user data The minimum value of the update time also depends on community share set for PROFINET IO, on the number of IO devices, and on quantity of configured user data	d via
SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Services - PG/OP communication - Isochronous mode - Direct data exchange - IRT - PROFlenergy - Prioritized startup - Number of connectable IO Devices, max. - Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Updating times Yes Yes Yes No	d via
Open IE communication Web server Media redundancy No PROFINET IO Controller Services - PG/OP communication - Isochronous mode - Direct data exchange - IRT - PROFlenergy - Prioritized startup - Number of connectable IO Devices, max. - Number of connectable IO Devices for RT, max of which in line, max Number of IO Devices per tool, max Number of IO Devices per tool, max Updating times Yes; Optionally also encrypted Yes Yes No Yes No No No 32; In total, up to 1 000 distributed I/O devices can be connected AS-i, PROFIBUS or PROFINET 32 8; in total across all interfaces The minimum value of the update time also depends on communishare set for PROFINET IO, on the number of IO devices, and on quantity of configured user data	d via
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PROFINET IO Controller Services - PG/OP communication Yes - Isochronous mode No - Direct data exchange No - IRT No - PROFlenergy Yes; per user program - Prioritized startup No - Number of connectable IO Devices, max Number of connectable IO Devices for RT, max of which in line, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Updating times - Number of IO Devices per tool, max Updating times - Number of IO devices, max The minimum value of the update time also depends on communishare set for PROFINET IO, on the number of IO devices, and on quantity of configured user data	d via
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	nication on the
Update time for RT	
— for send cycle of 1 ms 1 ms to 512 ms	
PROFINET IO Device	
Services	
— PG/OP communication Yes	
— Isochronous mode No	
— IRT No	
— PROFlenergy Yes; per user program	
— Prioritized startup No	
— Shared device Yes	
Number of IO Controllers with shared device,	
max.	
Asset management record Yes; per user program	
3. Interface	
Interface types	
• RS 485 Yes: X3	
• Number of ports 1	
Protocols	
PROFIBUS DP master Yes	
PROFIBUS DP slave PROFIBUS DP slave No	
SIMATIC communication Yes PROFIBLIS DR master.	
PROFIBUS DP master	
Number of connections, max. 48; for the integrated PROFIBUS DP interface 105- In tatal, or to 4,000 distributed I/O decisions and to accompany to the company of the	- d - 1
 Number of DP slaves, max. 125; In total, up to 1 000 distributed I/O devices can be connected AS-i, PROFIBUS or PROFINET 	ed via
Services	
— PG/OP communication Yes	
Transfer and the second	
— Isochronous mode Yes	
— Activation/deactivation of DP slaves Yes	
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps Yes	
• Autonegotiation Yes	
• Autocrossing Yes	
Industrial Ethernet status LED Yes	

RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	128
 Number of S7 routing paths 	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 Number of connections, max. 	10
 Number of nodes of the client interfaces, max. 	2 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max. 	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_N max. 	1
— Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and	5

ODC IIA MathadCall many	
OPC_UA_MethodCall, max.	F 000
Number of registerable nodes, max.	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
 Number of sessions, max. 	48
 Number of accessible variables, max. 	100 000
 Number of registerable nodes, max. 	20 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
 Number of server methods, max. 	50
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, max. 	2 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10; or 20, depending on type of server interface
 Number of nodes for user-defined server interfaces, max. 	5 000
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
	1 000
Number of simultaneously active program alarms	1 000 200
Number of simultaneously active program alarms • Number of program alarms	
Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	200
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects	200
Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions	200 160
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	200 160 Yes; Parallel online access possible for up to 8 engineering systems
Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable	200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
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Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Variables Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Peripheral inputs/outputs 200
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Peripheral inputs/outputs 200 Yes
Number of simultaneously active program alarms	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Peripheral inputs/outputs 200 Yes 3 200
Number of simultaneously active program alarms	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Peripheral inputs/outputs 200 Yes 3 200
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Peripheral inputs/outputs 200 Yes 3 200 500
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Peripheral inputs/outputs 200 Yes 3 200 500

RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
- Number of qualitable Metion Control recourses for	program; selection guide via the TIA Selection Tool or SIZER 2 400
 Number of available Motion Control resources for technology objects 	2 400
Required Motion Control resources	
per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control 	7
cycle of 4 ms (typical value)	
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
PID Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	100, 1 12 controller man integrated optimization for temperature
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-40 °C; = Tmin (incl. condensation/frost)
 horizontal installation, max. 	60 °C; = Tmax; display: 50 °C, the display is switched off at an operating
	temperature of typically 50 °C
 vertical installation, min. 	-40 °C; = Tmin
 vertical installation, max. 	40 °C; = Tmax; display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	40 O, the display is switched on
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient air temperature-barometric pressure-	Restrictions for installation altitudes > 2 000 m, see entry ID: 109763260
altitude	
Relative humidity	
 With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	State), Horizontal installation
Coolants and lubricants	
Resistant to commercially available coolants	Yes; Incl. diesel and oil droplets in the air
and lubricants	,
Use in stationary industrial systems	
— to biologically active substances according to	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of
— to biologically active substances according to EN 60721-3-3	fauna); Class 3B3 on request
— to biologically active substances according to	
 to biologically active substances according to EN 60721-3-3 to chemically active substances according to EN 60721-3-3 to mechanically active substances according to 	fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52
 to biologically active substances according to EN 60721-3-3 to chemically active substances according to EN 60721-3-3 to mechanically active substances according to EN 60721-3-3 	fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3 Use on ships/at sea	fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *
 to biologically active substances according to EN 60721-3-3 to chemically active substances according to EN 60721-3-3 to mechanically active substances according to EN 60721-3-3 	fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *

 to mechanically active substances according to EN 60721-3-6 	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
 Against chemically active substances acc. to EN 60654-4 	Yes; Class 3 (excluding trichlorethylene)
 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
 Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
 Coatings for printed circuit board assemblies acc. to EN 61086 	Yes; Class 2 for high reliability
 Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection
 Military testing according to MIL-I-46058C, Amendment 7 	Yes; Discoloration of coating possible during service life
 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	Yes; Conformal coating, Class A
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
 Copy protection 	Yes
Block protection	Yes
Access protection	
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	560 g

last modified: 11/3/2021 ☑