

SIMATIC IPC427D (Microbox PC), HD graphic onboard,  
2x10/100/1000 Mbit/s Ethernet RJ45, 4xUSB V3.0 (high current),  
PCIe (optional), 24 V DC power supply

### Installation type/mounting

Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit

### Supply voltage

Type of supply voltage	24 V DC
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### Processor

Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)
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### Graphic

Graphics controller	Intel HD Graphics, Intel HD Graphics 4000
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### Drives

Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 1x 80 GB, 1x 240 GB SSD, 1x 480 GB SSD

### Memory

Type of memory	DDR3 SO-DIMM
Main memory	2 / 4 / 8 GB; ECC optional
Capacity of main memory, max.	8 Gbyte

### Data areas and their retentivity

Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
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### Hardware configuration

Slots	
<ul style="list-style-type: none"> <li>free slots</li> </ul>	2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer
<ul style="list-style-type: none"> <li>Number of PCI slots</li> </ul>	2; Optional
<ul style="list-style-type: none"> <li>Number of compact flash slots</li> </ul>	2; CFast

### Interfaces

PROFIBUS/MPI	onboard, isolated, max. 12 Mbit/s, CP 5611-compatible
Number of PROFINET interfaces	1; 3 ports (incl. switch)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	COM1: 1x RS 232, COM2 (optional): 1x RS 232

<b>Video interfaces</b>	
• Graphics interface	1x DisplayPort and 1x DVI-I; 1x VGA via adapter cable (optional)
<b>Industrial Ethernet</b>	
• Industrial Ethernet interface	Onboard, 2 x 10/100/1 000 Mbit, RJ45, no plug-in card necessary
— 100 Mbps	Yes
— 1000 Mbps	Yes
<b>Interrupts/diagnostics/status information</b>	
Bus diagnostics	Yes
<b>Integrated Functions</b>	
<b>Monitoring functions</b>	
• Temperature monitoring	Yes
• Watchdog	Yes
• Status LEDs	Yes
• Monitoring function via network	Optional
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
• Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
<b>Interference immunity against high-frequency electromagnetic fields</b>	
• Interference immunity against high frequency radiation	10 V/m for 80 - 1000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
<b>Interference immunity to cable-borne interference</b>	
• Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
• Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
• Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
<b>Interference immunity against voltage surge</b>	
• asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
• symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
<b>Interference immunity to magnetic fields</b>	
• Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
<b>Emission of conducted and non-conducted interference</b>	
• Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
<b>Degree and class of protection</b>	
IP (at the front)	IP20
IP (rear)	IP20
<b>Standards, approvals, certificates</b>	

CE mark	Yes
UL approval	Yes
• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 55022A, EN 61000-6-4, EN 61000-6-2
<b>Use in hazardous areas</b>	
• ATEX Zone 2	Yes
• IECEx Zone 2	Yes
• cULus Class I Zone 2, Division 2	Yes
<b>Marine approval</b>	
• Germanischer Lloyd (GL)	Yes
• American Bureau of Shipping (ABS)	Yes
• Bureau Veritas (BV)	Yes
• Det Norske Veritas (DNV)	Yes
• Korean Register of Shipping (KRS)	Yes
• Lloyds Register of Shipping (LRS)	Yes
• Nippon Kaiji Kyokai (Class NK)	Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
• Ambient temperature during operation	0 °C to +55 °C
<b>Ambient temperature during storage/transportation</b>	
• min.	-40 °C
• max.	70 °C
<b>Relative humidity</b>	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5% to 80% at 25 °C (no condensation), Storage: 5% to 95% at 25 °C (no condensation)
<b>Vibrations</b>	
• Vibration resistance during operation acc. to IEC 60068-2-6	Tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s <sup>2</sup> (1 g)
<b>Shock testing</b>	
• Shock load during operation	Tested to DIN IEC 60068-2-29: 50 m/s <sup>2</sup> (5 g), 30 ms, 100 shocks
<b>Operating systems</b>	
Operating system	Windows 7 Ultimate (Multi-Language) 32-bit / 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit
pre-installed operating system	Yes
without operating system	Yes
<b>pre-installed operating system</b>	
• Windows 7	Yes; Ultimate 32 bit or 64 bit

## Software

SIMATIC Software	Optionally with pre-installed software bundle SIMATIC WinCC RT Advanced / WinAC RTX
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## Dimensions

Width	262 mm
Height	139.7 mm
Depth	50.5 mm

**last modified:** 07/26/2018