

SIMATIC IPC427D (Microbox PC), HD graphic onboard, 2x10/100/1000 Mbit/s Ethernet RJ45, 4xUSB V3.0 (high current), PCIe (optional), 24 V DC power supply Core i7-3517UE; 2x Gbit Ethernet (IE/PN); PROFIBUS DP 12; DIN rail mounting; 8 GB with NVRAM; 1x RS-232; without PCIe; WIN Embedded Standard 7, 32-bit Replaceable without drive; SSD 240 GB Standard (MLC); without SIMATIC software

Installation type/mounting	
Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V DC
Processor	
Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD Graphics, Intel HD Graphics 4000
Drives	
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR3 SO-DIMM
Main memory	2 / 4 / 8 GB; ECC optional
Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
• free slots	2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer
• Number of PCI slots	2; Optional
• Number of compact flash slots	2; CFast
Interfaces	
PROFIBUS/MPI	optionally onboard, isolated, max. 12 Mbps, compatible with CP 5611
Number of PROFINET interfaces	1; 3 ports (incl. switch)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	COM1: 1x RS 232, COM2 (optional): 1x RS 232
Video interfaces	
• Graphics interface	1x DisplayPort and 1x DVI-I; 1x VGA via adapter cable (optional)
Industrial Ethernet	
• Industrial Ethernet interface	
— 100 Mbps	Yes
— 1000 Mbps	Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
• Temperature monitoring	Yes
• Watchdog	Yes
• Status LEDs	Yes
• Fan	No
• Monitoring function via network	Optional

EMC	
Interference immunity against discharge of static electricity	
Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
Interference immunity against high frequency radiation	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP (at the front)	IP20
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes; CE marking / EC Declaration of Conformity
UL approval	Yes
UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 55022A, EN 61000-6-4, EN 61000-6-2
Use in hazardous areas	
ATEX Zone 2	Yes; Optional
IECEx Zone 2	Yes; Optional
cULus Class I Zone 2, Division 2	Yes; Optional
Marine approval	
Germanischer Lloyd (GL)	Yes
American Bureau of Shipping (ABS)	Yes
Bureau Veritas (BV)	Yes
Det Norske Veritas (DNV)	Yes
Korean Register of Shipping (KRS)	Yes
Lloyds Register of Shipping (LRS)	Yes
Nippon Kaiji Kyokai (Class NK)	Yes
Ambient conditions	
Ambient temperature during operation	
Ambient temperature during operation	0 °C up to 55 °C
Ambient temperature during storage/transportation	
min.	-40 °C
max.	70 °C
Relative humidity	
Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5% to 80% at 25 °C (no condensation), Storage: 5% to 95% at 25 °C (no condensation)
Vibrations	
Vibration resistance during operation acc. to IEC 60068-2-6	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s ² (1 g)
Shock testing	
Shock load during operation	Tested to DIN IEC 60068-2-29: 50 m/s ² (5 g), 30 ms, 100 shocks
Operating systems	

pre-installed operating system	Windows 7 Ultimate (Multi-Language) 32-bit / 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit
without operating system	Yes; Optional
pre-installed operating system	
• Windows 7	Yes; Ultimate 32 bit or 64 bit
Software	
SIMATIC Software	Optionally with pre-installed software bundle SIMATIC WinCC RT Advanced / WinAC RTX
Dimensions	
Width	262 mm
Height	139.7 mm
Depth	50.5 mm
last modified:	12/1/2020 