

SIMATIC IPC427E (Microbox PC), HD graphic onboard, 4x USB V3.0 (High Current), PCIE (optional), 24V DC Power supply;

Installation type/mounting	
Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V DC
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 1x 80 GB, 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR4 SO-DIMM
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
• free slots	2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer
• Number of PCI slots	2; Optional
Interfaces	
Number of industrial Ethernet interfaces	3; Ethernet (2x RJ45, optional 3x RJ45)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	Without / 2x COM (RS 232 / RS 485 / RS 422; switchable)
Video interfaces	
• Graphics interface	2x DisplayPort
Industrial Ethernet	

- Industrial Ethernet interface — 100 Mbps — 1000 Mbps	3x Ethernet (RJ45) Yes Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
Temperature monitoring	Yes
Watchdog	Yes
Status LEDs	Yes
Fan	No
Monitoring function via network	Optional
EMC	
Interference immunity against discharge of static electricity	
Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
Interference immunity against high frequency radiation	10 V/m for 80 - 1000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP (at the front)	IP20
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes

• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 55022A, EN 61000-6-4, EN 61000-6-2

Ambient conditions

Ambient temperature during operation	
• Ambient temperature during operation	0 °C to +55 °C
• min.	0 °C
• max.	55 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Relative humidity	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5% to 80% at 25 °C (no condensation), Storage: 5% to 95% at 25 °C (no condensation)
Shock testing	
• Shock load during operation	Tested to DIN IEC 60068-2-29: 50 m/s ² (5 g), 30 ms, 100 shocks

Operating systems

Operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
pre-installed operating system	Yes
without operating system	Yes
pre-installed operating system	
• Windows 7	Yes; Ultimate 32 bits or 64 bits
• Windows 10 IoT Enterprise	Yes; Windows 10 IoT Enterprise LTSB 2016 (64-bit) MUI

Software

SIMATIC Software	Optionally with pre-installed SIMATIC WinCC RT Advanced / Software Controller CPU 1500S software bundle
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Dimensions

Width	262 mm
Height	139.7 mm
Depth	55.5 mm

Other

Warranty period	36 mo; Warranty period
last modified:	11/04/2017