

SIMATIC IPC427E (Microbox PC), HD graphic onboard, 4x USB V3.0 (high current), PCIe (optional), 24 V DC power supply Core i5-6442EQ; 3x Gbit Ethernet (IE/PN); Mounting onto standard rail; 8 GB and NVRAM; 2x RS232/485; 1x PCIe (x4); Windows 10 IoT Enterprise 2016 LTSB (64-bit) for Celeron, i3 and i5; Without replaceable mass storage; 240 GB solid-state drive SATA Without SIMATIC software; 24 V DC industrial power supply

Installation type/mounting	
Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	possible as external drive via USB
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 1x 128 GB, 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR4 SO-DIMM
Main memory	4 GB to 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
• free slots	2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer

- Number of PCI slots 2; Optional
- Number of compact flash slots 1; CFast

Interfaces

Number of industrial Ethernet interfaces	3; Ethernet (2x RJ45, optional 3x RJ45)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	Without / 2x COM (RS 232 / 485 / 422; switchable)
Video interfaces	
• Graphics interface	2x DisplayPort
Industrial Ethernet	
• Industrial Ethernet interface	3x Ethernet (RJ45)
— 100 Mbps	Yes
— 1000 Mbps	Yes

Interrupts/diagnostics/status information

Bus diagnostics	Yes
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Integrated Functions

Monitoring functions	
• Temperature monitoring	Yes
• Watchdog	Yes
• Status LEDs	Yes
• Fan	No
• Monitoring function via network	Optional

EMC

Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
• Interference immunity against high frequency radiation	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
• Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
• Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
• Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
• asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
• symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
• Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8

Emission of conducted and non-conducted interference	
Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP (at the front)	IP20
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes; CE marking / EC Declaration of Conformity
UL approval	Yes
UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 55022A, EN 61000-6-4, EN 61000-6-2
Use in hazardous areas	
ATEX Zone 2	Yes
IECEX Zone 2	Yes
cULus Class I Zone 2, Division 2	Yes
Marine approval	
Germanischer Lloyd (GL)	Yes
American Bureau of Shipping (ABS)	Yes
Det Norske Veritas (DNV)	Yes
Korean Register of Shipping (KRS)	Yes
Lloyds Register of Shipping (LRS)	Yes
Ambient conditions	
Ambient temperature during operation	
Ambient temperature during operation	0 °C up to 55 °C
Ambient temperature during storage/transportation	
min.	-40 °C
max.	70 °C
Relative humidity	
Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5% to 80% at 25 °C (no condensation), Storage: 5% to 95% at 25 °C (no condensation)
Vibrations	
Vibration resistance during operation acc. to IEC 60068-2-6	Tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s ² (1 g)
Shock testing	
Shock load during operation	Tested to DIN IEC 60068-2-29: 50 m/s ² (5 g), 30 ms, 100 shocks
Operating systems	

Operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
pre-installed operating system	Yes
without operating system	Yes; Optional
pre-installed operating system	
• Windows 7	Yes; Ultimate 32 bit or 64 bit
• Windows 10 Enterprise	Yes; Windows 10 Enterprise 2016 LTSC, 64 bit, MUI
Software	
SIMATIC Software	Optionally with pre-installed SIMATIC WinCC RT Advanced / Software Controller CPU 1500S software bundle
Dimensions	
Width	262 mm
Height	139.7 mm
Depth	55.5 mm
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