

SIMATIC IPC 477D, 12" TOUCH DISPLAY; 4 USB (BACK),
ETHERNET (10/100/1000);

Display	
Design of display	12" TFT touch
Screen diagonal	12 in
Resolution (pixels)	
• Horizontal image resolution	1 280 Pixel
• Vertical image resolution	800 Pixel
Control elements	
Input device	
• Mouse, at front	No
Keyboard fonts	
• Function keys	No
• alphanumeric keyboard	No
Touch operation	
• Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
distributed design	No
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	10 ms
Power loss	
In full configuration	24 V DC: max. 59 W
Processor	
Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)
Graphic	

Graphics controller	Intel HD graphics controller
Drives	
Optical drives	Optional: DVD±R±RW combi drive; on rear, can be operated from side
Diskette drive	No
Hard disk	2.5" SATA hard disk, at least 320 GB
SSD	Yes; 1x 80 GB, 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR3-SDRAM
Main memory	1 GB to 8 GB, ECC optional
Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
• free slots • Number of PCI slots • Number of compact flash slots	1x PCIe (slot with card retainer), 1x slot for CFAST card 1; Optional 2; CFast
Interfaces	
PROFIBUS/MPI	Optionally onboard, isolated, max. 12 Mbit/s, no plug-in card necessary, CP 5622-compatible
Number of PROFINET interfaces	3; 3 ports (incl. switch)
USB port	4x USB 3.0 high speed/high current
Connection for keyboard/mouse	USB / USB
serial interface	COM1: 1x RS 232, COM2 (optional): 1x RS 232
Video interfaces	
• Graphics interface	DVI VGA / DVI integrated
Industrial Ethernet	
• Industrial Ethernet interface	Onboard, 2 x 10/100 Mbit/s, RJ45, no plug-in card necessary
Integrated Functions	
Monitoring functions	
• Temperature monitoring • Watchdog • Status LEDs • Monitoring function via network	Yes Yes Yes Optional
EMC	
Interference immunity against discharge of static electricity	

Interference immunity against discharge of static electricity	± 6 kV contact discharge at the front in accordance with IEC 61000-4-2; ±4 kV, housing contact discharge at the back in accordance with IEC 61000-4-2; ± 8 kV air discharge in accordance with IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
Interference immunity against high frequency radiation	10 V/m for 80 - 1000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-4, burst; length > 30 m; ±2 kV acc. to IEC 61000-4-5, surge; length > 30 m
Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 61000-6-4; CISPR 22:2004 Class A; FCC Class A
EN 61000-6-2	Yes
Marine approval	
Germanischer Lloyd (GL)	Yes
American Bureau of Shipping (ABS)	Yes
Bureau Veritas (BV)	Yes
Det Norske Veritas (DNV)	Yes
Lloyds Register of Shipping (LRS)	Yes
Nippon Kaiji Kyokai (Class NK)	Yes
Ambient conditions	

Ambient temperature during operation	
• Ambient temperature during operation	0 °C to +50 °C with full configuration
• min.	0 °C
• max.	50 °C
Ambient temperature during storage/transportation	
• min.	-20 °C
• max.	60 °C
Relative humidity	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)
Vibrations	
• Vibration load in operation	IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s ² (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s ² (hard disk)
Shock testing	
• Shock load during operation	IEC 60068-2-27; 150 m/s ² , 11 ms (without hard disk); 50 m/s ² , 30 ms (with hard disk)
Operating systems	
Operating system	Windows 7 Ultimate 32-bit / 64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI
pre-installed operating system	Yes
without operating system	Yes
pre-installed operating system	
• Windows 7	Yes; Ultimate 32 bits or 64 bits
Software	
SIMATIC Software	Optionally with pre-installed software bundle SIMATIC WinCC RT Advanced / WinAC RTX
Dimensions	
Operator control unit (W x H) in mm	
• Operator panel width	330 mm
• Operator panel height	241 mm
Install. dimensions, centralized design (W x H x D without optical drive) in mm	
• Width	310 mm
• Height	221 mm
• Depth	76 mm
Mounting cutout/device depth (W x H x T)	310 mm x 221 mm / 83 mm device depth
Weights	
Panel PC in central design, approx.	3 200 g
Other	
Warranty period	36 mo; Warranty period

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