

SIMATIC IPC 477D, 12" TOUCH DISPLAY; 4 USB (BACK),
ETHERNET (10/100/1000);

Display	
Design of display	12" TFT touch
Screen diagonal	12 in
Resolution (pixels)	
• Horizontal image resolution	1 280 Pixel
• Vertical image resolution	800 Pixel
Control elements	
Input device	
• Mouse, at front	No
Keyboard fonts	
• Function keys	No
• alphanumeric keyboard	No
Touch operation	
• Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
distributed design	No
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	10 ms
Power loss	
In full configuration	24 V DC: max. 59 W
Processor	
Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)
Graphic	

Graphics controller	Intel HD graphics controller
Drives	
Optical drives	Optional: DVD±R±RW combi drive; on rear, can be operated from side
Diskette drive	No
Hard disk	2.5" SATA hard disk, at least 320 GB
SSD	Yes; 1x 80 GB, 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR3-SDRAM
Main memory	1 GB to 8 GB, ECC optional
Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
<ul style="list-style-type: none"> • free slots • Number of PCI slots • Number of compact flash slots 	1x PCIe (slot with card retainer), 1x slot for CFAST card 1; Optional 2; CFast
Interfaces	
PROFIBUS/MPI	Optionally onboard, isolated, max. 12 Mbit/s, no plug-in card necessary, CP 5622-compatible
Number of PROFINET interfaces	3; 3 ports (incl. switch)
USB port	4x USB 3.0 high speed/high current
Connection for keyboard/mouse	USB / USB
serial interface	COM1: 1x RS 232, COM2 (optional): 1x RS 232
Video interfaces	
<ul style="list-style-type: none"> • Graphics interface 	DVI VGA / DVI integrated
Industrial Ethernet	
<ul style="list-style-type: none"> • Industrial Ethernet interface 	Onboard, 2 x 10/100 Mbit/s, RJ45, no plug-in card necessary
Integrated Functions	
Monitoring functions	
<ul style="list-style-type: none"> • Temperature monitoring • Watchdog • Status LEDs • Monitoring function via network 	Yes Yes Yes Optional
EMC	
Interference immunity against discharge of static electricity	

<ul style="list-style-type: none"> Interference immunity against discharge of static electricity 	± 6 kV contact discharge at the front in accordance with IEC 61000-4-2; ±4 kV, housing contact discharge at the back in accordance with IEC 61000-4-2; ± 8 kV air discharge in accordance with IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
<ul style="list-style-type: none"> Interference immunity against high frequency radiation 	10 V/m for 80 - 1000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
<ul style="list-style-type: none"> Interference immunity on signal cables >30m 	±2 kV acc. to IEC 61000-4-4, burst; length > 30 m; ±2 kV acc. to IEC 61000-4-5, surge; length > 30 m
<ul style="list-style-type: none"> Interference immunity on signal cables < 30m 	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
<ul style="list-style-type: none"> asymmetric interference 	±2 kV acc. to IEC 61000-4-5, surge asymmetric
<ul style="list-style-type: none"> symmetric interference 	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
<ul style="list-style-type: none"> Interference immunity to magnetic fields at 50 Hz 	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
<ul style="list-style-type: none"> Interference emission via line/AC current cables 	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A

Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20

Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
<ul style="list-style-type: none"> UL 508 	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 61000-6-4; CISPR 22:2004 Class A; FCC Class A
<ul style="list-style-type: none"> EN 61000-6-2 	Yes
Marine approval	
<ul style="list-style-type: none"> Germanischer Lloyd (GL) 	Yes
<ul style="list-style-type: none"> American Bureau of Shipping (ABS) 	Yes
<ul style="list-style-type: none"> Bureau Veritas (BV) 	Yes
<ul style="list-style-type: none"> Det Norske Veritas (DNV) 	Yes
<ul style="list-style-type: none"> Lloyds Register of Shipping (LRS) 	Yes
<ul style="list-style-type: none"> Nippon Kaiji Kyokai (Class NK) 	Yes

Ambient conditions

Ambient temperature during operation	
<ul style="list-style-type: none"> • Ambient temperature during operation • min. • max. 	0 °C to +50 °C with full configuration 0 °C 50 °C
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> • min. • max. 	-20 °C 60 °C
Relative humidity	
<ul style="list-style-type: none"> • Relative humidity 	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)
Vibrations	
<ul style="list-style-type: none"> • Vibration load in operation 	IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s ² (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s ² (hard disk)
Shock testing	
<ul style="list-style-type: none"> • Shock load during operation 	IEC 60068-2-27; 150 m/s ² , 11 ms (without hard disk); 50 m/s ² , 30 ms (with hard disk)
Operating systems	
Operating system	Windows 7 Ultimate 32-bit / 64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI
pre-installed operating system	Yes
without operating system	Yes
pre-installed operating system	
<ul style="list-style-type: none"> • Windows 7 	Yes; Ultimate 32 bits or 64 bits
Software	
SIMATIC Software	Optionally with pre-installed software bundle SIMATIC WinCC RT Advanced / WinAC RTX
Dimensions	
Operator control unit (W x H) in mm	
<ul style="list-style-type: none"> • Operator panel width • Operator panel height 	330 mm 241 mm
Install. dimensions, centralized design (W x H x D without optical drive) in mm	
<ul style="list-style-type: none"> • Width • Height • Depth 	310 mm 221 mm 76 mm
Mounting cutout/device depth (W x H x T)	310 mm x 221 mm / 83 mm device depth
Weights	
Panel PC in central design, approx.	3 200 g
Other	
Warranty period	36 mo; Warranty period

last modified:

10/03/2017