

SIMATIC IPC 477D, 15" TOUCH/KEY DISPLAY; 4 USB (BACK) + 1 USB (FRONT), ETHERNET (10/100/1000);

Display	
Design of display	15" TFT touch
Screen diagonal	15 in
Resolution (pixels)	
• Horizontal image resolution	1 280 Pixel
• Vertical image resolution	800 Pixel
Backlighting	
• MTBF backlighting (at 25 °C)	50 000 h
Control elements	
Input device	
• Mouse, at front	Front USB 2.0 (500mA)
Keyboard fonts	
• Function keys	Yes
— Number of function keys with LEDs	36
• alphanumeric keyboard	Yes
Touch operation	
• Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	10 ms
Power loss	
In full configuration	24 V DC: max. 56 W, PCIe APGB additionally 5 W
Processor	
Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)

Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Diskette drive	No
Hard disk	2.5" SATA hard disk, at least 320 GB
SSD	Yes; 1x 80 GB, 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR3-SDRAM
Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
• free slots	1x PCIe (slot with card retainer), 1x slot for CFAST card
• Number of PCI slots	1; Optional
Interfaces	
PROFIBUS/MPI	Optionally onboard, isolated, max. 12 Mbit/s, no plug-in card necessary, CP 5622-compatible
Number of PROFINET interfaces	3; 3 ports (incl. switch)
USB port	4x USB 3.0 high speed/high current
Connection for keyboard/mouse	USB / USB
serial interface	COM1: 1x RS 232, COM2 (optional): 1x RS 232
Video interfaces	
• Graphics interface	DVI VGA / DVI integrated
Industrial Ethernet	
• Industrial Ethernet interface	Onboard, 2 x 10/100 Mbit/s, RJ45, no plug-in card necessary
Integrated Functions	
Monitoring functions	
• Temperature monitoring	Yes
• Watchdog	Yes
• Status LEDs	Yes
• Monitoring function via network	Optional
EMC	
Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static electricity	± 6 kV contact discharge at the front in accordance with IEC 61000-4-2; ±4 kV, housing contact discharge at the back in accordance with IEC 61000-4-2; ± 8 kV air discharge in accordance with IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	

Interference immunity against high frequency radiation	10 V/m for 80 - 1000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-4, burst; length > 30 m; ±2 kV acc. to IEC 61000-4-5, surge; length > 30 m
Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 61000-6-4; CISPR 22:2004 Class A; FCC Class A
Marine approval	
Germanischer Lloyd (GL)	Yes
American Bureau of Shipping (ABS)	Yes
Bureau Veritas (BV)	Yes
Det Norske Veritas (DNV)	Yes
Lloyds Register of Shipping (LRS)	Yes
Nippon Kaiji Kyokai (Class NK)	Yes
Ambient conditions	
Ambient temperature during operation	
Ambient temperature during operation	0 °C to +50 °C with full configuration
min.	0 °C
max.	50 °C
Ambient temperature during storage/transportation	

• min.	-20 °C
• max.	60 °C
Relative humidity	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)
Shock testing	
• Shock load during operation	IEC 60068-2-27; 150 m/s ² , 11 ms (without hard disk); 50 m/s ² , 30 ms (with hard disk)
Operating systems	
Operating system	Windows 7 Ultimate 32-bit / 64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI
pre-installed operating system	Yes
without operating system	Yes
pre-installed operating system	
• Windows 7	Yes; Ultimate 32 bits or 64 bits
Software	
SIMATIC Software	Optionally with pre-installed software bundle SIMATIC WinCC RT Advanced / WinAC RTX
Dimensions	
Overall depth	
• additional mounting depth (optical drive)	26 mm
Operator control unit (W x H) in mm	
• Operator panel width	483 mm
• Operator panel height	310 mm
Install. dimensions, centralized design (W x H x D without optical drive) in mm	
• Width	450 mm
• Height	290 mm
• Depth	76 mm
Mounting cutout/device depth (W x H x T)	450 mm x 290 mm / 82 mm device depth
Weights	
Panel PC in central design, approx.	5.7 kg
Other	
Warranty period	36 mo; Warranty period
last modified:	10/30/2017