

SIMATIC IPC 477E 19" Multitouch (1366 x 768); 4 USB (back), Ethernet (10/100/1000); XEON E3-1505L; 3x Gbit Ethernet (IE/PN); 16 GB; without RS 232/RS485; without PCIe; Windows 10 IoT Enterprise 2016 LTSC (64-bit) for Xeon; Without replaceable mass storage; 240 GB solid-state drive SATA Without SIMATIC software; 24 V DC industrial power supply

| General information                                       |                                                                                                                                                                                                            |
|-----------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product type designation                                  | IPC477E                                                                                                                                                                                                    |
| Display                                                   |                                                                                                                                                                                                            |
| Design of display                                         | 19" TFT multi-touch                                                                                                                                                                                        |
| Screen diagonal                                           | 18.5 in                                                                                                                                                                                                    |
| Resolution (pixels)                                       |                                                                                                                                                                                                            |
| • Horizontal image resolution                             | 1 366 pixel                                                                                                                                                                                                |
| • Vertical image resolution                               | 768 pixel                                                                                                                                                                                                  |
| Backlighting                                              |                                                                                                                                                                                                            |
| • MTBF backlighting (at 25 °C)                            | 50 000 h                                                                                                                                                                                                   |
| Control elements                                          |                                                                                                                                                                                                            |
| Input device                                              |                                                                                                                                                                                                            |
| • Mouse, at front                                         | No                                                                                                                                                                                                         |
| Keyboard fonts                                            |                                                                                                                                                                                                            |
| • Function keys                                           | No                                                                                                                                                                                                         |
| • alphanumeric keyboard                                   | No                                                                                                                                                                                                         |
| Touch operation                                           |                                                                                                                                                                                                            |
| • Design as multi-touch screen                            | Yes; Projective-capacitive                                                                                                                                                                                 |
| Installation type/mounting                                |                                                                                                                                                                                                            |
| Mounting                                                  | For horizontal and vertical mounting                                                                                                                                                                       |
| Design                                                    | Panel PC, built-in unit                                                                                                                                                                                    |
| central design                                            | Yes                                                                                                                                                                                                        |
| distributed design                                        | No                                                                                                                                                                                                         |
| Mounting in portrait format possible                      | Yes                                                                                                                                                                                                        |
| Supply voltage                                            |                                                                                                                                                                                                            |
| Type of supply voltage                                    | 100/240 V AC (autorange) 50/60 Hz; optional 24 V DC                                                                                                                                                        |
| Line frequency                                            |                                                                                                                                                                                                            |
| • Rated value 50 Hz                                       | Yes                                                                                                                                                                                                        |
| • Rated value 60 Hz                                       | Yes                                                                                                                                                                                                        |
| Mains buffering                                           |                                                                                                                                                                                                            |
| • Mains/voltage failure stored energy time                | 20 ms                                                                                                                                                                                                      |
| Power loss                                                |                                                                                                                                                                                                            |
| In full configuration                                     | 24 V DC: max. 82 W, 110 ... 230 V AC                                                                                                                                                                       |
| Processor                                                 |                                                                                                                                                                                                            |
| Processor type                                            | Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT) |
| Chipset                                                   | Intel C236 / Intel H110                                                                                                                                                                                    |
| Graphic                                                   |                                                                                                                                                                                                            |
| Graphics controller                                       | Intel HD graphics controller                                                                                                                                                                               |
| Drives                                                    |                                                                                                                                                                                                            |
| Hard disk                                                 | 2.5" SATA ≥ 320 GB                                                                                                                                                                                         |
| SSD                                                       | Yes; 128 / 240 / 480 GB                                                                                                                                                                                    |
| Memory                                                    |                                                                                                                                                                                                            |
| Type of memory                                            | DDR4-2400 SO-DIMM                                                                                                                                                                                          |
| Main memory                                               | 4 / 8 / 16 GB, ECC optional                                                                                                                                                                                |
| Capacity of main memory, max.                             | 16 Gbyte                                                                                                                                                                                                   |
| Data areas and their retentivity                          |                                                                                                                                                                                                            |
| Retentive data area (incl. timers, counters, flags), max. | 512 kbyte; 128 KB can be stored in the buffer time; optional                                                                                                                                               |

|                                                                     |                                                                                                                                 |
|---------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| <b>Hardware configuration</b>                                       |                                                                                                                                 |
| Slots                                                               |                                                                                                                                 |
| • free slots                                                        | 1x PCIe (slot with card retainer), 1x slot for CFAST card                                                                       |
| • Number of PCI slots                                               | 1; Optional                                                                                                                     |
| • Number of compact flash slots                                     | 1; CFAST                                                                                                                        |
| <b>Interfaces</b>                                                   |                                                                                                                                 |
| Number of industrial Ethernet interfaces                            | 3; 3x Ethernet (RJ45)                                                                                                           |
| USB port                                                            | 4x USB 3.0                                                                                                                      |
| Connection for keyboard/mouse                                       | USB / USB                                                                                                                       |
| Video interfaces                                                    |                                                                                                                                 |
| • Graphics interface                                                | 2x DisplayPort                                                                                                                  |
| Industrial Ethernet                                                 |                                                                                                                                 |
| • Industrial Ethernet interface                                     | 3x Ethernet (RJ45)                                                                                                              |
| — 100 Mbps                                                          | Yes                                                                                                                             |
| — 1000 Mbps                                                         | Yes                                                                                                                             |
| <b>Interrupts/diagnostics/status information</b>                    |                                                                                                                                 |
| Bus diagnostics                                                     | Yes                                                                                                                             |
| <b>Integrated Functions</b>                                         |                                                                                                                                 |
| Monitoring functions                                                |                                                                                                                                 |
| • Temperature monitoring                                            | Yes                                                                                                                             |
| • Watchdog                                                          | Yes                                                                                                                             |
| • Fan                                                               | No                                                                                                                              |
| • Monitoring function via network                                   | Optional                                                                                                                        |
| <b>EMC</b>                                                          |                                                                                                                                 |
| Interference immunity against discharge of static electricity       |                                                                                                                                 |
| • Interference immunity against discharge of static electricity     | ±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2                                        |
| Interference immunity against high-frequency electromagnetic fields |                                                                                                                                 |
| • Interference immunity against high frequency radiation            | 10 V/m, 80 ... 2 000 MHz, 80 % AM acc. to IEC 61000-4-3; 3 V/m, 2 ... 2.7 GHz; 10 V, 10 kHz ... 80 MHz acc. to IEC 61000-4-6    |
| Interference immunity to cable-borne interference                   |                                                                                                                                 |
| • Interference immunity on supply cables                            | ±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric |
| • Interference immunity on signal cables >30m                       | ±2 kV acc. to IEC 61000-4-5, surge, length > 30 m                                                                               |
| • Interference immunity on signal cables < 30m                      | ±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m                              |
| Interference immunity against voltage surge                         |                                                                                                                                 |
| • asymmetric interference                                           | ±2 kV acc. to IEC 61000-4-5, surge asymmetric                                                                                   |
| • symmetric interference                                            | ±1 kV acc. to IEC 61000-4-5, surge symmetric                                                                                    |
| Interference immunity to magnetic fields                            |                                                                                                                                 |
| • Interference immunity to magnetic fields at 50 Hz                 | 100 A/m; to IEC 61000-4-8                                                                                                       |
| Emission of conducted and non-conducted interference                |                                                                                                                                 |
| • Interference emission via line/AC current cables                  | EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A                                                                       |
| <b>Degree and class of protection</b>                               |                                                                                                                                 |
| IP (at the front)                                                   | IP65                                                                                                                            |
| IP (rear)                                                           | IP20                                                                                                                            |
| <b>Standards, approvals, certificates</b>                           |                                                                                                                                 |
| CE mark                                                             | Yes                                                                                                                             |
| CSA approval                                                        | Yes                                                                                                                             |
| UL approval                                                         | Yes                                                                                                                             |
| • UL 508                                                            | Yes                                                                                                                             |
| cULus                                                               | Yes                                                                                                                             |
| RCM (formerly C-TICK)                                               | Yes                                                                                                                             |
| KC approval                                                         | Yes                                                                                                                             |
| EAC (formerly Gost-R)                                               | Yes                                                                                                                             |
| FCC                                                                 | Yes                                                                                                                             |
| EMC                                                                 | CE, EN 61000-6-4; CISPR 22:2004 Class A; FCC Class A                                                                            |
| Use in hazardous areas                                              |                                                                                                                                 |
| • ATEX Zone 2                                                       | Yes; Optional, only with Multitouch                                                                                             |
| • IECEx Zone 2                                                      | Yes; Optional, only with Multitouch                                                                                             |
| • cULus Class I Zone 2, Division 2                                  | Yes; Optional, only with Multitouch                                                                                             |

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|---------------------------------------------------------------|--------|-----------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| Marine approval                                               |        |                                                                                                                                                     |                |
| • Germanischer Lloyd (GL)                                     |        | Yes                                                                                                                                                 |                |
| • American Bureau of Shipping (ABS)                           |        | Yes                                                                                                                                                 |                |
| • Bureau Veritas (BV)                                         |        | Yes                                                                                                                                                 |                |
| • Det Norske Veritas (DNV)                                    |        | Yes                                                                                                                                                 |                |
| • Korean Register of Shipping (KRS)                           |        | Yes                                                                                                                                                 |                |
| • Lloyds Register of Shipping (LRS)                           |        | Yes                                                                                                                                                 |                |
| • Nippon Kaiji Kyokai (Class NK)                              |        | Yes                                                                                                                                                 |                |
| Ambient conditions                                            |        |                                                                                                                                                     |                |
| Ambient temperature during operation                          |        |                                                                                                                                                     |                |
| • min.                                                        |        | 0 °C                                                                                                                                                |                |
| • max.                                                        |        | 45 °C                                                                                                                                               |                |
| Ambient temperature during storage/transportation             |        |                                                                                                                                                     |                |
| • min.                                                        |        | -20 °C                                                                                                                                              |                |
| • max.                                                        |        | 60 °C                                                                                                                                               |                |
| Relative humidity                                             |        |                                                                                                                                                     |                |
| • Relative humidity                                           |        | Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)                                                            |                |
| Vibrations                                                    |        |                                                                                                                                                     |                |
| • Vibration resistance during operation acc. to IEC 60068-2-6 |        | IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s² (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s² (hard disk) |                |
| Shock testing                                                 |        |                                                                                                                                                     |                |
| • Shock load during operation                                 |        | IEC 60068-2-27; 150 m/s², 11 ms (without hard disk); 50 m/s², 30 ms (with hard disk)                                                                |                |
| Operating systems                                             |        |                                                                                                                                                     |                |
| pre-installed operating system                                |        | Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10                                             |                |
| without operating system                                      |        | Yes; Optional                                                                                                                                       |                |
| pre-installed operating system                                |        |                                                                                                                                                     |                |
| • Windows 7                                                   |        | Yes; Ultimate 64 bit                                                                                                                                |                |
| • Windows 10 Enterprise                                       |        | Yes; Windows 10 Enterprise 2016 LTSC, 64 bit, MUI                                                                                                   |                |
| Software                                                      |        |                                                                                                                                                     |                |
| SIMATIC Software                                              |        | Optionally with pre-installed SIMATIC WinCC RT Advanced / Software Controller CPU 1500S software bundle                                             |                |
| Dimensions                                                    |        |                                                                                                                                                     |                |
| Width of the housing front                                    |        | 464 mm                                                                                                                                              |                |
| Height of housing front                                       |        | 294 mm                                                                                                                                              |                |
| Mounting cutout, width                                        |        | 448 mm                                                                                                                                              |                |
| Mounting cutout, height                                       |        | 278 mm                                                                                                                                              |                |
| Overall depth                                                 |        | 76 mm                                                                                                                                               |                |
| Weights                                                       |        |                                                                                                                                                     |                |
| Weight, approx.                                               |        | 6.6 kg                                                                                                                                              |                |
| Classifications                                               |        |                                                                                                                                                     |                |
|                                                               |        | Version                                                                                                                                             | Classification |
|                                                               | eClass | 14                                                                                                                                                  | 19-20-01-03    |
|                                                               | eClass | 12                                                                                                                                                  | 19-20-01-03    |
|                                                               | eClass | 9.1                                                                                                                                                 | 19-20-01-03    |
|                                                               | eClass | 9                                                                                                                                                   | 19-20-01-03    |
|                                                               | eClass | 8                                                                                                                                                   | 27-24-23-01    |
|                                                               | eClass | 7.1                                                                                                                                                 | 27-24-23-01    |
|                                                               | eClass | 6                                                                                                                                                   | 27-24-23-01    |
|                                                               | ETIM   | 9                                                                                                                                                   | EC001414       |
|                                                               | ETIM   | 8                                                                                                                                                   | EC001414       |
|                                                               | ETIM   | 7                                                                                                                                                   | EC001414       |
| Approvals / Certificates                                      |        |                                                                                                                                                     |                |
| General Product Approval                                      |        |                                                                                                                                                     |                |



[Miscellaneous](#)



[KC](#)

[Miscellaneous](#)

#### General Product Approval



[BIS CRS](#)



IECEX

[Type Examination Certificate](#)



ABS

#### Maritime application



LRS

[NK / Nippon Kaiji Kyokai](#)

[CCS \(China Classification Society\)](#)



#### Dangerous goods

#### Environment

[Dangerous goods information](#)

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