## **SIEMENS**

## **Data sheet**

## 6AV7251-1BA50-0DA0

SIMATIC IPC477E PRO fully protected IP65; 15" multi-touch (1366 x 768); for support arm (not expandable, flange top), 4 USB (back); without USB (front); Ethernet (10/100/1000 Celeron G3902E; 3x Gbit Ethernet (IE/PN); 4 GB; Without RS232; without PCle; with ATEX/IECEx Cat 3G Zone 2/ cULus Class I Div. 2; without operating system; Without replaceable mass storage; 256 GB Eco SSD; Without SIMATIC software 24 V DC industrial power supply

General information	Without Shirk Tic Software 24 V DC industrial power supply			
Product type designation	IPC477E			
Display	101112			
Design of display	TFT widescreen display, LED backlighting			
Screen diagonal	15 in			
Display width	344.2 mm			
Display height	193.5 mm			
Resolution (pixels)	10000 111111			
Horizontal image resolution	1 366 pixel			
Vertical image resolution	768 pixel			
Control elements				
Touch operation				
Design as touch screen	Yes; Projective-capacitive			
Installation type/mounting				
Mounting	For mounting on stand or supporting bracket			
Design	Panel PC on pedestal or supporting arm			
Support arm mounting	Yes; Suitable for support arm without extension components			
Stand mounting	No			
Mounting in portrait format possible	No			
maximum permissible installation angle +/-	±45 °			
Supply voltage				
Type of supply voltage	24 V DC			
Mains buffering				
Mains/voltage failure stored energy time	20 ms			
Processor				
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)			
Chipset	Intel C236 / Intel H110			
Graphic				
Graphics controller	Intel HD graphics controller			
Drives				
SSD	Yes; ≥ 128 GB optional			
Memory				
Type of memory	DDR4-2400 SO-DIMM			
Main memory	4 / 8 / 16 GB, ECC optional			
Capacity of main memory, max.	16 Gbyte			
Data areas and their retentivity				
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time			
Hardware configuration				
Slots				
Number of PCI slots	0; Different to the built-in unit			
Number of PCI slots	0; Different to the built-in unit			
Number of compact flash slots	1; CFast			
Interfaces				
Number of industrial Ethernet interfaces	3; 3x Ethernet (RJ45)			
USB port	4x USB 3.0 onboard (rear)			
Connection for keyboard/mouse	USB / USB			

serial interface version Without / 2x COM (RS 232 / 422 / 485), selectable in the	BIOS
Video interfaces	
Graphics interface     2x DisplayPort	
Industrial Ethernet	
• Industrial Ethernet interface 3x Ethernet (RJ45)	
— 100 Mbps Yes	
— 1000 Mbps Yes	
Interrupts/diagnostics/status information	
Bus diagnostics Yes	
Integrated Functions	
Monitoring functions	
• Temperature monitoring Yes	
• Watchdog Yes	
• Fan No	
Monitoring function via network     Optional	
EMC	
Interference immunity against discharge of static electricity	
<ul> <li>Interference immunity against discharge of static electricity</li> <li>±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV ai 61000-4-2</li> </ul>	r discharge acc. to IEC
Interference immunity against high-frequency electromagnetic fields	
• Interference immunity against high frequency radiation  10 V/m, 80 2 000 MHz, 80 % AM acc. to IEC 61000-4 GHz; 10 V, 10 kHz 80 MHz acc. to IEC 61000-4-6	-3; 3 V/m, 2 2.7
Interference immunity to cable-borne interference	
<ul> <li>Interference immunity on supply cables</li> <li>±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61 symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric</li> </ul>	
• Interference immunity on signal cables >30m ±2 kV acc. to IEC 61000-4-5, surge, length > 30 m	
• Interference immunity on signal cables < 30m ±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV burst; length > 3 m	acc. to IEC 61000-4-4;
Interference immunity against voltage surge	
• asymmetric interference ±2 kV acc. to IEC 61000-4-5, surge asymmetric	
• symmetric interference ±1 kV acc. to IEC 61000-4-5, surge symmetric	
Interference immunity to magnetic fields	
• Interference immunity to magnetic fields at 50 Hz 100 A/m; to IEC 61000-4-8	
Emission of conducted and non-conducted interference	
• Interference emission via line/AC current cables EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC	Class A
Degree and class of protection	
IP65 (all-round) Yes; IP65 fully enclosed	
IP (at the front) IP65	
IP (rear)	
Standards, approvals, certificates	
CE mark Yes	
CSA approval Yes	
UL approval Yes	
• UL 508 Yes	
cULus Yes	
RCM (formerly C-TICK) Yes	
KC approval Yes	
EAC (formerly Gost-R)  Yes	
EMC CE, EN 61000-6-4; CISPR 22 Class A; FCC Class A	
Use in hazardous areas	
ATEX Zone 2     Yes; for inscription on device rating plate	
• ATEX Zone 22 Yes; for inscription on device rating plate	
• IECEx Zone 2 Yes; for inscription on device rating plate	
• IECEx Zone 22 Yes; for inscription on device rating plate	
• CCC Ex Yes; for inscription on device rating plate	
• cULus Class I Zone 2, Division 2  Yes; for inscription on device rating plate	
Tes, for inscription on device rating plate	
• cULus Class I Division 2  • cULus Class II Division 2  Yes, for inscription on device rating plate	
• cULus Class II Division 2 Yes; for inscription on device rating plate	
<ul> <li>cULus Class II Division 2</li> <li>FM Class I Division 2</li> <li>Yes; for inscription on device rating plate</li> <li>No</li> </ul>	
<ul> <li>cULus Class II Division 2</li> <li>FM Class I Division 2</li> <li>FM Class II Division 2</li> <li>No</li> <li>No</li> </ul>	

a Dat Naraka Varitas (DNNA)		Voc			
<ul><li>Det Norske Veritas (DNV)</li><li>Korean Register of Shipping (KRS)</li></ul>	Yes Yes				
Lloyds Register of Shipping (LRS)		Yes			
Ambient conditions	_	165	_	_	
Ambient temperature during operation					
• min.		0 °C			
• max.		45 °C			
Ambient temperature during storage/transportat	ion				
• min.		-20 °C			
• max.		60 °C			
Relative humidity					
Relative humidity		Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5 % to 85 % at 30 °C (no condensation), storage / transport: 5 % to 95 % at 25 / 55 °C (no condensation)			
Vibrations					
<ul> <li>Vibration resistance during operation acc 2-6</li> </ul>	. to IEC 60068-	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s² (1 g)			
Shock testing					
Shock load during operation		Tested according to IEC 60068-2-27, IEC 60068-2-29: half-sine: 50 m/s $^2$ (5 g), 30 ms, 100 shocks per axis			
Operating systems					
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10				
without operating system	Yes; Optional				
pre-installed operating system					
Windows 7		Yes; Ultimate 64 bit			
Windows 10 Enterprise		Yes; Windows 10 Enterprise 2016 LTSB, 64 bit, MUI			
Dimensions		***			
Width of the housing front	396 mm				
Height of housing front	255 mm; Without basic adapter				
Weights	_	Colon			
Weight, approx.		6.8 kg			
Approvals / Certificates					
General Product Approval	other		Environment		
Miscellaneous	Confirmation	Miscellaneous	EPD	Environmental Confirmations	
Environment					
Environmental Con- firmations					
last modified:		3/25/2025 🖸			