

SIMATIC IPC677D (PANEL PC), 2X10/100/1000 MBIT/S
ETHERNET; 4XUSB V3.0, 1 X SERIAL (COM1); WATCHDOG,
TEMPERATURE AND FAN CONTROL; RAID-CONTROLLER ON
BOARD; 19" TOUCH (1366X768); WITH FRONT USB;

Display	
Design of display	19" TFT touch
Screen diagonal	19 in
Resolution (pixels)	
• Horizontal image resolution	1 366 Pixel
• Vertical image resolution	768 Pixel
Backlighting	
• MTBF backlighting (at 25 °C)	50 000 h
Control elements	
Input device	
• Mouse, at front	Front USB 2.0 (500mA)
Touch operation	
• Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
Mounting in portrait format possible	Yes
maximum permissible installation angle +/-	20°
Supply voltage	
Type of supply voltage	100/240 V AC (autorange); 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	10 ms
Power loss	
In full configuration	155 W
Processor	
Processor type	Celeron G1820TE (2C/2T, 2.2 GHz, 2 MB Cache); Core i3-4330TE (2C/4T, 2.4 GHz, 4 MB Cache); Xeon E3-1268L v3 (4C/8T, 2.3 (3.3) GHz, 8 MB Cache, AMT)
Chipset	Intel DH82C226 PCH

Graphic	
Graphics controller	Intel HD graphics controller P4600 GT2 (Xeon, Core i3); Intel HD graphics controller (Celeron)
Drives	
Hard disk	3.5" SATA ≥ 250 GB, optional ≥ 500 GB; RAID1 2x 2.5" SATA ≥ 320 GB; all internal drives are vibration-damped
SSD	Yes; ≥ 240 GB optional
Memory	
Type of memory	DDR3 1600 DIMM
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	2 Mbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
• free slots	2x PCI; optional: 1x PCI & 1x PCIe (x16); 2x PCIe (x4, x16); with card retainer
• Number of PCI slots	2
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Interfaces	
PROFIBUS/MPI	Optionally onboard, isolated, max. 12 Mbit/s, compatible with CP 5622
Number of PROFINET interfaces	3; Optional
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	1x COM1 (RS 232), optional: 1x COM2 (RS 232)
parallel interface	optional LPT1
Video interfaces	
• Graphics interface	1x DisplayPort and 1x DVI-I; 1x VGA via adapter cable (optional)
Industrial Ethernet	
• Industrial Ethernet interface	Onboard, 2x 10 / 100 / 1000 Mbit, RJ45
— 100 Mbps	Yes
— 1000 Mbps	Yes
Integrated Functions	
Monitoring functions	
• Temperature monitoring	Yes
• Watchdog	Yes
• Status LEDs	Yes
• Fan	Yes
• Monitoring function via network	Optional

EMC	
Interference immunity against discharge of static electricity	
Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
Interference immunity against high frequency radiation	10 V/m for 80 - 1000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
- Interference immunity on supply cables - Interference immunity on signal cables >30m - Interference immunity on signal cables < 30m	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric ±2 kV acc. to IEC 61000-4-5, surge, length > 30 m ±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
- asymmetric interference - symmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric ±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 61000-6-4:2007, EN 61000-6-2:2005
EN 61000-6-2	Yes
Ambient conditions	
Ambient temperature during operation	
- Ambient temperature during operation - min. - max.	+5 °C to +45 °C with full configuration 5 °C 45 °C
Ambient temperature during storage/transportation	

• min.	-20 °C
• max.	60 °C
Relative humidity	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)
Shock testing	
• Shock load during operation	Tested to DIN IEC 60068-2-29: 50 m/s ² (5 g), 30 ms, 100 shocks
Operating systems	
Operating system	Windows 7 Ultimate 32-bit/64-bit, MUI; Windows 10 IoT Enterprise LTSC 2015, 64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI
pre-installed operating system	Yes
without operating system	Yes
pre-installed operating system	
• Windows 7	Yes; Ultimate 32 bits or 64 bits
• Windows 10 IoT Enterprise	Yes; LTSC 2015, 64-bit, MUI
Software	
SIMATIC Software	Optional package with SIMATIC WinCC or WinAC RTX
Dimensions	
Width of the housing front	483 mm
Height of housing front	337 mm
Overall depth	
• additional mounting depth (optical drive)	26 mm
Mounting cutout/device depth (W x H x T)	465 mm x 319 mm x 112 mm
Weights	
Panel PC in central design, approx.	14 kg
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