

SIEMENS

Product data sheet

6ES7352-1AH02-0AE0


SIMATIC S7-300,
FM 352 ELECTRON. CAM-OPERATED CONTROL
INCL. CONFIG. PACKAGE ON CD

Supply voltage

24 V DC	Yes
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Input current

from load voltage L+ (without load), max.	200 mA
from backplane bus 5 V DC, max.	100 mA

Encoder supply

5 V encoder supply

5 V	Yes
Output current, max.	300 mA
Cable length, max.	32 m

24 V encoder supply

24 V	Yes
Output current, max.	300 mA
Cable length, max.	100 m

Digital inputs

Number/binary inputs	4
Functions	Reference point switch, set floating actual value/length measurement, brake release, enable track output no. 3
Input voltage	
Rated value, DC	24 V
for signal "0"	-30 to +5 V
for signal "1"	11 to 30 V
Input current	
for 2-wire sensor	
for signal "0", typ.	2 mA
for signal "1", typ.	7 mA
Digital outputs	
Number/binary outputs	13
Functions	Cam track
Functionality/short-circuit strength	Yes
Output voltage	
Rated value (DC)	24 V
for signal "1", min.	UP - 0.8 V
Output current	
for signal "1" permissible range for 0 to 60 °C, min.	5 mA ; with UPmax
for signal "1" permissible range for 0 to 60 °C, max.	600 mA ; with UPmax
for signal "0" residual current, max.	0.5 mA
Encoder	
Connectable encoders	
Incremental encoder (symmetrical)	Yes
Incremental encoder (asymmetrical)	Yes
Absolute encoder (SSI)	Yes
2-wire sensor	Yes
Permissible quiescent current (2-wire sensor), max.	2 mA
Encoder signals, incremental encoder (symmetrical)	
Trace mark signals	A, notA, B, notB
Zero mark signal	N, notN

Input signal	5 V difference signal (phys. RS 422)
Input frequency, max.	1 MHz
Encoder signals, incremental encoder (asymmetrical)	
Trace mark signals	A, B
Zero mark signal	N
Input voltage	24 V
Input frequency, max.	50 kHz ; 50 kHz for 25 m cable length; 25 kHz for 100 m cable length
Encoder signals, absolute encoder (SSI)	
Data signal	DATA, notDATA
Clock signal	CL, notCL
Message frame length, parameterizable	13 or 25 bit
Clock frequency, max.	1 MHz
Gray code	1
Cable length, shielded, max.	320 m ; at max. 125 kHz
Galvanic isolation	
Galvanic isolation digital inputs	
Galvanic isolation digital inputs	No
Galvanic isolation digital outputs	
Galvanic isolation digital outputs	No
Degree and class of protection	
IP20	Yes
Ambient conditions	
Operating temperature	
Min.	0 °C
max.	60 °C
Storage/transport temperature	
Min.	-40 °C
max.	70 °C
Relative humidity	
Humidity class F	Yes
Connection method	
required front connector	1x 20-pin
Dimensions	

Width	80 mm
Height	125 mm
Depth	120 mm
Weight	
Weight, approx.	550 g
Status	Jul 17, 2012