6ES7510-1SJ01-0AB0

## **Data sheet**



SIMATIC DP, CPU 1510SP F-1 PN for ET 200SP, Central processing unit with Work memory 150 KB for program and 750 KB for data, 1st interface: PROFINET IRT with 3-port switch, 72 ns bit performance, SIMATIC Memory Card required, BusAdapter required for Port 1 and 2

General information	
Product type designation	CPU 1510SP F-1 PN
HW functional status	FS05
Firmware version	V2.9
Product function	
<ul> <li>I&amp;M data</li> </ul>	Yes; I&M0 to I&M3
<ul> <li>Module swapping during operation (hot swapping)</li> </ul>	Yes; Multi-hot swapping
Isochronous mode	Yes; Only with PROFINET; with minimum OB $6x$ cycle of $625~\mu s$
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
l²t	0.14 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	150 kbyte
• integrated (for data)	750 kbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes

CPU processing times	
for bit operations, typ.	72 ns
for word operations, typ.	86 ns
for fixed point arithmetic, typ.	115 ns
for floating point arithmetic, typ.	461 ns
CPU-blocks	401115
	4 000: Pleaks (OR ER EC DR) and URTs
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB Number and the	4 CO COO and divided into a combandary that are her used by the coop of
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	750 kbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
<ul><li>Number range</li></ul>	0 65 535
• Size, max.	100 kbyte
FC	
<ul> <li>Number range</li> </ul>	0 65 535
Size, max.	100 kbyte
OB	
• Size, max.	150 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible
Number of process alarm OBs	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
Number of asynchronous error OBs	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	, , , , , , , , , , , , , , , , , , , ,
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	, , ,
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Flag	and teermology data (axes). OU ND
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	, , , , , , , , , , , , , , , ,
Retentivity adjustable	Yes
, . , ,	
<ul> <li>Retentivity preset</li> </ul>	No
Retentivity preset  Local data	No

a per priority class may	64 kbyte; max. 16 KB per block
per priority class, max.  Address area.	04 huyte, Illax. 10 hd pel block
Address area	4.004
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Address space per module	
<ul> <li>Address space per module, max.</li> </ul>	288 byte; For input and output data respectively
Address space per station	
Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
<ul> <li>Quantity of operable ET 200SP modules, max.</li> </ul>	64
<ul> <li>Quantity of operable ET 200AL modules, max.</li> </ul>	16
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
- Tune	
• Type	Hardware clock
Type Backup time	
Backup time	6 wk; At 40 °C ambient temperature, typically
Backup time     Deviation per day, max.	
Backup time     Deviation per day, max. Operating hours counter	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Backup time     Deviation per day, max.  Operating hours counter  Number	6 wk; At 40 °C ambient temperature, typically
Backup time     Deviation per day, max.  Operating hours counter     Number  Clock synchronization	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Backup time     Deviation per day, max.  Operating hours counter     Number  Clock synchronization     supported	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization supported to DP, master	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization supported to DP, master to DP, slave	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization supported to DP, master to DP, slave in AS, master	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization  supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP  Interfaces  Number of PROFINET interfaces	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP  Interfaces  Number of PROFINET interfaces	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization  supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP  Interfaces  Number of PROFIBUS interfaces  Optical interface	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization  supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP  Interfaces  Number of PROFIBUS interfaces  Optical interface	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  Optical interface  1. Interface	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization  supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  Optical interface  Interface types	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes No  1  1; Via CM DP module No
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization  supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  Optical interface  Interface types RJ 45 (Ethernet)	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes Yes  1  1; Via CM DP module No  Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
Backup time Deviation per day, max.  Operating hours counter  Number  Clock synchronization  supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  Optical interface  Interface types RJ 45 (Ethernet) Number of ports	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s  16  Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes  1  1; Via CM DP module No  Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45 3; 1. integr. + 2. via BusAdapter

• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	64; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	64
— of which in line, max.	64
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum
— for send cycle of 500 μs	update time of 625 µs of the isochronous OB is decisive 500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum
— for send cycle of 1 ms	update time of 625 µs of the isochronous OB is decisive 1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s: 375~\mu s, 625~\mu s \dots 3~875~\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No 
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	Van Via CM DD madula
• RS 485	Yes; Via CM DP module
Number of ports  Protected	1
Protocols  a PROCEDUS DR master	Von
PROFIBUS DP master     PROFIBUS DP alove	Yes
PROFIBUS DP slave     SIMATIC communication	Yes
SIMATIC communication  PROFIBLES DR master	Yes
PROFIBUS DP master	48: Of which 4 each recented for ES and HMI
Number of DR slaves, max.	48; Of which 4 each reserved for ES and HMI
Number of DP slaves, max.	125; In total, up to 256 distributed I/O devices can be connected via AS-i,

	PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	No
— Isochronous mode	No
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	96; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	64
<ul> <li>Number of connections per CP/CM</li> </ul>	32
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	V 1 : 5 A1 4
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication  • PG/OP communication	Vac: appropriation with TLC V4.2 pro-palested
	Yes; encryption with TLS V1.3 pre-selected Yes
S7 routing     Date record routing	Yes
<ul><li>Data record routing</li><li>S7 communication, as server</li></ul>	Yes
S7 communication, as server     S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	occ offiline help (or communication, user data size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes

- Security policies  Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256  - User authentication  - Number of connections, max.  - Number of nodes of the client interfaces, recommended max.  - Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  - Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  - Number of elements for one call of OPC_UA_MethodGetHandleList, max.  - Number of elements for one call of OPC_UA_MethodGetHandleList, max.	
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	
recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.	
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.	
OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of 100 OPC_UA_MethodGetHandleList, max.	
OPC_UA_MethodGetHandleList, max.	
Number of simultaneous calls of the client	
Number of simultaneous calls of the client     instructions for session management, per connection,     max.	
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	
<ul><li>Number of registerable nodes, max.</li><li>5 000</li></ul>	
<ul><li>— Number of registerable method calls of</li><li>OPC_UA_MethodCall, max.</li></ul>	
<ul><li>— Number of inputs/outputs when calling</li><li>OPC_UA_MethodCall, max.</li></ul>	
OPC UA Server     Yes; Data access (read, write, subscribe), method call, custom address sp	ace
— Application authentication Yes	
— Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
— User authentication "anonymous" or by user name & password	
— GDS support (certificate management) Yes	
— Number of sessions, max. 32	
<ul><li>Number of accessible variables, max.</li><li>50 000</li></ul>	
<ul><li>— Number of registerable nodes, max.</li><li>10 000</li></ul>	
<ul><li>Number of subscriptions per session, max.</li><li>20</li></ul>	
— Sampling interval, min. 100 ms	
— Publishing interval, min. 500 ms	
<ul><li>Number of server methods, max.</li><li>20</li></ul>	
<ul><li>— Number of inputs/outputs per server method, max.</li><li>20</li></ul>	
<ul> <li>Number of monitored items, recommended max.</li> <li>1 000; for 1 s sampling interval and 1 s send interval</li> </ul>	
— Number of server interfaces, max. 10 of each "Server interfaces" / "Companion specification" type and 20 of type "Reference namespace"	ne .
<ul><li>— Number of nodes for user-defined server interfaces, max.</li></ul>	
• Alarms and Conditions Yes	
— Number of program alarms 100	
— Number of alarms for system diagnostics 50	
Further protocols	
MODBUS     Yes; MODBUS TCP	
S7 message functions	
Number of login stations for message functions, max. 32	
Program alarms Yes	
Number of configurable program messages, max.  5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH	
Number of loadable program messages in RUN, max. 2 500	
Number of simultaneously active program alarms	
Number of program alarms     600	
Number of alarms for system diagnostics     100	
Number of alarms for motion technology objects     80	
Test commissioning functions	
Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 5 engineering systems	
Status block  Yes; Up to 8 simultaneously (in total across all ES clients)	
Single step No	
Number of breakpoints 8	
Status/control	
Status/control variable     Yes; without fail-safe	
Variables     Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters	

<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes; without fail-safe
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Monitoring of the supply voltage (PWR-LED)	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
Number of available Motion Control resources for	800
technology objects	000
Required Motion Control resources	
per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control cycle of 4 ms (typical value)	5
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	10
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	<1.00E-09
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C
• vertical installation, min.	-25 °C; No condensation
vertical installation, max.	50 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	

configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	310 g

last modified:

8/27/2023