



\*\*\*SPARE PART\*\*\* SIMATIC DP, CPU 1512SP-1 PN FOR ET 200SP, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 200 KB FOR PROGRAM AND 1 MB FOR DATA, 1. INTERFACE, PROFINET IRT WITH 3 PORT SWITCH, 48 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY, BUSADAPTER NECESSARY FOR PORT 1 AND 2

| General information                                                                                       |                  |
|-----------------------------------------------------------------------------------------------------------|------------------|
| Product type designation                                                                                  | CPU 1512SP-1 PN  |
| HW functional status                                                                                      | FS04             |
| Firmware version                                                                                          | V1.8             |
| Engineering with                                                                                          |                  |
| <ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul> | V13 SP1 Update 4 |
| Configuration control                                                                                     |                  |
| via dataset                                                                                               | Yes              |
| Control elements                                                                                          |                  |
| Mode selector switch                                                                                      | 1                |
| Supply voltage                                                                                            |                  |
| Type of supply voltage                                                                                    | 24 V DC          |
| permissible range, lower limit (DC)                                                                       | 19.2 V           |
| permissible range, upper limit (DC)                                                                       | 28.8 V           |
| Reverse polarity protection                                                                               | Yes              |
| Mains buffering                                                                                           |                  |
| <ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> </ul>                | 5 ms             |

|                                         |                                                                                                                                                       |
|-----------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Input current</b>                    |                                                                                                                                                       |
| Current consumption (rated value)       | 0.6 A                                                                                                                                                 |
| Inrush current, max.                    | 4.7 A; Rated value                                                                                                                                    |
| $I^2t$                                  | 0.14 A <sup>2</sup> ·s                                                                                                                                |
| <b>Power</b>                            |                                                                                                                                                       |
| Infeed power to the backplane bus       | 8.75 W                                                                                                                                                |
| <b>Power loss</b>                       |                                                                                                                                                       |
| Power loss, typ.                        | 5.6 W                                                                                                                                                 |
| <b>Memory</b>                           |                                                                                                                                                       |
| Number of slots for SIMATIC memory card | 1                                                                                                                                                     |
| SIMATIC memory card required            | Yes                                                                                                                                                   |
| <b>Work memory</b>                      |                                                                                                                                                       |
| • integrated (for program)              | 200 kbyte                                                                                                                                             |
| • integrated (for data)                 | 1 Mbyte                                                                                                                                               |
| <b>Load memory</b>                      |                                                                                                                                                       |
| • Plug-in (SIMATIC Memory Card), max.   | 32 Gbyte                                                                                                                                              |
| <b>Backup</b>                           |                                                                                                                                                       |
| • maintenance-free                      | Yes                                                                                                                                                   |
| <b>CPU processing times</b>             |                                                                                                                                                       |
| for bit operations, typ.                | 48 ns                                                                                                                                                 |
| for word operations, typ.               | 58 ns                                                                                                                                                 |
| for fixed point arithmetic, typ.        | 77 ns                                                                                                                                                 |
| for floating point arithmetic, typ.     | 307 ns                                                                                                                                                |
| <b>CPU-blocks</b>                       |                                                                                                                                                       |
| Number of elements (total)              | 2 000; Blocks (OB, FB, FC, DB) and UDTs                                                                                                               |
| <b>DB</b>                               |                                                                                                                                                       |
| • Number range                          | 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 |
| • Size, max.                            | 1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB                                                                                     |
| <b>FB</b>                               |                                                                                                                                                       |
| • Number range                          | 0 ... 65 535                                                                                                                                          |
| • Size, max.                            | 200 kbyte                                                                                                                                             |
| <b>FC</b>                               |                                                                                                                                                       |
| • Number range                          | 0 ... 65 535                                                                                                                                          |
| • Size, max.                            | 200 kbyte                                                                                                                                             |
| <b>OB</b>                               |                                                                                                                                                       |
| • Size, max.                            | 200 kbyte                                                                                                                                             |
| • Number of free cycle OBs              | 100                                                                                                                                                   |
| • Number of time alarm OBs              | 20                                                                                                                                                    |

|                                                                   |                                                                                                                  |
|-------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|
| • Number of delay alarm OBs                                       | 20                                                                                                               |
| • Number of cyclic interrupt OBs                                  | 20                                                                                                               |
| • Number of process alarm OBs                                     | 50                                                                                                               |
| • Number of DPV1 alarm OBs                                        | 3                                                                                                                |
| • Number of isochronous mode OBs                                  | 1                                                                                                                |
| • Number of technology synchronous alarm OBs                      | 2                                                                                                                |
| • Number of startup OBs                                           | 100                                                                                                              |
| • Number of asynchronous error OBs                                | 4                                                                                                                |
| • Number of synchronous error OBs                                 | 2                                                                                                                |
| • Number of diagnostic alarm OBs                                  | 1                                                                                                                |
| Nesting depth                                                     |                                                                                                                  |
| • per priority class                                              | 24                                                                                                               |
| Counters, timers and their retentivity                            |                                                                                                                  |
| S7 counter                                                        |                                                                                                                  |
| • Number                                                          | 2 048                                                                                                            |
| Retentivity                                                       |                                                                                                                  |
| — adjustable                                                      | Yes                                                                                                              |
| IEC counter                                                       |                                                                                                                  |
| • Number                                                          | Any (only limited by the main memory)                                                                            |
| Retentivity                                                       |                                                                                                                  |
| — adjustable                                                      | Yes                                                                                                              |
| S7 times                                                          |                                                                                                                  |
| • Number                                                          | 2 048                                                                                                            |
| Retentivity                                                       |                                                                                                                  |
| — adjustable                                                      | Yes                                                                                                              |
| IEC timer                                                         |                                                                                                                  |
| • Number                                                          | Any (only limited by the main memory)                                                                            |
| Retentivity                                                       |                                                                                                                  |
| — adjustable                                                      | Yes                                                                                                              |
| Data areas and their retentivity                                  |                                                                                                                  |
| retentive data area in total (incl. times, counters, flags), max. | 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB |
| Flag                                                              |                                                                                                                  |
| • Number, max.                                                    | 16 kbyte                                                                                                         |
| • Number of clock memories                                        | 8; 8 clock memory bits, grouped into one clock memory byte                                                       |
| Data blocks                                                       |                                                                                                                  |
| • Retentivity adjustable                                          | Yes                                                                                                              |
| • Retentivity preset                                              | No                                                                                                               |
| Local data                                                        |                                                                                                                  |
| • per priority class, max.                                        | 64 kbyte; max. 16 KB per block                                                                                   |
| Address area                                                      |                                                                                                                  |

|                                     |                                                                                    |
|-------------------------------------|------------------------------------------------------------------------------------|
| Number of IO modules                | 2 048; max. number of modules / submodules                                         |
| <b>I/O address area</b>             |                                                                                    |
| • Inputs                            | 32 kbyte; All inputs are in the process image                                      |
| • Outputs                           | 32 kbyte; All outputs are in the process image                                     |
| <b>per integrated IO subsystem</b>  |                                                                                    |
| — Inputs (volume)                   | 8 kbyte                                                                            |
| — Outputs (volume)                  | 8 kbyte                                                                            |
| <b>per CM/CP</b>                    |                                                                                    |
| — Inputs (volume)                   | 8 kbyte                                                                            |
| — Outputs (volume)                  | 8 kbyte                                                                            |
| <b>Subprocess images</b>            |                                                                                    |
| • Number of subprocess images, max. | 32                                                                                 |
| <b>Address space per module</b>     |                                                                                    |
| • Address space per module, max.    | 32 byte; For input and output data respectively                                    |
| <b>Address space per station</b>    |                                                                                    |
| • Address space per station, max.   | 1 280 byte; for central inputs and outputs; depending on configuration             |
| <b>Hardware configuration</b>       |                                                                                    |
| Number of distributed IO systems    | 20                                                                                 |
| <b>Number of DP masters</b>         |                                                                                    |
| • Via CM                            | 1                                                                                  |
| <b>Number of IO Controllers</b>     |                                                                                    |
| • integrated                        | 1                                                                                  |
| • Via CM                            | 0                                                                                  |
| <b>Rack</b>                         |                                                                                    |
| • Modules per rack, max.            | 64; CPU + 64 modules + server module (mounting width max. 1 m)                     |
| • Number of lines, max.             | 1                                                                                  |
| <b>PtP CM</b>                       |                                                                                    |
| • Number of PtP CMs                 | the number of connectable PtP CMs is only limited by the number of available slots |
| <b>Time of day</b>                  |                                                                                    |
| <b>Clock</b>                        |                                                                                    |
| • Type                              | Hardware clock                                                                     |
| • Backup time                       | 6 wk; At 40 °C ambient temperature, typically                                      |
| • Deviation per day, max.           | 10 s; Typ.: 2 s                                                                    |
| <b>Operating hours counter</b>      |                                                                                    |
| • Number                            | 16                                                                                 |
| <b>Clock synchronization</b>        |                                                                                    |
| • supported                         | Yes                                                                                |
| • to DP, master                     | Yes; Via CM DP module                                                              |
| • to DP, slave                      | Yes; Via CM DP module                                                              |

- in AS, master
- in AS, slave
- on Ethernet via NTP

Yes  
Yes  
Yes

## Interfaces

|                               |                     |
|-------------------------------|---------------------|
| Number of PROFINET interfaces | 1                   |
| Number of PROFIBUS interfaces | 1; Via CM DP module |

### 1. Interface

#### Interface types

- Number of ports 3; 1. integr. + 2. via BusAdapter
- integrated switch Yes
- RJ 45 (Ethernet) Yes; X1
- BusAdapter (PROFINET) Yes; Applicable BusAdapter: BA 2x RJ45, BA 2x FC

#### Functionality

- PROFINET IO Controller Yes
- PROFINET IO Device Yes
- SIMATIC communication Yes
- Open IE communication Yes
- Web server Yes
- Media redundancy Yes

### 2. Interface

#### Interface types

- Number of ports 1
- RS 485 Yes; Via CM DP module

#### Functionality

- PROFIBUS DP master Yes
- PROFIBUS DP slave Yes
- SIMATIC communication Yes

#### Interface types

##### RJ 45 (Ethernet)

- 100 Mbps Yes
- Autonegotiation Yes
- Autocrossing Yes
- Industrial Ethernet status LED Yes

##### RS 485

- Transmission rate, max. 12 Mbit/s

### Protocols

#### Number of connections

- Number of connections, max. 88
- Number of connections reserved for ES/HMI/web 10

|                                                                               |                                                                                                                                                                        |
|-------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| • Number of connections via integrated interfaces                             | 88                                                                                                                                                                     |
| • Number of S7 routing paths                                                  | 16                                                                                                                                                                     |
| PROFINET IO Controller                                                        |                                                                                                                                                                        |
| Services                                                                      |                                                                                                                                                                        |
| — PG/OP communication                                                         | Yes                                                                                                                                                                    |
| — S7 routing                                                                  | Yes                                                                                                                                                                    |
| — Isochronous mode                                                            | Yes                                                                                                                                                                    |
| — Open IE communication                                                       | Yes                                                                                                                                                                    |
| — IRT                                                                         | Yes                                                                                                                                                                    |
| — MRP                                                                         | Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50                                                                               |
| — PROFinergy                                                                  | Yes                                                                                                                                                                    |
| — Prioritized startup                                                         | Yes; Max. 32 PROFINET devices                                                                                                                                          |
| — Number of connectable IO Devices, max.                                      | 128; In total, up to 253 distributed I/O devices can be connected via PROFIBUS or PROFINET                                                                             |
| — Of which IO devices with IRT, max.                                          | 64                                                                                                                                                                     |
| — Number of connectable IO Devices for RT, max.                               | 128                                                                                                                                                                    |
| — of which in line, max.                                                      | 128                                                                                                                                                                    |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8                                                                                                                                                                      |
| — Number of IO Devices per tool, max.                                         | 8                                                                                                                                                                      |
| — Updating times                                                              | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for IRT                                                           |                                                                                                                                                                        |
| — for send cycle of 250 µs                                                    | 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive                                    |
| — for send cycle of 500 µs                                                    | 500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive                                    |
| — for send cycle of 1 ms                                                      | 1 ms to 16 ms                                                                                                                                                          |
| — for send cycle of 2 ms                                                      | 2 ms to 32 ms                                                                                                                                                          |
| — for send cycle of 4 ms                                                      | 4 ms to 64 ms                                                                                                                                                          |
| — With IRT and parameterization of "odd" send cycles                          | Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)                                                                               |
| Update time for RT                                                            |                                                                                                                                                                        |
| — for send cycle of 250 µs                                                    | 250 µs to 128 ms                                                                                                                                                       |
| — for send cycle of 500 µs                                                    | 500 µs to 256 ms                                                                                                                                                       |
| — for send cycle of 1 ms                                                      | 1 ms to 512 ms                                                                                                                                                         |
| — for send cycle of 2 ms                                                      | 2 ms to 512 ms                                                                                                                                                         |
| — for send cycle of 4 ms                                                      | 4 ms to 512 ms                                                                                                                                                         |

| PROFINET IO Device                                  |                                                    |
|-----------------------------------------------------|----------------------------------------------------|
| Services                                            |                                                    |
| — PG/OP communication                               | Yes                                                |
| — S7 routing                                        | Yes                                                |
| — Isochronous mode                                  | No                                                 |
| — Open IE communication                             | Yes                                                |
| — IRT                                               | Yes                                                |
| — MRP                                               | Yes                                                |
| — PROFINergy                                        | Yes                                                |
| — Shared device                                     | Yes                                                |
| — Number of IO Controllers with shared device, max. | 4                                                  |
| SIMATIC communication                               |                                                    |
| • S7 communication, as server                       | Yes                                                |
| • S7 communication, as client                       | Yes                                                |
| • User data per job, max.                           | See online help (S7 communication, user data size) |
| Open IE communication                               |                                                    |
| • TCP/IP                                            | Yes                                                |
| — Data length, max.                                 | 64 kbyte                                           |
| — several passive connections per port, supported   | Yes                                                |
| • ISO-on-TCP (RFC1006)                              | Yes                                                |
| — Data length, max.                                 | 64 kbyte                                           |
| • UDP                                               | Yes                                                |
| — Data length, max.                                 | 1 472 byte                                         |
| • DHCP                                              | No                                                 |
| • SNMP                                              | Yes                                                |
| • DCP                                               | Yes                                                |
| • LLDP                                              | Yes                                                |
| Web server                                          |                                                    |
| • HTTP                                              | Yes; Standard and user-defined pages               |
| • HTTPS                                             | Yes; Standard and user-defined pages               |
| PROFIBUS DP master                                  |                                                    |
| • Number of connections, max.                       | 48                                                 |
| Services                                            |                                                    |
| — PG/OP communication                               | Yes                                                |
| — S7 routing                                        | Yes                                                |
| — Data record routing                               | Yes                                                |
| — Isochronous mode                                  | No                                                 |
| — Equidistance                                      | No                                                 |
| — Number of DP slaves                               | 125                                                |
| — Activation/deactivation of DP slaves              | Yes                                                |

|                                                                   |                                                                      |
|-------------------------------------------------------------------|----------------------------------------------------------------------|
| Further protocols                                                 |                                                                      |
| • MODBUS                                                          | Yes; MODBUS TCP                                                      |
| Media redundancy                                                  |                                                                      |
| • Switchover time on line break, typ.                             | 200 ms                                                               |
| • Number of stations in the ring, max.                            | 50                                                                   |
| Isochronous mode                                                  |                                                                      |
| Isochronous operation (application synchronized up to terminal)   | Yes; Only with PROFINET; with minimum OB 6x cycle of 625 µs          |
| S7 message functions                                              |                                                                      |
| Number of login stations for message functions, max.              | 32                                                                   |
| Block related messages                                            | Yes                                                                  |
| Number of configurable alarms, max.                               | 5 000                                                                |
| Number of simultaneously active alarms in alarm pool              |                                                                      |
| • Number of reserved user alarms                                  | 300                                                                  |
| • Number of reserved alarms for system diagnostics                | 100                                                                  |
| • Number of reserved alarms for Motion Control technology objects | 80                                                                   |
| Test commissioning functions                                      |                                                                      |
| Joint commission (Team Engineering)                               | Yes; Parallel online access possible for up to 3 engineering systems |
| Status block                                                      | Yes; up to 8 simultaneously                                          |
| Single step                                                       | No                                                                   |
| Status/control                                                    |                                                                      |
| • Status/control variable                                         | Yes                                                                  |
| • Variables                                                       | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| • Number of variables, max.                                       |                                                                      |
| — of which status variables, max.                                 | 200; per job                                                         |
| — of which control variables, max.                                | 200; per job                                                         |
| Forcing                                                           |                                                                      |
| • Forcing                                                         | Yes                                                                  |
| • Forcing, variables                                              | Peripheral inputs/outputs                                            |
| • Number of variables, max.                                       | 200                                                                  |
| Diagnostic buffer                                                 |                                                                      |
| • present                                                         | Yes                                                                  |
| • Number of entries, max.                                         | 1 000                                                                |
| — of which powerfail-proof                                        | 500                                                                  |
| Traces                                                            |                                                                      |
| • Number of configurable Traces                                   | 4; Up to 512 KB of data per trace are possible                       |
| Interrupts/diagnostics/status information                         |                                                                      |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Diagnostics indication LED                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| • RUN/STOP LED                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| • ERROR LED                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| • MAINT LED                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| • Monitoring of the supply voltage (PWR-LED)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| • Connection display LINK TX/RX                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Supported technology objects                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Motion Control                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| <ul style="list-style-type: none"> <li>Speed-controlled axis <ul style="list-style-type: none"> <li>— Number of speed-controlled axes, max.</li> </ul> </li> <li>Positioning axis <ul style="list-style-type: none"> <li>— Number of positioning axes, max.</li> </ul> </li> <li>Synchronized axes (relative gear synchronization) <ul style="list-style-type: none"> <li>— Number of axes, max.</li> </ul> </li> <li>External encoders <ul style="list-style-type: none"> <li>— Number of external encoders, max.</li> </ul> </li> </ul> | <p>6; Requirement: There must be no other motion technology objects created; note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool</p> <p>6; Requirement: There must be no other motion technology objects created; note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool</p> <p>3; Requirement: There must be no other motion technology objects created; note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool</p> <p>6; Requirement: There must be no other motion technology objects created; note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool</p> |
| Controller                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| • PID_Compact                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Yes; Universal PID controller with integrated optimization                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| • PID_3Step                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Yes; PID controller with integrated optimization for valves                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| • PID-Temp                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Yes; PID controller with integrated optimization for temperature                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Counting and measuring                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| • High-speed counter                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Ambient conditions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Ambient temperature during operation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| • horizontal installation, min.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 0 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| • horizontal installation, max.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 60 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| • vertical installation, min.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 0 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| • vertical installation, max.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 50 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Ambient temperature during storage/transportation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| • min.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | -40 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| • max.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 70 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Configuration                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Programming                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |

|                                           |                               |
|-------------------------------------------|-------------------------------|
| Programming language                      |                               |
| — LAD                                     | Yes                           |
| — FBD                                     | Yes                           |
| — STL                                     | Yes                           |
| — SCL                                     | Yes                           |
| — GRAPH                                   | Yes                           |
| Know-how protection                       |                               |
| • User program protection                 | Yes                           |
| • Copy protection                         | Yes                           |
| • Block protection                        | Yes                           |
| Access protection                         |                               |
| • Protection level: Write protection      | Yes                           |
| • Protection level: Read/write protection | Yes                           |
| • Protection level: Complete protection   | Yes                           |
| Cycle time monitoring                     |                               |
| • lower limit                             | adjustable minimum cycle time |
| • upper limit                             | adjustable maximum cycle time |
| Dimensions                                |                               |
| Width                                     | 100 mm                        |
| Height                                    | 117 mm                        |
| Depth                                     | 75 mm                         |
| Weights                                   |                               |
| Weight, approx.                           | 310 g                         |
| <b>last modified:</b>                     | 10/08/2016                    |