## **SIEMENS**

## **Data sheet**

6ES7513-1FL02-0AB0



SIMATIC S7-1500F, CPU 1513F-1 PN, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 450 KB FOR PROGRAM AND 1.5 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 40 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

| General information  |  |
|--|--|
| Product type designation   | CPU 1513F-1 PN   |
| HW functional status   | FS03   |
| Firmware version   | V2.9   |
| Product function   |  |
| <ul> <li>I&amp;M data</li> </ul>   | Yes; I&M0 to I&M3  |
| Isochronous mode   | Yes; Distributed and central; with minimum OB 6x cycle of 500 μs (distributed) and 1 ms (central)          |
| Engineering with   |  |
| <ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul> | V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7513-1FL01-0AB0 |
| Configuration control  |  |
| via dataset  | Yes  |
| Display  |  |
| Screen diagonal [cm]   | 3.45 cm  |
| Control elements   |  |
| Number of keys   | 8  |
| Mode buttons   | 2  |
| Supply voltage   |  |
| Rated value (DC)   | 24 V   |
| permissible range, lower limit (DC)  | 19.2 V   |
| permissible range, upper limit (DC)  | 28.8 V   |
| Reverse polarity protection  | Yes  |
| Mains buffering  |  |
| <ul> <li>Mains/voltage failure stored energy time</li> </ul>               | 5 ms   |
| Repeat rate, min.  | 1/s  |
| Input current  |  |
| Current consumption (rated value)  | 0.7 A  |
| Current consumption, max.  | 0.95 A   |
| Inrush current, max.   | 1.9 A; Rated value   |
| l²t  | 0.02 A <sup>2</sup> ·s   |
| Power  |  |
| Infeed power to the backplane bus  | 10 W   |
| Power consumption from the backplane bus (balanced)                        | 5.5 W  |
| Power loss   |  |
| Power loss, typ.   | 5.7 W  |
| Memory   |  |
| Number of slots for SIMATIC memory card                                    | 1  |
| SIMATIC memory card required   | Yes  |

| Warls marrays   |   |
|---|---|
| Work memory   | 450 lb. t-  |
| • integrated (for program)  | 450 kbyte   |
| • integrated (for data)   | 1.5 Mbyte   |
| Load memory   | 20 Ohyda  |
| Plug-in (SIMATIC Memory Card), max.  Packup   | 32 Gbyte  |
| Backup     maintenance-free   | Yes   |
|   | 165   |
| CPU processing times  | 40  |
| for bit operations, typ.  | 40 ns<br>48 ns  |
| for word operations, typ.  for fixed point arithmetic, typ.   | 64 ns   |
| for floating point arithmetic, typ.   | 256 ns  |
| CPU-blocks  | 230 115   |
|   | 4 000: Pleaks (OR ER EC DR) and LIDTs   |
| Number of elements (total)  DB  | 4 000; Blocks (OB, FB, FC, DB) and UDTs   |
| Number range  | 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999 |
| • Size, max.  | 1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB   |
| FB  | 2,1-1, 1-1-1-1 22001010 additioning, till make one of the   |
| Number range  | 0 65 535  |
| • Size, max.  | 450 kbyte   |
| FC  |   |
| Number range  | 0 65 535  |
| • Size, max.  | 450 kbyte   |
| OB  |   |
| • Size, max.  | 450 kbyte   |
| <ul> <li>Number of free cycle OBs</li> </ul>  | 100   |
| <ul> <li>Number of time alarm OBs</li> </ul>  | 20  |
| <ul> <li>Number of delay alarm OBs</li> </ul>   | 20  |
| <ul> <li>Number of cyclic interrupt OBs</li> </ul>  | 20; With minimum OB 3x cycle of 500 μs  |
| <ul> <li>Number of process alarm OBs</li> </ul>   | 50  |
| <ul> <li>Number of DPV1 alarm OBs</li> </ul>  | 3   |
| <ul> <li>Number of isochronous mode OBs</li> </ul>  | 2   |
| <ul> <li>Number of technology synchronous alarm OBs</li> </ul>  | 2   |
| <ul> <li>Number of startup OBs</li> </ul>   | 100   |
| <ul> <li>Number of asynchronous error OBs</li> </ul>  | 4   |
| <ul> <li>Number of synchronous error OBs</li> </ul>   | 2   |
| Number of diagnostic alarm OBs  | 1   |
| Nesting depth   |   |
| per priority class  | 24; Up to 8 possible for F-blocks   |
| Counters, timers and their retentivity  |   |
| S7 counter  |   |
| • Number  | 2 048   |
| Retentivity   | V   |
| — adjustable  | Yes   |
| IEC counter   | A / 1 P % 11 dl   |
| Number  Potential to the control of the contro | Any (only limited by the main memory)   |
| Retentivity   | Voc   |
| — adjustable  | Yes   |
| S7 times  | 2.040   |
| Number  Potentivity   | 2 048   |
| Retentivity   | Voe   |
| — adjustable  | Yes   |
| IEC timer   | Any (only limited by the main memory)   |
| Number     Patentivity  | Any (only limited by the main memory)   |
| Retentivity — adjustable  | Yes   |
| — adjustable  | 160   |
| Data areas and their retentivity  | 120 khytos la totali available retentive manage for hit managing t  |
| Retentive data area (incl. timers, counters, flags), max.   | 128 kbyte; In total; available retentive memory for bit memories, timers,   |

|  | counters, DBs, and technology data (axes): 88 KB  |
|--|---|
| Extended retentive data area (incl. timers, counters, flags), max. | 1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF  |
| Flag   |   |
| <ul><li>Size, max.</li></ul>                                       | 16 kbyte  |
| Number of clock memories   | 8; 8 clock memory bit, grouped into one clock memory byte   |
| Data blocks  |   |
| <ul> <li>Retentivity adjustable</li> </ul>                         | Yes   |
| Retentivity preset   | No  |
| Local data   |   |
| <ul> <li>per priority class, max.</li> </ul>                       | 64 kbyte; max. 16 KB per block  |
| Address area   |   |
| Number of IO modules   | 2 048; max. number of modules / submodules  |
| I/O address area   |   |
| Inputs   | 32 kbyte; All inputs are in the process image   |
| Outputs  | 32 kbyte; All outputs are in the process image  |
| per integrated IO subsystem  |   |
| — Inputs (volume)  | 8 kbyte   |
| — Outputs (volume)   | 8 kbyte   |
| per CM/CP  |   |
| — Inputs (volume)  | 8 kbyte   |
| — Outputs (volume)   | 8 kbyte   |
| Subprocess images  | O NO y CO   |
| Number of subprocess images, max.                                  | 32  |
| <u> </u>   | 32  |
| Hardware configuration   |   |
| Number of distributed IO systems                                   | 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters   |   |
| • Via CM   | 6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total  |
| Number of IO Controllers   |   |
| <ul><li>integrated</li></ul>                                       | 1   |
| Via CM   | 6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total  |
| Rack   |   |
| <ul> <li>Modules per rack, max.</li> </ul>                         | 32; CPU + 31 modules  |
| Number of lines, max.  | 1   |
| PtP CM   |   |
| Number of PtP CMs  | the number of connectable PtP CMs is only limited by the number of available slots  |
| Clock  |   |
| • Type   | Hardware clock  |
| Backup time  | 6 wk; At 40 °C ambient temperature, typically   |
|  |   |
| Deviation per day, max.  Operating hours counter.                  | 10 s; Typ.: 2 s   |
| Operating hours counter  | 16  |
| Number  Cleak attraction   | 16  |
| Clock synchronization  | Voc   |
| • supported  | Yes   |
| • in AS, master  | Yes   |
| • in AS, slave   | Yes   |
| on Ethernet via NTP  | Yes   |
| nterfaces  |   |
| Number of PROFINET interfaces                                      | 1   |
|  |   |
| 1. Interface   |   |
| 1. Interface Interface types                                       |   |
| · ·  | Yes; X1   |
|  | Yes; X1<br>2  |

| Protocolo   |  |
|---|--|
| Protocols   | V ID 4   |
| • IP protocol   | Yes; IPv4  |
| PROFINET IO Controller  | Yes  |
| PROFINET IO Device     CIMATIO communications                                     | Yes  |
| SIMATIC communication   | Yes  |
| Open IE communication   | Yes; Optionally also encrypted   |
| Web server  | Yes  |
| Media redundancy  | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0  |
| PROFINET IO Controller  |  |
| Services  | W  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | Yes  |
| Direct data exchange  | Yes; Requirement: IRT and isochronous mode (MRPD optional)   |
| — IRT   | Yes  |
| — PROFlenergy   | Yes; per user program  |
| <ul><li>— Prioritized startup</li></ul>   | Yes; Max. 32 PROFINET devices  |
| <ul> <li>Number of connectable IO Devices, max.</li> </ul>                        | 128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET         |
| — Of which IO devices with IRT, max.  | 64   |
| <ul> <li>Number of connectable IO Devices for RT,<br/>max.</li> </ul>             | 128  |
| — of which in line, max.  | 128  |
| Number of IO Devices that can be  | 8; in total across all interfaces  |
| simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max. | 8  |
| Updating times  | The minimum value of the update time also depends on communication                                       |
| — Opading lines   | share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data      |
| Update time for IRT   | , , ,  |
| — for send cycle of 250 μs  | 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the                                      |
|   | minimum update time of 500 µs of the isochronous OB is decisive  |
| <ul><li>for send cycle of 500 μs</li></ul>  | 500 μs to 8 ms   |
| — for send cycle of 1 ms  | 1 ms to 16 ms  |
| — for send cycle of 2 ms  | 2 ms to 32 ms  |
| — for send cycle of 4 ms  | 4 ms to 64 ms  |
| <ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>            | Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s) |
| Update time for RT  |  |
| — for send cycle of 250 μs  | 250 µs to 128 ms   |
| — for send cycle of 500 µs  | 500 µs to 256 ms   |
| — for send cycle of 1 ms  | 1 ms to 512 ms   |
| — for send cycle of 2 ms  | 2 ms to 512 ms   |
| — for send cycle of 4 ms  | 4 ms to 512 ms   |
| PROFINET IO Device  |  |
| Services  |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| — IRT   | Yes  |
| — PROFlenergy   | Yes; per user program  |
| — Shared device   | Yes  |
| Number of IO Controllers with shared device, max.                                 | 4  |
| activation/deactivation of I-devices  | Yes; per user program  |
| Asset management record   | Yes; per user program  |
| Interface types   |  |
| RJ 45 (Ethernet)  |  |
| • 100 Mbps  | Yes  |
| Autonegotiation   | Yes  |
| Autocrossing  | Yes  |
| Industrial Ethernet status LED  | Yes  |
| Protocols   |  |
| PROFIsafe   | Yes; V2.4 / V2.6   |
|   | ,  |

| Number of connections   |   |
|---|---|
| Number of connections, max.   | 128; via integrated interfaces of the CPU and connected CPs / CMs                   |
| <ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>   | 10  |
| <ul> <li>Number of connections via integrated interfaces</li> </ul>   | 88  |
| Number of S7 routing paths  | 16  |
| Redundancy mode   |   |
| H-Sync forwarding   | Yes   |
| Media redundancy  |   |
| Media redundancy  | Yes; only via 1st interface (X1)  |
| — MRP   | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client  |
| - MRP interconnection, supported  | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0                          |
| — MRPD  | Yes; Requirement: IRT   |
|   |   |
| — Switchover time on line break, typ.   | 200 ms; For MRP, bumpless for MRPD  |
| — Number of stations in the ring, max.  | 50  |
| SIMATIC communication   |   |
| PG/OP communication   | Yes; encryption with TLS V1.3 pre-selected  |
| • S7 routing  | Yes   |
| <ul> <li>S7 communication, as server</li> </ul>   | Yes   |
| <ul> <li>S7 communication, as client</li> </ul>   | Yes   |
| User data per job, max.   | See online help (S7 communication, user data size)                                  |
| Open IE communication   |   |
| • TCP/IP  | Yes   |
| — Data length, max.   | 64 kbyte  |
| — several passive connections per port,   | Yes   |
| supported   |   |
| • ISO-on-TCP (RFC1006)  | Yes   |
| — Data length, max.   | 64 kbyte  |
| • UDP   | Yes   |
| — Data length, max.   | 2 kbyte; 1 472 bytes for UDP broadcast  |
| _   |   |
| — UDP multicast   | Yes; Max. 5 multicast circuits  |
| • DHCP  | Yes   |
| • DNS   | Yes   |
| • SNMP  | Yes   |
| • DCP   | Yes   |
| • LLDP  | Yes   |
| <ul><li>Encryption</li></ul>  | Yes; Optional   |
| Web server  |   |
| • HTTP  | Yes; Standard and user pages  |
| • HTTPS   | Yes; Standard and user pages  |
| OPC UA  |   |
| Runtime license required  | Yes   |
| OPC UA Client   | Yes   |
|   |   |
| <ul><li>— Application authentication</li><li>— Security policies</li></ul>  | Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication   | "anonymous" or by user name & password  |
|   | ,   |
| Number of connections, max.   | 4   |
| Number of nodes of the client interfaces, max.  | 1 000   |
| <ul> <li>Number of elements for one call of<br/>OPC_UA_NodeGetHandleList/OPC_UA_ReadList/0<br/>max.</li> </ul>  | 300   |
| Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.   | 20  |
| <ul> <li>Number of elements for one call of<br/>OPC_UA_MethodGetHandleList, max.</li> </ul>   | 100   |
| <ul> <li>Number of simultaneous calls of the client<br/>instructions per connection (except<br/>OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_N<br/>max.</li> </ul> | 1<br>A  |
| Number of simultaneous calls of the client instructions  OPC_UA_ReadList,OPC_UA_WriteList and   | 5   |

| OPC_UA_MethodCall, max.  |  |
|--|--|
| <ul> <li>Number of registerable nodes, max.</li> </ul>   | 5 000  |
| <ul> <li>Number of registerable method calls of<br/>OPC_UA_MethodCall, max.</li> </ul>   | 100  |
| <ul> <li>Number of inputs/outputs when calling<br/>OPC_UA_MethodCall, max.</li> </ul>  | 20   |
| OPC UA Server  | Yes; Data access (read, write, subscribe), method call, custom address space   |
| <ul> <li>Application authentication</li> </ul>   | Yes  |
| — Security policies  | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256  |
| <ul> <li>User authentication</li> </ul>  | "anonymous" or by user name & password   |
| <ul> <li>— GDS support (certificate management)</li> </ul>   | Yes  |
| <ul><li>Number of sessions, max.</li></ul>   | 32   |
| <ul> <li>Number of accessible variables, max.</li> </ul>   | 50 000   |
| <ul> <li>Number of registerable nodes, max.</li> </ul>   | 10 000   |
| <ul> <li>Number of subscriptions per session, max.</li> </ul>  | 20   |
| <ul><li>— Sampling interval, min.</li></ul>  | 100 ms   |
| — Publishing interval, min.  | 500 ms   |
| <ul> <li>Number of server methods, max.</li> </ul>   | 20   |
| <ul> <li>Number of inputs/outputs per server method,</li> </ul>  | 20   |
| max.  — Number of monitored items, max.  | 1 000; for 1 s sampling interval and 1 s send interval   |
| Number of monitored items, max.      Number of server interfaces, max.   | 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"   |
| <ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>   | 1 000  |
| Alarms and Conditions  | Yes  |
| Further protocols  |  |
| • MODBUS   | Yes; MODBUS TCP  |
| Isochronous mode   |  |
|  |  |
| Equidistance   | Yes  |
| Equidistance S7 message functions  | Yes  |
| ·  | Yes 32   |
| S7 message functions   |  |
| S7 message functions  Number of login stations for message functions, max.   | 32   |
| S7 message functions  Number of login stations for message functions, max.  Program alarms   | 32 Yes 5 000; Program messages are generated by the "Program_Alarm"  |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  | 32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  |
| S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  | 32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics   | 32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100  |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects   | 32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600  |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics   | 32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  | 32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems  |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  | 32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)   |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step   | 32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No  |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  | 32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)   |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  | Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8   |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable   | Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8   |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  | Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8   |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.   | Yes  5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters   |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.  | Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job   |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.   | Yes  5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters   |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  | Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job   |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  | Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  | Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing, variables   | Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)     |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing  Forcing, variables, max.  Number of variables, max. | Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)     |
| Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control  Status/control variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer       | Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 |

| Transa   |  |
|--|--|
| Traces   | At the te E40 I/D of date not transport  |
| Number of configurable Traces  | 4; Up to 512 KB of data per trace are possible   |
| Interrupts/diagnostics/status information  |  |
| Diagnostics indication LED   |  |
| • RUN/STOP LED   | Yes  |
| • ERROR LED  | Yes  |
| MAINT LED  | Yes  |
| STOP ACTIVE LED  | Yes  |
| Connection display LINK TX/RX  | Yes  |
| Supported technology objects   |  |
| Motion Control   | Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool  |
| <ul> <li>Number of available Motion Control resources for<br/>technology objects</li> </ul>  | 800  |
| <ul> <li>Required Motion Control resources</li> </ul>  |  |
| <ul> <li>per speed-controlled axis</li> </ul>  | 40   |
| <ul><li>per positioning axis</li></ul>   | 80   |
| — per synchronous axis   | 160  |
| — per external encoder   | 80   |
| — per output cam   | 20   |
| — per cam track  | 160  |
| — per probe  | 40   |
| Positioning axis   |  |
| <ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>   | 5  |
| Number of positioning axes at motion control cycle of 8 ms (typical value)   | 10   |
| Controller   |  |
| <ul><li>PID_Compact</li></ul>  | Yes; Universal PID controller with integrated optimization   |
| PID_3Step  | Yes; PID controller with integrated optimization for valves  |
| PID-Temp   | Yes; PID controller with integrated optimization for temperature   |
| Counting and measuring   |  |
| High-speed counter   | Yes  |
| Standards, approvals, certificates   |  |
| Highest safety class achievable in safety mode   |  |
| <ul> <li>Performance level according to ISO 13849-1</li> </ul>   | PLe  |
| 011 ( 150 04500  |  |
| SIL acc. to IEC 61508  | SIL 3  |
| Probability of failure (for service life of 20 years and repa  |  |
| Probability of failure (for service life of 20 years and repa<br>— Low demand mode: PFDavg in accordance<br>with SIL3  | ir time of 100 hours) < 2.00E-05   |
| Probability of failure (for service life of 20 years and repa<br>— Low demand mode: PFDavg in accordance<br>with SIL3<br>— High demand/continuous mode: PFH in<br>accordance with SIL3   | ir time of 100 hours)  |
| Probability of failure (for service life of 20 years and repa<br>— Low demand mode: PFDavg in accordance<br>with SIL3<br>— High demand/continuous mode: PFH in<br>accordance with SIL3   | ir time of 100 hours) < 2.00E-05   |
| Probability of failure (for service life of 20 years and repa<br>— Low demand mode: PFDavg in accordance<br>with SIL3<br>— High demand/continuous mode: PFH in<br>accordance with SIL3<br>Ambient conditions<br>Ambient temperature during operation   | ir time of 100 hours) < 2.00E-05 < 1.00E-09  |
| Probability of failure (for service life of 20 years and repa<br>— Low demand mode: PFDavg in accordance<br>with SIL3<br>— High demand/continuous mode: PFH in<br>accordance with SIL3   | ir time of 100 hours) < 2.00E-05   |
| Probability of failure (for service life of 20 years and repa  — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  |
| Probability of failure (for service life of 20 years and repa<br>— Low demand mode: PFDavg in accordance<br>with SIL3<br>— High demand/continuous mode: PFH in<br>accordance with SIL3<br>Ambient conditions<br>Ambient temperature during operation<br>• horizontal installation, min.  | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the  |
| Probability of failure (for service life of 20 years and repa  — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the   |
| Probability of failure (for service life of 20 years and repa  — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.   | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the   |
| Probability of failure (for service life of 20 years and repart — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off   |
| Probability of failure (for service life of 20 years and repart — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C  |
| Probability of failure (for service life of 20 years and repa  — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.   | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C  |
| Probability of failure (for service life of 20 years and repa  — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level   | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C   |
| Probability of failure (for service life of 20 years and repa  — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level  • Installation altitude above sea level, max.  configuration / header  | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C   |
| Probability of failure (for service life of 20 years and repa  — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level  • Installation altitude above sea level, max.  configuration / header  configuration / programming / header                              | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C   |
| Probability of failure (for service life of 20 years and repa  — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level  • Installation altitude above sea level, max.  configuration / header  | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |
| Probability of failure (for service life of 20 years and repa  — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language            | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |
| Probability of failure (for service life of 20 years and repa  — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level  • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD | ir time of 100 hours) < 2.00E-05 < 1.00E-09  -25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |

| — SCL   | Yes   |
|---|---|
| — GRAPH   | Yes   |
| Know-how protection   |   |
| <ul> <li>User program protection/password protection</li> </ul>     | Yes   |
| <ul> <li>Copy protection</li> </ul>                                 | Yes   |
| Block protection  | Yes   |
| Access protection   |   |
| <ul> <li>Password for display</li> </ul>                            | Yes   |
| <ul> <li>Protection level: Write protection</li> </ul>              | Yes; Specific write protection both for Standard and for Failsafe |
| <ul> <li>Protection level: Read/write protection</li> </ul>         | Yes   |
| <ul> <li>Protection level: Write protection for Failsafe</li> </ul> | Yes   |
| Protection level: Complete protection                               | Yes   |
| programming / cycle time monitoring / header                        |   |
| <ul> <li>lower limit</li> </ul>                                     | adjustable minimum cycle time                                     |
| • upper limit   | adjustable maximum cycle time                                     |
| Dimensions  |   |
| Width   | 35 mm   |
| Height  | 147 mm  |
| Depth   | 129 mm  |
| Weights   |   |
| Weight, approx.   | 405 g   |

last modified:

11/3/2021