6ES7513-2PL00-0AB0

## **Data sheet**



SIMATIC DP, CPU 1513pro-2 PN for ET 200pro, central processing unit with 300 KB work memory for program and 1.5 MB for data, 1st interface: PROFINET IRT with 3-port switch, 2nd interface: PROFINET RT, 40 ns bit performance, Degree of protection: IP65/67, SIMATIC Memory Card required connection module required

General information	
Product type designation	CPU 1513pro-2 PN
HW functional status	FS01
Firmware version	V2.8
Product function	
• I&M data	Yes; I&M0 to I&M3
<ul> <li>Isochronous mode</li> </ul>	Yes; Via X1, with minimum OB 6x cycle of 500 µs
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V16
Configuration control	
via dataset	No
Control elements	
Mode selector switch	1
Supply voltage	
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	0.31 A
Current consumption, max.	0.4 A
Inrush current, max.	0.4 A; Rated value
I²t	0.001 A²·s
from supply voltage 1L+, max.	0.4 A
Power	
Infeed power to the backplane bus	2.275 W
Power loss	
Power loss, typ.	5.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	300 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	

	40
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
<ul> <li>Number range</li> </ul>	0 65 535
Size, max.	300 kbyte
FC	
<ul> <li>Number range</li> </ul>	0 65 535
• Size, max.	300 kbyte
ОВ	
• Size, max.	300 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of startup OBs     Number of asynchronous error OBs	4
•	2
Number of synchronous error OBs	
Number of diagnostic alarm OBs	1
Nesting depth	04
per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers,
, , , , , , , , , , , , , , , , , , ,	counters, DBs, and technology data (axes): 88 KB
Flag	
• Size, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
<ul> <li>Retentivity preset</li> </ul>	No
Retentivity preset  Local data	No
Local data	
	No 64 kbyte; max. 16 KB per block

Number of IO modules	2 048; max. number of modules / submodules	
I/O address area		
• Inputs	32 kbyte; All inputs are in the process image	
• Outputs	32 kbyte; All outputs are in the process image	
per integrated IO subsystem	AU .	
— Inputs (volume)	8 kbyte	
— Outputs (volume)	8 kbyte	
Hardware configuration		
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)	
Number of IO Controllers		
• integrated	2	
• Via CM	0	
Rack		
Modules per rack, max.	16; Expansion width max. 1.2 m	
<ul> <li>Number of lines, max.</li> </ul>	1	
Time of day		
Clock		
• Type	Hardware clock	
Backup time	6 wk; At 40 °C ambient temperature, typically	
Deviation per day, max.	10 s; Typ.: 2 s	
Operating hours counter	10 0, 1yp.: 2 0	
Number	16	
Clock synchronization		
•	Yes	
<ul><li>supported</li><li>in AS, master</li></ul>	Yes	
	Yes	
• in AS, device		
on Ethernet via NTP	Yes	
Interfaces		
Number of PROFINET interfaces	2	
Number of PROFIBUS interfaces	0	
1. Interface		
Interface types		
RJ 45 (Ethernet)	Yes; X1 P3	
<ul> <li>Number of ports</li> </ul>	3; 2x M12 + 1x RJ45	
integrated switch	Yes	
Protocols		
IP protocol	Yes; IPv4	
<ul> <li>PROFINET IO Controller</li> </ul>	Yes	
PROFINET IO Device	Yes	
<ul> <li>SIMATIC communication</li> </ul>	Yes	
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted	
Web server	Yes	
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0	
PROFINET IO Controller		
Services		
<ul> <li>PG/OP communication</li> </ul>	Yes	
— Isochronous mode	Yes	
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)	
— IRT	Yes	
— PROFlenergy	Yes	
— Prioritized startup	Yes; Max. 32 PROFINET devices	
Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64	
— Number of connectable IO Devices for RT, max.	128	
— of which in line, max.		
Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8	
— Updating times	The minimum value of the update time also depends on communication share	

	cot for DDOEINET IO, on the number of IO devices, and on the guestity of	
	set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	
Update time for IRT	, and the second	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive	
— for send cycle of 500 μs 500 μs to 8 ms		
— for send cycle of 1 ms	1 ms to 16 ms	
— for send cycle of 2 ms	2 ms to 32 ms	
— for send cycle of 4 ms	4 ms to 64 ms	
— With IRT and parameterization of "odd" send cycles  Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 626		
Update time for RT	875 µs)	
— for send cycle of 250 µs	250 μs to 128 ms	
— for send cycle of 500 μs	500 μs to 256 ms	
— for send cycle of 1 ms	1 ms to 512 ms	
— for send cycle of 2 ms	2 ms to 512 ms	
— for send cycle of 4 ms	4 ms to 512 ms	
PROFINET IO Device	4 113 to 312 113	
Services		
— PG/OP communication	Yes	
Isochronous mode	No	
— IRT	Yes	
— PROFlenergy	Yes; per user program	
Prioritized startup	No	
— Shared device	Yes	
Number of IO Controllers with shared device, max.	4	
Asset management record	Yes; per user program	
2. Interface	ros, por door program	
Interface types		
RJ 45 (Ethernet)	No	
Number of ports	1; 1x M12	
integrated switch	No	
Protocols		
IP protocol	Yes; IPv4	
PROFINET IO Controller	Yes	
PROFINET IO Device	Yes	
SIMATIC communication	Yes	
0 15		
Open IE communication	Yes; Optionally also encrypted	
<ul><li>Open IE communication</li><li>Web server</li></ul>	Yes; Optionally also encrypted Yes	
•		
Web server	Yes	
Web server     Media redundancy	Yes	
Web server     Media redundancy  PROFINET IO Controller	Yes	
Web server     Media redundancy  PROFINET IO Controller  Services	Yes No	
Web server     Media redundancy  PROFINET IO Controller  Services  — PG/OP communication	Yes No Yes	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode	Yes No Yes No	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange	Yes No Yes No No	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange — IRT	Yes No Yes No No No	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFIenergy	Yes No  Yes No No No No No Yes	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFIenergy — Prioritized startup	Yes No  Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i,	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max.	Yes No  Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max.  — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously	Yes No Yes No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max.  — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max.	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 32 8; in total across all interfaces	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFIenergy — Prioritized startup — Number of connectable IO Devices, max.  — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max.  — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max.  — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times  Update time for RT	Yes No No No No No Ses No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	
Web server  Media redundancy  PROFINET IO Controller  Services  — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max.  — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times  Update time for RT — for send cycle of 1 ms	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of	
Web server     Media redundancy  PROFINET IO Controller  Services      PG/OP communication     Isochronous mode     Direct data exchange     IRT     PROFlenergy     Prioritized startup     Number of connectable IO Devices, max.      Number of connectable IO Devices for RT, max.     Of which in line, max.     Number of IO Devices that can be simultaneously activated/deactivated, max.     Number of IO Devices per tool, max.     Updating times  Update time for RT     for send cycle of 1 ms  PROFINET IO Device	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	
Media redundancy  PROFINET IO Controller  Services      PG/OP communication      Isochronous mode      Direct data exchange      IRT      PROFlenergy      Prioritized startup      Number of connectable IO Devices, max.      Number of connectable IO Devices for RT, max.      of which in line, max.      Number of IO Devices that can be simultaneously activated/deactivated, max.      Number of IO Devices per tool, max.      Updating times  Update time for RT      for send cycle of 1 ms	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	

— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	No
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	128; Via integrated interfaces of the CPU
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	128
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
<ul> <li>S7 routing</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
<ul> <li>Runtime license required</li> </ul>	Yes; "Small" license required
OPC UA Client	Yes; Data access (read, write), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
Number of elements for one call of	20

OPC_UA_NameSpaceGetIndexList, max.	400	
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100	
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1	
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5	
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000	
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100 20	
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>		
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space; embedded 2017 UA server profile V1.02	
<ul> <li>Application authentication</li> </ul>	Yes	
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password	
<ul><li>Number of sessions, max.</li></ul>	32	
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000	
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000	
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20	
<ul><li>— Sampling interval, min.</li></ul>	100 ms	
<ul><li>— Publishing interval, min.</li></ul>	500 ms	
<ul> <li>Number of server methods, max.</li> </ul>	20	
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20	
<ul> <li>Number of monitored items, recommended max.</li> </ul>	1 000; for 1 s sampling interval and 1 s send interval	
<ul> <li>Number of server interfaces, max.</li> </ul>	10	
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000	
Further protocols		
• MODBUS	Yes; MODBUS TCP	
S7 message functions		
S7 message functions  Number of login stations for message functions, max.	32	
	32 Yes	
Number of login stations for message functions, max.		
Number of login stations for message functions, max.  Program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm" block,	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control variable	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job	
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Interrupts/diagnostics/status information		
Diagnostics indication LED		
RUN/STOP LED	Yes	
• ERROR LED	Yes	
MAINT LED	Yes	
<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes; green "24 V DC" LED	
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes	
Supported technology objects		
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER	
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	800	
<ul> <li>Required Motion Control resources</li> </ul>		
— per speed-controlled axis	40	
<ul><li>per positioning axis</li></ul>	80	
— per synchronous axis	160	
— per external encoder	80	
— per output cam	20	
— per cam track	160	
— per probe	40	
<ul> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle</li> </ul>	5	
of 4 ms (typical value)  — Number of positioning axes at motion control cycle	10	
of 8 ms (typical value)  Controller		
PID_Compact	Yes; Universal PID controller with integrated optimization	
• PID_3Step	Yes; PID controller with integrated optimization for valves	
• PID_SSIEP • PID-Temp	Yes; PID controller with integrated optimization for temperature	
Counting and measuring		
High-speed counter	Yes	
Ambient conditions		
Ambient temperature during operation		
• horizontal installation, min.	-25 °C	
horizontal installation, max.	55 °C	
• vertical installation, min.	-25 °C	
vertical installation, max.	55 °C	
Ambient temperature during storage/transportation		
• min.	-40 °C	
• max.	70 °C	
Altitude during operation relating to sea level		
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual	
configuration / header		
configuration / programming / header		
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— GRAPH	Yes	
Know-how protection		
<ul> <li>User program protection/password protection</li> </ul>	Yes	
Copy protection	Yes	
Block protection	Yes	
Access protection		
Protection level: Write protection	Yes	
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes	
Protection level: Complete protection	Yes	
programming / cycle time monitoring / header		
• lower limit	adjustable minimum cycle time	
• upper limit	adjustable maximum cycle time	
Dimensions		

Width	135 mm
Height	130 mm
Depth	65 mm
Weights	
Weight, approx.	614 g
Weight, approx. Classifications	

	Version	Classification
	VEISIOII	Olassilication
eClass	14	27-24-26-07
eClass	12	27-24-26-07
eClass	9.1	27-24-26-07
eClass	9	27-24-26-07
eClass	8	27-24-26-07
eClass	7.1	27-24-26-07
eClass	6	27-24-26-07
ETIM	9	EC001603
ETIM	8	EC001603
ETIM	7	EC001603
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval













For use in hazardous locations

Test Certificates

Marine / Shipping

<u>KC</u>



Special Test Certificate

Type Test Certificates/Test Report





Marine / Shipping other Environment





Confirmation

Miscellaneous

Environmental Confirmations

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