SIEMENS

Data sheet

6ES7516-3AN02-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 1 MB work memory for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

| General information | | |
|---|--|--|
| Product type designation | CPU 1516-3 PN/DP | |
| HW functional status | FS01 | |
| Firmware version | V2.8 | |
| Product function | | |
| ● I&M data | Yes; I&M0 to I&M3 | |
| • Isochronous mode | Yes; Distributed and central; with minimum OB $6x$ cycle of $375~\mu s$ (distributed) and 1 ms (central) | |
| Engineering with | | |
| STEP 7 TIA Portal configurable/integrated as of version | V16 (FW V2.8); with older TIA Portal versions configurable as 6ES7516-3AN01-0AB0 | |
| Configuration control | | |
| via dataset | Yes | |
| Display | | |
| Screen diagonal [cm] | 6.1 cm | |
| Control elements | | |
| Number of keys | 8 | |
| Mode buttons | 2 | |

| Supply voltage | |
|--|---|
| Type of supply voltage | 24 V DC |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |
| Mains/voltage failure stored energy time | 5 ms |
| • Repeat rate, min. | 1/s |
| Input current | |
| Current consumption (rated value) | 0.85 A |
| Current consumption, max. | 1.1 A |
| Inrush current, max. | 2.4 A; Rated value |
| | 0.02 A²·s |
| | |
| Power | |
| Infeed power to the backplane bus | 12 W |
| Power consumption from the backplane bus | 6.7 W |
| (balanced) | |
| Power loss | |
| Power loss, typ. | 7 W |
| Memory | |
| Number of slots for SIMATIC memory card | 1 |
| SIMATIC memory card required | Yes |
| Work memory | |
| • integrated (for program) | 1 Mbyte |
| • integrated (for data) | 5 Mbyte |
| Load memory | |
| Plug-in (SIMATIC Memory Card), max. | 32 Gbyte |
| Backup | |
| maintenance-free | Yes |
| CPU processing times | |
| for bit operations, typ. | 10 ns |
| for word operations, typ. | 12 ns |
| for fixed point arithmetic, typ. | 16 ns |
| for floating point arithmetic, typ. | 64 ns |
| | |
| CPU-blocks | |
| Number of elements (total) | 8 000; Blocks (OB, FB, FC, DB) and UDTs |
| DB | |
| Number range | 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999 |

| • Size, max. | 5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB |
|--|---|
| FB | |
| Number range | 0 65 535 |
| • Size, max. | 1 Mbyte |
| FC | |
| Number range | 0 65 535 |
| • Size, max. | 1 Mbyte |
| ОВ | |
| • Size, max. | 1 Mbyte |
| Number of free cycle OBs | 100 |
| Number of time alarm OBs | 20 |
| Number of delay alarm OBs | 20 |
| Number of cyclic interrupt OBs | 20; With minimum OB 3x cycle of 250 μs |
| Number of process alarm OBs | 50 |
| Number of DPV1 alarm OBs | 3 |
| Number of isochronous mode OBs | 3 |
| Number of technology synchronous alarm OBs | 2 |
| Number of startup OBs | 100 |
| Number of asynchronous error OBs | 4 |
| Number of synchronous error OBs | 2 |
| Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| • per priority class | 24 |
| Counters, timers and their retentivity | |
| S7 counter | 2.040 |
| • Number | 2 048 |
| Retentivity | V |
| — adjustable | Yes |
| IEC counter | Any (only limited by the main memory) |
| Number Potentiality | Any (only limited by the main memory) |
| Retentivity | Yes |
| — adjustable S7 times | 165 |
| • Number | 2 048 |
| Retentivity | 2 040 |
| | Yes |
| — adjustable IEC timer | 1.00 |
| Number | Any (only limited by the main memory) |
| Retentivity | , (e, |
| — adjustable | Yes |
| — aujusiable | 100 |

| Data areas and their retentivity | |
|---|---|
| Retentive data area (incl. timers, counters, flags), | 512 kbyte; In total; available retentive memory for bit memories, |
| max. | timers, counters, DBs, and technology data (axes): 472 KB |
| Extended retentive data area (incl. timers, counters, | 5 Mbyte; When using PS 6 0W 24/48/60 V DC HF |
| flags), max. | |
| Flag | |
| • Number, max. | 16 kbyte |
| Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
| Data blocks | |
| Retentivity adjustable | Yes |
| Retentivity preset | No |
| Local data | |
| • per priority class, max. | 64 kbyte; max. 16 KB per block |
| Address area | |
| Number of IO modules | 8 192; max. number of modules / submodules |
| I/O address area | |
| • Inputs | 32 kbyte; All inputs are in the process image |
| Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| per CM/CP | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| Subprocess images | |
| Number of subprocess images, max. | 32 |
| Hardware configuration | |
| Number of distributed IO systems | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters | |
| • integrated | 1 |
| ● Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Number of IO Controllers | |
| • integrated | 2 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Rack | |
| | |
| Modules per rack, max. | 32; CPU + 31 modules |

| PtP CM | |
|---|---|
| Number of PtP CMs | the number of connectable PtP CMs is only limited by the number of available slots |
| ime of day | |
| Clock | |
| • Туре | Hardware clock |
| Backup time | 6 wk; At 40 °C ambient temperature, typically |
| Deviation per day, max. | 10 s; Typ.: 2 s |
| Operating hours counter | |
| Number | 16 |
| Clock synchronization | |
| • supported | Yes |
| • to DP, master | Yes |
| • in AS, master | Yes |
| • in AS, slave | Yes |
| • on Ethernet via NTP | Yes |
| nterfaces | |
| Number of PROFINET interfaces | 2 |
| Number of PROFIBUS interfaces | 1 |
| . Interface | |
| Interface types | |
| Number of ports | 2 |
| integrated switch | Yes |
| • RJ 45 (Ethernet) | Yes; X1 |
| Protocols | |
| IP protocol | Yes; IPv4 |
| PROFINET IO Controller | Yes |
| PROFINET IO Device | Yes |
| SIMATIC communication | Yes |
| Open IE communication | Yes; Optionally also encrypted |
| Web server | Yes |
| Media redundancy | Yes |
| PROFINET IO Controller | |
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | Yes |
| — Direct data exchange | Yes; Requirement: IRT and isochronous mode (MRPD optional) |
| — IRT | Yes |
| — MRP | Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 |

- MRPD Yes; Requirement: IRT Yes; per user program - PROFlenergy - Prioritized startup Yes; Max. 32 PROFINET devices 256; In total, up to 1 000 distributed I/O devices can be connected - Number of connectable IO Devices, max. via AS-i, PROFIBUS or PROFINET 64 - Of which IO devices with IRT, max. 256 - Number of connectable IO Devices for RT. max. 256 - of which in line, max. - Number of IO Devices that can be 8; in total across all interfaces simultaneously activated/deactivated, max. 8 - Number of IO Devices per tool, max. The minimum value of the update time also depends on - Updating times communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, — for send cycle of 250 µs the minimum update time of 375 µs of the isochronous OB is decisive 500 µs to 8 ms — for send cycle of 500 µs 1 ms to 16 ms - for send cycle of 1 ms 2 ms to 32 ms - for send cycle of 2 ms - for send cycle of 4 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 µs: 375 - With IRT and parameterization of "odd" μs, 625 μs ... 3 875 μs) send cycles Update time for RT 250 µs to 128 ms — for send cycle of 250 µs 500 µs to 256 ms — for send cycle of 500 µs 1 ms to 512 ms - for send cycle of 1 ms 2 ms to 512 ms - for send cycle of 2 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services Yes - PG/OP communication Yes - S7 routing No Isochronous mode Yes - IRT — MRP Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT - MRPD - PROFlenergy Yes; per user program Yes Shared device

— Number of IO Controllers with shared device, max.

— Asset management record

4

Yes; per user program

| 2. Interface | |
|---|--|
| Interface types | |
| Number of ports | 1 |
| integrated switch | No |
| RJ 45 (Ethernet) | Yes; X2 |
| Protocols | |
| IP protocol | Yes; IPv4 |
| PROFINET IO Controller | Yes |
| PROFINET IO Device | Yes |
| SIMATIC communication | Yes |
| Open IE communication | Yes; Optionally also encrypted |
| • Web server | Yes |
| Media redundancy | No |
| PROFINET IO Controller | |
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | No |
| Direct data exchange | No |
| — IRT | No |
| — MRP | No |
| — MRPD | No |
| — PROFlenergy | Yes; per user program |
| Prioritized startup | No |
| Number of connectable IO Devices, max. | 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Number of connectable IO Devices for RT, max. | 32 |
| — of which in line, max. | 32 |
| Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for RT | |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| PROFINET IO Device | |
| Services | |

| — PG/OP communication | Yes |
|---|-----------------------|
| — S7 routing | Yes |
| — Isochronous mode | No |
| — IRT | No |
| — MRP | No |
| — MRPD | No |
| — PROFlenergy | Yes; per user program |
| — Prioritized startup | No |
| — Shared device | Yes |
| — Number of IO Controllers with shared | 4 |
| device, max. | |
| Asset management record | Yes; per user program |

| 3. Interface | | |
|---|---------|--|
| Interface types | | |
| Number of ports | 1 | |
| • RS 485 | Yes; X3 | |
| Protocols | | |
| PROFIBUS DP master | Yes | |
| PROFIBUS DP slave | No | |
| SIMATIC communication | Yes | |
| Interface types | | |

| Interface types | |
|--|-----------|
| RJ 45 (Ethernet) | |
| • 100 Mbps | Yes |
| Autonegotiation | Yes |
| Autocrossing | Yes |
| Industrial Ethernet status LED | Yes |
| RS 485 | |
| Transmission rate, max. | 12 Mbit/s |

| Protocols | |
|---|---|
| Number of connections | |
| Number of connections, max. | 256; via integrated interfaces of the CPU and connected CPs / CMs |
| Number of connections reserved for ES/HMI/web | 10 |
| Number of connections via integrated interfaces | 128 |
| Number of S7 routing paths | 16 |
| Redundancy mode | |
| H-Sync forwarding | Yes |
| Media redundancy | |
| Switchover time on line break, typ. | 200 ms; For MRP, bumpless for MRPD |

| Number of stations in the ring, max. | 50 |
|---|--|
| SIMATIC communication | |
| S7 communication, as server | Yes |
| S7 communication, as client | Yes |
| User data per job, max. | See online help (S7 communication, user data size) |
| Open IE communication | |
| • TCP/IP | Yes |
| — Data length, max. | 64 kbyte |
| several passive connections per port, supported | Yes |
| • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 64 kbyte |
| • UDP | Yes |
| — Data length, max. | 2 kbyte; 1 472 bytes for UDP broadcast |
| — UDP multicast | Yes; Max. 5 multicast circuits |
| • DHCP | No |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |
| Web server | |
| • HTTP | Yes; Standard and user pages |
| • HTTPS | Yes; Standard and user pages |
| PROFIBUS DP master | |
| Number of connections, max. | 48; for the integrated PROFIBUS DP interface |
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| Data record routing | Yes |
| — Isochronous mode | Yes |
| — Equidistance | Yes |
| — Number of DP slaves | 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Activation/deactivation of DP slaves | Yes |
| OPC UA | |
| Runtime license required | Yes |
| OPC UA client | Yes |
| Application authentication | Yes |
| — Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| Number of connections, max. | 10 |

| Number of nodes of the client interfaces, max. | 2 000 |
|--|--|
| Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max. | 300 |
| Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. | 20 |
| Number of elements for one call of OPC_UA_MethodGetHandleList, max. | 100 |
| Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max. | 1 |
| Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. | 5 |
| Number of registerable nodes, max. | 5 000 |
| Number of registerable method calls of OPC_UA_MethodCall, max. | 100 |
| — Number of inputs/outputs when calling OPC_UA_MethodCall, max. | 20 |
| OPC UA server | Yes; Data access (read, write, subscribe), method call, custom address space |
| Application authentication | Yes |
| — Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| User authentication | "anonymous" or by user name & password |
| Number of sessions, max. | 48 |
| Number of accessible variables, max. | 100 000 |
| Number of registerable nodes, max. | 20 000 |
| Number of subscriptions per session, max. | 20 |
| — Sampling interval, min. | 100 ms |
| — Publishing interval, min. | 200 ms |
| — Number of server methods, max. | 50 |
| Number of inputs/outputs per server method, max. | 20 |
| Number of monitored items, max. | 2 000; for 1 s sampling interval and 1 s send interval |
| — Number of server interfaces, max. | 10; or 20, depending on type of server interface |
| — Number of nodes for user-defined server | 5 000 |
| interfaces, max. | |
| Further protocols | |
| • MODBUS | Yes; MODBUS TCP |
| la a de caracter de la caracter de l | |

| S7 message functions Number of login stations for message functions, max. 64 | Equidistance | Yes |
|--|---|--|
| Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commissioning functions Joint commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems Yes: Up to 8 simultaneously (in total across all ES clients) Sitatus block Yes; Up to 8 simultaneously (in total across all ES clients) Sitatus/control Status/control variable Variables No Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Porcing Forcing Forcing, variables, max. Number of configurable Traces Number of configurab | S7 message functions | |
| Number of configurable program messages, max. 10 000; Program Alarm" block, ProDiag or GRAPH | Number of login stations for message functions, max. | 64 |
| "Program Alarm" block, ProDiag or GRAPH Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Yes; Parallel online access possible for up to 8 engineering systems Status block Yes; Up to 8 simultaneously (in total across all ES clients) Single step No Number of breakpoints 8 Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. — of which control variables, max. — of which powerfail-proof • Proceson • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces • Number of configurable Traces • Number of loadable program alarms 1 000 • Possible provided program alarms 1 000 | Program alarms | Yes |
| max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes: Parallel online access possible for up to 8 engineering systems Status block Yes; Up to 8 simultaneously (in total across all ES clients) Single step No Number of breakpoints 8 Status/control variable Variables Nationary Number of variables, max. of which status variables, max. of which status variables, max. Porcing Forcing Forcing Forcing, variables Nax. Oliagnostic buffer Present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED RUN/STOP LED Yes STOP ACTIVE LED | Number of configurable program messages, max. | |
| Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Number of alarms for motion technology objects 160 | | 5 000 |
| Number of alarms for system diagnostics Number of alarms for motion technology objects Number of alarms for motion technology objects 160 | Number of simultaneously active program alarms | |
| Number of alarms for motion technology objects Test commissioning functions | Number of program alarms | 1 000 |
| Objects Test commissioning functions Joint commission (Team Engineering) Status block Yes: Parallel online access possible for up to 8 engineering systems Status block Yes: Up to 8 simultaneously (in total across all ES clients) No Number of breakpoints 8 Status/control Status/control Variable Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Peripheral inputs/outputs Number of variables, max. Peripheral inputs/outputs Number of variables, max. 200 Diagnostic buffer Present Yes Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED Yes ERROR LED Yes STOP ACTIVE LED Yes | Number of alarms for system diagnostics | 200 |
| Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No Number of breakpoints Status/control Status/control variable Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters Number of variables, max. of which status variables, max. of which control variables, max. Percing Forcing Forcing Forcing Forcing, variables Number of variables, max. of which control variables, max. 200; per job Peripheral inputs/outputs Number of variables, max. 200 Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED RUN/STOP LED RUN/STOP LED RUN/STOP LED RUN/STOP LED ANAINT LED MAINT LED STOP ACTIVE LED Yes | | 160 |
| Status block Yes; Up to 8 simultaneously (in total across all ES clients) Single step No Number of breakpoints 8 Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. — of which control variables, max. — of which powerfail-proof • Peripheral inputs/outputs • Number of variables, max. 200; per job Forcing • Forcing, variables • Number of variables, max. 200 Diagnostic buffer • present • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces • Number of configurable Traces • RUN/STOP LED • RUN/STOP LED • RUN/STOP LED • ERROR LED • MAINT LED • STOP ACTIVE LED • STOP ACTIVE LED • Yes | Test commissioning functions | |
| Single step No Number of breakpoints 8 Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. 200; per job Forcing Forcing Forcing, variables Number of variables, max. 200; per job Peripheral inputs/outputs Number of variables, max. 200 Diagnostic buffer Persent Present Present Number of entries, max. 3 200 — of which powerfail-proof 500 Traces Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED Prese RUN/STOP LED Prese RUN/STOP LED Prese RUN/STOP LED Prese MAINT LED Prese STOP ACTIVE LED Prese P | Joint commission (Team Engineering) | |
| Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Peripheral inputs/outputs Number of variables, max. 200 Diagnostic buffer Peripheral inputs/outputs Number of entries, max. of which powerfail-proof Traces Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED RUN/STOP LED Peripheral inputs/outputs Yes Yes StoP ACTIVE LED Yes STOP ACTIVE LED | Status block | Yes; Up to 8 simultaneously (in total across all ES clients) |
| Status/control Status/control variable Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters Number of variables, max. of which status variables, max. of which control variables, max. Peripheral inputs/outputs Number of variables, max. 200; per job Forcing Forcing Peripheral inputs/outputs Number of variables, max. 200 Diagnostic buffer Persent Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Yes Number of configurable Traces Yes RUN/STOP LED Person Yes Yes MAINT LED Yes STOP ACTIVE LED Yes STOP ACTIVE LED Yes | Single step | No |
| Status/control variable Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters Number of variables, max. — of which status variables, max. — of which control variables, max. 200; per job Forcing Forcing Forcing, variables Number of variables, max. 200 Diagnostic buffer Peripheral inputs/outputs Number of entries, max. 200 Present Number of entries, max. 3 200 — of which powerfail-proof Traces Number of configurable Traces Number of configurable Traces RUN/STOP LED PERON LED Yes MAINT LED Yes STOP ACTIVE LED Yes Yes STOP ACTIVE LED Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200 Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 10 | Number of breakpoints | 8 |
| Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Peripheral inputs/outputs Number of variables, max. Peripheral inputs/outputs Number of variables, max. 200 Diagnostic buffer Present Yes Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Number of configurable Traces Ves Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED Yes ERROR LED Yes MAINT LED Yes STOP ACTIVE LED Yes | Status/control | |
| Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. — of which control variables, max. Peripheral inputs/outputs Number of variables, max. Peripheral inputs/outputs Ves Number of entries, max. Ves Number of entries, max. Ves Number of configurable Traces Ves | Status/control variable | Yes |
| - of which status variables, max of which control variables, max. 200; per job Forcing Forcing Forcing, variables Number of variables, max. 200 Diagnostic buffer Peripheral inputs/outputs Ves Number of entries, max. 3 200 - of which powerfail-proof Traces Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED RUN/STOP LED RERROR LED MAINT LED STOP ACTIVE LED Yes STOP ACTIVE LED Yes | Variables | |
| of which control variables, max. Forcing Forcing, variables Number of variables, max. Peripheral inputs/outputs Number of variables, max. Persent Persent Persent Number of entries, max. Po which powerfail-proof Traces Number of configurable Traces Plagnostics/status information Diagnostics indication LED PRUN/STOP LED PRENCE LED Present | Number of variables, max. | |
| Forcing Forcing, variables Number of variables, max. Diagnostic buffer present number of entries, max. of which powerfail-proof Traces Number of configurable Traces Number of configurable Traces Plagnostics/status information Diagnostics indication LED RUN/STOP LED RUN/STOP LED RAINT LED MAINT LED STOP ACTIVE LED Peripheral inputs/outputs 200 Peripheral inputs/outputs 200 Yes 4 yes 4 yes Yes Yes Yes Yes Yes Yes Yes | of which status variables, max. | 200; per job |
| Peripheral inputs/outputs Number of variables, max. Diagnostic buffer Present Present Number of entries, max. Of which powerfail-proof Traces Number of configurable Traces A; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED PRENCR LED PRENCR LED MAINT LED STOP ACTIVE LED Peripheral inputs/outputs 200 Yes Yes Yes Yes Peripheral inputs/outputs 200 Yes Yes Yes Yes Yes Yes Yes Y | of which control variables, max. | 200; per job |
| Number of variables, max. Diagnostic buffer present number of entries, max. of which powerfail-proof Traces Number of configurable Traces Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED REROR LED MAINT LED MAINT LED STOP ACTIVE LED Yes Yes Yes | Forcing | |
| Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces • Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • RUN/STOP LED • ERROR LED • MAINT LED • MAINT LED • STOP ACTIVE LED Yes Yes | Forcing, variables | Peripheral inputs/outputs |
| Present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED PROR LED MAINT LED MAINT LED STOP ACTIVE LED Yes Yes Yes Yes Yes Yes | Number of variables, max. | 200 |
| Number of entries, max. of which powerfail-proof Traces Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED RUN/STOP LED PERROR LED MAINT LED STOP ACTIVE LED Yes Yes Yes | Diagnostic buffer | |
| — of which powerfail-proof 500 Traces ● Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED ● RUN/STOP LED ● ERROR LED ● MAINT LED ● STOP ACTIVE LED 500 Yes 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes | • present | Yes |
| Traces • Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • STOP ACTIVE LED Yes Yes | Number of entries, max. | 3 200 |
| Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes | of which powerfail-proof | 500 |
| Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • STOP ACTIVE LED Ves Yes Yes | Traces | |
| Diagnostics indication LED | Number of configurable Traces | 4; Up to 512 KB of data per trace are possible |
| RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Yes Yes | Interrupts/diagnostics/status information | |
| ERROR LED MAINT LED STOP ACTIVE LED Yes Yes Yes | Diagnostics indication LED | |
| MAINT LED STOP ACTIVE LED Yes Yes | RUN/STOP LED | Yes |
| • STOP ACTIVE LED Yes | • ERROR LED | Yes |
| 0.0.76.002 | MAINT LED | Yes |
| Connection display LINK TX/RX Yes | • STOP ACTIVE LED | Yes |
| - Connection display Link 17/100 | Connection display LINK TX/RX | Yes |

| Supported technology objects | |
|--|--|
| Motion Control | Yes; Note: The number of axes affects the cycle time of the PLC |
| | program; selection guide via the TIA Selection Tool or SIZER |
| Number of available Motion Control resources | 2 400 |
| for technology objects | |
| Required Motion Control resources | |
| per speed-controlled axis | 40 |
| per positioning axis | 80 |
| per synchronous axis | 160 |
| per external encoder | 80 |
| — per output cam | 20 |
| — per cam track | 160 |
| — per probe | 40 |
| Positioning axis | |
| Number of positioning axes at motion control cycle of 4 ms (typical value) | 7 |
| Number of positioning axes at motion | 14 |
| control cycle of 8 ms (typical value) | |
| Controller | |
| PID_Compact | Yes; Universal PID controller with integrated optimization |
| PID_3Step | Yes; PID controller with integrated optimization for valves |
| PID-Temp | Yes; PID controller with integrated optimization for temperature |
| Counting and measuring | _ |
| High-speed counter | Yes |
| Ambient conditions | |
| Ambient temperature during operation | |
| horizontal installation, min. | -25 °C; No condensation |
| horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| • vertical installation, min. | -25 °C; No condensation |
| • vertical installation, max. | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| Ambient temperature during storage/transportation | |
| • min. | -40 °C |
| • max. | 70 °C |
| Altitude during operation relating to sea level | |
| Installation altitude above sea level, max. | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |
| Configuration | |
| Programming | |
| Programming language | |
| — LAD | Yes |
| | |

| — FBD | Yes |
|---|-------------------------------|
| — STL | Yes |
| — SCL | Yes |
| — GRAPH | Yes |
| Know-how protection | |
| User program protection/password protection | Yes |
| Copy protection | Yes |
| Block protection | Yes |
| Access protection | |
| Password for display | Yes |
| Protection level: Write protection | Yes |
| Protection level: Read/write protection | Yes |
| Protection level: Complete protection | Yes |
| Cycle time monitoring | |
| • lower limit | adjustable minimum cycle time |
| • upper limit | adjustable maximum cycle time |
| Dimensions | |
| Width | 70 mm |
| Height | 147 mm |
| Depth | 129 mm |
| Weights | |
| Weight, approx. | 845 g |
| last modified: | 05/13/2020 |