## **SIEMENS**

## Data sheet 6ES7672-7FC01-0YA0



SIMATIC S7-1500 Failsafe Software Controller CPU 1507S F Single License f. 1 install., R-SW, SW and docum. on DVD, license key on USB flash drive, R-SW Class A, 6 languages (de,en,it,fr,es,zh), executable in Windows 7 and Windows 10; reference HW: SIMATIC IPC2x7E, IPC4x7E, IPC4x7D, IPC6x7E, IPC6x7E, IPC627D, IPC677D, IPC827D

General information	
Product type designation	CPU 1507S F
Software version	V21.9
Product function	
I&M data	Yes; I&M0 to I&M3
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17
Configuration control	
via dataset	Yes
Memory	
SIMATIC memory card required	No; Use of the PC mass storage
Work memory	
<ul><li>integrated (for program)</li></ul>	7.5 Mbyte
<ul><li>integrated (for data)</li></ul>	20 Mbyte
<ul> <li>integrated (for CPU function library of CPU Runtime)</li> </ul>	50 Mbyte
Load memory	
<ul> <li>integrated (on PC mass storage)</li> </ul>	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
<ul> <li>with non-volatile memory</li> </ul>	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
<ul> <li>Number, max.</li> </ul>	5 999; Number range: 1 to 65535
• Size, max.	16 Mbyte
FB	
<ul><li>Number, max.</li></ul>	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
<ul><li>Number, max.</li></ul>	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	

	4.004.11.4
• Size, max.	1 024 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— aujustable  IEC counter	100
Number	Any (only limited by the main memory)
Number     Retentivity	Any (only limited by the main memory)
•	Yes
— adjustable	Tes
S7 times	0.040
Number	2 048
Retentivity	V
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	V.
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC227E, IPC277E, IPC427D, IPC477D, IPC427E, IPC677E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
Extended retentive data area (incl. timers, counters, flags),	20 Mbyte; When using PC mass storage for retentive data
max.	
max.	16 kbyte
max. Flag	16 kbyte 8; in 1 memory byte
max. Flag • Size, max.	· ·
max.  Flag  • Size, max.  • Number of clock memories	· ·
max.  Flag  • Size, max.  • Number of clock memories  Data blocks	8; in 1 memory byte
max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable	8; in 1 memory byte  Yes
max.  Flag  • Size, max.  • Number of clock memories  Data blocks  • Retentivity adjustable  • Retentivity preset	8; in 1 memory byte  Yes
max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data	8; in 1 memory byte  Yes No
max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.	8; in 1 memory byte  Yes No
max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.  Address area	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block
max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block
max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte
max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block
max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte
max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs  Subprocess images Number of subprocess images, max.	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte
max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.  Hardware configuration	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32
max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte
max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of DP masters	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32 kbyte  32
max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of DP masters via PC interfaces	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32
max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.  Hardware configuration  Number of DP masters  via PC interfaces  Number of IO Controllers	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32  20  1
max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of DP masters via PC interfaces  Number of IO Controllers via PC interfaces	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32 kbyte  32
max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of DP masters via PC interfaces  Number of IO Controllers	8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32  20  1

Clock	
• Type	Software clock, synchronizable, no battery backup
Deviation per day, max.	Depending on PC hardware
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	No
on Ethernet via NTP	Yes
<ul> <li>on Windows clock, slave</li> </ul>	Yes
Interfaces	
Number of interfaces	3
Number of PROFINET interfaces	2; In case of I-Device configuration, only one PROFINET interface is
	supported
Number of PROFIBUS interfaces	1
1. Interface	
Interface type	CP 1625
Number of connections	128
Interface types	
RJ 45 (Ethernet)	Yes
<ul><li>Transmission rate, max.</li></ul>	100 Mbit/s
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
<ul> <li>Number of ports</li> </ul>	2
integrated switch	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Services	V.
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— shortest clock pulse	500 µs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP7 for the PROFINET interface of the CPU, the CPU and the device must be seperated by means of a switch (e.g SCALANCE X205) or CP1625
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	256
<ul><li>Of which IO devices with IRT, max.</li></ul>	64
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	256
max	
max. — of which in line, max.	256
<ul><li>max.</li><li>— of which in line, max.</li><li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li></ul>	256 8
<ul><li>of which in line, max.</li><li>Number of IO Devices that can be</li></ul>	
<ul> <li>of which in line, max.</li> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>IO Devices changing during operation (partner</li> </ul>	8  Yes; the CPU and changing IO devices must be separated by a switch
<ul> <li>of which in line, max.</li> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	8  Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
<ul> <li>of which in line, max.</li> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>IO Devices changing during operation (partner ports), supported</li> <li>Number of IO Devices per tool, max.</li> </ul>	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
<ul> <li>of which in line, max.</li> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>IO Devices changing during operation (partner ports), supported</li> <li>Number of IO Devices per tool, max.</li> <li>Updating times</li> </ul>	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
<ul> <li>of which in line, max.</li> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>IO Devices changing during operation (partner ports), supported</li> <li>Number of IO Devices per tool, max.</li> <li>Updating times</li> </ul>	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
<ul> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— IO Devices changing during operation (partner ports), supported</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> </ul> Update time for IRT — for send cycle of 250 μs	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
<ul> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— IO Devices changing during operation (partner ports), supported</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> </ul> Update time for IRT <ul> <li>— for send cycle of 250 μs</li> <li>— for send cycle of 500 μs</li> </ul>	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  250 µs to 4 ms 500 µs to 8 ms
<ul> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— IO Devices changing during operation (partner ports), supported</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> <li>Update time for IRT</li> <li>— for send cycle of 250 μs</li> <li>— for send cycle of 1 ms</li> </ul>	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  250 µs to 4 ms 500 µs to 8 ms 1 ms to 16 ms
<ul> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— IO Devices changing during operation (partner ports), supported</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> </ul> Update time for IRT <ul> <li>— for send cycle of 250 μs</li> <li>— for send cycle of 500 μs</li> <li>— for send cycle of 2 ms</li> </ul>	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  250 µs to 4 ms 500 µs to 8 ms 1 ms to 16 ms 2 ms to 32 ms

Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	o noyto
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	4
max.	
Asset management record	Yes
2. Interface	
Interface type	Onboard PROFINET / IE interface X2/X3 of the SIMATIC IPC, Intel
	Springville i210T
Number of connections via this interface	128
Interface types	
RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
Number of ports	1
integrated switch	No
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	
PROFINET IO O 1 "	No
PROFINET IO Controller	NO
Services	
	No
Services — Isochronous mode — IRT	
Services — Isochronous mode	No
Services — Isochronous mode — IRT	No No
Services  — Isochronous mode  — IRT  — PROFlenergy	No No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g.
Services  — Isochronous mode  — IRT  — PROFlenergy  — Prioritized startup  — Number of connectable IO Devices for RT,	No No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
Services  — Isochronous mode  — IRT  — PROFlenergy  — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.	No No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)  128  128 8
Services  — Isochronous mode  — IRT  — PROFlenergy  — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — Number of IO Devices that can be	No No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128
Services  — Isochronous mode  — IRT  — PROFlenergy  — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.	No No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8
Services  — Isochronous mode  — IRT  — PROFlenergy  — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.	No No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128  128 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
Services  — Isochronous mode  — IRT  — PROFlenergy  — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.  — Updating times	No No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128  128 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
Services  — Isochronous mode  — IRT  — PROFlenergy  — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.  — Updating times	No No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128  128 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Services  — Isochronous mode  — IRT  — PROFlenergy  — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.  — Updating times  Address area  — Inputs, max.	No No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128  128 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  8 kbyte
Services  — Isochronous mode  — IRT  — PROFlenergy  — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.  — Updating times  Address area  — Inputs, max.  — Outputs, max.	No No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128  128 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  8 kbyte

— IRT	No
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	4
max.	
Asset management record	Yes
3. Interface	
Interface type	PROFIBUS with CP 5622, CP 5622 onboard
Number of connections	44
Interface types	
• RS 485	Yes
Protocols	
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	No
<ul> <li>SIMATIC communication</li> </ul>	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
<ul> <li>Number of DP slaves, max.</li> </ul>	64
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
4. Interface	
Interface type	PROFIBUS with CP 5623
Number of connections	44
Interface types	
• RS 485	Yes
Protocols	100
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	res, no restrict reconnection possible
Number of DP slaves, max.	125
Services	123
— Equidistance	No
Equidistance      Isochronous mode	No
Address area	NO
	0 khyta
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Protocols	
PROFIsafe	Yes
Number of connections	
Number of connections, max.	128
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
Number of S7 routing paths	16
Redundancy mode	
Media redundancy	
— MRP	Yes
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes
S7 routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	
• TCP/IP	Yes

1	
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
<ul><li>Data length, max.</li></ul>	2 kbyte
<ul><li>UDP multicast</li></ul>	Yes; 128 multicast circuits (of which max. 5 via CP 1625)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes
• HTTPS	Yes
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data access (read, write), method call
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	Yes; "anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	40
<ul> <li>Number of nodes of the client interfaces, max.</li> </ul>	5 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max.</li> </ul>	1
Number of simultaneous calls of the client instructions	5
OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.	F 000
Number of registerable nodes, max.	5 000
Number of registerable method calls of OPC_UA_MethodCall, max.	100
Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	Yes; "anonymous" or by user name & password
— Number of sessions, max.	64
Number of accessible variables, max.	200 000
Number of registerable nodes, max.	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
<ul><li>— Number of server methods, max.</li><li>— Number of inputs/outputs per server method,</li></ul>	100 20
max.	40,000, fand a compliant into
Number of monitored items, max.	10 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.      Number of nodes for user-defined server interfaces, max.	10 30 000
interfaces, max.	
Further protocols	Voc. MODPHS TCD
MODBUS	Yes; MODBUS TCP

S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of loadable program messages in RUN, max.	5 000
	1 000
Number of simultaneously active program alarms	1 000
Number of program alarms     Number of plasma for system diagnostics.	
Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	Yes
Number of breakpoints	8
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul> <li>Variables</li> </ul>	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	
• Forcing	Yes
Forcing, variables	Inputs, outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	300
Traces	300
	4
Number of configurable Traces     Memory size per trace, may	512 kbyte
Memory size per trace, max.	512 kDyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D, IPC677D/E
• ERROR LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC826D, IPC677D/E
MAINT LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC826D, IPC677D/E
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources for</li> </ul>	4 800
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
<ul><li>per speed-controlled axis</li></ul>	40
<ul><li>per positioning axis</li></ul>	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	30; On IPC427E, Intel Xeon processor
Number of positioning axes at motion control cycle of 8 ms (typical value)	60; On IPC427E, Intel Xeon processor
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
- 1 15_compact	
PID 3Sten	Yes: PID controller with integrated ontimization for valves
<ul><li>PID_3Step</li><li>PID-Temp</li></ul>	Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature

Counting and measuring	V
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	Pi.
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repart	
Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Hardware requirement	
Hardware required	SIMATIC IPC2x7E, IPC4x7D/E, IPC627D, IPC677D, IPC827D: configurations with NVRAM required; IPC6x7E, IPC8x7E
Processor	
<ul> <li>Single-core processor</li> </ul>	No
<ul> <li>Single-core processor with hyper-threading</li> </ul>	No
Multi-core processor	Yes
<ul> <li>Multi-core processor with hyper-threading</li> </ul>	Yes
occupied cores	1; For multicore processors with activated Hyper-Threading, one complete physical core is reserved for the CPU 1507S
Memory	
<ul> <li>Work memory, min.</li> </ul>	4 Gbyte
<ul> <li>Hard disk memory required for installation</li> </ul>	720 Mbyte
<ul> <li>Temporary hard disk memory for installation</li> </ul>	230 Mbyte
<ul> <li>Hard disk memory required at runtime</li> </ul>	400 Mbyte
Operating systems	
Runs under operating system	
• Windows 7	Yes; Professional, Enterprise, Ultimate (32 bit and 64 bit); Windows Embedded Standard 7 with delivery image of the SIMATIC IPC
Windows 10	Yes; Windows 10 Enterprise 2016 LTSB, 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7D, IPC8x7D; Windows 10 Enterprise 2019 LTSC 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7E, IPC8x7E
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Write protection for Failsafe	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	3.3,22.30.0
• Size of ODK SO file, max.	9.8 Mbyte
last modified:	9/30/2021 🗗