SIEMENS

Data sheet

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SIMATIC S7-1500 Failsafe Software Controller CPU 1507S F Single License for 1 installation, runtime software class A; R-SW, software and documentation on DVD, license key on USB flash drive; 6 languages (de,en,it,fr,es,zh); executable in Windows 10; reference hardware: SIMATIC IPC2x7G, IPC4x7E, BX/PX-39A, IPC6x7E, IPC8x7E

General information	
Product type designation	CPU 1507S F
Software version	V30.0
Product function	
● I&M data	Yes; I&M0 to I&M3
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18
Configuration control	
via dataset	Yes
Memory	
SIMATIC memory card required	No; Use of the PC mass storage
Work memory	
integrated (for program)	7.5 Mbyte
integrated (for data)	20 Mbyte
 integrated (for CPU function library of CPU Runtime) 	50 Mbyte
Load memory	
• integrated (on PC mass storage)	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
 with non-volatile memory 	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	12 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number, max.	11 999; Number range: 1 to 65535
Size, max.	16 Mbyte
FB	
Number, max.	11 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
• Number, max.	11 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
 Number of free cycle OBs 	100

North or of the colours ODs	00
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
·	
Data areas and their retentivity	
	135 kbyte; on SIMATIC IPC with NVRAM option
Retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC with NVRAM option 20 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC with NVRAM option 20 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag	20 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories	20 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block
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Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of distributed IO systems	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of IO Controllers	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of IO Controllers via PC interfaces	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of IO Controllers	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of IO Controllers via PC interfaces	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
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Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of IO Controllers via PC interfaces Time of day Clock	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of IO Controllers via PC interfaces Time of day Clock Type	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of IO Controllers via PC interfaces Time of day Clock Type Deviation per day, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of IO Controllers via PC interfaces Time of day Clock Type Deviation per day, max. Operating hours counter	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup Depending on PC hardware
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of IO Controllers via PC interfaces Time of day Clock Type Deviation per day, max. Operating hours counter Number	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup Depending on PC hardware

• to DP, master	No
on Ethernet via NTP	Yes
on Windows clock, slave	Yes
Interfaces	
Number of interfaces	
Number of PROFINET interfaces	2; In case of I-Device configuration, only one PROFINET interface is supported
Number of PROFIBUS interfaces	0
1. Interface	OD 4005
Interface type	CP 1625
Number of connections	128
Interface types • RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	2
• integrated switch	Yes
Protocols	165
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
 Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
 shortest clock pulse 	500 µs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP7 for the PROFINET interface of the CPU, the CPU and the device must be seperated by means of a switch (e.g SCALANCE X205) or CP1625
 Number of connectable IO Devices, max. 	256
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 IO Devices changing during operation (partner ports), supported 	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
Number of IO Devices per tool, max. Undering times.	8 The minimum value of the undete time also depends on communication share.
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	
Address area — Inputs, max.	8 kbyte

PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
Asset management record	Yes
2. Interface	
Interface type	Onboard PROFINET / IE interface X2/X3 of the SIMATIC IPC, Intel Springville
interface type	i210T
Number of connections	128
Interface types	
RJ 45 (Ethernet)	Yes
	100 Mbit/s
— Transmission rate, max. — Industrial Ethernet status LED	
	Yes
Number of ports	1
integrated switch	No
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 PROFIBUS DP master 	No
 PROFIBUS DP slave 	No
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	110
Services	
— Isochronous mode	No
	No
— IRT	No
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
Number of IO Devices that can be simultaneously	8
activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Address area	
	0 khyda
— Inputs, max.	O KUVIE
— Inputs, max. — Outputs, max	8 kbyte
— Outputs, max.	8 kbyte
— Outputs, max. PROFINET IO Device	
— Outputs, max. PROFINET IO Device Services	8 kbyte
— Outputs, max. PROFINET IO Device Services — Isochronous mode	8 kbyte No
— Outputs, max. PROFINET IO Device Services — Isochronous mode — IRT	8 kbyte No No
— Outputs, max. PROFINET IO Device Services — Isochronous mode	8 kbyte No
— Outputs, max. PROFINET IO Device Services — Isochronous mode — IRT	8 kbyte No No
— Outputs, max. PROFINET IO Device Services — Isochronous mode — IRT — PROFIenergy	No No No Yes
— Outputs, max. PROFINET IO Device Services — Isochronous mode — IRT — PROFlenergy — Shared device	No No No Yes Yes
— Outputs, max. PROFINET IO Device Services — Isochronous mode — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record	No No Yes Yes 4
— Outputs, max. PROFINET IO Device Services — Isochronous mode — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record	No No Yes Yes 4 Yes
— Outputs, max. PROFINET IO Device Services — Isochronous mode — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Protocols PROFIsafe	No No No Yes Yes
— Outputs, max. PROFINET IO Device Services — Isochronous mode — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record	No No Yes Yes 4 Yes

Number of S7 routing paths	16
Redundancy mode	
Media redundancy	
— MRP	Yes
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
PG/OP communication	Yes
S7 routing	Yes; not via Windows interfaces
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
	64 kbyte
— Data length, max. ● UDP	Yes
— Data length, max.	2 kbyte
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via CP 1625)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Neb server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data access (read, write), method call
 Application authentication 	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	Yes; "anonymous" or by user name & password
Number of connections, max.	40
 Number of nodes of the client interfaces, recommended max. 	5 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
Number of simultaneous calls of the client instructions for data access, per connection, max.	5
Number of registerable nodes, max.	5 000
Number of registerable method calls of	100
OPC_UA_MethodCall, max.	
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
 Security policies 	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
User authentication GDS support (certificate management)	Yes; "anonymous" or by user name & password Yes

 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10
 Number of nodes for user-defined server interfaces, 	30 000
max.	
 Alarms and Conditions 	
 Number of program alarms 	400
Number of alarms for system diagnostics	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	1 000
Number of program alarms	1 000
Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	Yes
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	200, por jou
• Forcing	Yes
Forcing, variables	Inputs, outputs
Number of variables, max.	200
LUADROSTIC DUTTER	
Diagnostic buffer • present	Yes
• present	Yes 1,000
presentNumber of entries, max.	1 000
 present Number of entries, max. — of which powerfail-proof	
 present Number of entries, max. — of which powerfail-proof Traces	1 000 300
 present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces 	1 000 300 4
 present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Memory size per trace, max. 	1 000 300
present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Memory size per trace, max. Interrupts/diagnostics/status information	1 000 300 4
present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED	1 000 300 4 512 kbyte
present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E
present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E
Present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E
• present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces • Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED Supported technology objects	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E
present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E
• present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces • Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED Supported technology objects	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E
• present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces • Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED Supported technology objects Motion Control	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Nemory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED Supported technology objects Motion Control Number of available Motion Control resources for	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Number of configurable Traces Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED Supported technology objects Motion Control Number of available Motion Control resources for technology objects	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Number of configurable Traces Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 4 800
present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Number of configurable Traces Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED REROR LED MAINT LED Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 4 800
Present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Number of configurable Traces Memory size per trace, max. Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED REROR LED MAINT LED Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis — per positioning axis	1 000 300 4 512 kbyte Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 4 800

— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	30; On IPC427E, Intel Xeon processor
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	60; On IPC427E, Intel Xeon processor
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
Low demand mode: PFDavg in accordance with	< 2.00E-05
SIL3	
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09
Hardware requirement	
Hardware required	SIMATIC IPC227G, IPC277G (Pro), IPC427E, IPC477E (Pro), IPC BX-39A,
	IPC PX-39A (Pro), IPC627E, IPC677E, IPC647E, IPC847E
Processor	
Single-core processor	No
 Single-core processor with hyper-threading 	No
Multi-core processor	Yes
 Multi-core processor with hyper-threading 	Yes
occupied cores	1; For multicore processors with activated Hyper-Threading, one complete
Momeny	physical core is reserved for the CPU 1507S
Memory	9 Chyto
Work memory, min. Hard disk memory required for installation.	8 Gbyte
Hard disk memory required for installation Tomporary hard disk memory for installation	720 Mbyte
Temporary hard disk memory for installation Hard disk memory required at runtime.	230 Mbyte
Hard disk memory required at runtime	561 Mbyte
Operating systems	
Runs under operating system	No
Windows 7 Windows 10	No
Windows 10	Yes; Windows 10 Enterprise 2019 LTSC and 2021 LTSC, 64-bit, MUI
Linux configuration / booder	No
configuration / header	
configuration / programming / header	
Programming language	Very had falle for
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Write protection for Failsafe	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	

 lower limit 	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
Size of ODK SO file, max.	9.8 Mbyte

last modified:

8/2/2023