Data sheet



Figure similar

SIMATIC ET 200SP Open Controller, CPU 1515SP PC2 F + HMI 128PT, 8 GB RAM, 128 GB CFast with Windows 10 IoT Enterprise 64-bit, S7-1500 Failsafe Software Controller CPU 1505SP F and WinCC Runtime Advanced pre-installed, with 128 PowerTags license; Interfaces: 1x Slot CFast, 1x slot SD/MMC, 1x connection for ET 200SP bus Adapter PROFINET, 1x 10/100/1000 Mbit/s Ethernet, 2x USB 3.0, 2x USB 2.0, 1x display port, Documentation on CFast Restore image on CFast

General information	
Product type designation	CPU 1515SP PC2 F + HMI 128
HW functional status	from FS04
Firmware version	V20.8
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V16
Installed software	
 Visualization 	WinCC Runtime Advanced V16
Control	S7-1500 Software Controller CPU 1505SP F
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	1.8 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.5 A
Current consumption, max.	2.9 A
l²t	0.426 A ² ·s; with starting current inrush
Power	
Active power input, max.	55 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	16 W
Processor	
Processor type	Intel Atom E3940, 1.6 GHz, 4 cores
Memory	
Type of memory	DDR3L
Main memory	8 GB RAM
CFast memory card	Yes; 128 GB flash memory
SIMATIC memory card required	No
Work memory	

integrated (for program)	1.5 Mbyte
integrated (for data)	5 Mbyte
 integrated (for CPU function library of CPU Runtime) 	20 Mbyte
Load memory	
integrated (on PC mass storage)	320 Mbyte
Backup	320 IVIDYTE
• with UPS	Yes; all memory areas declared retentive
with or 3 with non-volatile memory	Yes
·	res
CPU processing times	10
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
 Number, max. 	5 999; Number range: 1 to 65535
• Size, max.	5 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
Number, max.	5 999; Number range: 1 to 65535
Size, max.	1 024 kbyte
OB	
Size, max.	1 024 kbyte
 Number of free cycle OBs 	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs	2
Number of technology synchronous alarm obs Number of startup OBs	100
•	4
Number of asynchronous error OBs	
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	OALLIn to Ourselikle for Elblaska
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
,	

Retentive data area (incl. timers, counters, flags), max.	410 kbyte; For storage in NVRAM; for storage in mass storage 5 242
	020 bytes
Flag	
Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• via PC interfaces	1
Rack	
Modules per rack, max.	64; CPU 1515SP PC + 64 modules + server module
 Quantity of operable ET 200SP modules, max. 	64
 Quantity of operable ET 200AL modules, max. 	16
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	available side
Clock	
• Type	Hardware clock
Hardware clock (real-time)	Yes; Resolution: 1 s
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	
	10 s: Tvp.: 2 s
	10 s; Typ.: 2 s
Clock synchronization	
Clock synchronization • supported	Yes
Clock synchronization	
Clock synchronization	Yes Yes Yes
Clock synchronization	Yes Yes
Clock synchronization	Yes Yes Yes Yes
Clock synchronization	Yes Yes Yes Yes Yes
Clock synchronization	Yes Yes Yes Yes Yes 1
Clock synchronization	Yes Yes Yes Yes Yes 1
Clock synchronization	Yes Yes Yes Yes Yes 1 1 1; Via CM DP module
Clock synchronization • supported • to DP, master • on Ethernet via NTP • on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of RS 485 interfaces Number of USB interfaces	Yes Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side
Clock synchronization	Yes Yes Yes Yes Yes 1 1 1; Via CM DP module
Clock synchronization	Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1
Clock synchronization	Yes Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side
Clock synchronization • supported • to DP, master • on Ethernet via NTP • on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of USB interfaces Number of SD card slots Video interfaces • Graphics interface 1. Interface	Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort
Clock synchronization • supported • to DP, master • on Ethernet via NTP • on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces • Graphics interface Interface type	Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET
Clock synchronization	Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes
Clock synchronization	Yes Yes Yes Yes 2 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes Yes
Clock synchronization • supported • to DP, master • on Ethernet via NTP • on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of RS 485 interfaces Number of USB interfaces Number of SD card slots Video interfaces • Graphics interface Interface type automatic detection of transmission rate Autonegotiation Autocrossing	Yes Yes Yes Yes Yes 2 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes Yes Yes Yes
Clock synchronization	Yes Yes Yes Yes 2 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes Yes
Clock synchronization • supported • to DP, master • on Ethernet via NTP • on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of RS 485 interfaces Number of USB interfaces Number of SD card slots Video interfaces • Graphics interface Interface type automatic detection of transmission rate Autonegotiation Autocrossing	Yes Yes Yes Yes Yes 2 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes Yes Yes Yes

(from FS03, V2.2), B/	Adapter: BA 2x RJ45, BA 2x FC, BA 2x SCRJ A SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC
 Number of ports integrated switch BusAdapter (PROFINET) Yes Yes; Compatible Bus (from FS03, V2.2), B/ (from FS03, V3.1), B/ 	A SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC
 integrated switch BusAdapter (PROFINET) Yes; Compatible Bus (from FS03, V2.2), B/ (from FS03, V3.1), B/ 	A SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC
 BusAdapter (PROFINET) Yes; Compatible Bus (from FS03, V2.2), But (from FS03, V3.1), But (from FS03, V3.1), But (from FS03, V3.1) 	A SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC
(from FS03, V2.2), B/ (from FS03, V3.1), B/	A SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC
	A 2x LC (from FS03, V3.3), BA LC / RJ45 (from / FC (from FS03, V3.3)
Protocols	
PROFINET IO Controller Yes	
PROFINET IO Device Yes	
SIMATIC communication Yes	
Open IE communication Yes	
Web server Yes	
PROFINET IO Controller	
Services	
— Isochronous mode Yes	
— shortest clock pulse 500 μs	
— IRT Yes	
— PROFlenergy Yes	
startup" functionality the CPU and the devi	NET devices; if you want to use the "Prioritized in STEP 7 for the PROFINET interface of the CPU, ice must be separated by means of a switch (e.g.
Number of connectable IO Devices, max.128	
— Of which IO devices with IRT, max.	
— of which in line, max.	
— Number of connectable IO Devices for RT, max.	
— of which in line, max.	
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	
— IO Devices changing during operation (partner ports), supported	
	of the update time also depends on communication NET IO, on the number of IO devices, and on the
Update time for IRT	
— for send cycle of 500 μs 500 μs to 8 ms	
— for send cycle of 1 ms 1 ms to 16 ms	
— for send cycle of 2 ms 2 ms to 32 ms	
— for send cycle of 4 ms 4 ms to 64 ms	
	dd" send clock (any multiple of 125 μs: 625 μs 3
cycles 875 μs) minimum cyc	cle time start from 500 µs
Update time for RT	
— for send cycle of 500 μs 500 μs to 256 ms	
— for send cycle of 1 ms 1 ms to 512 ms	
— for send cycle of 2 ms 2 ms to 512 ms	
— for send cycle of 4 ms 4 ms to 512 ms	
Address area	
— Inputs, max. 8 kbyte	
— Outputs, max. 8 kbyte	
PROFINET IO Device	
Services	
— Isochronous mode No	
— shortest clock pulse 500 μs	
— IRT Yes	
— PROFlenergy Yes	
— Prioritized startup Yes	
— Shared device Yes	
Number of IO Controllers with shared device,max.	

2. Interface	3
Interface type Inte	grated Ethernet interface
automatic detection of transmission rate Yes	3
Autonegotiation Yes	3
Autocrossing Yes	3
Interface types	
• RJ 45 (Ethernet) Yes	s; Integrated
— Transmission rate, max. 1 00	00 Mbit/s
— Industrial Ethernet status LED No	
Number of ports	
3. Interface	
Interface type PRO	OFIBUS with CM DP
Number of connections 44	
Interface types	
• RS 485 Yes	3
Protocols	
 PROFIBUS DP master Yes	3
PROFIBUS DP slave Yes	3
• SIMATIC communication Yes	3
PROFIBUS DP master	
• Number of DP slaves, max. 125	j
Services	
— Equidistance No	
— Isochronous mode No	
Address area	
— Inputs, max. 8 kb	
— Outputs, max. 8 kb	pyte
Interface types	
RS 485	
K3 400	
	Mbit/s
	Mbit/s
• Transmission rate, max. 12 N	Mbit/s s; V2.4 / V2.6
• Transmission rate, max. 12 N	
● Transmission rate, max. 12 N Protocols PROFIsafe Yes	
● Transmission rate, max. 12 Northead Protocols PROFIsafe Yes Number of connections	
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths 	
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web 10 	
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths 	
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode 	s; V2.4 / V2.6
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy 	s; V2.4 / V2.6
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP Yes 	s; V2.4 / V2.6
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. 	s; V2.4 / V2.6
● Transmission rate, max. Protocols PROFIsafe Number of connections ● Number of connections, max. ● Number of connections reserved for ES/HMI/web ● Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. 12 N Protocols Yes Yes Yes SIMATIC communication	s; V2.4 / V2.6
● Transmission rate, max. Protocols PROFIsafe Number of connections ● Number of connections, max. ● Number of connections reserved for ES/HMI/web ● Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication ● PG/OP communication Yes	s; V2.4 / V2.6
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication PG/OP communication Yes S7 routing 	s; V2.4 / V2.6 s o ms
● Transmission rate, max. Protocols PROFIsafe Number of connections ● Number of connections, max. ● Number of connections reserved for ES/HMI/web ● Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication ● PG/OP communication ● PG/OP communication ● S7 routing ● S7 communication, as server	s; V2.4 / V2.6 s on ms
 ◆ Transmission rate, max. Protocols PROFIsafe Number of connections ◆ Number of connections, max. ◆ Number of connections reserved for ES/HMI/web ◆ Number of S7 routing paths Redundancy mode Media redundancy — MRP — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication ◆ PG/OP communication ◆ S7 routing ◆ S7 communication, as server ◆ S7 communication, as client 	s; V2.4 / V2.6 3 3 5 5 6 6 6 6 6 6 6 6 6 6 7 7 7 7 7 7 7 7
● Transmission rate, max. Protocols PROFIsafe Number of connections ● Number of connections, max. ● Number of connections reserved for ES/HMI/web ● Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication ● PG/OP communication ● PG/OP communication ● S7 routing ● S7 communication, as server ● S7 communication, as client ● User data per job, max.	s; V2.4 / V2.6 s on ms
● Transmission rate, max. Protocols PROFIsafe Number of connections ● Number of connections, max. ● Number of connections reserved for ES/HMI/web ● Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication ● PG/OP communication ● S7 routing ● S7 communication, as server ● S7 communication, as client ● User data per job, max. 12 N Yes Yes Yes Yes ● S7 communication, as client ● User data per job, max.	s; V2.4 / V2.6 s
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication PG/OP communication PS7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Yes 	s; V2.4 / V2.6
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication PG/OP communication PG7 routing S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP — Data length, max. 	s; V2.4 / V2.6
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● Transmission rate, max. Protocols PROFIsafe Number of connections ● Number of connections, max. ● Number of connections reserved for ES/HMI/web ● Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication ● PG/OP communication ● PG/OP communication, as server ● S7 communication, as server ● S7 communication, as client ● User data per job, max. Open IE communication ● TCP/IP — Data length, max. ● ISO-on-TCP (RFC1006) — Data length, max.	s; V2.4 / V2.6 s; V2.4 / V2.6
 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication PG/OP communication PS7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP — Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP 	s; V2.4 / V2.6
 ◆ Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication ◆ PG/OP communication ◆ S7 routing ◆ S7 communication, as server ◆ S7 communication, as client ◆ User data per job, max. Open IE communication ◆ TCP/IP — Data length, max. ◆ UDP — Data length, max. ◆ UDP — Data length, max. ◆ USP — Data length, max. ◆ UDP — Data length, max. ◆ 2 04 	s; V2.4 / V2.6 s; V2.4 / V2.6 s s s s s kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes s kbyte s kbyte s kbyte s 48 byte
● Transmission rate, max. Protocols PROFIsafe Number of connections ● Number of connections, max. ● Number of connections reserved for ES/HMI/web ● Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Switchover time on line break, typ. SIMATIC communication ● PG/OP communication ● PG/OP communication ● S7 routing ● S7 communication, as server ● S7 communication, as server ● S7 communication, as client ● User data per job, max. Open IE communication ● TCP/IP — Data length, max. ● ISO-on-TCP (RFC1006) — Data length, max. ● UDP — Data length, max. ● UDP — Data length, max. ● SNMP	s; V2.4 / V2.6 s; V2.4 / V2.6 s s s s s kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes s kbyte s kbyte s kbyte s 48 byte
 ◆ Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication ◆ PG/OP communication ◆ S7 routing ◆ S7 communication, as server ◆ S7 communication, as client ◆ User data per job, max. Open IE communication ◆ TCP/IP — Data length, max. ◆ UDP — Data length, max. ◆ UDP — Data length, max. ◆ 204 	s; V2.4 / V2.6 s; V2.4 / V2.6 s as a second secon

Web server	
HTTP	Yes; Via Windows and PROFINET interface
• HTTPS	Yes; Via Windows and PROFINET interface Yes; Via Windows and PROFINET interface
OPC UA	res, via williows and FNOI INET Interface
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; From SW CPU 1505SP V2.6
OPC UA Server	Yes; Data access (read, write, subscribe), runtime license required
Application authentication	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15,
— Application authentication	Basic256Sha256
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	1 000
 Number of program alarms 	1 000
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
 Variables 	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	
• Forcing	Yes
Forcing, variables	Inputs, outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	300
Traces	
Number of configurable Traces	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Supported technology objects	
Motion Control	Yes
Number of available Motion Control resources for	2 400
technology objects	
 Required Motion Control resources 	
 per speed-controlled axis 	40; per axis
— per positioning axis	80; per axis
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track

— per probe	40; per probe
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	15
Number of positioning axes at motion control	30
cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
 High-speed counter 	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repa	ir time of 100 hours)
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09 1/h
Ambient conditions	
Ambient temperature during operation	
• min.	-20 °C
• max.	Up to 60 $^{\circ}\text{C}$ with max. 32 ET 200SP modules; up to 55 $^{\circ}\text{C}$ with max. 64 ET 200SP modules
 horizontal installation, min. 	-20 °C
 horizontal installation, max. 	60 °C
 vertical installation, min. 	-20 °C
 vertical installation, max. 	50 °C; With max. 32 ET 200SP modules
Ambient temperature during storage/transportation	
• min.	-40 °C
● max.	70 °C
Vibrations	
 Operation, tested according to IEC 60068-2-6 	Yes
Transport, tested acc. to IEC 60068-2-6	Yes
Shock testing	
 tested according to IEC 60068-2-6 	Yes
 tested according to IEC 60068-2-27 	Yes
 tested according to IEC 60068-2-29 	Yes
Storage/transport, tested acc. to IEC 60068-2-27	Yes
Operating systems	
pre-installed operating system	Windows 10 IoT Enterprise 2016 LTSB, 64bit, MUI
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
·	

Access protection		
 Protection level: Write protection 	Yes	
 Protection level: Read/write protection 	Yes	
Protection level: Complete protection	Yes	
programming / cycle time monitoring / header		
 lower limit 	adjustable minimum cycle time	
• upper limit	adjustable maximum cycle time	
Open Development interfaces		
 Size of ODK SO file, max. 	5.8 Mbyte	
Peripherals/Options		
SD card	Optionally for additional mass storage	
Dimensions		
Width	160 mm	
Height	117 mm	
Depth	75 mm	
Weights		
Weight, approx.	0.83 kg	