

Quarter turn actuator DFPD-480-

Part number: 8042192

FESTO



 General operating condition

Data sheet

Overall data sheet – Individual values depend upon your configuration.

Feature	Value
Size of valve actuator	480
Flange hole pattern	F12 F1012
Swivel angle	90 deg ... 180 deg
End-position adjusting range at 0°	-5 deg ... 5 deg
End-position adjusting range at nominal swivel angle	-5 deg ... 5 deg
Depth shaft connection	29 mm
Standard connection for valve	ISO 5211
Mounting position	Any
Mode of operation	Double-acting Single-acting
Structural design	Gear rack/pinion
Closing direction	Clockwise closing Closes to the left
Symbol	00991265 00991266
Valve connection conforms to standard	VDI/VDE 3845 (NAMUR)
Connection point for positioner and position sensor conforms to standard	VDI/VDE 3845 size AA 2
Burst pressure	24 bar
Operating pressure	0.2 MPa ... 0.8 MPa
Operating pressure	2 bar ... 8 bar
Operating pressure	29 psi ... 116 psi
Nominal operating pressure	0.2 MPa ... 0.6 MPa
Nominal operating pressure	2 bar ... 6 bar
Nominal operating pressure	29 psi ... 87 psi
Maritime classification	See certificate
CE marking (see declaration of conformity)	as per EU explosion protection directive (ATEX)
UKCA marking (see declaration of conformity)	acc. to UK EX instructions
Explosion protection certification outside the EU	EPL Db (GB) EPL Gb (GB)
Explosion prevention and protection	Zone 1 (ATEX) Zone 1 (UKEX) Zone 2 (ATEX) Zone 21 (ATEX) Zone 21 (UKEX) Zone 22 (ATEX)

Feature	Value
Certificate issuing authority	DNV TAP00001CE German Technical Control Board (TÜV) Rheinland 968/V 1106.01/2023
ATEX category gas	II 2G
ATEX category for dust	II 2D
Type of ignition protection for gas	Ex h IIC T3 Gb X Ex h IIC T4 Gb X Ex h IIC T6 Gb X
Type of (ignition) protection for dust	Ex h IIIC T85°C Db X
Explosive ambient temperature	-20°C ≤ Ta ≤ +80°C -50°C ≤ Ta ≤ +60°C 0°C ≤ Ta ≤ +150°C
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Dew point min. 10 °C below the ambient temperature and temperature of medium Operation with oil lubrication possible (required for further use)
LABS (PWIS) conformity	VDMA24364-B1/B2-L VDMA24364 zone III
Storage temperature	-20 °C ... 60 °C
Ambient temperature	-50 °C ... 150 °C
Torque at nominal operating pressure and 0° swivel angle	115.7 Nm ... 474 Nm
Torque at nominal operating pressure and 90° swivel angle	60.3 Nm ... 474 Nm
Note about the torque	The actuator's operating torque must not be higher than the maximum permissible torque listed in ISO 5211, based on the size of the mounting flange and the coupling.
Spring return torque at 0° swivel angle	56.7 Nm ... 170 Nm
Spring return torque with 90° swivel angle	112 Nm ... 336.1 Nm
Air consumption at 6 bar per cycle 0°-nominal swivel angle-0°	17.2 l ... 61.4 l
Product weight	16025 g ... 23456 g
Shaft connection	T27
Pneumatic connection	G1/4 1/4 NPT
Note on materials	RoHS-compliant
Material of sub-base	Wrought aluminum alloy, coated Wrought aluminum alloy, anodized
Cover material	Die-cast aluminum, coated Die-cast aluminium, anodized
Seals material	FPM FVMQ NBR
Material of spring	Spring steel
Housing material	Aluminum, anodized Aluminum, powder-coated
Material of piston	Die-cast aluminum
Material of bearing	POM PPS-reinforced
Cam material	Steel High-alloy stainless steel
Material of screws	High-alloy stainless steel
Shaft material	Steel, nickel-plated High-alloy stainless steel