

Guided drive DGRC-GF-32-25-PA

Part number: 8218213

FESTO



[PDF](#) General operating condition

Data sheet

Feature	Value
Distance of centre of gravity of payload to yoke plate xs	50 mm
Stroke	25 mm
Piston diameter	32 mm
Drive unit operating mode	Yoke
Cushioning	Elastic cushioning rings/pads at both ends
Mounting position	Any
Guide	Sliding guide
Structural design	Guide
Position sensing	For proximity sensor
Symbol	00991737
Protection against torsion/guide	Guide rod with yoke
Operating pressure	0.15 MPa ... 1 MPa
Operating pressure	1.5 bar ... 10 bar
Max. speed	0.8 m/s
Mode of operation	Double-acting
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Corrosion resistance class (CRC)	0 - No corrosion stress
LABS (PWIS) conformity	VDMA24364-B1/B2-L
Suitability for the production of Li-ion batteries	Suitable for battery production with reduced Cu/Zn/Ni values (F1a)
Ambient temperature	-10 °C ... 60 °C
Impact energy in the end positions	0.4 J
Max. force Fy	989.7 N
Max. force Fy static	989.7 N
Max. force Fz	989.7 N
Max. force Fz static	989.7 N
Max. torque Mx	37.61 Nm
Max. static moment Mx	37.61 Nm
Max. torque My	20.29 Nm
Max. static moment My	20.29 Nm
Max. torque Mz	20.29 Nm
Max. static moment Mz	20.29 Nm
Max. permissible torque load Mx as a function of the stroke	9.3 Nm
Max. payload as a function of the stroke at defined distance xs	152.1 N
Theoretical force at 6 bar, retracting	415 N
Theoretical force at 6 bar, advancing	482 N

Feature	Value
Torsional backlash	0.045 deg
Moving mass	415.5 g
Product weight	768 g
Basic weight with 0 mm stroke	352.5 g
Center of gravity of the moving mass as a function of the stroke	30.2 mm
Pneumatic connection	G1/8
Note on materials	RoHS-compliant
Cover material	Wrought aluminum alloy
Seals material	NBR
Material of dynamic seals	TPE-U(PU)
End plate material	Wrought aluminum alloy, anodized
Guide rod material	High-alloy steel
Housing material	Wrought aluminum alloy, anodized
Piston rod material	High-alloy steel