

Industrial Automation

IMI Norgren

RM1

Miniature precision regulators

- Port size: M5, G1/8 or Cartridge style
- Miniature high performance regulator
- Suitable for oxygen service
- Compliant to: BS EN ISO 15001:2011 BS EN ISO 10524-4:2008 RoHS
- Precision pressure regulation
- Excellent flow, pressure drop and hysterisis
- Cartridge design for manifold integration
- Design registration number: 000362165-0001/0002







Technical features

Medium:

Compressed air and medical gases

Maximum inlet pressure: 10 bar (145 psi)

Standard pressure range:

0 ... 0,35 bar (0 ... 5 psi)

0 ... 2 bar (0 ... 29 psi)

0 ... 2,75 bar (0 ... 39.9 psi)

0 ... 4 bar (0 ... 58 psi)

Port size:

M5 or G1/8 (Body version) Alternative cartridge style

Flow range:

200 l/min - RM1L 500 l/min - RM1H [P1 = 10 bar (145 psi) & P2 = 2 bar (29 psi)]

Ambient/Media temperature:

-5 ... +95°C (+23 ... 203 °F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (35°F).

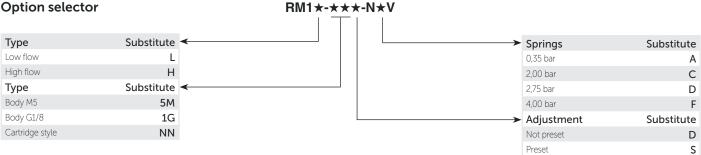
Wetted materials:

Housing: Aluminium Polymers: PPS (FDA compliant)

Flastomers:

FPM (FDA compliant) Metal components: Stainless steel & Aluminium

Option selector

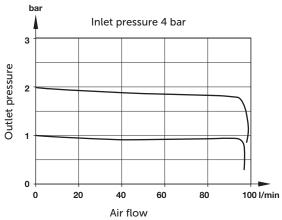


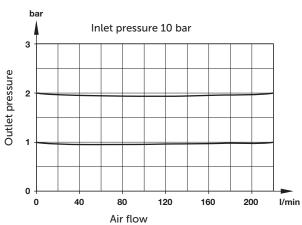
Note: For pre-set units the following information is

Primary pressure ± Tolerance Pre-set pressure ± Tolerance Setting flow <u>+</u> Tolerance

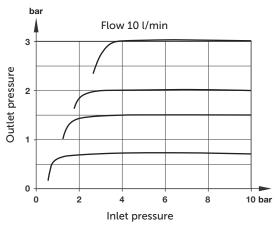


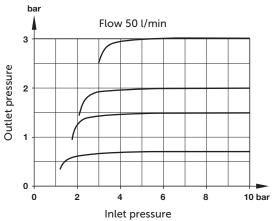
Flow characteristics Model: RM1L...



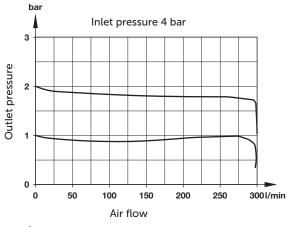


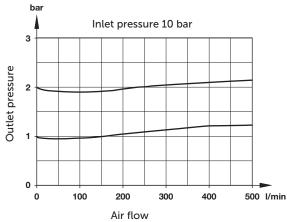
Regulation characteristics

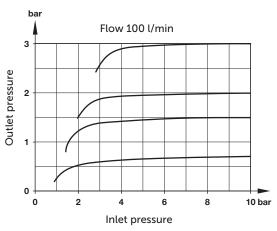


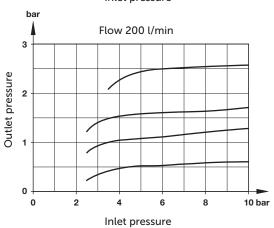


Model: RM1H...



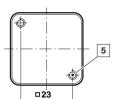


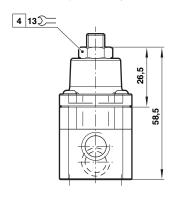


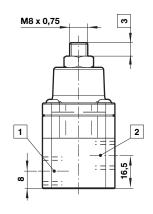


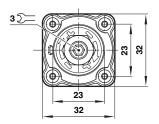


Dimensions Body version



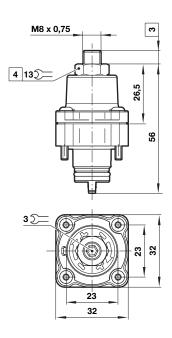




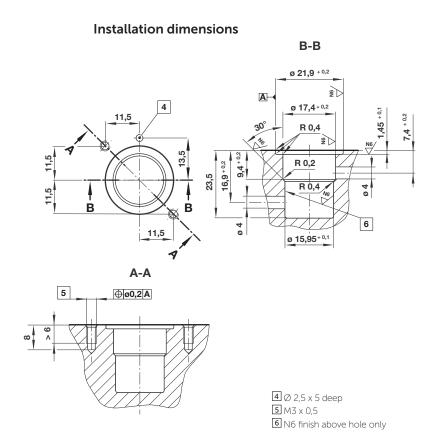


- 1 Inlet
- 2 Outlet
- 3 Adjustable from 0 to 7 mm
- 4 Torque to 0,4/0,6 Nm maximum
- 5 Mounting threads M3 x 6 deep

Cartidge style version



- 3 Adjustable from 0 to 7 mm
- 4 Torque to 0,4/0,6 Nm maximum



Dimensions shown in mm Projection/First angle

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Warning

These products are intended for use in life sciences & medical applications with compressed gases only. Do not use these products where pressures and temperatures can exceed those listed under **»Technical features«**.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems, or other applications not within published specifications, consult NORGREN.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.