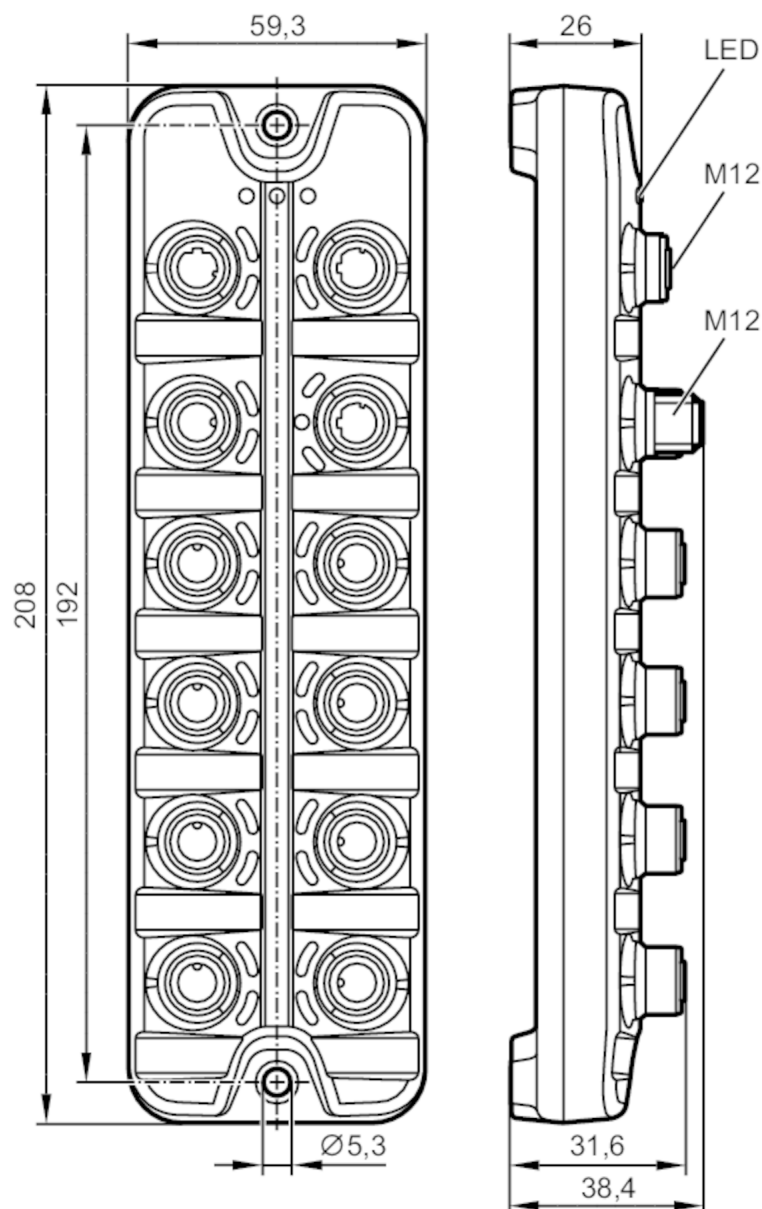


AL1323



IO-Link master with EtherNet/IP interface

IO-Link Master DL EIP 8P IP69K



Application

Application	hygienic systems; I/O modules for field applications
Daisy-chain function	fieldbus interface

Electrical data

Operating voltage	[V]	20...28 DC; (US; to SELV/PELV)
Current consumption	[mA]	300...3900; (US)
Protection class		III

sensor supply US

Max. current load total	[A]	3.6
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Inputs / outputs	
Total number of inputs and outputs	16; (configurable)
Inputs	
Number of digital inputs	16; (IO-Link Port Class A: 8 x 2)
Switching level high [V]	11...28
Switching level low [V]	0...5
Digital inputs protected against short circuits	yes
Outputs	
Number of digital outputs	8; (IO-Link Port Class A: 8 x 1)
Max. current load per output [mA]	200
Short-circuit proof	yes
Interfaces	
Communication interface	Ethernet; IO-Link
Addition	Supported network topologies; line; ring; DLR
Ethernet - EtherNet/IP	
Transmission standard	10Base-T; 100Base-TX
Transmission rate	10; 100
Protocol	EtherNet/IP
Factory settings	IP address: 192.168.1.250
	subnet mask: 255.255.255.255
	gateway IP address: 0.0.0.0
	MAC address: see type label
Ethernet - Internet of Things	
Transmission standard	10Base-T; 100Base-TX
Transmission rate	10; 100
Protocol	TCP/IP JSON
Factory settings	IP address: 169.254.x.x
	subnet mask: 255.255.0.0
	gateway IP address: 0.0.0.0
	MAC address: see type label
IO-Link Master	
Transmission type	COM 1 / COM 2 / COM 3
IO-Link revision	1.1
Number of ports class A	8
Operating conditions	
Ambient temperature [°C]	-25...60
Storage temperature [°C]	-25...85
Max. relative air humidity [%]	90
Protection	IP 65; IP 66; IP 67; IP 69K; (operation with stainless steel protective caps: IP 69K)
Degree of soiling	2



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Tests / approvals		
EMC	EN 61000-6-2	
	EN 61000-6-4	
Shock resistance	DIN EN 60068-2-27	
Vibration resistance	DIN EN 60068-2-64 2009-04	
	DIN EN 60068-2-6 2008-10	
MTTF	[years]	90

Mechanical data		
Weight	[g]	395.8
Materials	housing: PA grey; socket: stainless steel (1.4404 / 316L)	

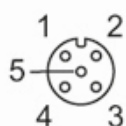
Accessories		
Accessories (supplied)	Protective cap: 1 x M12, stainless steel, E12542	

Remarks		
Remarks	For further information please see the operating instructions.	
Pack quantity	1 pcs.	

Electrical connection - Process connection		
IO-Link Port Class A X01...X08		

1	Sensorversorgung (US) L+
2	digital input
3	Sensorversorgung (US) L-
4	C/Q IO-Link
5	not used

Connector: M12



Electrical connection - voltage supply		
X31		

1	+ 24 V DC (US)
2	not used
3	GND (US)
4	not used

Connector: M12

AL1323



IO-Link master with EtherNet/IP interface

IO-Link Master DL EIP 8P IP69K



Electrical connection - Ethernet

EtherNet/IP X21, X22

1	TX +
2	RX +
3	TX -
4	RX -
5	not used

IoT X23

1	TX +
2	RX +
3	TX -
4	RX -
5	not used

Connector: M12

