

Industrial Automation

IMI Norgren

VSP550047 & VSP550060 5/2 (with spool position sensing) Solenoid actuated glandless spool valves

- Sub-base mounted, ISO 5599-1 sizes 3
- Specially coated glandless spool and sleeve for long trouble-free life
- Integrated inductive proximity switch for monotoring to realize high diagnostic coverage according to **DIN EN ISO 13849**
- Shock and vibration tested to EN 61373, Category 1, class A and B



Technical features

Medium:

Compressed air. 40 um filtered. lubricated or non-lubricated

Operation:

Glandless spool valve, solenoid actuatedand spool position sensing

Mounting:

On sub-bases

Sizes:

ISO 3

Maximum operating pressure:

-0,9 ... 16 bar

Ambient/Media temperature:

-40 ... +70°C (-40 ... +158°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Body: die-cast aluminium Spool & sleeve: hard anodised aluminium with special PTFE coating, matched aluminium Seals: NBR, VMQ Locking plate: die-cast zinc or steel blue zinc coated

Screws: steel, blue zinc coated Plastic parts: POM

Electrical details for solenoid operators

Nominal voltage	24 V DC
Power consumption	6 Watt
Voltage tolerance	± 30% or nominal
Duty cycle	100% ED
Inlet orifice	1,5 mm
Electrical connection	EN 175301-803 - Form A (DIN 43650)
Solenoid coil mounting	3 positions x 90°, not in place of sensor
Manual override	Push only (brass)
Protection class	IP 65 (with sealed plug)

Electrical details for proximity switches

Supply voltage	10 30 V DC
Output current	≤ 200 mA
Switching output	PNP
Output function	NO
Electrical connection	M12 x 1 - 4-pin

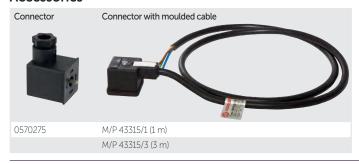
Note: The proximity switches must not be altered or replaced. Improper installation could lead to malfunction. Please contact to IMI precision Engineering.

5/2 Solenoid pilot actuated valves

Symbol	ISO size	Flow regulator	Actuation	Pilot supply	Flow (l/min)	Operating pressure (bar)	Pilot pressure (bar)	Weight (kg)	Model
	3	_	Solenoid/spring	Internal	4400	2 12	2 12	0,93	VSP550047
G	3		Solenoid/spring	External	4400	-0,9 16	2 12	0,93	VSP550060 *1)
14 4 2 12									
751-7111/4M									
513									

^{*1)} As to safety related application you have to consider a protection against operation by mistake

Accessories





Sub-bases, end plates and blanking disc - VDMA 24345 sub-base options



Accessories for ISO G parallel and NPT threads

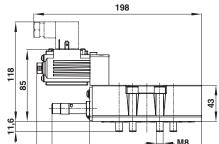


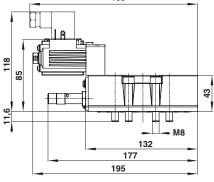
Dimensions

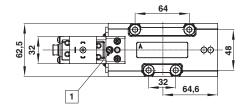
Dimensions in mm Projection/First angle

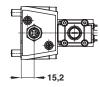












Pin assignment



Pin Nr.	Function
1	L + (brown)
2	Not connected
3	M - (blue) Ground
4	Q (black) Closer

1 Manual override



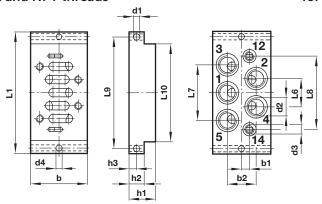
Sub-bases and end plates

Dimensions in mm Projection/First angle



VDMA 24345 sub-base options Single station sub-base side ported (Form A) for ISO G and NPT threads

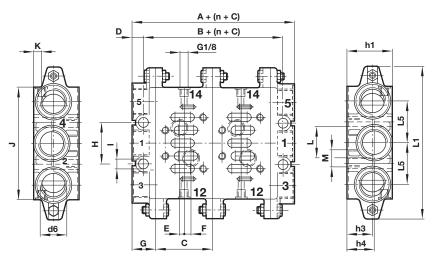
Single station sub-base bottom ported (Form B) for ISO G and NPT threads



ISO	b	d1	d2	d3	h1	h2	h3	;	Model
3	71	6,6	1/2"	1/8"	32	18	18		#/P19138
ISO	I- 4	1.4	1.0			10			
130	h4	L1	L6	L7	L8	L9	L10	kg	Model

ISO	b	b1	b2	d1		d2	d3	d4	h1	Model
3	71	10	34	6,6	,	1/2"	1/8"	6,69	32	#/P19137
ISO	h2	h3	L1	L6	L7	L8	L9	L10	kg	Model

Modular sub-bases (Form C) and end plates (Form D) for ISO G and NPT threads



ISO	Α	В	С	D	E	F		G	Н	I	kg	Model ISO G thread	Model NPT thread
3	60	30	71	15	6	8		30	52	12	0,72	CQM/22354/3/21	239-246B
ISO	J	К	ı	М	h1	h3	h4	L1	L5	d6	kg	Model ISO G thread	Model NPT thread
							117		LJ	uo	NG	Model 130 d tillead	Modelini i ililead

^() Dimension for ports 3 and 5.

[#] Insert 'M' for ISO G parallel or 'C' for NPT threadsn

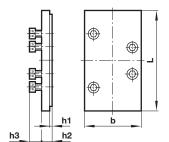


Blanking plate for VDMA & universal sub-bases with ISO G and NPT threads

Dimensions in mm Projection/First angle

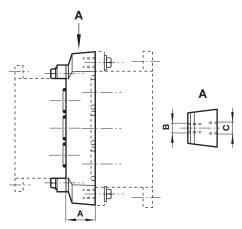






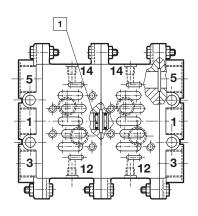
ISO	b	L	h1	h2	h3	kg	Model
3	70	106	2,5	12,5	15,5	0,26	CQM/22354/3/23

Transition plate from ISO 1 » ISO 2, ISO 2 » ISO 3 and ISO1 » ISO 3 for VDMA sub-bases for ISO G and **NPT threads**



ISO	Α	В	С	kg	Model
2 » 3	40	M6	M8	0,65	CQM/22253/3/24
1 » 3	34	M5	M8	0,90	FP8570

Blanking disc FP8382, FP8482 & FP8582 for ISO G thread 239-251, 239-252 & 239-253 for NPT thread



1 Blanking disc; FP8*82 or 239-25*



Sandwich plate with check valves

Symbol	ISO size	Design	Flow (l/min)	Operating pressure (bar)	Weight (kg)	Model
	3	Sitzventile	3400 Note:	38	2,05	FP7070

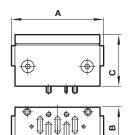
Application:

With this type of intermediate plate together with a 5/3-way valve, center position open, a piston movment can be stopped in any desired position. This position will kept during a long period.

Metal to metal sealed spool and sleeve valves have always a small amount of leak because of its design. Therefore 5/3-way valves, center position closed, are only applicable for short stops.

Caution: Not suitable for safety applications!

Dimensions



ISO	Α	В	С	Model
3	165	62	95	FP7070

Dimensions in mm Projection/First angle



Flow regulator plate

Symbol	ISO size	Regulated port	Operation	Inlet pressure max. (bar)	Weight (kg)	Model
4 + 2 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	3	3 and 5	Piston regulator	-0,9 16	0,86	CQM/22354/3/26

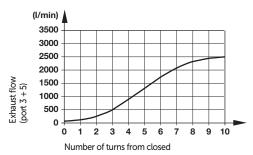
Application:

Regulation of exhaust ports 3 and 5 allows easy cylinder speed control.

Note:

The regulator screw can be locked with the lock nut.

Flow characteristics (inlet pressure: 8 bar)



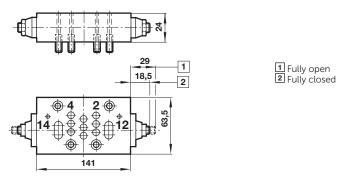
Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult

IMI Precision Engineering, IMI International s.r.o.

Dimensions



Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.