

Industrial Automation

IMI Norgren

HL84M, HL84C - Lubricators For Extreme Temperature Applications Excelon® Plus Modular System

- Port size: 3/8" ... 3/4" (ISO G/PTF)
- Excelon® Plus design allows in-line installation or modular installation with other Excelon® Plus products
- Flow sensor provides a nearly constant oil/air ratio over a wide range of flows
- Double safety lock bowl
- Metal bowl with prismatic liquid level indicator lens

- All round (360°) visibility of sightdome for ease of drip rate setting
- Choice of two oil delivery systems
- Salt Spray compliant to ISO 9227
- ABS cover with High impact properties







Technical features

Medium:

Compressed air only

Maximum supply pressure: Metal bowl: 20 bar (290 psi)

Bowl 0,2 litre Port size:

G3/8, G1/2, G3/4, 3/8 PTF, 1/2 PTF, 3/4 PTF

Micro-fog: 73 dm³/s Oil-fog: 91 dm³/s at port size: 1/2", operating pressure: 6,3 bar (91 psi) and Δp: 0,5 bar (7.25 psi)

Start point: 0,94 dm³/s Ambient/Media temperature:

-34 ... 80°C (-29 ... +175°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Metal Bowl: Die cast Aluminium with PA liquid level indicator lens Body: Die cast aluminium Body cover: ABS (Magnum 3904) Sightdome: Transparent PA

Bowl O-ring:

Low temperature Nitrile

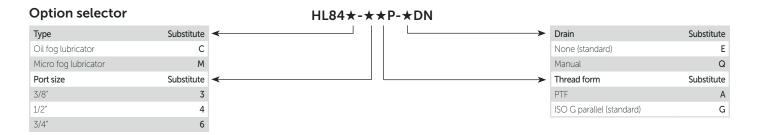
Elastomers:

Low temperature Nitrile

Technical data HL84 - standard models

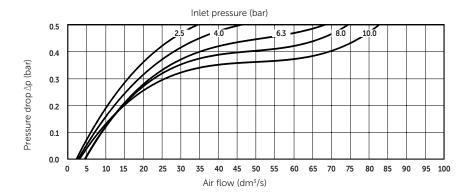
Symbol	Port size	Lubricator type	Bowl	Weight	Model
				(kg)	
→	G3/8	Micro fog	Metal with level indicator	0,53	HL84M-3GP-EDN
	G1/2	Micro fog	Metal with level indicator	0,53	HL84M-4GP-EDN
	G3/4	Micro fog	Metal with level indicator	0,53	HL84M-6GP-EDN
	G3/8	Oil fog	Metal with level indicator	0,53	HL84C-3GP-EDN
	G1/2	Oil fog	Metal with level indicator	0,53	HL84C-4GP-EDN
	G3/4	Oil fog	Metal with level indicator	0,53	HL84C-6GP-EDN



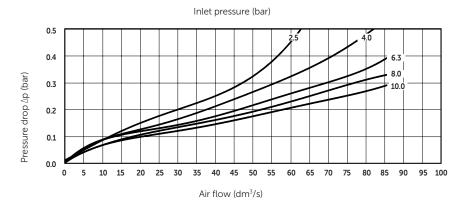


Flow characteristics

Micro fog Port size: 1/2"



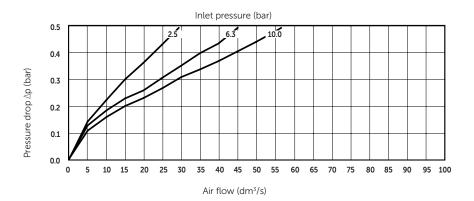
Oil fog Port size: 1/2"



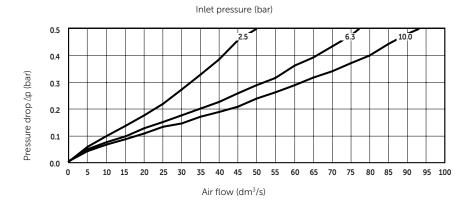


Flow characteristics

Micro fog Port size: 3/8"



Oil fog Port size: 3/8"





Accessories























*4) -10°... +85°C (-14° ...+185°F)







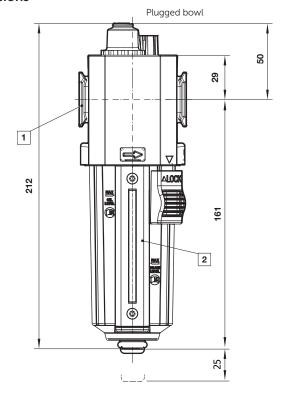


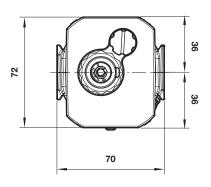
Dimensions

Dimensions in mm Projection/First angle









¹ Main ports 3/8", 1/2" or 3/4" (ISO G/PTF)
2 Metal bowl with liquid level indicator lens



Accessories

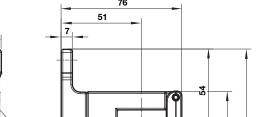
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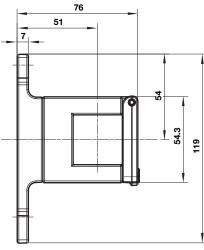
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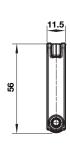
Dimensions in mm Projection/First angle



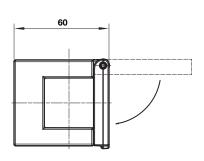
Quikclamp with wall bracket



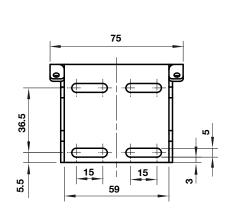


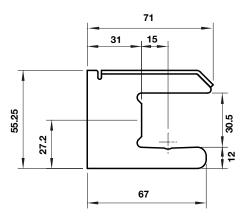


Quikclamp

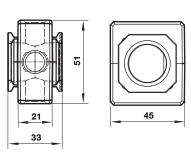


Mounting bracket





Pressure sensing block





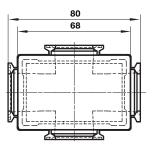
Full flow porting block horizontal

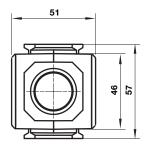
Full flow porting block vertical

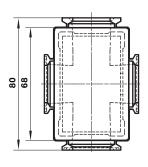
Dimensions in mm Projection/First angle

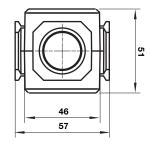




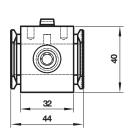


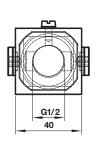




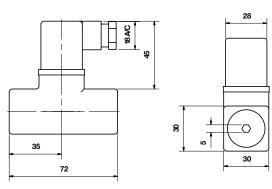


Porting block for 18D pressure switch

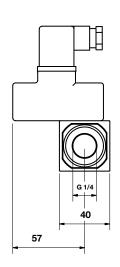


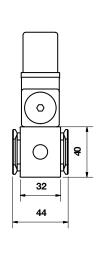


18D Pressure switch

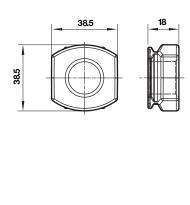


18D Porting block and 18D assembled





Pipe adaptor



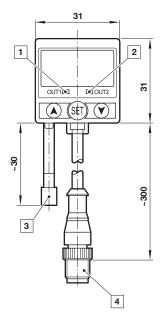


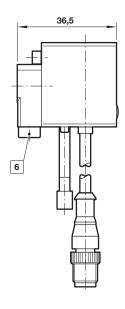
51D Pressure switch - digital

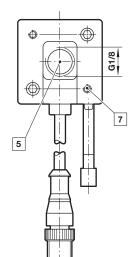
Dimensions in mm Projection/First angle











- 1 Switch OUT 1, green LED
 2 Switch OUT 2, red LED
 3 Dustproof protector
 4 Connector M12 x 1
 5 Inlet port
 6 Alternative inlet port G1/8 plugged
 7 Thread for mounting screw

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/ data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.